INDEX OF SPECIAL PROVISIONS

Note: This index has been prepared for the convenience of those using this contract with the sole express purpose of locating quickly the information contained herein; and no claims shall arise due to omissions, additions, deletions, etc., as this index shall not be considered part of the contract.

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APRIL 24, 2013
STATE PROJECT NO. 53-186

RESURFACING, BRIDGE, AND SAFETY IMPROVEMENTS ON ROUTE 2

Town of Glastonbury

The State of Connecticut, Department of Transportation, Standard Specifications for Roads, Bridges and Incidental Construction, Form 816, 2004, as revised by the Supplemental Specifications dated July 2012 (otherwise referred to collectively as "ConnDOT Form 816") is hereby made part of this contract, as modified by the Special Provisions contained herein. . The State of Connecticut Department of Transportation's "Construction Contract Bidding and Award Manual" ("Manual"), May 14, 2010 edition or latest issue, is hereby made part of this contract. If the provisions of this Manual conflict with provisions of other Department documents (not including statutes or regulations), the provisions of the Manual will govern. The Manual is available upon request from the Transportation Manager of Contracts. The Special Provisions relate in particular to the resurfacing, bridge, and safety improvements on Route 2 in the Town of Glastonbury.

CONTRACT TIME AND LIQUIDATED DAMAGES

In order to minimize the hazard, cost and inconvenience to the traveling public, pollution of the environment and the detriment to the business area, it is necessary to limit the time of construction work, which interferes with traffic as specified in Article 1.08.04 of the Special Provisions.

There will be two assessments for liquidated damages and they will be addressed in the following manner:

1. For this contract, an assessment per day for liquidated damages, at a rate of Three Thousand Four Hundred ($3,400.00) Dollars per day shall be applied to each calendar day the work runs in excess of the Three Hundred Sixty (360) allowed calendar days for the contract.

2. For this contract, an assessment per hour for liquidated damages shall be applied to each hour, or any portion thereof, in which the Contractor interferes with normal traffic operations during the restricted hours given in Article 1.08.04 of the Special Provisions. The liquidated damages shall be as shown in the following tables entitled “Liquidated Damages Per Hour” for each hour, or any portion thereof, in which the Contractor interferes with normal traffic operations during the restricted hours.

For the purpose of administering this contract, normal traffic operations are considered interfered with when:

1. Any portion of the travel lanes or shoulders is occupied by any personnel, equipment, materials, or supplies including signs.

2. The transition between the planes of pavement surfaces is at a rate of one inch in less than fifteen feet longitudinally.

LIQUIDATED DAMAGES PER HOUR

Route 2 Eastbound 2 Lane Section		
If Working Periods Extends Into	A.M. 1 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	$ 500	$ 5,000
2nd Hour of Restrictive Period	$ 500	$ 20,000
3rd Hour or any Subsequent Hour of Restrictive Period	$ 500	$ 45,000

Route 2 Westbound 2 Lane Section		
If Working Periods Extends Into	A.M. 1 Lane Closure	P.M. 1 Lane Closure
1st Hour of Restrictive Period	$ 2,000	$ 500
2nd Hour of Restrictive Period	$ 20,000	$ 500
3rd Hour or any Subsequent Hour of Restrictive Period	$ 30,000	$ 500

The above liquidated damages apply to those hours shown on the Limitation of Operations charts designated with a “2” or “E”.

For those hours on the Limitations of Operations charts designated with a “2”, the liquidated damages shown above for “1 Lane Closure” shall apply when only one lane is open to traffic.

For each hour shown on the Limitation of Operations charts designated with an “E”, liquidated damages of $500 per hour shall apply if all available shoulder widths are not available to traffic.

Liquidated damages in the amount of $500 shall apply for each hour that the Contractor interferes with existing traffic operations on any ramp during the non-allowable hours.

NOTICE TO INSPECTOR – DECK PATCHING

A "deck patching" sheet will be created by the construction inspection personnel from copies of the Contract Drawings, for each bridge in the project. The sheet will be completed by the Construction Inspector and will be used to document the actual quantities and approximate locations of deck patches. A copy of each sheet shall be sent to the Bridge Safety and Evaluation Section, upon completion of the deck patching activities, where it will be filed in the respective bridge file.

The "deck patching" sheet shall show the bridge deck in plan view with a light 5 foot by 5 foot grid drawn over the entire deck area and approach slabs, if present.

The following information shall be indicated on the sheet:

1. The beginning and completion dates of repairs.
2. Sketched in limits of existing and finished patched deck areas using easily distinguishable patterns with an accompanying Legend. The following distinct conditions should be shown:
    a. Existing patched areas.
    b. Limits of removal by Hydro-Demolition for Partial Depth Patches.
    c. Limits of removal by pneumatic methods for Partial Depth Patches.
    d. Limits of removal by Hydro-Demolition for Full Depth Patches.
    e. Limits of removal by pneumatic methods for Full Depth Patches.
3. Approximate percentages of the total deck area for Partial Depth Patches broken down into sub-percentages by removal method.
4. Approximate percentages of the total deck area for Full Depth Patches broken down into sub-percentages by removal method.
5. Final quantities of Partial Depth Patches and Full Depth Patches.
6. The Brand or type of patching material used at each patch location.

NOTICE TO CONTRACTOR - ENVIRONMENTAL PERMITS

The Contractor is hereby notified that there are two environmental permits associated with this project:

Flood Management General Certification:

No staging or storage of equipment will be allowed in the FEMA 100-year Floodplain and FEMA Floodway areas. No buoyant, hazardous, flammable, explosive, soluble, expansive, or any other material which could be injurious to human, animal, or plant life in the event of a flood, will be stored within the floodplain and floodway at any time. No long term storage of construction equipment and/or material will occur within the floodplain and floodway. Both floodplain and floodway limits are depicted on the Contract Plans.

General Permit for Water Resources Construction Activities:

Refer to the General Permit for Authorized Activities and other conditions. Prior to any work of cleaning and installing catch basins, pipes and outlets, the Contractor, through the Inspector, must contact the District Drainage Engineer and report all activities at each location and understand the requirements and restrictions as outlined in the Departments General Permit for Water Resources Construction Activities.

Locations of outlets within wetlands:

Station 218+35 139' left
Station 218+42 102' right

NOTICE TO THE CONTRACTOR – EXISTING TRAFFIC SIGNAL EQUIPMENT

Replace all traffic signal detector loops damaged by reconstruction of the road surface.

Replace any temporary loop that is damaged during construction within 24 hours.

Replace any handholes damaged during reconstruction.

Notify the D.O,T. District 1 office one week prior to the start of excavation.

NOTICE TO CONTRACTOR - FIRE DEPARTMENT, POLICE & EMERGENCY MEDICAL SERVICES

The Contractor shall contact the Fire Department, Police and Emergency Medical Services, prior to work and establish coordination necessary as to disruption of services during construction.

NOTICE TO CONTRACTOR – EXISTING UTILITIES

Existing utilities, shall be maintained during construction. The Contractor shall verify the location of all utilities within the project limits. Construction work within the vicinity of utilities shall be performed in accordance with current safety regulations.

The Contractor shall notify "Call Before You Dig" telephone 1-800-922-4455, for the location of public utilities, in accordance with Section 16-345 of the Regulations of the Department of Utility Control.

Contractors are cautioned that it is their responsibility to verify locations, conditions, and field dimensions of all existing features, as actual conditions may differ from the information shown on the plans or contained elsewhere in the specifications.

Also refer to "Section 1.07- Legal Relations and Responsibility to the Public".

NOTICE TO CONTRACTOR - SIGN INVENTORY

Prior to the commencement of construction, the Contractor and the Engineer shall conduct a joint inventory of signs, delineators and object markers. Signs, delineators or object markers that are knocked down or destroyed by the Contractor during the construction of the project shall be replaced by the Contractor at no cost to the State.

NOTICE TO CONTRACTOR - NOISE POLLUTION

The Contractor shall take measures to control the noise intensity caused by his construction operations and equipment, including but not limited to equipment used for drilling, pile driving, blasting, excavation or hauling.

All methods and devices employed to minimize noise shall be subject to the continuing approval of the Engineer. The maximum allowable level of noise at the nearest residence or occupied building shall be 90 decibels on the "A" weighted scale (dBA). Any operation that exceeds this standard will cease until a different construction methodology is developed to allow work to proceed within the 90 dBA limit.

NOTICE TO CONTRACTOR – SALVAGE MATERIAL

The Contractor shall salvage the existing 3-cable guide rail weak metal posts removed from the project site. The Contractor may retain the cable from the 3-cable system. If the Contractor chooses not to keep the cable it shall be cut up into 3' lengths and delivered to the address below. The wood posts from the 2-cable guide rail system remove during construction will become the property of the Contractor. The contractor may retain the cable from this system. If the Contractor chooses not to keep the cable it shall be cut up into 3' lengths and delivered to the address below.

All items not being retained by the Contractor are to be delivered by the Contractor to:

Central Warehouse
660 Brook Street
Rocky Hill, CT

The Contractor shall contact Mr. Fred Connors at (860) 258-1980 at least 24 hours prior to delivery. All materials shall be stacked and stored by the Contractor according to the following requirements:

1. Delivered in triple metal banded 25 piece bundles(weak metal posts)
2. Damaged weak metal posts are acceptable but must be bundled separately

All salvageable material shall be packaged, temporarily stored (if necessary), loaded, transported, and unloaded by the Contractor.

The Contractor shall not receive payment for this work. The costs for temporary storage, loading, transporting, and unloading of salvageable materials shall be included in the overall cost of this project.

NOTICE TO CONTRACTOR – SALVAGE MATERIAL

The Contractor shall salvage the existing metal beam rail elements removed from the project site.

The existing metal beam rail elements to be salvaged are to be delivered by the Contractor to:

Central Warehouse
660 Brook Street
Rocky Hill, CT

The Contractor shall contact Mr. Fred Connors at (860) 258-1980 at least 24 hours prior to delivery. All materials shall be stacked and stored by the Contractor according to the following requirements from the Purchasing and Stores Directive 19:

1. 12' 6" lengths only
2. Stripped of terminal ends
3. Delivered in triple metal banded 50 piece bundles
4. Delivered in single units only (not cut)
5. Damaged sections and sections with burned holes are not acceptable (to remain property of the contractor)
6. Compensators, flex-beam radius panels, finger panels, turnbuckle assemblies that are in reusable condition are to be returned to the State.

All salvageable material shall be packaged, temporarily stored (if necessary), loaded, transported, and unloaded by the Contractor.

The Contractor shall not receive payment for this work. The costs for temporary storage, loading, transporting, and unloading of salvageable materials shall be included in the overall cost of this project.

NOTICE TO CONTRACTOR - STAGING AREAS FOR EQUIPMENT AND MATERIALS

The Contractor shall research the project limits and submit a staging area plan for the storage of equipment and materials to the Engineer for approval.

The Contractor shall also become familiar with the limits set forth elsewhere in these documents that define regulated areas and insure that equipment will not be stored within these limits. Non-adherence will constitute cause for monetary penalties in the amount of $500 per incident to be imposed upon the Contractor.

NOTICE TO CONTRACTOR – ENDANGERED SPECIES

The Contractor is hereby notified that the State listed endangered species Eastern timber rattlesnake (*Crotalus horridus*), is present within the project limits**.** In Connecticut, timber rattlesnakes are active between April 1 and October 31**.** These rattlesnakes are more likely to be out basking during the day in spring and fall. Snakes cannot regulate their body temperature internally and must warm themselves in the sun. Over the warmer months they are more nocturnal**.** This project site is located within their summer foraging range. Starting at station 450+00 and continuing through Station 458+00, rattlesnake encounters are possible and the contractor shall take all precautions to avoid harming the snakes and their habitat. All construction activities taking place off of impervious surfaces during the snake's active period will need to be coordinated with the Office of Environmental Planning (OEP).

The Contractor shall arrange through the Engineer at least 10 days prior to the commencement of any construction activities that a CT DOT Environmental Inspector from the OEP or their authorized delegate is available to meet and discuss proper protocol for maintaining environmental commitments made to the protection of this species and habitat. The contractor is responsible for ensuring that the following protocols are followed and maintained during the course of the project. Any questions concerning these protocols shall be directed to OEP:

- All construction personnel working within timber rattlesnake habitat must be apprised of the species description and the possible presence of a listed species.

- In areas where silt fence is used for exclusion, it shall be removed as soon as the area is stable to allow for reptile and amphibian passage to resume.

- No heavy machinery or vehicles may be parked on any unpaved surfaces between station 445+00 and station 458+00.

This species is protected by state laws which prohibit killing, harming, taking, or keeping them in your possession. Workers should be notified of the existence of Eastern timber rattlesnakes in this area and be apprised of the laws protecting them. Photographs of Eastern timber rattlesnakes (species ID sheets will be provided by OEP) shall be posted in the Contractor's and DOT field office. Any observations of this species dead or alive are to be immediately reported to OEP at (860) 594-2933 or (860)-594-2938.

Date 5/10/06

NOTICE TO CONTRACTOR- SUGGESTED CONSTRUCTION SEQUENCE

The following activities (1a – 1i) can occur concurrently prior to beginning rubblization:

1a) For the low speed shoulder: Saw cut trench limits for edgedrain, install edgedrain, place specified pavement courses. The edge drain must be installed and functional for two weeks prior to beginning rubblization of the concrete pavement.

1b) For the high speed shoulder: Make one saw cut at the shoulder pavement/composite pavement interface and remove the entire high speed shoulder asphalt pavement. Install the edge drain and place the specified pavement courses. The edge drain must be installed and functional for two weeks prior to beginning rubblization of the concrete pavement.

1c) Locate and remove the metal delineators in the underlying concrete pavement.

1d) Mill the climbing lane to a depth of 3 inches. Resurface in the same working operation with 3inches of HMA S0.5 in 2 lifts .

1e) Mill the low speed shoulder to a depth of 3 inches and resurface with 3 inches of HMA S0.5 inch. The recently placed pavement on the top of the edge drain trench can milled and repaved as part of this process.

1f) The Contractor can begin bridge milling and patching operations. If traffic is to be shifted onto the shoulder(s) in order to perform the required bridge work, this operation must not begin until all shoulder resurfacing described above is completed.

1g) Perform full-depth bituminous concrete patching of failed composite pavement, predominately at underlying concrete transverse joints. Many of the underlying concrete joints were previously patched with a gypsum based concrete patching product. Much of this patch material has subsequently failed due to freeze thaw cycling and joint movement. The bituminous concrete overlay placed over these patches has experienced excessive deterioration as well.Prior to performing the milling and rubblization operation, as many of these areas as possible shall be identified, removed and replaced with a full-depth bituminous concrete patch.

1h) Visually locate and remove deteriorated full depth slabs of Duracal-cement concrete pavement measuring a minimum of 10 feet in length and replace with HMA S1 as specified.

1i) Construct new pavement transitions at bridge underpasses, overpasses and at the end of exit and entrance ramps by removing the existing composite pavement and replacing it with new full depth bituminous concrete pavement as shown on the plans. For these “transition” areas, the surface lift of pavement shall not be placed until the final surface lift is placed on the adjacent roadway areas. The pavement reconstruction in these “transition” areas must be completed prior to performing the abutting milling and rubblization work.

The following activities (2a-2d, 3a-3d, and 4a-4b) shall be performed all in one construction operation on a daily/nightly basis:

For the main line pavement:

2a)Mill off the existing bituminous concrete overlay in the high speed lane fully exposing the underlying concrete slabs (typically 12 feet wide). A portion of the left edge of the low speed lane can be removed to expose the left edge (1-3 feet) of the underlying concrete slab in the low speed lane. Thoroughly sweep the concrete pavement surface

2b) Remove any remaining deteriorated/failed gypsum based concrete patching material and replace it with bituminous concrete or suitable crushed stone material as specified.

2c) Rubblize and compact the exposed concrete pavement as specified.

2d) Place and compact the bottom lift of HMA S1.0. Thickness should be a minimum of 3.5 inches at the outer edge of the rubblized slab and a maximum of 5" at the center line. The surface elevation of this course of pavement shall match the adjacent high speed shoulder and low speed lane pavement surface elevations. If there is additional thickness required to achieve the elevation of the centerline on the adjoining lane side, a milling machine will be used to shave down the edge from its existing angle of 90 33/64 from horizontal to a maximum of 30 33/64 . Alternately, a bituminous concrete wedge at least one foot wide can be used to achieve the same shape.

3a) Mill off the remaining bituminous concrete overlay in the low speed lane exposing the remainder of the underlying concrete pavement. Thoroughly sweep the concrete pavement as specified.

3b) Perform step "2b" from above.

3c) Perform step "2c" from above

3d) Perform step "2d" such that the pavement course placed matches the adjacent high speed travel way pavement and low speed shoulder surfaces.

For the ramps:

4a) If the ramps are to be closed to perform the milling and rubblization, the entire underlying concrete slab can be exposed, patched, and resurfaced in one pass. Follow the general directions in steps 2a through 2d above.

4b) If the ramps are to be kept open during the milling and rubblizing, follow the general directions in steps 2a through 2d above, except that the ramp should be done one half at a time so that traffic has room to pass by on one side of the operation.

5) Within 5 days of placing the HMA over the rubblized concrete, conduct a survey to establish existing pavement elevations and mark out required cross slope and transition extents so that the

wedge course achieves the desired cross slope so that the final two lifts of PMA is laid down in uniform thickness. Place a wedge course of HMA S0.375 inch over the entire pavement surface, curb to curb. The minimum thickness for this lift shall be 1.25 inches and the maximum lift thickness shall be 2.5 inches. If the desired cross-slope cannot be achieved in some areas with the first "wedge course" lift, a second "wedge course" lift shall be placed.

6) Begin adjusting, resetting, and replacing structures as necessary.

7) Once the wedge course is completed and before any winter shutdown, overlay the roadway, as shown on the plans, with 2 inches of PMA S0.5 inch.

8) Continue adjusting, resetting, and replacing structures as necessary. Consider winter shut down operations.

9) Place final 2 inch lift of PMA S0.5 inch, curb to curb, throughout the entire project limits.

NOTICE TO CONTRACTOR – USE OF STATE POLICE OFFICERS

The Department will reimburse services of State Police Officers as a direct payment to the Department of Public Safety. Payment for State Police Officers utilized by the Contractor for its convenience, not approved by the Engineer, is the responsibility of the Contractor. No separate payment item for State Police Officers is included under this contract.

Use of State Police will be in accordance with the Item No. 0971001A – Maintenance and Protection of Traffic.

NOTICE TO CONTRACTOR - VOLUNTARY PARTNERING

The Connecticut Department of Transportation (ConnDOT) intends to encourage the foundation of a cohesive partnership with the Contractor and its principal subcontractors on this project. This partnership will be structured to draw on the strengths of each organization to identify and achieve reciprocal goals. The objectives are effective and efficient contract performance and completion within budget, on schedule, and in accordance with plans and specifications.

This partnership will be bilateral in makeup, and participation will be totally voluntary. Any cost associated with effectuating this partnering will be agreed to by both parties and will be shared equally.

To implement this partner initiative, the Contractor and ConnDOT will meet and plan a partnering development seminar/team building workshop. At this planning session arrangements will be made to determine attendees at the workshop, agenda of the workshop, duration and location. Persons required to be in attendance will be the ConnDOT District Engineer and key project personnel, the Contractor's on-site project manager and key supervision personnel of both the prime and principal subcontractors. The project design engineers and key local government personnel will also be required to have Regional/District and Corporate/State level managers on the project team.

Follow-up workshops will be held periodically throughout the duration of the Contract as agreed by the Contractor and ConnDOT.

The establishment of a partnership charter on a project will not change the legal relationship of the parties to the Contract nor relieve either party from any of the terms of the Contract.

ConnDOT and the Contractor will jointly select a facilitator to conduct the partnering workshops. The Contractor will obtain the services of the chosen facilitator and ConnDOT will reimburse the Contractor for fifty percent (50%) of the costs agreed to between ConnDOT and the Contractor.

NOTICE TO CONTRACTOR - CONNECTICUT DEPARTMENT OF TRANSPORTATION DISCLAIMER

Connecticut Department of Transportation bidding and other information and documents which are obtained through the Internet, World Wide Web Sites or other sources are not to be construed to be official information for the purposes of bidding or conducting other business with the Department.

It is the responsibility of each bidder and all other interested parties to obtain all bidding related information and documents from official sources within the Department.

Persons and/or entities which reproduce and/or make such information available by any means are not authorized by the Department to do so and may be liable for claims resulting from the dissemination of unofficial, incomplete and/or inaccurate information.

NOTICE TO CONTRACTOR - GORE AREAS

Gore areas will no longer be available for disposal of surplus material.

NOTICE TO CONTRACTOR - VEHICLE EMISSIONS

All motor vehicles and/or construction equipment (both on-highway and non-road) shall comply with all pertinent State and Federal regulations relative to exhaust emission controls and safety.

The contractor shall establish staging zones for vehicles that are waiting to load or unload at the contract area. Such zones shall be located where the emissions from the vehicles will have minimum impact on abutters and the general public.

Idling of delivery and/or dump trucks, or other equipment shall not be permitted during periods of non-active use, and it should be limited to three minutes in accordance with the Regulations of Connecticut State Agencies Section 22a-174-18(b)(3)(c):

No mobile source engine shall be allowed "to operate for more than three (3) consecutive minutes when the mobile source is not in motion, except as follows:

(i) When a mobile source is forced to remain motionless because of traffic conditions or mechanical difficulties over which the operator has no control,

(ii) When it is necessary to operate defrosting, heating or cooling equipment to ensure the safety or health of the driver or passengers,

(iii) When it is necessary to operate auxiliary equipment that is located in or on the mobile source to accomplish the intended use of the mobile source,

(iv) To bring the mobile source to the manufacturer's recommended operating temperature,

(v) When the outdoor temperature is below twenty degrees Fahrenheit (20 degrees F),

(vi) When the mobile source is undergoing maintenance that requires such mobile source be operated for more than three (3) consecutive minutes, or

(vii) When a mobile source is in queue to be inspected by U.S. military personnel prior to gaining access to a U.S. military installation."

All work shall be conducted to ensure that no harmful effects are caused to adjacent sensitive receptors. Sensitive receptors include but are not limited to hospitals, schools, daycare facilities, elderly housing and convalescent facilities. Engine exhaust shall be located away from fresh air intakes, air conditioners, and windows.

A Vehicle Emissions Mitigation plan will be required for areas where extensive work will be performed in close proximity (less than 50 feet (15 meters)) to sensitive receptors. No work will proceed until a sequence of construction and a Vehicle Emissions Mitigation plan is submitted in writing to the Engineer for review and all comments are addressed prior to the commencement of any extensive construction work in close proximity (less than 50 feet (15 meters)) to sensitive receptors. The mitigation plan must address the control of vehicle emissions from all vehicles and construction equipment.

If any equipment is found to be in non-compliance with this specification, the contractor will be issued a Notice of Non-Compliance and given a 24 hour period in which to bring the equipment into compliance or remove it from the project. If the contractor then does not comply, the Engineer shall withhold all payments for the work performed on any item(s) on which the non-conforming equipment was utilized for the time period in which the equipment was out of compliance.

Any costs associated with this "Vehicle Emissions" notice shall be included in the general cost of the contract. In addition, there shall be no time granted to the contractor for compliance with this notice. The contractor's compliance with this notice and any associated regulations shall not be grounds for claims as outlined in Section 1.11 – "Claims".

NOTICE TO CONTRACTOR - SECTION 4.06 AND M.04 MIX DESIGNATION EQUIVALENCY

Sections 4.06 and M.04 have been replaced in their entirety with the Special Provisions included as part of this contract. These Special Provisions reflect changes in mix designations for various types of hot-mix asphalt (HMA). The following table is to be used to associate mix designations noted on the plans with that in the contract specifications and related documents. Mix designations on each row are equivalent and refer to a single mix, which shall be subject to the requirements of the Special Provisions replacing Sections 4.06 and M.04.

Mix Designation Equivalency Table

Official Mix Designation	Equivalent Mix Designation (a)	Equivalent Mix Designation (b)
(c)	Superpave 1.5 inch	Superpave 37.5 mm
HMA S1	Superpave 1.0 inch	Superpave 25.0 mm
HMA S0.5	Superpave 0.5 inch	Superpave 12.5 mm
HMA S0.375	Superpave 0.375 inch	Superpave 9.5 mm
HMA S0.25	Superpave 0.25 inch	Superpave 6.25 mm
(d)	Superpave #4	Superpave #4
Bituminous Concrete Class 1	N/A*	N/A*
Bituminous Concrete Class 2	N/A*	N/A*
Bituminous Concrete Class 3	N/A*	N/A*
Bituminous Concrete Class 4	N/A*	N/A*
Bituminous Concrete Class 12	N/A*	N/A*

(a) This mix designation is generally included with projects where the English measurement system is used. The mix designation may contain both the English measurement system designation and the SI (metric) measurement system designation, one of which would be in parenthesis.

(b) This mix designation is generally included with projects where the SI (metric) measurement system is used. The mix designation may contain both the English measurement system designation and the SI measurement system designation, one of which would be in parenthesis.

(c) This mix is no longer in use except by contract-specific Special Provision; if this mix is called for in the Plans but no such Special Provision is included for this contract a suitable substitute must be approved by the Engineer.

(d) This mix is no longer in use except by contract-specific Special Provision; if this mix is called for in the Plans but no such Special Provision is included for this contract a suitable substitute must be approved by the Engineer.

***** N/A = Not applicable; mix designation has not changed.

NOTICE TO CONTRACTOR - SUPERPAVE DESIGN LEVEL INFORMATION

Hot-Mix Asphalt (HMA) and Polymer-Modified Asphalt (PMA) constructed according to the Superpave mix-design system is required to attain a Superpave Design Level and is required to use a Performance Graded (PG) binder. The Superpave Design Levels required for this project are listed in Table 1. The required PG binder is indicated for each mix with an "X" in the appropriate box in Table 1.

TABLE 1 – Superpave Design Level and Performance Graded (PG) Binder

Mix Designation	PG Binder		_____ _____ _____ _____	Route All Roads and ramps	Route _____ _____ _____ _____	Route _____ _____ _____ _____	Route _____ _____ _____ _____
	PG 64-22	PG 76-22	Design Level	Design Level	Design Level	Design Level	Design Level
HMA S0.25	-	-	-	-	-	-	-
HMA S0.375	x	-	-	2	-	-	-
HMA S0.5	x	-	-	2	-	-	-
HMA S1	x	-	-	2	-	-	-
PMA S0.25	-	-	-	-	-	-	-
PMA S0.375	-	-	-	-	-	-	-
PMA S0.5	-	x	-	3	-	-	-
PMA S1	-	-	-	-	-	-	-

NOTICE TO CONTRACTOR - TRAFFIC DRUMS AND TRAFFIC CONES

Traffic Drums and 42-inch (1 m) Traffic Cones shall have four six-inch (150 mm) wide stripes (two - white and two - orange) of flexible bright fluorescent sheeting.

The material for the stripes shall be one of the following, or approved equal:

•3M Scotchlite Diamond Grade Flexible Work Zone Sheeting, Model 3910 for the white stripes and Model 3914 for the orange stripes,

•Avery Dennison WR-7100 Series Reboundable Prismatic Sheeting, Model WR-7100 for the white stripes and Model WR-7114 for the orange stripes.

NOTICE TO CONTRACTOR - NCHRP 350 REQ. FOR WORK ZONE TRAFFIC CONTROL DEVICES

CATEGORY 1 DEVICES (traffic cones, traffic drums, tubular markers, flexible delineator posts)

Prior to using the Category 1 Devices on the project, the Contractor shall submit to the Engineer a copy of the manufacturer's self-certification that the devices conform to NCHRP Report 350.

CATEGORY 2 DEVICES (construction barricades, construction signs and portable sign supports)

Prior to using Category 2 Devices on the project, the Contractor shall submit to the Engineer a copy of the Letter of Acceptance issued by the FHWA to the manufacturer documenting that the devices (both sign and portable support tested together) conform to NCHRP Report 350 (TL-3).

Specific requirements for these devices are included in the Special Provisions.

Information regarding NCHRP Report 350 devices may be found at the following web sites:

FHWA: http://safety.fhwa.dot.gov/roadway_dept/road_hardware/index.htm

ATSSA: http://www.atssa.com/resources/NCHRP350Crashtesting.asp

NOTE: The portable wooden sign supports that have been traditionally used by most contractors in the State of Connecticut do NOT meet NCHRP Report 350 criteria and shall not be utilized on any project advertised after October 01, 2000.

CATEGORY 3 DEVICES (Truck-Mounted Attenuators & Work Zone Crash Cushions)

Prior to using Category 3 Devices on the project, the Contractor shall submit to the Engineer a copy of the Letter of Acceptance issued by the FHWA to the manufacturer documenting that the devices conform to NCHRP Report 350.

SECTION 1.02 – PROPOSAL REQUIREMENTS AND CONDITIONS

Article 1.02.04 – Examination of Plans, Specifications, Special Provisions and Site of Work:

Replace the third sentence of the last paragraph with:

The Department cannot ensure a response to inquiries received later than ten (10) days prior to the original scheduled opening of the related bid.

SECTION 1.06 – CONTROL OF MATERIALS

Article 1.06.01 - Source of Supply and Quality:

Add the following:

For the following items the Contractor shall submit a complete description of the item, together with eight (8) copies of shop drawings, cuts and other descriptive literature which completely illustrates such items presented for formal approval. Such approval shall not change the requirements for a certified test report and materials certificate as may be called for.

Conductors
Watertight Connectors
Conduit
Junction Box Cover

Required catalog cuts for all items listed above shall be submitted in one package at the same time. All approvals or disapprovals and comments will be returned in one package.

When required by the contract documents or when ordered by the Engineer, the Contractor shall prepare and submit (8) sets of catalog cuts and/or shop drawings for all illumination items in one package at the same time to the following for approval prior to ordering or fabrication.

Mr. Jon Andrews
Transportation Supervising Engineer
Facilities Electrical Unit
Bureau of Engineering and Highway Operations
Connecticut Department of Transportation
P.O. Box 317546
Newington, Connecticut 06131-7546

Article 1.06.07 - Certified Test Reports and Materials Certificate

For the materials in the following items a Certified Test Report will be required confirming their conformance to the requirements set forth in these plans or specifications or both. Should the consignee noted on a Certified Test Report be other than the Prime Contractor, then Materials Certificates shall be required to identify the shipment.

Certified Test Report
Item no.

0219001A	Sedimentation Control System
0981100	42” Traffic Cone
1111401	Loop Vehicle Detector

For the materials in the following items a Material Certificate will be required confirming their conformance to the requirements set forth in these plans or specifications or both.

Materials Certificate
Item No.

0651 Pipe
Materials: Gaskets
0822 Temporary Precast Concrete Barrier Curb
Materials: Used Barrier Curb
0930001 Object Markers
Materials: Aluminum Sign Blanks
Reflective Sheeting
Silk Screening

SECTION 1.07 – LEGAL RELATIONS AND RESPONSIBILTIY TO PUBLIC

Article 1.07.05 - Load Restrictions:

Delete all three paragraphs and replace them with the following:

"(a) Vehicle Weights: This sub article will apply to travel both on existing pavements and pavements under construction. The Contractor shall comply with all legal load restrictions as to vehicle size, the gross weight of vehicles, and the axle weight of vehicles while hauling materials. Throughout the duration of the contract, the Contractor shall take precautions to ensure existing and newly installed roadway structures and appurtenances are not damaged by construction vehicles or operations.

Unless otherwise noted in contract specifications or plans, on and off road equipment of the Contractor, either loaded or unloaded, will not be allowed to travel across any bridge or on any highway when such a vehicle exceeds the statutory limit or posted limit of such bridge or highway. Should such movement of equipment become necessary the Contractor shall apply for a permit from the Department for such travel, as provided in the Connecticut General Statutes (CGS). The movement of any such vehicles within the project limits or detour routes shall be submitted to the Engineer for project record. Such permit or submittal will not excuse the Contractor from liability for damage to the highway caused by its equipment.

The Contractor is subject to fines, assessments and other penalties that may be levied as a result of violations by its employees or agents of the legal restrictions as to vehicle size and weight.

(b) Storage of Construction Materials/Equipment on Structures: Storage is determined to be non-operating equipment or material. The Contractor shall not exceed the statutory limit or posted limit for either an existing or new structure when storing materials and/or construction equipment. When a structure is not posted, then the maximum weight of equipment or material stored in each 12 foot wide travel lane of any given span shall be limited to 750 pounds per linear foot combined with a 20,000 pound concentrated load located anywhere within the subject lane. If anticipated storage of equipment or material exceeds the above provision, then the Contractor shall submit his proposal of storage supported by calculations stamped by a Professional Engineer registered in the State of Connecticut, to the Engineer for approval 14 days prior to the storage operation. Operations related to structural steel demolition or erection shall follow the guidelines under Section 6.03. All other submittals shall include a detailed description of the material/equipment to be stored, the quantity of storage if it is stockpiled materials, the storage location, gross weight with supporting calculations if applicable, anticipated duration of storage, and any environmental safety, or traffic protection that may be required. Storage location on the structure shall be clearly defined in the field. If structures are in a state of staged construction or demolition, additional structural analysis may be required prior to authorization of storage."

Article 1.07.10 - Contractor's Duty to Indemnify the State against Claims for Injury or Damage:

Add the following after the only paragraph:

"It is further understood and agreed by the parties hereto, that the Contractor shall not use the defense of Sovereign Immunity in the adjustment of claims or in the defense of any suit, including any suit between the State and the Contractor, unless requested to do so by the State."

Article 1.07.11 Opening of Section of project to Traffic or Occupancy:

Add the following sentence to the last paragraph;

"In cases in which guiderail is damaged by the traveling public, repair or replacement will be reimbursable as contained elsewhere herein."

Article 1.07.13–Contractor's Responsibility for Adjacent Property and Services, is supplemented as follows:

The following companies and representatives shall be contacted by the Contractor to coordinate the protection of their utilities in the State Project No. 53-186 project area, four (4) weeks prior to the start of work on this project involving their utilities:

TENNESSEE GAS PIPELINE COMPANY
Mr. Ronald Bessette
Division Director
8 Anngina Drive
Enfield, CT 06082
(860) 763-4081

SECTION 1.08 – PROSECUTION AND PROGRESS

Replace 1.08.01 – "Transfer of Work or Contract" with the following:

1.08.01—Transfer of Work or Contract: The Contractor shall perform with its own organization Contract work with a value under the Contract of at least 50% of the original total Contract value. If the Contractor sublets, sells, transfers, or otherwise disposes of any part of the Contract work without the Commissioner's prior written consent, the Contractor will not be relieved of any Contractual or other legal responsibility in connection therewith. Such an unauthorized act by the Contractor shall constitute a material breach of the Contract, and the Commissioner may, in such a case, terminate the Contract without further compensation to the Contractor.

The Contractor shall include the following alternative dispute resolution clause in all of its Project subcontracts:

"For any dispute arising out of the agreement between the Contractor and a subcontractor, including claims of late payment or non-payment, which cannot be settled within 60 days of the subcontractor submitting a written claim to the Contractor, either party may bring the dispute before an alternative dispute resolution entity for resolution. If the parties do not agree upon a particular dispute resolution entity for that purpose, the dispute shall be resolved under the auspices and construction arbitration rules of the American Arbitration Association, or under the rules of any other alternative dispute resolution entity approved by the Department either generally or for the specific dispute. The Department may not be made a party to formal arbitration regarding such a dispute. These rights and restrictions may not be waived, and if these provisions are not included in the Contractor's subcontracts for the Project, these provisions shall nonetheless be read into them."

The Contractor shall not knowingly enter into any lower tier transaction on a Department project with any person or entity which, under any federal or state law or regulation, or by voluntary agreement, is currently debarred or disqualified from bidding for construction contracts or participating in construction projects in any jurisdiction within the United States, unless after disclosure of such ineligibility, such participation is authorized by appropriate federal and State authorities, including the Commissioner.

The Contractor shall not sublet, sell, transfer, assign, or otherwise dispose of the Contract or any portion thereof, or of the work provided for therein, or of its right, title, or interest therein, to any individual or entity without the prior written consent of the Commissioner. No payment will be made for any part of the work sublet, sold, transferred, assigned, or otherwise disposed of by the Contractor, prior to the authorization date given in the written consent of the Commissioner. Such an unauthorized act by the Contractor shall constitute a material breach of the Contract, and the Commissioner may, in such a case, terminate the Contract without further compensation to the Contractor.

The Contractor shall pay the subcontractor for work performed within thirty (30) days after the Contractor receives payment for the work performed by the subcontractor. Withholding retainage by the Contractor, subcontractor or lower tier subcontractors is not allowed.

Payment for work that has been performed by a subcontractor does not eliminate the Contractor's responsibilities for all the work as defined in Article 1.07.12, "Contractor's Responsibility for Work."

Payment for work that has been performed by a subcontractor also does not release the subcontractor from its responsibility for maintenance and other periods of subcontractor responsibility specified for the subcontractor's items of work. Failure of a subcontractor to meet its maintenance, warranty and/or defective work responsibilities may result in administrative action on future Department contracts.

For any dispute regarding prompt payment, the alternate dispute resolution provisions of this article shall apply.

The above requirements are also applicable to all sub-tier subcontractors and the above provisions shall be made a part of all subcontract agreements.

Failure of the Contractor to comply with the provisions of this section may result in a finding that the Contractor is non-responsible on future projects.

Article 1.08.04 – Limitation of Operations – Add the following:

TIME RESTRICTIONS

In order to provide for traffic operations as outlined in the Special Provision "Maintenance and Protection of Traffic", the Contractor will not be permitted to perform any work that will interfere with existing traffic operations on all project roadways as follows:

ROUTE 2

On the following State Observed Legal Holidays
New Year's Day
Good Friday, Easter*
Memorial Day
Independence Day
Labor Day
Columbus Day
Thanksgiving Day**
Christmas Day

The following restrictions also apply:

On the day before and the day after any of the above Legal Holidays

On the Friday, Saturday and Sunday immediately preceding any of the above Holidays celebrated on a Monday.

On the Saturday, Sunday and Monday immediately following any of the above Holidays celebrated on a Friday.

* From 6:00 p.m. the Thursday before the Holiday to 8:00 p.m. the Monday after the Holiday.
** From 6:00 a.m. the Wednesday before the Holiday to 8:00 p.m. the Monday after the Holiday.

<u>During all other times</u>
The Contractor shall maintain and protect traffic as shown on the accompanying 'Limitation of Operations" charts, which dictates the minimum number of lanes that must remain open for each day of the week.

During stage construction, the existing number of lanes of traffic will be considered to be the number of lanes shown on the Maintenance and Protection of Traffic Plans contained in the contract plans

Project No. 53-186
Limitation of Operations Chart
Minimum Number of Lanes to Remain Open

Route: 2 Westbound Location: Glastonbury Number of Through Lanes: 2							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	1	1	1	1	1	1	1
1 AM	1	1	1	1	1	1	1
2 AM	1	1	1	1	1	1	1
3 AM	1	1	1	1	1	1	1
4 AM	1	1	1	1	1	1	1
5 AM	1	1	1	1	1	1	1
6 AM	E	E	E	E	E	1	1
7 AM	E	E	E	E	E	1	1
8 AM	E	E	E	E	E	1	1
9 AM	1	1	1	1	1	1	1

Route: 2 Eastbound Location: Glastonbury Number of Through Lanes: 2							
Hour Beginning	Mon	Tue	Wed	Thu	Fri	Sat	Sun
Mid	1	1	1	1	1	1	1
1 AM	1	1	1	1	1	1	1
2 AM	1	1	1	1	1	1	1
3 AM	1	1	1	1	1	1	1
4 AM	1	1	1	1	1	1	1
5 AM	1	1	1	1	1	1	1
6 AM	1	1	1	1	1	1	1
7 AM	1	1	1	1	1	1	1
8 AM	1	1	1	1	2	1	1
9 AM	1	2	2	1	2	2	2

10 AM	1	1	1	1	2	2	1
11 AM	1	1	1	1	2	2	2
Noon	1	1	1	1	2	2	2
1 PM	1	1	1	1	2	2	2
2 PM	1	1	1	1	2	2	2
3 PM	E	E	E	E	E	2	2
4 PM	E	E	E	E	E	2	2
5 PM	1	E	E	E	E	2	2
6 PM	1	1	1	1	2	2	2
7 PM	1	1	1	1	1	2	2
8 PM	1	1	1	1	1	2	2
9 PM	1	1	1	1	1	1	2
10 PM	1	1	1	1	1	1	1
11 PM	1	1	1	1	1	1	1

10 AM	2	2	2	2	2	2	2
11 AM	2	2	2	2	2	2	2
Noon	2	2	2	2	2	2	2
1 PM	2	2	2	2	2	2	2
2 PM	2	2	2	2	2	2	2
3 PM	E	E	E	E	E	2	2
4 PM	E	E	E	E	E	2	2
5 PM	E	E	E	E	E	2	1
6 PM	2	2	2	2	2	2	1
7 PM	1	1	1	1	2	1	1
8 PM	1	1	1	1	1	1	1
9 PM	1	1	1	1	1	1	1
10 PM	1	1	1	1	1	1	1
11 PM	1	1	1	1	1	1	1

On Holidays and within Holiday Periods, all Hours shall be 'E.'

'E' = maintain existing traffic operations = all available travel lanes, including exit only lanes, climbing lanes and all available shoulder widths shall be open to traffic during this period

ROUTE 2 RAMPS

The Contractor shall not be allowed to perform any work that will interfere with existing traffic operations on all Route 2 ramps within the project limits on:

Monday through Friday between 6:00 a.m. and 9:00 a.m. and between 3:00 p.m. and 6:00 p.m.

Saturday and Sunday between 9:00 a.m. and 9:00 p.m..

Where it is necessary to perform rubblization on any ramp within the project limits and the Contractor is unable to maintain a 12 foot travel path on said ramp, the contractor will be allowed to close said ramp only on Monday through Friday between 11:30 p.m. and 5:00 a.m. Said ramp traffic will be detoured via other local State and Town roads. The Contractor shall submit a detour plan to the Engineer for approval prior to a ramp closure.

ALL OTHER ROADWAYS

The Contractor shall not be allowed to perform any work that will interfere with one lane of through traffic in each direction and turning lanes at intersections on Monday through Friday between 6:00 a.m. and 9:00 a.m. and between 3:00 p.m. and 6:00 p.m.

CONSTRUCTION STAKING

For roadways where the existing pavement markings are to be re-established in their origin allocations, the contractor shall establish control points from the existing pavement markings in accordance with Section 9.80 Construction Staking. This work will be paid for under Item No. 0980001"Construction Staking"

PAVEMENT RECONSTRUCTION

Rubblization

In the areas where the concrete base is to be rubblized, the contractor will be allowed to limit traffic to one lane between the hours of 7:00 PM and 6:00 AM. The contractor will be allowed to rubblize only that length of pavement that can be completed and repaved to the elevation of the existing road prior to returning to normal operation at 6:00 AM.

For areas on Route 2 where concrete pavement will remain:

1 Mill Route 2 travel lanes and shoulders
2.Repair the existing concrete pavement with full depth and partial depth patches.
3 Overlay with Bituminous concrete.

During the allowable periods, when the Contractor is actively working on the repair of the concrete slabs, the Contractor will be allowed to close the adjacent lane(s) to provide a buffer zone between the work area and the travel lane, as long as the Contractor maintains the minimum number of lanes as specified in the Limitations of Operation charts. If this results in the closure of all lanes, then the Contractor shall maintain one lane of traffic in the shoulder and a portion of the right lane on a travel path not less than 12' in width.. The buffer zone(s) will only be allowed while the Contractor is actively working. The buffer zone(s) will not be allowed during the concrete curing time.

The Contractor shall schedule the operations so that pavement milling and /or repaving operations shall be full width across the roadway section at the end of a work shift.

For the bridges on Route 2, mill off the existing bituminous concrete overlay material to expose the underlying concrete pavement, curb to curb. Proceed from the inside to the outside lanes so that no traffic is allowed to travel at any time on the milled surface of the right shoulder. A continuous concrete patching operation must be started the next working day after the milling operation is completed and preformed on a continuous basis within the work week (minimum of five (5) working days per week, weather permitting and only when possible within the allowable time frame as specified in the Limitation of Operations Charts).

The Contractor shall perform the concrete patching work, the milling of the existing pavement and the installation of the new pavement in accordance with the special provisions as contained elsewhere in the contract documents.

It is recommended that the Contractor utilize the various lane closures that will be required for the above work to perform the required expansion joint work, and other incidental work whenever possible.

If a concrete replacement slab cannot be installed in the same work shift as the old concrete was removed, the Contractor shall protect traffic from a dropoff condition with a temporary wood/concrete platform as approved by the Engineer.

The Contractor shall place 1" of Superpave 0.375 in. on any milled section of the ramps that is open to traffic within 48 hours of the actual milling operation. Milled areas shall not be left exposed over weekends unless the Contractor is actively working. Exception: Any milled section shall be resurfaced prior to the Legal Holiday time restriction.

For underpasses on Route 2 where concrete pavement will be removed and replaced with full depth flexible pavement

1 Mill Route 2 travel lanes and shoulders
2.Remove the existing concrete slabs and replace with full depth flexible pavement.

During the allowable periods, when the Contractor is actively working on the removal of the concrete slabs, the Contractor will be allowed to close the adjacent lane(s) to provide a buffer zone between the work area and the travel lane, as long as the Contractor maintains the minimum number of lanes as specified in the Limitations of Operation charts. If this results in the closure of all lanes, then the Contractor shall maintain one lane of traffic in the shoulder and a portion of the right lane on a travel path not less than 12' in width.. The buffer zone(s) will only be allowed while the Contractor is actively working..

LANE CLOSURE RESTRICTIONS

It is anticipated that work on adjacent projects may be ongoing simultaneously with this project. The Contractor shall be aware of those projects so that coordination is maintained for proper traffic flow at all and this coordination is acceptable to the Engineer.

The Contractor will not be permitted to do any work which will interfere with existing traffic operations on Route 2 when any other Contractor is restricting existing traffic operations on Route 2 within one mile of a lane closure on this project unless the Contractors have coordinated the closure and this coordination is acceptable to the Engineer.

The Contractor will not be permitted to close a lane if a Contractor working on an adjacent project has the opposite lane closed unless there is at least a one mile clear area length where the

entire roadway is open to traffic, measured from the end of the first work area to the beginning of the signing pattern for the next work area.

OTHER LIMITATIONS

The field installation of a signing pattern shall constitute an interference with existing traffic operations and shall not be allowed except during the allowable periods.

If there is more than one alternating one way traffic operation at one time,then there shall be at least one mile between signing patterns.

No roadway, with the exception of transition areas, shall be open to traffic unless appropriate pavement markings have been installed. The transition areas shall have pavement markings applied immediately prior to opening to traffic.

Longitudinal downdrops greater than 3" will not be allowed during those periods when the maximum number of lanes of through traffic are required. The Contractor shall temporarily provide a 4:1traversable slope of suitable material on those areas where a longitudinal downdrop exists. The cost of furnishing, installing and removing this material shall be included in the contract lump sum for " Maintenance and Protection of Traffic".

The Contractor shall schedule operations so that pavement removal and roadway resurfacing shall be completed full width across roadway section by the end of a workday (work night). All transverse height differentials on all roadway surfaces shall be tapered to negate any "bump" to traffic as specified elsewhere in this contract or as approved by the Engineer. Material for this taper shall be as approved by the Engineer.

The Contractor will not be permitted to laterally cross any expressway with construction vehicles. Construction vehicles shall merge with the mainline traffic flow and utilize existing interchanges.

All temporary concrete barriers, other protective systems and traffic control devices as called for by the contract or ordered by the Engineer must be on-hand and available in sufficient quantity for immediate installation prior to any stage change.

The Contractor shall schedule operations so that any expressway lane closure required for the expansion joint work will be limited to the area that can be started and fully completed during the allowable periods.

SECTION 4.06 BITUMINOUS CONCRETE

Section 4.06 is being deleted in its entirety and replaced with the following:

4.06.01—Description
4.06.02—Materials
4.06.03—Construction Methods
4.06.04—Method of Measurement
4.06.05—Basis of Payment

4.06.01—Description: Work under this section shall include the production, delivery and placement of a non-segregated, smooth and dense bituminous concrete mixture brought to proper grade and cross section. This section shall also include the method and construction of longitudinal joints. The Contractor shall furnish ConnDOT with a Quality Control Plan as described in Article 4.06.03.

The terms listed below as used in this specification are defined as:

Bituminous Concrete: A concrete material that uses a bituminous material (typically asphalt) as the binding agent and stone and sand as the principal aggregate components. Bituminous concrete may also contain any of a number of additives engineered to modify specific properties and/or behavior of the concrete material. For the purposes of this Specification, references to bituminous concrete apply to all of its sub-categories, for instance those defined on the basis of production and placement temperatures, such as hot-mix asphalt (HMA) or warm-mix asphalt (WMA), those categories derived from the mix-design procedure used, such as "Marshall" mixes or "Superpave" mixes, or those defined on the basis of composition, such as polymer-modified asphalt (PMA).

Course: A lift or multiple lifts comprised of the same bituminous concrete mixture placed as part of the pavement structure.

Density Lot: All material placed in a single lift and as defined in Article 4.06.03.

Disintegration: Wearing away or fragmentation of the pavement. Disintegration will be evident in the following forms: Polishing, weathering-oxidizing, scaling, spalling, raveling, potholes or loss of material.

Dispute Resolution: A procedure used to resolve conflicts resulting from discrepancies between the Engineer and the Contractor's density results that may affect payment.

Hot Mix Asphalt (HMA): A bituminous concrete mixture typically produced at 325°F.

Lift: An application of a bituminous concrete mixture placed and compacted to a specified thickness in a single paver pass.

Marshall: A bituminous concrete mix design used in mixtures designated as "Bituminous Concrete Class ( )".

Polymer Modified Asphalt (PMA): A bituminous concrete mixture containing a polymer modified asphalt binder in accordance with contract specifications.

Production Lot: All material placed during a continuous daily paving operation.

Quality Assurance (QA): All those planned and systematic actions necessary to provide confidence that a product or facility will perform as designed.

Quality Control (QC): The sum total of activities performed by the vendor (Producer, Manufacturer, and Contractor) to ensure that a product meets contract specification requirements.

Superpave: A bituminous concrete mix design used in mixtures designated as "S*" Where "S" indicates Superpave and * indicates the sieve related to the nominal maximum aggregate size of the mix.

Segregation: A non-uniform distribution of a bituminous concrete mixture in terms of volumetrics, gradation or temperature.

Warm Mix Asphalt (WMA): A bituminous concrete mixture that can be produced and placed at reduced temperatures than HMA using a qualified additive or technology.

4.06.02—Materials: All materials shall conform to the requirements of Section M.04.

1. Materials Supply: The bituminous concrete mixture must be from one source of supply and originate from one Plant unless authorized by the Engineer. Bituminous Concrete plant QC plan requirements are defined in Section M.04.

2. Recycle Option: The Contractor has the option of recycling reclaimed asphalt pavement (RAP) or Crushed Recycled Container Glass (CRCG) in bituminous concrete mixtures in accordance with Section M.04. CRCG shall not be used in the final lift of the surface course.

4.06.03—Construction Methods:

1. Material Documentation: All vendors producing bituminous concrete must have their truck-weighing scales, storage scales, and mixing plant automated to provide a detailed ticket.

Delivery tickets must include the following information:

a. State of Connecticut printed on ticket.
b. Name of producer, identification of plant, and specific storage bin (silo) if used.
c. Date and time of day.

d. Mixture Designation If RAP is used, the plant printouts shall include RAP dry weight, percentage and daily moisture content. If WMA technology is used, the technology and the additive rate or the water injection rate must be noted on the ticket. Class 3 mixtures for machine-placed curbing must state "curb mix only".
e. Net weight of mixture loaded into truck (When RAP is used, RAP moisture shall be excluded from mixture net weight).
f. Gross weight (Either equal to the net weight plus the tare weight or the loaded scale weight).
g. Tare weight of truck – Daily scale weight.
h. Project number, purchase order number, name of Contractor (if Contractor other than Producer).
i. Truck number for specific identification of truck.
j. Individual aggregate, RAP, and virgin asphalt high/target/low weights shall be printed on batch plant tickets (For drum plants and silo loadings, the plant printouts shall be printed out at 5 minute intervals maintained by the vendor for a period of three years after the completion of the project).
k. For every mixture designation the running daily total delivered and sequential load number.

The net weight of mixture loaded into the truck must be equal to the cumulative measured weight of its components.

The Contractor must notify the Engineer immediately if, during the production day, there is a malfunction of the weighing or recording system in the automated plant or truck-weighing scales. Manually written tickets containing all required information will be allowed for one hour, but for no longer, provided that each load is weighed on State-approved scales. At the Engineer's sole discretion, trucks may be approved to leave the plant if a State inspector is present to monitor weighing. If such a malfunction is not fixed within forty-eight hours, mixture will not be approved to leave the plant until the system is fixed to the Engineer's satisfaction. No damages will be considered should the State be unable to provide an inspector at the plant.

The State reserves the right to have an inspector present to monitor batching and /or weighing operations.

2. Transportation of Mixture: Trucks with loads of bituminous concrete being delivered to State projects must not exceed the statutory or permitted load limits referred to as gross vehicle weight (GVW). The Contractor shall furnish a list of all vehicles and allowable weights transporting mixture.

The State reserves the right to check the gross and tare weight of any delivery truck. A variation of 0.4 percent or less in the gross or tare weight shown on the delivery ticket and the certified scale weight shall be considered evidence that the weight shown on the delivery ticket is correct. If the gross or tare weight varies from that shown on the delivery ticket by more than 0.4 percent, the Engineer will recalculate the net weight. The Contractor shall take action to correct discrepancy to the satisfaction of the Engineer.

If a truck delivers mixture to the project and the ticket indicates that the truck is overweight, the load will not be rejected but a "Measured Weight Adjustment" will be taken in accordance with Article 4.06.04.

The mixture shall be transported from the mixing plant in trucks that have previously been cleaned of all foreign material and that have no gaps through which mixture might inadvertently escape. The Contractor shall take care in loading trucks uniformly so that segregation is minimized. Loaded trucks shall be tightly covered with waterproof covers acceptable to the Engineer. Mesh covers are prohibited. The front and rear of the cover must be fastened to minimize air infiltration. The Contractor shall assure that all trucks are in conformance with this specification. Trucks found not to be in conformance shall not be allowed to be loaded until re-inspected to the satisfaction of the Engineer.

Truck body coating and cleaning agents must not have a deleterious effect on the transported mixture. The use of solvents or fuel oil, in any concentration, is strictly prohibited for the coating of the inside of truck bodies. When acceptable coating or agents are applied, truck bodies shall be raised immediately prior to loading to remove any excess agent in an environmentally acceptable manner.

3. Paving Equipment: The Contractor shall have the necessary paving and compaction equipment at the project site to perform the work. All equipment shall be in good working order and any equipment that is worn, defective or inadequate for performance of the work shall be repaired or replaced by the Contractor to the satisfaction of the Engineer. During the paving operation, the use of solvents or fuel oil, in any concentration, is strictly prohibited as a release agent or cleaner on any paving equipment (i.e., rollers, pavers, transfer devices, etc.).

Refueling of equipment is prohibited in any location on the paving project where fuel might come in contact with bituminous concrete mixtures already placed or to be placed. Solvents for use in cleaning mechanical equipment or hand tools shall be stored clear of areas paved or to be paved. Before any such equipment and tools are cleaned, they shall be moved off the paved or to be paved area; and they shall not be returned for use until after they have been allowed to dry.

Pavers: Each paver shall have a receiving hopper with sufficient capacity to provide for a uniform spreading operation and a distribution system that places the mix uniformly, without segregation. The paver shall be equipped with and use a vibratory screed system with heaters or burners. The screed system shall be capable of producing a finished surface of the required evenness and texture without tearing, shoving, or gouging the mixture. Pavers with extendible screed units as part of the system shall have auger extensions and tunnel extenders as necessary. Automatic screed controls for grade and slope shall be used at all times unless otherwise authorized by the Engineer. The controls shall automatically adjust the screed to compensate for irregularities in the preceding course or existing base. The controls shall maintain the proper transverse slope and be readily adjustable, and shall operate from a fixed or moving reference such as a grade wire or floating beam.

Rollers: All rollers shall be self-propelled and designed for compaction of bituminous concrete. Rollers types shall include steel-wheeled, pneumatic or a combination thereof and may be capable of operating in a static or dynamic mode. Rollers that operate in a dynamic mode shall have drums that use a vibratory or oscillatory system or combination of. The vibratory system achieves compaction through vertical amplitude forces. Rollers with this system shall be equipped with indicators that provide the operator with amplitude, frequency and speed settings/readouts to measure the impacts per foot during the compaction process. The oscillatory system achieves compaction through horizontal shear forces. Rollers with this system shall be equipped with frequency indicators. Rollers can operate in the dynamic mode using the oscillatory system on concrete structures such as bridges and catch basins if at the lowest frequency setting.

Pneumatic tire rollers shall be self-propelled and equipped with wide-tread compaction tires capable of exerting an average contact pressure from 60 to 90 pounds per square inch uniformly over the surface, adjusting ballast and tire inflation pressure as required. The Contractor shall furnish evidence regarding tire size; pressure and loading to confirm that the proper contact pressure is being developed and that the loading and contact pressure are uniform for all wheels.

Lighting: For paving operations, which will be performed during hours of darkness, the paving equipment shall be equipped with lighting fixtures as described below, or with approved lighting fixtures of equivalent light output characteristics. A sufficient number of spare lamps shall be available on site as replacements in the event of failures. The Contractor shall provide brackets and hardware for mounting light fixtures and generators to suit the configuration of the rollers and pavers. Mounting brackets and hardware shall provide for secure connection of the fixtures, minimize vibration, and allow for adjustable positioning and aiming of the light fixtures. Lighting shall be aimed to maximize the illumination on each task and minimize glare to passing traffic. The Contractor shall provide generators on rollers and pavers of the type, size, and wattage, to adequately furnish 120 V AC of electric power to operate the specified lighting equipment. A sufficient amount of fuel shall be available on site. There shall be switches to control the lights. Wiring shall be weatherproof and installed to all applicable codes. The minimum lighting requirements are found in tables 4.06-1 and 4.06-2:

Table 4.06-1: Paver Lighting

Fixture	Quantity	Remarks
Type A	3	Mount over screed area
Type B (narrow) or Type C (spot)	2	Aim to auger and guideline
Type B (wide) or Type C (flood)	2	Aim 25 feet behind paving machine

Table 4.06-2: Roller Lighting

Fixture*	Quantity	Remarks
Type B (wide)	2	Aim 50 feet in front of and behind roller
Type B (narrow)	2	Aim 100 feet in front of and behind roller
OR		
Type C (flood)	2	Aim 50 feet in front of and behind roller
Type C (spot)	2	Aim 100 feet in front of and behind roller

*All fixtures shall be mounted above the roller.

Type A: Fluorescent fixture shall be heavy-duty industrial type. It shall be enclosed and sealed to keep out dirt and dampness. It shall be UL listed as suitable for wet locations. The fixture shall contain two 4-foot long lamps - Type "F48T12CWHO". The integral ballast shall be a high power factor, cold weather ballast, and 120 volts for 800 MA HO lamps. The housing shall be aluminum, and the lens shall be acrylic with the lens frame secured to the housing by hinging latches. The fixture shall be horizontal surface mounting, and be made for continuous row installation.

Type B: The floodlight fixture shall be heavy-duty cast aluminum housing, full swivel and tilt mounting, tempered-glass lens, sealed door, reflector to provide a wide distribution or narrow distribution as required, mogul lamp socket for 250 watt Metal Halide lamp, 120 volt integral ballast, and be UL listed as suitable for wet locations.
Type C: The power beam holder shall have ribbed die cast aluminum housing and a clear tempered-glass lens to enclose the fixture. There shall be an arm fully adjustable for aiming, with a male-threaded mount with serrated teeth and lock nuts. There shall be a 120-volt heatproof socket with extended fixture wiring for an "Extended Mogul End Prong" lamp base. The fixture shall have gaskets, and shall be UL listed as suitable for wet locations. The lamps shall be 1000-watt quartz PAR64, both Q1000PAR64MFL (flood) and Q1000PARNSP (spot) will be required.

Material Transfer Vehicle (MTV): A MTV shall be used when placing a bituminous concrete surface course as indicated in the contract documents. A surface course is defined as the total thickness of the same bituminous concrete mix that extends up to and includes the final wearing surface whether it is placed in a single or multiple lifts, and regardless of any time delays between lifts.

The MTV must be a self-propelled vehicle specifically designed for the purpose of delivering the bituminous concrete mixture from the delivery truck to the paver. The MTV must have the capability to remix the bituminous concrete mixture.

The use of a MTV will be subject to the requirements stated in Article 1.07.05- Load Restrictions. The Engineer may limit the use of the vehicle if it is determined that the use of the MTV may damage highway components, utilities, or bridges. The Contractor shall submit to the Engineer at time of pre-construction the following information:

- The make and model of the MTV to be used.
- The individual axle weights and axle spacing for each separate piece of paving equipment (haul vehicle, MTV and paver).
- A working drawing showing the axle spacing in combination with all three pieces of equipment that will comprise the paving echelon.

4. Seasonal Requirements: Paving, including placement of temporary pavements, shall be divided into two seasons, In-Season and Extended Season. In-Season paving shall occur from May 1 – October 14, and Extended Season shall occur from October 15- April 30. The following requirements shall apply unless otherwise authorized or directed by the Engineer:

- Bituminous concrete mixes shall not be placed when the air or subbase temperature is below 40°F regardless of the season.
- Should paving operations be scheduled during the Extended Season, the Contractor's Quality Control Plan for placement described in Section 9. "Contractor Quality Control Plan for Placement" shall include a separate section titled "Extended Season Paving" and address minimum delivered mix temperature, maximum paver speed, enhanced rolling patterns and the method to balance mixture delivery and placement operations. Work covered by the section on Extended Season paving shall not commence until the Engineer's comments have been incorporated into the section and approved.
- Should placement of the final lift of bituminous concrete be scheduled during the Extended Season, the Contractor is required to submit this plan to the Engineer for review 30 days prior to the paving operation.

5. Superpave Test Section: The Engineer may require the Contractor to place a test section whenever the requirements of this specification or Section M.04 are not met.

The Contractor shall submit the quantity of mixture to be placed and the location of the test section for review and acceptance by the Engineer. The equipment used in the construction of a passing test section shall be used throughout production.

If a test section fails to meet specifications, the Contractor shall stop production, make necessary adjustments to the job mix formula, plant operations, or procedures for placement and compaction. The Contractor shall construct test sections, as allowed by the Engineer, until all the required specifications are met. All test sections shall also be subject to removal as set forth in Article 1.06.04.

6. Transitions for Roadway Surface: Transitions shall be formed at any point on the roadway where the pavement surface deviates, vertically, from the uniform longitudinal profile as specified on the plans. Whether formed by milling or by bituminous concrete mixture, all transition lengths shall conform to the criteria below unless otherwise specified.

<u>Permanent Transitions</u>: A permanent transition is defined as any transition that remains as a permanent part of the work. All permanent transitions, leading and trailing ends shall meet the following length requirements:

a) Posted speed limit is greater than 35 MPH: 30 feet per inch of vertical change (thickness)
b) Posted speed limit is 35 MPH or less: 15 feet per inch of vertical change (thickness).
c) Bridge Overpass and underpass transition length will be 75 feet either
  (1) Before and after the bridge expansion joint, or
  (2) Before or after the parapet face of the overpass.

In areas where it is impractical to use the above described permanent transition lengths the use of a shorter permanent transition length may be permitted when approved by the Engineer.

Temporary Transitions: A temporary transition is defined as a transition that does not remain a permanent part of the work. All temporary transitions shall meet the following length requirements:

a) Posted speed limit is greater than 35 MPH
   (1) Leading Transitions = 15 feet per inch of vertical change (thickness)
   (2) Trailing Transitions = 6 feet per inch of vertical change (thickness)

b) Posted speed limit is 35 MPH or less
   (1) Leading and Trailing = 4 feet per inch of vertical change (thickness)

Note: Any temporary transition to be in-place over the winter shutdown period, holidays, or during extended periods of inactivity (more than 7 calendar days) shall conform to the "Permanent Transition" requirements shown above.

7. Spreading and Finishing of Mixture: Prior to the placement of the bituminous concrete, the underlying base course shall be brought to the plan grade and cross section within the allowable tolerance. Immediately before placing the mixture, the area to be surfaced shall be cleaned by sweeping or by other means acceptable to the Engineer. The bituminous concrete mixture shall not be placed whenever the surface is wet or frozen. The Engineer will verify the mix temperature by means of a probe or infrared type of thermometer. A probe type thermometer, verified by the Department on an annual basis, must be used in order to reject a load of mixture based on temperatures outside the range stated in the placement QC plan.

Placement: The bituminous concrete mixture shall be placed and compacted to provide a smooth, dense surface with a uniform texture and no segregation at the specified thickness and dimensions indicated in the plans and specifications.

When unforeseen weather conditions prevent further placement of the mix, the Engineer is not obligated to accept or place the bituminous concrete mixture that is in transit from the plant.

In advance of paving, traffic control requirements shall be set up daily, maintained throughout placement, and shall not be removed until all associated work including density testing is completed.

The Contractor shall inspect the newly placed pavement for defects in the mixture or placement before rolling is started. Any deviation from standard crown or section shall be immediately remedied by placing additional mixture or removing surplus mixture. Such defects shall be corrected to the satisfaction of the Engineer.

Where it is impractical due to physical limitations to operate the paving equipment, the Engineer may permit the use of other methods or equipment. Where hand spreading is permitted, the mixture shall be placed by means of suitable shovels and other tools, and in a uniformly loose layer at a thickness that will result in a completed pavement meeting the designed grade and elevation.

Placement Tolerances: Each lift of bituminous concrete placed at a uniform specified thickness shall meet the following requirements for thickness and area. Any pavement exceeding these limits shall be subject to an adjustment or removal. Lift tolerances will not relieve the Contractor from meeting the final designed grade. Lifts of specified non-uniform thickness, i.e. wedge or shim course, shall not be subject to thickness and area adjustments.

a) Thickness- Where the total thickness of the lift of mixture exceeds that shown on the plans beyond the tolerances shown in Table 4.06-3, the longitudinal limits of such variation including locations and intervals of the measurements will be documented by the Engineer for use in calculating an adjustment in accordance with Article 4.06.04.

TABLE 4.06-3 Thickness Tolerances

Mixture Designation	Lift Tolerance
Class 4 and S1	+/- ⅜ inch
Class 1, 2 and 12 and S0.25, S0.375, S0.5	+/- ¼ inch

Where the thickness of the lift of mixture is less than that shown on the plans beyond the tolerances shown in Table 4.06-3, the Contractor, with the approval of the Engineer, shall take corrective action in accordance with this specification.

b) Area- Where the width of the lift exceeds that shown on the plans by more than the specified thickness of each lift, the longitudinal limits of such variation including locations and intervals of the measurements will be documented by the Engineer for use in calculating the adjustment in Article 4.06.04.

c) Delivered Weight of Mixture - When the delivery ticket shows that the truck exceeds the allowable gross weight for the vehicle type the quantity of tons representing the overweight amount will be documented by the Engineer for use in calculating an adjustment in accordance with Article 4.06.04.

Transverse Joints: All transverse joints shall be formed by saw-cutting a sufficient distance back from the previous run, existing bituminous concrete pavement or bituminous concrete driveways to expose the full thickness of the lift. A brush of tack coat shall be used on any cold joint immediately prior to additional bituminous concrete mixture being placed.

Tack Coat Application: A thin uniform coating of tack coat shall be applied to the pavement immediately before overlaying and be allowed sufficient time to break (set). All surfaces in contact with the bituminous concrete that have been in place longer than 3 calendar days shall have an application of tack coat. The tack coat shall be applied by a non-gravity pressurized spray system that results in uniform overlapping coverage at an application rate of 0.03 to 0.05 gallons per square yard for a non-milled surface and an application rate of 0.05 to 0.07 gallons per square yard for a milled surface. For areas where both milled and un-milled surfaces occur, the tack coat shall be an application rate of 0.03 to 0.05 gallons per square yard. The Engineer must approve the equipment and the method of measurement prior to use. The material for tack coat shall not be heated in excess of 160°F and shall not be further diluted.

Compaction: The Contractor shall compact the mixture to meet the density requirements as stated in Article 4.06.03 and eliminate all roller marks without displacement, shoving, cracking, or aggregate breakage.

The Contractor shall only operate rollers in the dynamic mode using the oscillatory system at the lowest frequency setting on concrete structures such as bridges and catch basins. The use of the vibratory system on concrete structures is prohibited. Rollers operating in the dynamic mode shall be shut off when reversing directions.

If the Engineer determines that the use of compaction equipment in the dynamic vibratory mode may damage highway components, utilities, or adjacent property, the Contractor shall provide alternate compaction equipment. The Engineer may allow the Contractor to operate rollers in the dynamic mode using the oscillatory system at the lowest frequency setting.

These allowances will not relieve the Contractor from meeting pavement compaction requirements.

Surface Requirements: The pavement surface of any lift shall meet the following requirements for smoothness and uniformity. Any irregularity of the surface exceeding these requirements shall be corrected by the Contractor.

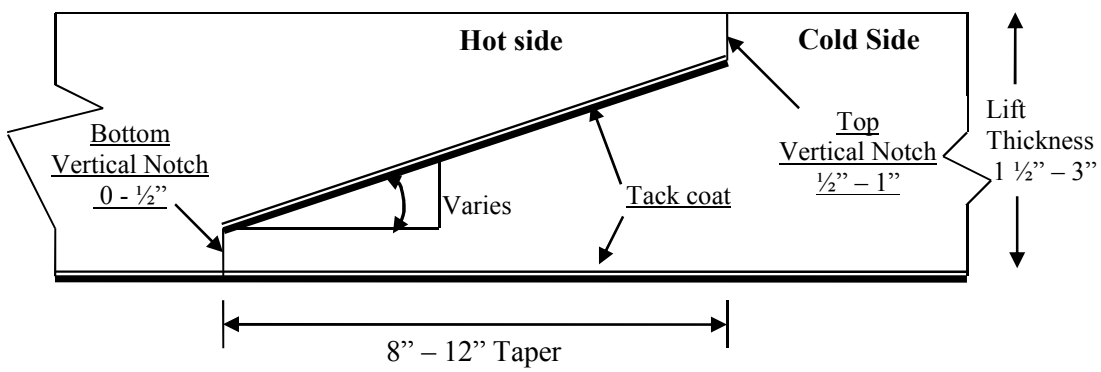
a) Smoothness- Each lift of the surface course shall not vary more than ¼ inch from a Contractor-supplied 10 foot straightedge. For all other lifts of bituminous concrete, the tolerance shall be ⅜ inch. Such tolerance will apply to all paved areas.

b) Uniformity- The paved surface shall not exhibit segregation, rutting, cracking, disintegration, flushing or vary in composition as determined by the Engineer.

8. Longitudinal Joint Construction Methods: Unless noted on the plans or the contract documents or directed by the Engineer, the Contractor shall use Method I- Notched Wedge Joint (see figure 4.06-1) when constructing longitudinal joints where lift thicknesses are between 1½ and 3 inches, except for S1 and Class 4 mixes. Method II Butt Joint (see figure 4.06-2) shall be used for lifts less than 1½ inches or greater than 3 inches, and S1 and Class 4 mixes. During placement of multiple lifts of bituminous concrete, the longitudinal joint shall be constructed in such a manner that it is located at least 6 inches from the joint in the lift immediately below. The joint in the final lift shall be at the centerline or at lane lines. Each longitudinal joint shall maintain a consistent offset from the centerline of the roadway along its entire length.

Method I - Notched Wedge Joint:

Figure 4.06-1



A notched wedge joint shall be constructed, as shown in the figure using a device that is capable of adjusting the top and bottom vertical notches independently and is attached to the paver screed.
The taper portion of the joint must be placed over the longitudinal joint in the lift immediately below. The top vertical notch must be located at the centerline or lane line in the final lift. The requirement for paving full width "curb to curb" as described in Method II may be waived if addressed in the QC plan and approved by the Engineer.

The taper portion of the wedge joint shall be compacted and not be exposed to traffic for more than 5 calendar days.

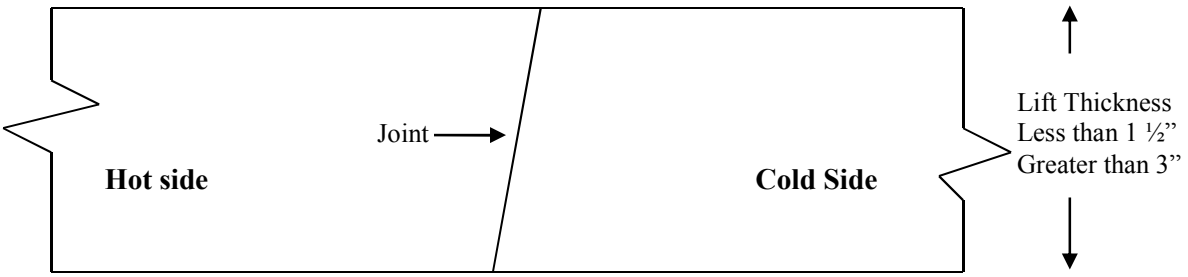
The pavement surface under the wedge joint must have an application of tack coat material. Prior to placing the completing pass (hot side), an application of tack coat must be applied to the exposed surface of the tapered section; regardless of time elapsed between paver passes. The in-place time allowance described in Sub article 4.06.03-7 does not apply to joint construction.

Any exposed wedge joint must be located to allow for the free draining of water from the road surface.

The Engineer reserves the right to define the paving limits when using a wedge joint that will be exposed to traffic.

<u>Method II - Butt Joint</u>:

Figure 4.06-2

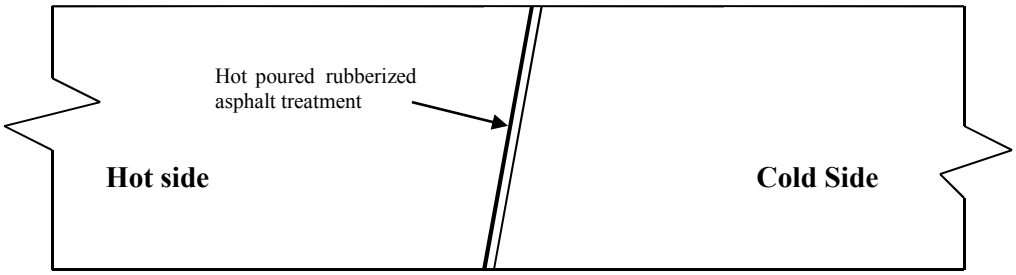


When adjoining passes are placed, the Contractor shall utilize equipment that creates a near vertical edge (refer to figure). The completing pass (hot side) shall have sufficient mixture so that the compacted thickness is not less than the previous pass (cold side). The end gate on the paver should be set so there is an overlap onto the cold side of the joint.

The Contractor shall not allow any butt joint to be incomplete at the end of a work shift unless otherwise allowed by the Engineer. When using this method, the Contractor is not allowed to leave a vertical edge exposed at the end of a work shift and must complete paving of the roadway full width "curb to curb."

<u>Method III- Butt Joint with Hot Poured Rubberized Asphalt Treatment</u>: When required by the contract or allowed by the Engineer, Method III (see figure 4.06-3) may be used.

Figure 4.06-3



All of the requirements of Method II must be met with Method III. In addition, the longitudinal vertical edge must be treated with a joint seal material meeting the requirements of Section M.04 prior to placing a completing pass. The joint seal material shall be applied in accordance with the manufacturer's recommendation so as to provide a uniform coverage and avoid excess bleeding onto the newly placed pavement.

9. Contractor Quality Control (QC) Requirements for Placement:

The Contractor shall be responsible for maintaining adequate quality control procedures throughout the placement operations. Therefore, the Contractor must ensure that the materials, mixture and work provided by Subcontractors, Suppliers and Producers also meet contract specification requirements.

Quality Control Plan: Prior to placement the Contractor shall submit a QCP to the Engineer for approval. The QCP shall be submitted at the pre-construction meeting or a minimum 30 days prior to any production or paving. The QCP shall be in the format provided by the Engineer. Work covered by the QCP shall not commence until the Engineer's comments have been incorporated into the QCP and approved. The QCP shall detail every aspect of the placement process and if required, include a separate section on Extended Season paving as described in Section 4. "Seasonal Requirements". Information provided shall include the organization and procedures which the Contractor shall use to control all project site activity. The QCP must address the actions, inspection, or sampling and testing necessary to keep the production and placement operations in control, to determine when an operation has gone out of control and to respond to correct the situation in a timely fashion. The QCP shall also include details on when and who will communicate with personnel at the bituminous concrete plant to determine when immediate changes to the production or placement processes are needed, and to implement the required changes.

In addition the QCP shall also include the name and qualifications of a Quality Control Manager (QCM). The QCM shall be responsible for the administration of the QCP, and any modifications that may become necessary. The QCM shall have the ability to direct all Contractor personnel on the project during paving operations. All Contractor sampling, inspection and test reports shall be reviewed and signed by the QCM prior to submittal to the Engineer.

Approval of the QCP will be based on the inclusion of all of the required information. Approval of the QCP does not relieve the Contractor of its responsibility to comply with the project specifications. The Contractor may modify the QCP as work progresses and must document the changes in writing prior to commencing the next paving operation. These changes include but are not limited to changes in quality control procedures or personnel. Placement may be suspended by the Engineer until the revisions to the QCP have been put into effect.

The Quality Control Plan shall also include the name and qualifications of any outside testing laboratory performing any QC functions on behalf of the Contractor.

Quality Control Inspection, Sampling and Testing: The Contractor shall perform all quality control sampling and testing, provide inspection, and exercise management control to ensure that

bituminous concrete production and placement conforms to the requirements as outlined in its QCP during all phases of the work.

a) Control Charts: The Contractor shall develop and maintain density control charts and shall submit them to the Engineer. The control charts shall include the project number, test numbers, test parameter, applicable upper and lower specification limits, and test data. The control charts shall be used as part of the quality control system to document the placement process. The control chart(s) shall be updated each day of production, and e a copy shall be submitted prior to the next day's production.

b) Records of Inspection and Testing: For each day of placement, the Contractor shall document all test results and inspections on forms approved by the Engineer. The document shall be certified by the Quality Control Manager or his representative that the information in the document is accurate, and that all work complies with the requirements of the contract.

The Contractor shall submit complete and accurate density sampling, testing and inspection documents to the Engineer within 48 hours. The documents shall be submitted in a manner acceptable to the Engineer.

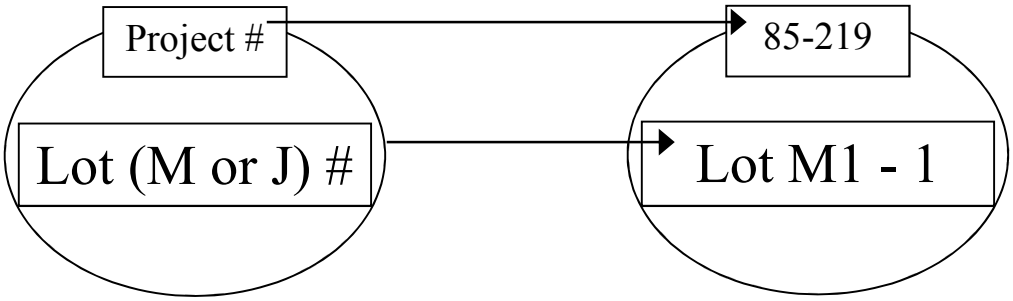
The Contractor may obtain one (1) mat core and one (1) joint core per day for process control, provided this process is detailed in the QCP. The results of these process control cores shall not be used to dispute the Department determinations from the acceptance cores. The Contractor shall submit the location of each process control core to the Engineer for approval prior to taking the core. Additional cores may be obtained to correlate a density gauge used by the contractor for quality control as approved by the Engineer. The core holes shall be filled to the same requirements described in Sub article 4.06.03-10.

10. **Density Testing of Bituminous Concrete Utilizing Core Samples:** This procedure describes the frequency and the method the Contractor shall use to obtain pavement cores for acceptance from the project. Coring shall be performed on each lift specified to a thickness of one and one-half (1 ½) inches or more. Each lift including the longitudinal joints shall be compacted to the degree specified in Tables 4.06-9 and 4.06-10. The density of each core shall be determined using the production lot's average maximum theoretical gravity established from the plant production testing. Bituminous concrete Class 4 and HMA S1 are excluded from the longitudinal joint density requirements.

The Contractor shall extract cores (4 or 6 inch diameter for S0.25, S0.375 and S0.5 mixes, 6 inch diameter for S1.0 mixtures -wet sawed) from sampling locations determined by the Engineer. The Engineer must witness the extraction and labeling of cores, as well as the filling of the core holes. The cores shall be labeled by the Contractor with the project number, lot number, and sub-lot number on the top surface of the core. When labeling the core lot number, include whether the core is from a mat lot or joint lot by using an "M" for a mat core and "J" for a joint core. For example, a core from the first sub-lot of the first mat lot shall be labeled with "Lot M1 – 1". The first number refers to the lot and the second number refers to the sub-lot. Refer to Figure 4.06-4. The side of the cores shall be labeled with the core lot number and date placed. The project inspector shall fill out a MAT-109 containing the same information to accompany

the cores. The Contractor shall deliver the cores and MAT-109 to the Department's Central Testing Lab in a safe manner to ensure no damage occurs to the cores. The Contractor shall use a container approved by the Engineer. In general the container shall consist of an attached lid container made out of plastic capable of being locked shut and tamper proof. The Contractor shall use foam, bubble wrap, or another suitable material to prevent the cores from being damaged during transportation. Once the cores and MAT-109 are in the container the Engineer will secure the lid using a security seal. The security seal's identification number must be documented on the MAT-109. The Central Lab will break the security seal and take possession of the cores upon receipt.

Figure 4.06-4



Frequency of sampling is in accordance with the following tables:

TABLE 4.06-4 - TESTING REQUIREMENT FOR BRIDGE DENSITY LOT

Length of Each Structure (Feet)	MAT – No. of Cores	JOINT - No. of cores
≤ 500'	See Table 4.06-5(A or B)	See Table 4.06-5(A or B)
501' – 1500'	3	3
1501' – 2500'	4	4
2501' and greater	5	5

All material placed on structures less than or equal to 500 feet in length shall be included as part of a standard lot as follows:

TABLE 4.06-5A – TESTING REQUIREMENT FOR DENSITY LOTS ≥ 500 TONS

Lot Type	No. of Mat Cores		No. of Joint Cores		Target Lot Size (Tons)
Lot Without Bridge(1)	4		4		2000
Lot With Bridge(s)(1)(2)	4 plus	1 per structure (≤ 300')	4 plus	1 per structure (≤ 300')	2000
		2 per structure (301' – 500')		2 per structure (301' – 500')	

TABLE 4.06-5B – TESTING REQUIREMENT FOR DENSITY LOTS < 500 TONS

Lot Type	No. of Mat Cores	No. of Joint Cores	Lot Size (Tons)
Lot Without Bridge(1)	3	3	1 per lift
Lot With Bridge(s)(1)(2)	3	3	1 per lift

Note (1): The number of "Required Paver Passes for Full Width" shall be used to determine the sub-lot sizes within the lot. The number of paver passes for full width is determined by the contractor.

Note (2): If a non-bridge mat or joint core location randomly falls on a structure, the core is to be obtained on the structure in addition to the core(s) required on the structure.

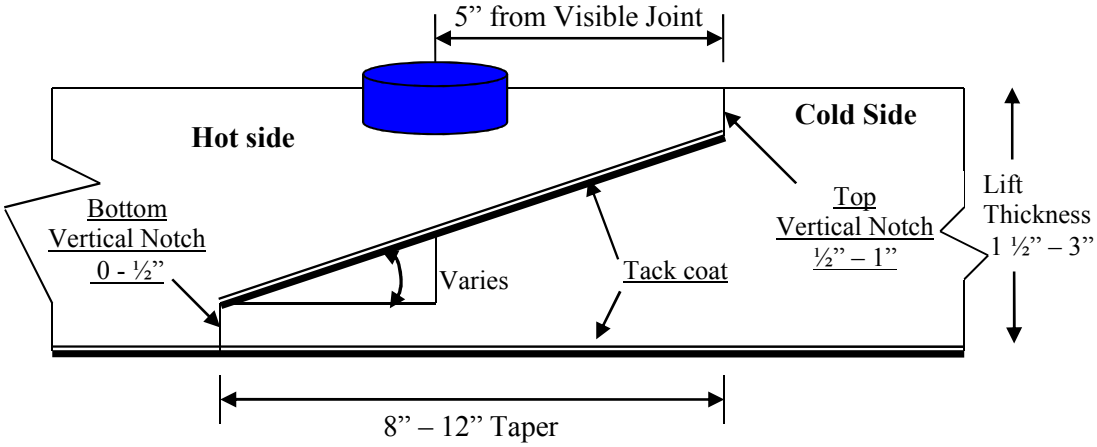
A density lot will be complete when the full designed paving width of the established lot length has been completed and shall include all longitudinal joints that exist between the curb lines regardless of date(s) paved. Quantity of material placed on structures less than or equal to 500 feet long is inclusive of the standard lot. Prior to paving, the total length of the project to be paved shall be split up into lots that contain approximately 2000 tons each. Areas such as highway ramps may be combined to create one lot. In general, combined areas should be set up to target a 2000 ton lot size. One adjustment will apply for each lot. The tons shall be determined using the yield calculation in Article 4.06.04. The last lot shall be the difference between the total payable tons for the project and the sum of the previous lots.

After the compaction process has been completed, the material shall be allowed to cool sufficiently to allow the cutting and removal of the core without damage. The Contractor shall core to a depth that allows extraction so that the uppermost layer being tested for density will not be affected.

A mat core shall not be taken any closer than one foot from the edge of a paver pass. If a random number locates a core less than one foot from any edge, locate the core so that the sample is one foot from the edge.

Joint cores must be taken so that the center of the core is 5 inches from the visible joint on the hot mat side. Refer to figure 4.06-5.

Figure 4.06-5



Cores may be obtained daily or weekly. All cores must be cut within 5 calendar days of placement. Any core that is damaged or obviously defective while being obtained will be replaced with a new core from a location within 2 feet measured in a longitudinal direction.

Core holes shall be filled immediately upon core extraction. Prior to being filled, the hole shall be prepared by removing any free water and applying tack coat using a brush or other means to uniformly cover the cut surface. The core hole shall be filled with a mixture containing the same nominal maximum aggregate size and compacted with a hand compactor or other mechanical means to the maximum compaction possible. The bituminous concrete mixture shall be compacted to ⅛ inch above the finished pavement prior to opening the roadway to traffic.

11. Acceptance Inspection, Sampling and Testing: Inspection, sampling, and testing to be used by the Engineer shall be performed at the minimum frequency specified in Section M.04 and stated herein.

Sampling for acceptance shall be established using ASTM D 3665, or a statistically based procedure of random sampling approved by the Engineer.

Plant Material Acceptance: The Contractor shall provide the required acceptance sampling, testing and inspection during all phases of the work in accordance with Section M.04. The Department will perform verification testing on the Contractor's acceptance test results. Should binder content or air void results exceed the specified tolerances in the Department's current QA Program for Materials, Acceptance and Assurance Testing Policies and Procedures, the Department will investigate to determine an assignable cause. Contractor's test results for a subject lot or sub lot may be replaced with verification's result for the purpose of assessing adjustments. The verification procedure is included in the Department's current QA Program for Materials.

Density Acceptance: The Engineer will perform all acceptance testing on the cores in accordance with AASHTO T 331(M).

12. Density Dispute Resolution Process: The Contractor and Engineer will work in partnership to avoid potential conflicts and to resolve any differences that may arise during quality control or acceptance testing for density. Both parties will review their sampling and testing procedures and results and share their findings. If the Contractor disputes the Engineer's test results, the Contractor must submit in writing a request to initiate the Dispute Resolution Process within 10 calendar days of the notification of the test results. No request for dispute resolution will be allowed unless the Contractor provides quality control results within the timeframe described in Sub article 4.06.03-9 supporting its position. Should the dispute not be resolved through evaluation of existing testing data or procedures, the Engineer may authorize the Contractor to obtain a new set of core samples per disputed lot. The core samples must be extracted no later than 30 calendar days from the date of Engineer's authorization. The number and type (mat, joint, or structure) of the cores taken for dispute resolution must reflect the number and type of the cores taken for acceptance. The location of each core shall be 36" from the original

acceptance core location forward along a line parallel to the baseline that results in the same type (mat, joint, or structure) of core. All such core samples shall be extracted and filled using the procedure outlined in Article 4.06.03. The results from the dispute resolution cores shall be added to the results from the acceptance cores and averaged for determining the final in-place density value.

13. Corrective Work Procedures: Any portion of the completed pavement that does not meet the requirements of the specification shall be corrected at the expense of the Contractor. Any corrective courses placed as the final wearing surface shall not be less than 1½ inches in thickness after compaction.

If pavement placed by the Contractor does not meet the specifications, and the Engineer requires its replacement or correction, the Contractor shall:

a) Propose a corrective procedure to the Engineer for review and approval prior to any corrective work commencing. The proposal shall include:
   - Limits of pavement to be replaced or corrected, indicating stationing or other landmarks that are readily distinguishable.
   - Proposed work schedule.
   - Construction method and sequence of operations.
   - Methods of maintenance and protection of traffic.
   - Material sources.
   - Names and telephone numbers of supervising personnel.

b) Perform all corrective work in accordance with the Contract and the approved corrective procedure.

14. Protection of the Work: The Contractor shall protect all sections of the newly finished pavement from damage that may occur as a result of the Contractor's operations for the duration of the Project. Prior to the Engineer's authorization to open the pavement to traffic, the Contractor is responsible to protect the pavement from damage.

15. Cut Bituminous Concrete Pavement: Work under this item shall consist of making a straight-line cut in the bituminous concrete pavement to the lines delineated on the plans or as directed by the Engineer. The cut shall provide a straight, clean, vertical face with no cracking, tearing or breakage along the cut edge.

4.06.04—Method of Measurement:

1. Bituminous Concrete Class ( ) or HMA S* or PMA S*: The quantity of bituminous concrete measured for payment will be determined by the documented net weight in tons accepted by the Engineer in accordance with this specification and Section M.04.

2. Adjustments: Adjustments may be applied to bituminous concrete quantities and will be measured for payment using the following formulas:

Yield Factor for Adjustment Calculation = 0.0575 Tons/SY/inch

Actual Area = [(Measured Length (ft)) x (Avg. of width measurements (ft))]

Actual Thickness (t) = Total tons delivered / [Actual Area (SY) x 0.0575 Tons/SY/inch]

a) Area: If the average width exceeds the allowable tolerance, an adjustment will be made using the following formula. The tolerance for width is equal to the specified thickness (in.) of the lift being placed.

Tons Adjusted for Area (T_A) = [(L x W_{adj})/9] x (t) x 0.0575 Tons/SY/inch = (-) Tons

Where: L = Length (ft)
(t) = Actual thickness (inches)
W_{adj} = (Designed width (ft) + tolerance /12) - Measured Width)

b) Thickness: If the actual thickness is less than the allowable tolerance, the Contractor shall submit a repair procedure to the Engineer for approval. If the actual thickness exceeds the allowable tolerance, an adjustment will be made using the following formula:

Tons Adjusted for Thickness (T_T) = A x t_{adj} x 0.0575 = (-) Tons

Where: A = Area = {[L x (Designed width + tolerance (lift thickness)/12)] / 9}
t_{adj} = Adjusted thickness = [(Dt + tolerance) - Actual thickness]
Dt = Designed thickness (inches)

c) Weight: If the quantity of bituminous concrete representing the mixture delivered to the project is in excess of the allowable gross vehicle weight (GVW) for each vehicle, an adjustment will be made using the following formula:

Tons Adjusted for Weight (T_W) = GVW – DGW= (-) Tons

Where: DGW = Delivered gross weight as shown on the delivery ticket or measured on a certified scale.

d) Mixture Adjustment: If the quantity of bituminous concrete representing the produced mixture exceeds one or more of the production tolerances for Marshall (Table 4.06-6) or Superpave mix designs (Table 4.06-7 and 4.06-8) , an adjustment will be made using the following formulas. The Department's Division of Material Testing will calculate the daily adjustment values for T_{MD} and T_{SD}.

(1) *Marshall Design*- The tolerances shown in Table 4.06-6 for gradation and binder content will be used to determine whether a mixture adjustment will apply. If the

mixture does not meet the requirements of Section M.04, an adjustment will be computed using the following formula:

Tons Adjusted for Marshall Design (T_{MD}) = M x 0.10

Where: M= Tons of bituminous concrete mixture exceeding the tolerances in Table 4.06-5.

TABLE 4.06-6
TOLERANCES FOR CONSECUTIVE TESTS (MARSHALL)

Classes	Criteria	% Tolerances (+/-)
-	Binder	0.4
1, 2, 4, 5, 5A & 5B	#200	2.0
1, 2, 4	#50	4
1, 2, 5, 5A & 5B	#30	5
1, 2, 4, 5, 5A & 5B	#8	6
1, 2, 4, 5, 5A & 5B	#4	7
1, 2, 4, 5, 5A & 5B	⅜ & ½ inch	8

(2) *Superpave Design*- The adjustment values in Table 4.06-7 and 4.06-8 shall be calculated for each sub lot based on the Air Void and Liquid Binder Content test results for that sub lot. The total adjustment for each day's production (lot) will be computed using tables and the following formulas:

Tons Adjusted for Superpave Design (T_{SD}) = $[(AdjAV_t + AdjPB_t) / 100]$ X Tons

<u>Percent Adjustment for Air Voids</u> = $AdjAV_t = [AdjAV_1 + AdjAV_2 + AdjAV_i + \ldots + AdjAV_n)] /n$

Where: $AdjAV_t$ = Total percent air void adjustment value for the lot
$AdjAV_i$ = Adjustment value from Table 4.06-7 resulting from each sub lot or the average of the adjustment values resulting from multiple tests within a sub lot, as approved by the Engineer.
n = number of sub lots based on Table M.04.03-1

TABLE 4.06-7
ADJUSTMENT VALUES FOR AIR VOIDS (SUPERPAVE)

Adjustment Value ($AdjAV_i$) (%)	S0.25, S0.375, S0.5, S1 Air Voids (AV)

+2.5	3.8 - 4.2
+3.125*(AV-3)	3.0 - 3.7
-3.125*(AV-5)	4.3 – 5.0
20*(AV-3)	2.3 – 2.9
-20*(AV-5)	5.1 – 5.7
-20.0	$\leq$ 2.2 or $\geq$ 5.8

Percent Adjustment for Liquid Binder = $AdjPB_t = [(AdjPB_1 + AdjPB_2 + AdjPB_i + \ldots + AdjPB_n)] / n$

Where: $AdjPB_t$= Total percent liquid binder adjustment value for the lot
$AdjPB_i$ = Adjustment value from Table 4.06-7 resulting from each sub lot
n = number of binder tests in a production lot

TABLE 4.06-8

Adjustment Value ($AdjAV_i$) (%)	**S0.25, S0.375, S0.5, S1 Pb (refer to Table M.04.03-5)**
0.0	Equal to or above the min. liquid content
- 10.0	Below the min. liquid content

e) Density Adjustment: The quantity of bituminous concrete measured for payment for a specified lift of pavement 1½ inches or greater may be adjusted for density. Separate density adjustments will be made for each lot and will not be combined to establish one density adjustment. If either the Mat or Joint adjustment value is "remove and replace", the density lot shall be removed and replaced (curb to curb).

Tons Adjusted for Density (T_D) = $[\{(PA_M \times .50) + (PA_J \times .50)\} / 100]$ X Density Lot Tons

Where: T_D = Total tons adjusted for density for each lot
PA_M = Mat density percent adjustment from Table 4.06-9
PA_J = Joint density percent adjustment from Table 4.06-10

TABLE 4.06-9
ADJUSTMENT VALUES FOR PAVEMENT MAT DENSITY

Average Core Result Percent Mat Density	**Percent Adjustment (Bridge and Non-Bridge) (1,2)**
97.1 - 100	-1.667*(ACRPD-98.5)
94.5 – 97.0	+2.5

93.5 – 94.4	+2.5*(ACRPD-93.5)
92.0 – 93.4	0
90.0 – 91.9	-5*(92-ACRPD)
88.0 – 89.9	-10*(91-ACRPD)
87.0 – 87.9	-30
86.9 or less	Remove and Replace (curb to curb)

TABLE 4.06-10
ADJUSTMENT VALUES FOR PAVEMENT JOINT DENSITY

Average Core Result Percent Joint Density	Percent Adjustment (Bridge and Non-Bridge) (1,2)
97.1 – 100	-1.667*(ACRPD-98.5)
93.5 – 97.0	+2.5
92.0 – 93.4	+1.667*(ACRPD-92)
91.0 – 91.9	0
89.0 – 90.9	-7.5*(91-ACRPD)
88.0 – 88.9	-15*(90-ACRPD)
87.0 – 87.9	-30
86.9 or less	Remove and Replace (curb to curb)

(1) ACRPD = Average Core Result Percent Density
(2) All Percent Adjustments to be rounded to the second decimal place. For example, 1.667 is to be rounded to 1.67.

3. Transitions for Roadway Surface: The installation of permanent transitions shall be measured under the appropriate item used in the formation of the transition.

The quantity of material used for the installation of temporary transitions shall be measured for payment under the appropriate item used in the formation of the transition. The installation and removal of a bond breaker, and the removal and disposal of any temporary transition formed by milling or with bituminous concrete pavement is not measured for payment.

4. Cut Bituminous Concrete Pavement: The quantity of bituminous concrete pavement cut will be measured in accordance with Article 2.02.04.

5. Material for Tack Coat: The quantity of tack coat will be measured for payment by the number of gallons furnished and applied on the Project and approved by the Engineer. No tack coat material shall be included that is placed in excess of the tolerance described in Article 4.06.03.

Method of Measurement:

a. Container Method- Material furnished in a container will be measured to the nearest ½ gallon. The volume will be determined by either measuring the volume in the original container by a method approved by the Engineer or using a separate graduated container capable of measuring the volume to the nearest ½ gallon. The container in which the material is furnished must include the description of material, including lot number or batch number and manufacturer or product source.

b. Truck Method- The Engineer will establish a weight per gallon of the bituminous material based on the specific gravity at 60ºF for the material furnished. The number of gallons furnished will be determined by weighing the material on scales furnished by and at the expense of the Contractor.

6. Material Transfer Vehicle (MTV) **- The furnishing and use of a MTV will be measured separately for payment based on the actual number of surface course tons delivered to a paver using the MTV.**

4.06.05—Basis of Payment:

1. Bituminous Concrete Class ( ), HMA S* or PMA S*: The furnishing and placing of bituminous concrete will be paid for at the Contract unit price per ton for "Bituminous Concrete, Class ( )" or "HMA S*" or "PMA S*".

- All costs associated with providing illumination of the work area are included in the general cost of the work.
- All costs associated with constructing longitudinal joints are included in the general cost of the work.
- All costs associated with obtaining cores for core correlation and dispute resolution are included in the general cost of the work.

2. **Bituminous Concrete Adjustment Costs**: The adjustment will be calculated using the formulas shown below if all of the measured adjustments in Article 4.06.04 do not equal zero. A payment will be made for a positive adjustment. A deduction from monies due the Contractor will be made for a negative adjustment.

Production Lot: $[T_T + T_A + T_W + (T_{MD} \text{ or } T_{SD})] \times \text{Unit Price} = \text{Est. (P)}$

Density Lot: $T_D \times \text{Unit Price} = \text{Est. (D)}$

Where: Unit Price = Contract unit price per ton per type of mixture

T_* = Total tons of each adjustment calculated in Article 4.06.04

Est. ( ) = Pay Unit represented in dollars representing incentive or disincentive.

The estimated cost figure if included in the bid proposal or estimate is not to be altered in any manner by the bidder. If the bidder should alter the amount shown, the altered figure will be disregarded and the original cost figure will be used to determine the amount of the bid for the Contract.

3. Transitions for Roadway Surface: The installation of permanent transitions shall be paid under the appropriate item used in the formation of the transition. The quantity of material used for the installation of temporary transitions shall be paid under the appropriate pay item used in the formation of the transition. The installation and removal of a bond breaker, and the removal and disposal of any temporary transition formed by milling or with bituminous concrete pavement is included in the general cost of the work.

4. The cutting of bituminous concrete pavement will be paid in accordance with Article 2.02.05.

5. Material for tack coat will be paid for at the Contract unit price per gallon for "Material for Tack Coat".

6. The Material Transfer Vehicle (MTV) will be paid at the Contract unit price per ton for a "Material Transfer Vehicle".

Pay Item*	Pay Unit*
Bituminous Concrete, Class ( )	ton
HMA S*	ton
PMA S*	ton
Bituminous Concrete Adjustment Cost	est.
Material for Tack Coat	gal.
Material Transfer Vehicle	ton

*For contracts administered by the State of Connecticut, Department of Administrative Services, the pay items and pay units are as shown in contract award price schedule.

SECTION 10.00 – GENERAL CLAUSES FOR HIGHWAY ILLUMINATION AND TRAFFIC SIGNAL PROJECTS

Add the following: Article 10.00.14 – Maintenance of Illumination During Construction

The Contractor shall organize his work so that any portion of the roadway which has existing illumination and is open for use remains lighted. The Contractor shall also provide illumination on all temporary crossovers, ramps and roadways, constructed as part of the stage construction, which are open for use. The lighting may consist of: existing lighting, new lighting, temporary lighting, or any combination of the above. It is the Contractor's responsibility to stage the installation/relocation of service cabinets, poles, lights, and circuitry so that all roadways as described above remain lighted. If it is necessary to install temporary poles, lights, or circuitry, that work shall be submitted to the Engineer for approval prior to installation, and will be paid for at the contract bid unit price for these items.

If the contract documents include temporary illumination plans, these plans shall serve as a framework for providing roadway illumination during construction. Temporary illumination plans may not represent the extent of the temporary illumination work required, or the exact quantity of temporary lights to be installed.

Prior to the start of any work on the lighting system, the Contractor, along with ConnDOT District Electrical Maintenance, shall inspect the system for lighting outages, pole knockdowns, and circuit malfunctions. If found, these deficiencies shall be noted and repaired by ConnDOT prior to the start of work by the Contractor.

Once the Contractor begins work on the roadway lighting system, maintenance of that system becomes the Contractor's responsibility. ConnDOT District Construction personnel will note the start and end date of the Contractor's responsibility for maintenance of the lighting system. The Contractor shall maintain the illumination throughout the duration of the project, until accepted by the State. The Contractor shall supply to the Project Engineer and to the ConnDOT District Electrical Maintenance Supervisor, the names and phone numbers of a primary, and back-up representative, to be contacted should a problem with the lighting system occur.

Initial notification of lighting outages or pole knockdowns within the project limits should immediately be directed to ConnDOT Highway Operations, who would then notify ConnDOT Electrical Maintenance. ConnDOT Highway Operations can be reached at the following telephone numbers: for projects in District 3 call (203)-696-2690, for projects in Districts 1, 2, and 4 call (860) 594-3447. The following procedures will be followed for lighting outages:

1) Once notified of a lighting outage, ConnDOT Electrical Maintenance personnel will assess the situation, and in the case of a pole knockdown, may clear the pole from the roadway and make safe any exposed wires.

2) Upon assessment of the lighting outage, ConnDOT will notify the Project Inspector and the Contractor's designated representative of the outage, thereby transferring responsibility for any further repairs to the Contractor.

3) Upon notification, The Contractor shall be responsible to repair the lighting system before the normal nighttime turn-on of the lights. If this cannot be achieved, the Contractor will be required to have the lighting operational prior to the next normal nighttime turn-on of the lights, up to a maximum of 24 hours from the time the Contractor was notified of the problem. The Contractor shall contact the district construction field office and apprise the Project Inspector of the situation, and brief him on what steps will be taken to bring the lighting back on line along with an anticipated time frame for doing this.

4) For isolated individual luminaire outages (not a continuous circuit), the Contractor shall repair such luminaires within 48 hours of notification.

If the Contractor's response to the lighting outage is deemed unacceptable, repairs to the lighting system may be carried out for safety reasons, by State forces, at the State's discretion. Labor and material costs incurred by the State for this repair work, will be assessed to the Contractor.

The Contractor shall follow standard "lock-out", "tag-out", and "call before you dig" procedures when working on the lighting circuit. Both the Contractor and ConnDOT Electrical Maintenance shall have mutual accessibility to active lighting control cabinets.

The Contractor shall be responsible for repair of damage to the lighting system incurred as the result of his operations. All repairs or replacements due to the Contractor's operations shall be made by the Contractor at the Contractor's expense.

The Contractor shall maintain a log book of any lighting repair work performed, which will include a description of the repairs, and the date the work was performed. The log book shall be made accessible to the project Engineer.

Temporary illumination circuitry shall consist of pre-assembled aerial cable of the type and size as indicated in the special provisions. If aerial cable cannot be installed due to specific construction activities (driving of piles, placing of bridge girders..etc.), the Contractor shall notify the Engineer and suggest alternative methods of installation. Alternative options may include installing cable in duct underground, or installing surface mounted cable in duct or PVC conduit with cable along the backside of a bridge parapet or temporary concrete barrier curbing. Temporary cable in duct/conduit laying directly on the ground will not be allowed. The option of surface mounting duct or conduit to the backside of a parapet or barrier will only be allowed when construction activities make it necessary, and where the surface mounted conduit will not

expose workers to a high voltage hazard. The Engineer's approval will be required prior to the installation of any temporary circuitry not installed overhead.

When temporary circuitry is installed in trench, standard warning tape procedures will be followed as set forth in Article 1.05.15. When temporary circuitry is surface mounted to the backside of a parapet or barrier wall, the Contractor shall install warning placards which read: "Live Electricity". Warning placards shall be installed at the beginning, end, and at intermittent points 100' (30 meters) apart along the exposed length of the duct/conduit. All temporary lighting circuits shall include a continuous No. 8 bare copper grounding conductor connected to all light standards and effectively grounded as per the NEC.

SECTION 12.08 - SIGN FACE-SHEET ALUMINUM

Work under this item shall conform to the requirements of Section 12.08 amended as follows:

General: Delete all references to parapet mounted sign supports.

Article M.18.15 – Sign Mounting Bolts: *Replace with the following*:

Bolts used for sign mounting shall be stainless steel and conform to ASTM F593, Group 1 or 2 (Alloy Types 304 or 316). Locking nuts shall be stainless steel and shall conform to ASTM F594 (Alloy Types 304 or 316). Washers shall also be stainless steel and shall conform to ASTM A240 (Alloy Types 304 or 316).

SECTION M.04 BITUMINOUS CONCRETE

Section M.04 is being deleted in its entirety and replaced with the following:

M.04.01—Bituminous Concrete Materials and Facilities
M.04.02—Mix Design and Job Mix Formula (JMF)
M.04.03—Production Requirements

M.04.01—Bituminous Concrete Materials and Facilities: Each source of material, and facility or plant used to produce and test bituminous concrete must be qualified on an annual basis by the Engineer. Test Procedures and Specifications referenced herein are in accordance with the latest AASHTO and ASTM Standard Test Procedures and Specifications. Such references when noted with an (M) have been modified by the Engineer and are detailed in Table M.04.03-6.

The Contractor shall submit to the Engineer all sources of coarse aggregate, fine aggregate, mineral filler, PG binder, and if applicable any additives such as but not limited to anti-strip, warm mix, and polymer modifiers. The Contractor shall submit a Material Safety Data Sheet (MSDS) for each grade of binder, and additive to be used on the Project. The Contractor shall not change any material sources without prior approval of the Engineer.

An adequate quantity of each size aggregate, mineral filler, bitumen, and additives, shall be maintained at the bituminous concrete plant site at all times while the plant is in operation to ensure that the plant can consistently produce bituminous concrete mixtures that meet the job mix formula (JMF) as specified in Article M.04.02. The quantity of such material shall be reviewed by the Engineer on an individual plant basis and is dependent upon the plant's daily production capacity. A total quantity of any material on site that amounts to less than one day's production capacity may be cause for the job mix formula to be rejected.

1. Coarse Aggregate:

a. Requirements: The coarse aggregate shall consist of clean, hard, tough, durable fragments of crushed stone or crushed gravel of uniform quality. Aggregates from multiple sources of supply must not be mixed or stored in the same stockpile.

b. Basis of Approval: The request for approval of the source of supply shall include a washed sieve analysis in accordance with AASHTO T 27. The Gsa, Gsb, and Pw_a shall be determined in accordance with AASHTO T 85. The coarse aggregate must not contain more than 1% crusher dust, sand, soft disintegrated pieces, mud, dirt, organic and other injurious materials. When tested for abrasion using AASHTO T 96, the aggregate loss must not exceed 40%. When tested for soundness using AASHTO T 104 with a magnesium sulfate solution, the coarse aggregate must not have a loss exceeding 10% at the end of 5 cycles.

For all bituminous mixtures, materials shall also meet the coarse aggregate angularity criteria as specified in Tables M.04.02-2 thru M.04.02-4 for blended aggregates retained on the #4 sieve when tested according to ASTM D 5821. The amount of aggregate particles of the coarse aggregate blend retained on the #4 sieve that are flat or elongated shall be determined in accordance with ASTM D 4791 and shall not exceed 10% by weight when tested to a 3:1 ratio, as shown in Tables M.04.02-2 thru M.04.02-4.

2. Fine Aggregate:

Requirements: The fine aggregate from each source quarry/pit deposit shall consist of clean, hard, tough, rough-surfaced and angular grains of natural sand; manufactured sand prepared from washed stone screenings; stone screenings, slag or gravel; or combinations thereof, after mechanical screening or manufactured by a process approved by the Engineer. The Contractor is prohibited from mixing two or more sources of fine aggregate on the ground for the purpose of feeding into a plant.

a. All fine aggregate shall meet the listed criteria shown in items #1 thru #7 of Table M.04.01-1. Table M.04.01-1 indicates the quality tests and criteria required for all fine aggregate sources. Individually approved sources of supply shall not be mixed or stored in the same stockpile. The fine aggregates must be free from injurious amounts of clay, loam, and other deleterious materials.

For Superpave mixtures, in addition to the above requirements, the fine aggregate angularity shall be determined by testing the materials passing the #8 sieve in accordance with AASHTO T 304, Method A. Qualification shall be based on the criteria listed in Tables M.04.02-2 thru M.04.02-4. The fine aggregate shall also be tested for clay content as a percentage contained in materials finer than the #8 sieve in accordance with AASHTO T 176.

Table M.04.01-1: Fine Aggregate Criteria by Pit/Quarry Source

Item	Title	AASHTO Protocol(s)	Criteria
1	Grading	T 27 & T 11	100% Passing 3/8 inch 95% Passing the #4 min.
2	Absorption	T 84	3% maximum
3	Plasticity limits	T 90	0 or not detectable
4	L.A. Wear	T 96	50% maximum(fine agg. particle size # 8 and above)
5	Soundness by Magnesium Sulfate	T 104	20% maximum @ 5 cycles
6	Clay Lumps and Friable Particles	T 112	3% maximum
7	Deleterious Material	As determined by the Engineer	Organic or inorganic calcite, hematite, shale, clay or clay lumps, friable materials, coal-lignite, shells, loam, mica, clinkers, or organic matter (wood, etc). -Shall not contain more than 3% by mass of any individual listed constituent and not more than 5% by mass in total of all listed constituents.

8	Petrographic Analysis	ASTM C 295	Terms defined in Section M.04.01-2c.

b. Basis of Approval: A Quality Control Plan for Fine Aggregate (QCPFA) provided by the Contractor shall be submitted for review and approval for each new source documenting how conformance to Items 1 through 7 as shown in Table M.04.01-1 is monitored. The QCPFA must be resubmitted any time the process, location or manner of how the fine aggregate (FA) is manufactured changes, or as requested by the Engineer. The QCPFA must include the locations and manufacturing processing methods. The QCPFA for any source may be suspended by the Engineer due to the production of inconsistent mixtures.

The Contractor shall submit all test results to the Engineer for review. The Contractor shall also include a washed sieve analysis in accordance with AASHTO T 27/T 11. Any fine aggregate component or final combined product shall have 100% passing the 3/8 inch sieve and a minimum of 95% passing the # 4. The Gsa, Gsb, and Pw_a shall be determined in accordance with AASHTO T 84.

The Contractor will be notified by the Engineer if any qualified source of supply fails any portion of Table M.04.01-1. One retest will be allowed for the Contractor to make corrections and/or changes to the process. If, upon retest, the material does not meet the requirements of items 1-7, additional testing will be required in accordance with item 8.

c. The Contractor may provide a Petrographic analysis of the material performed by a third party acceptable to the Engineer at its' own expense. The Contractor shall submit the results of the analysis with recommended changes to the manufacturing process to the Engineer. The Contractor shall submit fine aggregate samples for testing by the Engineer after the recommended changes have been made.

The Contractor may request the use of such fine aggregate on select project(s) for certain applications of bituminous concrete pavement. Such material will be monitored for a period no less than 48 months, at no cost to the State. Terms of any evaluation and suitable application will be determined by the Engineer.

3. Mineral Filler:

a. Requirements: Mineral filler shall consist of finely divided mineral matter such as rock dust, including limestone dust, slag dust, hydrated lime, hydraulic cement, or other accepted mineral matter. At the time of use it shall be freely flowing and devoid of agglomerations. Mineral filler shall be introduced and controlled at all times during production in a manner acceptable to the Engineer.

b. Basis of Approval: The request for approval of the source of supply shall include the location, manufacturing process, handling and storage methods for the material. Mineral filler shall conform to the requirements of AASHTO M-17

4. Liquid Bituminous Materials:

a. General:

i Liquid PG binders shall be uniformly mixed and blended and be free of contaminants such as fuel oils and other solvents. Binders shall be properly heated and stored to prevent damage or separation.

ii. The blending at mixing plants of PG binder from different suppliers is strictly prohibited. Contractors who blend PG binders will be classified as a supplier and will be required to certify the binder in accordance with AASHTO R-26(M). The binder shall meet the requirements of AASHTO M-320(M) and AASHTO R-29(M). The Contractor shall submit a Certified Test Report and bill of lading representing each delivery in accordance with AASHTO R-26(M). The Certified Test Report must also indicate the binder specific gravity at 77ºF; rotational viscosity at 275ºF and 329ºF and the mixing and compaction viscosity-temperature chart for each shipment.

iii. The Contractor shall submit the name(s) of personnel responsible for receipt, inspection, and record keeping of PG binder materials. Contractor plant personnel shall document specific storage tank(s) where binder will be transferred and stored until used, and provide binder samples to the Engineer upon request. The person(s) shall assure that each shipment (tanker truck) is accompanied by a statement certifying that the transport vehicle was inspected before loading and was found acceptable for the material shipped and that the binder will be free of contamination from any residual material, along with two (2) copies of the bill of lading.

iv. Basis of Approval: The request for approval of the source of supply shall list the location where the material will be manufactured, and the handling and storage methods, along with necessary certification in accordance with AASHTO R-26(M). Only suppliers/refineries that have an approved "Quality Control Plan for Performance Graded Binders" formatted in accordance with AASHTO R-26(M) will be allowed to supply PG binders to Department projects.

b. Neat Performance Grade (PG) Binder:

i. PG binder shall be classified by the supplier as a "Neat" binder for each lot and be so labeled on each bill of lading. Neat PG binders shall be free from modification with: fillers, extenders, reinforcing agents, adhesion promoters, thermoplastic polymers,

acid modification and other additives, and shall indicate such information on each bill of lading and certified test report.

ii. The asphalt binder shall be Performance Grade PG 64-22.

c. Modified Performance Grade (PG) Binder

Unless otherwise noted, the asphalt binder shall be Performance Grade PG 76-22 asphalt modified with a Styrene-Butadiene-Styrene (SBS) polymer. The polymer modifier shall be added at either the refinery or terminal and delivered to the bituminous concrete production facility as homogenous blend. The stability of the modified binder shall be verified in accordance with ASTM D7173 using the Dynamic Shear Rheometer (DSR). The DSR $G^*/\sin(\delta)$ results from the top and bottom sections of the ASTM D7173 test shall not differ by more than 10%. The results of ASTM D7173 shall be included on the Certified Test Report. The binder shall meet the requirements of AASHTO M-320(M) and AASHTO R-29(M).

d. Warm Mix Additive or Technology:

i. The warm mix additive or technology must be listed on the NEAUPG Qualified Warm Mix Asphalt (WMA) Technologies List at the time of bid, which may be accessed online at http://www.neaupg.uconn.edu/wma_info.html.

ii. The warm mix additive shall be blended with the asphalt binder in accordance with the manufacturer's recommendations.

iii. The blended binder shall meet the requirements of AASHTO M-320(M) and AASHTO R-29(M) for the specified binder grade. The Contractor shall submit a Certified Test Report showing the results of the testing demonstrating the binder grade. In addition, it must include the grade of the virgin binder, the brand name of the warm mix additive, the manufacturer's suggested rate for the WMA additive, the water injection rate (when applicable) and the WMA Technology manufacturer's recommended mixing and compaction temperature ranges.

iv. Cut-backs (medium cure type);

i. Requirements: The liquid petroleum materials shall be produced by fluxing an asphalt base with appropriate petroleum distillates to produce the grade specified.

ii. Basis of Approval: The request for approval of the source of supply shall be submitted at least seven days prior to its use listing the location where the materials will be produced, and manufacturing, processing, handling and storage methods. The Contractor shall submit a Certified Test Report in accordance with Section 1.06 and a

Material Safety Data Sheet (MSDS) for the grade to be used on the Project. The liquid asphalt shall be MC-250 conforming to AASHTO M-82.

e. Emulsions

i. Requirements: The emulsified asphalt shall be homogeneous and not be used if exposed to freezing temperatures.

ii. Basis of Approval**:** The request for approval of the source of supply must include the location where the materials will be produced, and manufacturing, processing, handling and storage methods.

1. Emulsified asphalts shall conform to the requirements of AASHTO M-140. Materials used for tack coat shall not be diluted and meet grade RS-1. When ambient temperatures are 80˚F and rising, grade SS-1 or SS-lh may be substituted if accepted by the Engineer. Each shipment shall be accompanied with a Certified Test Report listing Saybolt viscosity, residue by evaporation, penetration of residue, and weight per gallon.

2. Cationic emulsified asphalt shall conform to the requirements of AASHTO M-208(M). Materials used for tack coat shall not be diluted and meet grade CRS-1. The settlement and demulsibility test will not be performed unless deemed necessary by the Engineer. When ambient temperatures are 80˚F and rising, grade CSS-1 or CSS-lh may be substituted if accepted by the Engineer. Each shipment shall be accompanied with a Certified Test Report listing Saybolt viscosity, residue by evaporation, penetration of residue, and weight per gallon.

5. Reclaimed Asphalt Pavement (RAP):

a. Requirements: RAP shall consist of asphalt pavement constructed with asphalt and aggregate reclaimed by cold milling or other removal techniques approved by the Engineer. For bituminous concrete mixtures containing RAP, the Contractor shall submit a JMF in accordance with Article M.04.02 to the Engineer for review.

b. Basis of Approval: The RAP material will be accepted on the basis of one of the following criteria:

i. When the source of all RAP material is from pavements previously constructed on Department projects, the Contractor shall provide a materials certificate listing the detailed locations and lengths of those pavements and that the RAP is only from those locations listed.

ii. When the RAP material source or quality is not known, the Contractor shall test the material and provide the following information along with a request for approval to

the Engineer at least 30 calendar days prior to the start of the paving operation. The request shall include a material certificate stating that the RAP consists of aggregates that meet the specification requirements of sub articles M.04.01-1 through 3 and that the binder in the RAP is substantially free of solvents, tars and other contaminants. The Contractor is prohibited from using unapproved material on Department projects and shall take necessary action to prevent contamination of approved RAP stockpiles. Stockpiles of unapproved material shall remain separate from all other RAP materials at all times. The request for approval shall include the following:

1. A 50-pound sample of the RAP to be incorporated into the recycled mixture.
2. A 25-pound sample of the extracted aggregate from the RAP.
3. A statement that RAP material has been crushed to 100% passing the ½ inch sieve and remains free from contaminants such as joint compound, wood, plastic, and metals.

6. Crushed Recycled Container Glass (CRCG):

a. Requirements: The Contractor may propose to use clean and environmentally-acceptable CRCG in an amount not greater than 5% by weight of total aggregate.

b. Basis of Approval: The Contractor shall submit to the Engineer a request to use CRCG. The request shall state that the CRCG contains no more than 1% by weight of contaminants such as paper, plastic and metal and conform to the following gradation:

CRCG Grading Requirements	
Sieve Size	Percent Passing
3/8-inch	100
No. 4	35-100
No. 200	0.0-10.0

7. Joint Seal Material:

Requirements: Joint seal material shall be a hot-poured rubber compound intended for use in sealing joints and cracks in bituminous concrete pavements. Joint seal material must meet the requirements of AASHTO M-324 – Type 2.

8. Plant Requirements:

a. Mixing Plant and Machinery:

The mixing plant used in the preparation of the bituminous concrete shall comply with AASHTO M-156(M)/ASTM D 995 for a Batch Plant or a Drum Dryer Mixer Plant, and be approved by the Engineer.

b. Storage Silos:

For all mixes, the Contractor may use silos for short-term storage of Superpave mixtures with prior notification and approval of the Engineer. A silo must have heated cones and an unheated silo cylinder if it does not contain a separate internal heating system. Prior approval must be obtained for storage times greater than those indicated. When multiple silos are filled, the Contractor shall discharge one silo at a time. Simultaneous discharge of multiple silos is not permitted.

Type of silo cylinder	Maximum storage time for all classes (hr)	
	HMA	WMA/PMA
Open Surge	4	Mfg Recommendations
Unheated – Non-insulated	8	Mfg Recommendations
Unheated – Insulated	18	Mfg Recommendations
Heated – No inert gas	TBD by the Engineer	

c. Documentation System: The mixing plant documentation system shall include equipment for accurately proportioning the components of the mixture by weight and in the proper order, controlling the cycle sequence and timing the mixing operations. Recording equipment shall monitor the batching sequence of each component of the mixture and produce a printed record of these operations on each delivery ticket, as specified herein. Material feed controls shall be automatically or manually adjustable to provide proportions within the tolerances listed below for any batch size.

An asterisk (*) shall be automatically printed next to any individual batch weight(s) exceeding the tolerances in ASTM D 995 section 8.7.3. The entire batching and mixing interlock cut-off circuits shall interrupt and stop the automatic batching operations when an error exceeding the acceptable tolerance occurs in proportioning.

There must be provisions so that scales are not manually adjusted during the printing process. In addition, the system shall be interlocked to allow printing only when the scale has come to a complete rest. A unique printed character (m) shall automatically be printed on the truck and batch plant printout when the automatic batching sequence is interrupted or switched to auto-manual or full manual during proportioning. For each day's production, each project shall be provided a clear, legible copy of these recordings on each delivery ticket.

d. Aggregates: The Contractor shall ensure that aggregate stockpiles are managed to provide uniform gradation and particle shape, prevent segregation and cross contamination in a manner acceptable to the Engineer. For drum plants only, the Contractor shall determine the percent moisture content at a minimum, prior to production and half way through production.

e. Mixture: The dry and wet mix times shall be sufficient to provide proper coating (minimum 95% as determined by AASHTO T 195(M)) of all particles with bitumen and produce a uniform mixture.

The Contractor shall make necessary adjustments to ensure all types of bituminous concrete mixtures contain no more than 0.5% moisture throughout when tested in accordance with AASHTO T 329.

f. RAP: The Contractor shall indicate the percent of RAP, the moisture content (as a minimum determined twice daily – prior to production and halfway through production), and the net dry weight of RAP added to the mixture on each truck ticket. For each day of production, the production shall conform to the job mix formula and RAP percentage and no change shall be made without the prior approval of the Engineer.

g. Asphalt Binder: The last day of every month, a binder log shall be submitted when the monthly production for the Department exceeds 5000 tons. Blending of PG binders from different suppliers or grades at the bituminous concrete production facility is strictly prohibited.

h. Warm mix additive: For mechanically foamed WMA, the maximum water injection rate shall not exceed 2.0% water by total weight of binder and the water injection rate shall be constantly monitored during production.

i. Field Laboratory: The Contractor shall furnish the Engineer an acceptable field laboratory at the production facility to test bituminous concrete mixtures during production. The field laboratory shall have a minimum of 300 square feet, have a potable water source and drainage in accordance with the CT Department of Public Health Drinking Water Division, be equipped with all necessary testing equipment as well as with a PC, printer, and telephone with a dedicated hard-wired phone line. In addition, the PC shall have a high speed internet connection with a minimum upstream of 384 Kbps and a functioning web browser with unrestricted access to https://ctmail.ct.gov. This equipment shall be maintained in clean and good working order at all times and be made available for use by the Engineer.

The laboratory shall be equipped with a suitable heating system capable of maintaining a minimum temperature of 65°F. It shall be clean and free of all materials and equipment not associated with the laboratory. Windows shall be installed to provide sufficient light and ventilation. During summer months adequate cooling or ventilation must be provided so the indoor air temperature shall not exceed the ambient outdoor temperature. Light fixtures and outlets shall be installed at convenient locations, and a telephone shall be within audible range of the testing area. The laboratory shall be equipped with an adequate workbench that has a suitable length, width, and sampling tables, and be approved by the Engineer.

The field laboratory testing apparatus, supplies, and safety equipment shall be capable of performing all tests in their entirety that are referenced in AASHTO R 35(M), *Standard Practice for Superpave Volumetric Design for Hot-Mix Asphalt (HMA)* and AASHTO M 323, *Standard Specification for Superpave Volumetric Mix Design*. In addition, the quantity of all equipment and supplies necessary to perform the tests must be sufficient to initiate and complete the number of tests identified in Table M.04.03-2 for the quantity of mixture produced at the facility on a daily basis. The Contractor shall ensure that the Laboratory is adequately supplied at all times during the course of the project with all necessary testing materials and equipment.

The Contractor shall maintain a list of laboratory equipment used in the acceptance testing processes including but not limited to, balances, scales, manometer/vacuum gauge, thermometers, gyratory compactor, clearly showing calibration and/or inspection dates, in accordance with AASHTO R-18.The Contractor shall notify the Engineer if any modifications are made to the equipment within the field laboratory. The Contractor shall take immediate action to replace, repair, and/or recalibrate any piece of equipment that is out of calibration, malfunctioning, or not in operation.

M.04.02—Mix Design and Job Mix Formula (JMF)

1. Marshall Method - Class 1, 2, 3, 4, 5, 5A, 5B and 12:

a. Requirements: When specified, the Marshall method shall be employed to develop a bituminous concrete mix design that includes a JMF consisting of target values for gradation and bitumen content for each class of bituminous concrete designated for the project in accordance with the latest Asphalt Institute's MS-2 manual. Each class of bituminous concrete must meet the requirements as shown in Table M.04.02-1.

b. Basis of Approval: The Contractor shall submit to the Engineer a request for approval of the JMF annually in accordance with one of the methods described herein. Prior to the start of any paving operations, the JMF and production percentage of bitumen must be accepted by the Engineer, and the Contractor must demonstrate the ability to meet the accepted JMF and production percentage of bitumen for each class of mixture. Additionally, the fraction of material retained between any two consecutive sieves shall not be less than 4%.

The Engineer will test each class of mixture for compliance with the submitted JMF and Table M.04.02-1. The maximum theoretical density (Gmm) will be determined by AASHTO T 209(M). If the mixture does not meet the requirements, the JMF shall be adjusted within the ranges shown in Table M.04.02-1 until an acceptable mixture is produced. All equipment, tests and computations shall conform to the Marshall method in accordance with AASHTO T 245(M).

An accepted JMF from the previous operating season may be acceptable to the Engineer provided that there are no changes in the sources of supply for the coarse aggregate, fine

aggregate, recycled material (if applicable) and the plant operation had been consistently producing acceptable mixture.

The Contractor shall not change sources of supply after a JMF has been accepted. Before a new source of supply for materials is used, a new JMF shall be submitted to the Engineer for approval.

c. Marshall Mixture (Virgin): For bituminous concrete mixtures that contain no recycled material, the limits prescribed in Table M.04.02-1 govern. The Contractor shall submit to the Engineer for approval, a JMF with the individual fractions of the aggregate expressed as percentages of the total weight of the mix and the source(s) of all materials. The JMF shall indicate two bitumen contents; the JMF target percentage and a production percentage (actual amount added to mix) of bitumen for each mix class by total weight. For surface course Class 1, a 0.45 power gradation chart shall also be submitted on which is plotted the percentage passing each sieve. The JMF shall also indicate the target temperature of completed mixture as it is dumped from the mixer and tested in accordance with Article M.04.03.

d. Marshall Mixtures with RAP: In addition to subarticles M.04.02 – 1a through c, RAP in bituminous concrete shall comply with requirements stated in Article M.04.01, and as stated herein. Upon approval of the Engineer, a maximum of 15% RAP may be used with no binder grade modification. RAP material shall not be used with any other recycling option.
The Contractor may increase the RAP percentage in 5% increments up to a maximum of 30% provided a new JMF is accepted by the Engineer. The following information shall be included in the JMF submittal:
   - Gradation and asphalt content of the RAP.
   - Percentage of RAP to be used.
   - Virgin aggregate source(s).
   - Total binder content based on total mixture weight.
   - Production pull percentage of added virgin binder based on total mixture weight.
   - Gradation of combined bituminous concrete mixture (including RAP).
   - Grade of virgin added, if greater than 15% of total mix weight.

e. Marshall Mixture with CRCG: In addition to subarticle M.04.02 – 1a through c, for bituminous concrete that contains CRCG, the Contractor shall submit a materials certificate to the Engineer stating that the mixture and its components comply with requirements stated in subarticle M.04.01 - (6). Additionally, 1% hydrated lime, or other accepted non-stripping agent, shall be added to all mixtures containing CRCG. CRCG material shall not be used with any other recycling option.

2. Cold Patch Method - Class 5, 5A, 5B:

a. Requirements: This mixture must be capable of being stockpiled and workable at all times. A non-stripping agent accepted by the Engineer shall be used in accordance with

manufacturer's recommendations. The Contractor shall take necessary steps to ensure that this mixture uses aggregate containing no more than 1% moisture and is not exposed to any rain, snow, or standing water for a period of 6 hours after being mixed. This mixture shall be mixed and stockpiled at the point of production on a paved surface at a height not greater than 4 feet during the first 48 hours prior to its use.

i. Class 5A mixture shall have 3/8 to ½ inch polypropylene fibers that have been approved by the Engineer added at a rate of 6 pounds per ton of mixture.
ii. Class 5B mixture shall have ¼ inch polyester fibers that have been approved by the Engineer added at the rate of 2 1/2 pounds per ton of mixture.
iii. Class 5 mixture shall not contain fibers.

b. Basis of Approval: The aggregates, fibers and binder (MC-250) shall meet the requirements as specified in sub articles M.04.01-1 through 4 and in Table M.04.02-1. The use of recycled material is not permitted with these classes of bituminous concrete. Mixtures not conforming to the binder content as shown in Table M.04.02-1 shall be subject to rejection. There is a two test minimum per day of production. Mixtures not conforming to the gradation as shown in Table M.04.02-1 shall be subject to payment adjustment as specified in Section 4.06.

TABLE M.04.02 – 1 MASTER RANGES FOR MARSHALL BITUMINOUS-CONCRETE MIXTURES

Notes: (a) 75 blow (Marshall Criteria). (b) 3-6% when used for a roadway wearing surface. (c) For divided highways with 4 or more lanes, a stability of 1500 lbs is required. (d) Contains an accepted non-stripping compound. (e) To help prevent stripping, the mixed material will be stockpiled on a paved surface and at a height not greater than 4 feet during the first 48 hours. (f) As determined by AASHTO T 245(M). (g) The percent passing the #200 sieve shall not exceed the percentage of bituminous asphalt binder determined by AASHTO T 164 or AASHTO T 308(M). (h) Mixture with 5% or more aggregate retained on ¾" sieve. (i) Mixtures finer than condition (h) above. (j) Class 5 mixture shall contain no fibers. Class 5A mixture shall have 3/8 to ½ inch polypropylene fibers that have been previously accepted by the Engineer added at a minimum rate of 6 pounds per ton of mixture. Class 5B mixture shall have ¼ inch polyester fibers that have been previously accepted by the Engineer added at the minimum rate of 2 1/2 pounds per ton of mixture

CLASS	1	2	3	4	12	5 (e)(j)	5A (e)(j)	5B (e)(j)	JMF % Tol. (±)
Grade of PG Binder content %	PG 64-22 5.0 – 6.5	PG 64-22 5.0 – 8.0	PG 64-22 6.5 - 9.0	PG 64-22 4.0 - 6.0	PG 64-22 7.5 - 10.0	MC-250 (d) 6.0 - 7.5	MC-250 (d) 6.0 - 7.5	MC-250 (d) 6.0 - 7.5	0.4
Sieve Size	Percent Passing (%)								
# 200	3.0 – 8.0 (g)	3.0 – 8.0 (g)	3.0 – 8.0 (g)	0.0 – 5.0 (g)	3.0 – 10.0 (g)	0.0 - 2.5	0 .0- 2.5	0.0 - 2.5	2.0
# 50	6 – 26	8 – 26	10 - 30	5 - 18	10 - 40				4
# 30	10 - 32	16 - 36	20 - 40		20 - 60	2 - 15	2 – 15	2 - 15	5
# 8	28 - 50	40 - 64	40 - 70	20 - 40	60 - 95	10 - 45	10 – 45	10 - 45	6
# 4	40 - 65	55 - 80	65 - 87	30 - 55	80 - 95	40 - 100	40 – 100	40 - 100	7
¼"									
3/8 "	60 - 82	90 - 100	95 - 100	42 - 66	98 - 100	100	100	100	8
½ "	70 - 100	100	100		100				8
¾"	90 - 100			60 - 80					8
1"	100								
2"				100					
Additionally, the fraction of material retained between any two consecutive sieves shall not be less than 4%									
Mixture Temperature									
Binder	325°F maximum					140-185° F			
Aggregate	280-350° F					100-175° F			
Mixtures	**265-325° F**				**275-325°F**	**120-175° F**			**25 °F**
Mixture Properties									
VOIDS - %	3.0 – 6.0 (a)	2.0 – 5.0 (b)	0 – 4.0		0 - 5.0 (a)				
Stability (f) lbs. min.	1200 (c)	1000	1000		1000				
FLOW (f) in.	.08 - .15	.08 - .15	.08 - .18		.08 - .15				
VMA % - min.	15(h) :16 (i)								

3. Superpave Design Method – S0.25, S0.375, S0.5, and S1

a. Requirements: The Contractor or its representative shall design and submit Superpave mix designs annually for approval. The design laboratory developing the mixes shall be approved by the Engineer. The mix design shall be based on the specified Equivalent Single-Axle Loads (ESAL). Each bituminous concrete mix type must meet the requirements shown in Tables M.04.02-2 thru Table M.04.02-5 and in accordance with AASHTO M 323(M) and AASHTO R 35(M). The mix design shall include the nominal maximum aggregate size and a JMF consisting of target values for gradation and bitumen content for each bituminous concrete mix type designated for the project.

The contractor shall provide test results with supporting documentation from an AASHTO Materials Reference Laboratory (AMRL) with the use of NETTCP Certified Technicians for the following tests;

1. Aggregate consensus properties for each type & level, as specified in Table M.04.02-3. In addition the Gsa, Gsb, Pw_a shall also be provided for each component aggregate.

2. New mixes shall be tested in accordance with AASHTO T 283(M) *Standard Method of Test for Resistance of Compacted Hot-Mix Asphalt (HMA) to Moisture-Induced Damage*, (TSR). The compacted specimens may be fabricated at a bituminous concrete facility and then tested at an AMRL accredited facility.

   The AASHTO T 283(M) test results, specimens, and corresponding JMF sheet (Form MAT-429s) shall be submitted by the Contractor for review.

The Contractor shall supply the Engineer with 1 gallon of the specified PG binder and 1 gallon of the same PG binder with the warm mix additive blended into it. The MSDS for the WMA additive shall be included with every submittal.

In addition, minimum binder content values apply to all types of bituminous concrete mixtures, as stated in Table M.04.02-5. For mixtures containing RAP, the virgin production and the anticipated proportion of binder contributed by the RAP cannot be less than the total permitted binder content value for that type nor the JMF minimum binder content.

i. Superpave Mixture (virgin): For bituminous concrete mixtures that contain no recycled material, the limits prescribed in Tables M.04.02-2 thru Table M.04.02-5 apply. The Contractor shall submit a JMF, on a form provided by the Engineer, with the individual fractions of the aggregate expressed as percentages of the total weight of the mix and the source(s) of all materials to the Engineer for approval. The JMF shall indicate the corrected target binder content and applicable binder correction factor (ignition oven or extractor) for each mix type by total weight of mix. The mineral filler (dust) shall be defined as that portion of blended mix that

passes the #200 sieve by weight when tested in accordance with AASHTO T 30(M). The dust-to-effective asphalt (D/Pbe) ratio shall be between 0.6 and 1.2 by weight. The dry/wet mix times and hot bin proportions (batch plants only) for each type shall be included in the JMF.

The percentage of aggregate passing each sieve shall be plotted on a 0.45 power gradation chart and shall be submitted for all bituminous concrete mixtures. This chart shall delineate the percentage of material passing each test sieve size as defined by the JMF. The percentage of aggregate passing each standard sieve shall fall within the specified control points, but outside the restricted zone limits as shown in Tables M.04.02-2 thru Table M.04.02-5. Mixes with documented performance history which pass through the restricted zone may be permitted for use as long as all other physical and volumetric criteria meets specifications as specified in Tables M.04.02-2 thru Table M.04.02-5 and with prior approval from the Engineer. A change in the JMF requires that a new chart be submitted.

ii. Superpave Mixtures with RAP: Use of approved RAP may be allowed with the following conditions:

- RAP amounts up to 15% may be used with no binder grade modification.

- RAP amounts up to 20% may be used provided a new JMF is approved by the Engineer. The JMF submittal shall include the grade of virgin binder added and test results that show the combined binder (recovered binder from the RAP, virgin binder at the mix design proportions and warm mix asphalt additive if used) meets the requirements of the specified binder grade.

Unless approved by the Engineer, RAP material shall not be used with any other recycling option.

b. Basis of Approval: On an annual basis, the Contractor shall submit to the Engineer any bituminous concrete mix design, and JMF anticipated for use on Department projects. Prior to the start of any paving operations, the mix design and JMF must be approved by the Engineer. Bituminous concrete mixture supplied to the project without an approved mix design and JMF will be rejected. The following information must be included in the mix design submittal:

a. Gradation, specific gravities and asphalt content of the RAP,
b. Source of RAP and percentage to be used.
c. Warm mix Technology and manufacturer's recommended additive rate and tolerances, mixing and compaction temperature ranges for the mix with and without the warm-mix technology incorporated.
d. Result of TSR testing, and if applicable Anti-strip manufacturer, and dosage rate.
e. Target Temperature at plant discharge.

Note – Testing to be performed shall be done in accordance with section M.04.03.

The JMF shall be accepted if the Plant mixture and materials meet all criteria as specified in Tables M.04.02-2 thru Table M.04.02-5. If the mixture does not meet the requirements, the contractor shall adjust the JMF within the ranges shown in Tables M.04.02-2 thru Table M.04.02-5 until an acceptable mixture is produced. All equipment, tests, and computations shall conform to the latest AASHTO R-35(M) and AASHTO M-323(M).

Any JMF, once approved, shall only be acceptable for use when it is produced by the designated plant, it utilizes the same component aggregates and binder source, and it continues to meet all criteria as specified herein, and component aggregates are maintained within the tolerances shown in Table M.04.02-2.

The Contractor shall not change any component source of supply including consensus properties after a JMF has been accepted. Before a new source of materials is used, a revised JMF shall be submitted to the Engineer for approval. Any approved JMF applies only to the plant for which it was submitted. Only one mix with one JMF will be approved for production at any one time. Switching between approved JMF mixes with different component percentages or sources of supply is prohibited.

Superpave mixture with CRCG: In addition to subarticles M.04.02 – 3 a through c, for bituminous concrete mixtures that contain CRCG, the Contractor shall submit a materials certificate to the Engineer stating that the CRCG complies with requirements stated in Article M.04.01, as applicable. Additionally, 1% hydrated lime, or other accepted non-stripping agent, shall be added to all mixtures containing CRCG. CRCG material shall not be used with any other recycling option.

c. Mix Status: Each facility will have each type of bituminous concrete mixture evaluated based on the previous year of production, for the next construction paving season, as determined by the Engineer. Based on the rating a type of mixture receives it will determine whether the mixture can be produced without the completion of a PPT. Ratings will be provided to each bituminous concrete producer annually prior to the beginning of the paving season.

The rating criteria are based on compliance with Air Voids and Voids in Mineral Aggregate (VMA) as indicated in Table M.04.03-3: *Superpave Master Range for Bituminous Concrete Mixture Production*, and are as follows:

Criteria A: Based on Air Voids. Percentage of acceptance results with passing air voids.

Criteria B: Based on Air Voids and VMA. The percentage of acceptance results with passing VMA, and the percentage of acceptance results with passing air voids, will be averaged.

The final rating assigned will be the lower of the rating obtained with Criteria A or Criteria B.

Ratings are defined as:

"A" – Approved:
A rating of "A" is assigned to each mixture type from a production facility with a current rating of 70% passing or greater.

"PPT" – Pre-Production Trial:
Rating assigned to each mixture type from a production facility when:

1. there are no passing acceptance production results submitted to the Department from the previous year;
2. there is a source change in one or more aggregate components from the JMF on record by more than 10% by weight;
3. there is a change in RAP percentage ,
4. the mixture has a rating of less than 70% from the previous season;
5. a new JMF not previously submitted.

Bituminous concrete mixtures rated with a "PPT" cannot be shipped or used on Department projects. A passing "PPT" test shall be performed with NETTCP certified personnel on that type of mixture by the bituminous concrete producer and meet all specifications (Table M.04.02-2 Table M.04.02-5) before production shipment may be resumed.
Contractors that have mix types rated a "PPT" may use one of the following methods to change the rating to an "A."

Option A: Schedule a day when a Department inspector can be at the facility to witness a passing "PPT" test or,

Option B: When the Contractor or their representative performs a "PPT" test without being witnessed by an inspector, the Contractor shall submit the test results and a split sample including 2 gyratory molds, 5,000 grams of boxed bituminous concrete for binder and gradation determination, and 5,000 grams of cooled loose bituminous concrete for Gmm determination for verification testing and approval. Passing verifications will designate the bituminous concrete type to be on an "A" status. Failing verifications will require the contractor to submit additional trials.

Option C: When the Contractor or their representative performs a "PPT" test without being witnessed by a Department inspector, the Engineer may verify the mix in the Contractor's laboratory. Passing verifications will designate the bituminous concrete type to be an "A" status. Failing verifications will require the Contractor to submit additional trials.

When Option (A) is used and the "PPT" test meets all specifications, the "PPT" test is considered a passing test and the rating for that mix is changed to "A". When the "PPT" test is not witnessed, the "PPT" Option (B) or (C) procedure must be followed. If the "PPT" Option (B) procedure is followed, the mixtures along with the test results must be delivered to the Materials Testing Lab. The test results must meet the "C" tolerances established by the Engineer. The tolerance Table is included in the Department's current QA Program for Materials, Acceptance and Assurance Testing Policies and Procedures.

"U" – No Acceptable Mix Design on File:

Rating assigned to a type of mixture that does not have a JMF submitted, or the JMF submitted has not been approved, or is incomplete. A mix design or JMF must be submitted annually seven (7) days prior in order to obtain an "A," or "PPT" status for that mix. A "U" will be used only to designate the mix status until the mix design has been approved, and is accompanied with all supporting data as specified. Bituminous concrete mixtures rated with a "U" cannot be used on Department projects.

TABLE M.04.02– 2: SUPERPAVE MASTER RANGE FOR BITUMINOUS CONCRETE MIXTURE DESIGN CRITERIA

Notes: (1) Minimum Pb as specified in Table M.04.02-5. (2) Voids in Mineral Aggregates shall be computed as specified herein. (3) Control point range is also defined as the master range for that mix. (4) Dust is considered to be the percent of materials passing the #200 sieve. (5) For WMA, lower minimum aggregate temperature will require Engineer's approval. (6) For WMA and PMA, the mix temperature shall meet manufacturer's recommendations.

	S0.25				**S0.375**				**S0.5**				**S1**			
Sieve	CONTROL POINTS (3)		*RESTRICTED ZONE*		CONTROL POINTS(3)		*RESTRICTED ZONE*		CONTROL POINTS(3)		*RESTRICTED ZONE*		CONTROL POINTS(3)		*RESTRICTED ZONE*	
inches	Min (%)	Max (%)	*Max (%)*	*Min (%)*	Min (%)	Max (%)	*Min (%)*	*Max (%)*	Min (%)	Max (%)	*Min (%)*	*Max (%)*	Min (%)	Max (%)	*Min (%)*	*Max (%)*
2.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1.5	-	-	-	-	-	-	-	-	-	-	-	-	100	-	-	-
1.0	-	-	-	-	-	-	-	-	-	-	-	-	90	100	-	-
3/4	-	-	-	-	-	-	-	-	100	-	-	-	-	90	-	-
1/2	100	-	-	-	100	-	-	-	90	100	-	-	-	-	-	-
3/8	97	100	-	-	90	100	-	-	-	90	-	-	-	-	-	-
#4	-	90	-	-	-	90	-	-	-	-	-	-	-	-	*39.5*	*39.5*
#8	32	67	*47.2*	*47.2*	32	67	*47.2*	*47.2*	28	58	*39.1*	*39.1*	19	45	*26.8*	*30.8*
#16	-	-	*31.6*	*37.6*	-	-	*31.6*	*37.6*	-	-	*25.6*	*31.6*	-	-	*18.1*	*24.1*
#30	-	-	*23.5*	*27.5*	-	-	*23.5*	*27.5*	-	-	*19.1*	*23.1*	-	-	*13.6*	*17.6*
#50	-	-	*18.7*	*18.7*	-	-	*18.7*	*18.7*	-	-	*15.5*	*15.5*	-	-	*11.4*	*11.4*
#100	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
#200	2.0	10.0	-	-	2.0	10.0	-	-	2.0	10.0	-	-	1.0	7.0	-	-
Pb (1)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
VMA (2) (%)	16.0 ± 1				16.0 ± 1				15.0 ± 1				13.0 ± 1			
VA (%)	4.0 ± 1				4.0 ± 1				4.0 ± 1				4.0 ± 1			
Gse	JMF value				JMF value				JMF value				JMF value			
Gmm	JMF ± 0.030				JMF ± 0.030				JMF ± 0.030				JMF ± 0.030			
Dust/Pbe(4)	0.6 – 1.2				0.6 – 1.2				0.6 – 1.2				0.6 – 1.2			
Agg. Temp(5)	280 – 350F				280 – 350F				280 – 350F				280 – 350F			
Mix Temp(6)	265 – 325 F				265 – 325 F				265 – 325 F				265 – 325 F			
Design TSR	≥ 80%				≥ 80%				≥ 80%				≥ 80%			
T-283 Stripping	Minimal, as determined by the Engineer															

TABLE M.04.02–3
SUPERPAVE MASTER RANGE FOR CONSENSUS PROPERTIES OF COMBINED AGGREGATE STRUCTURES

Notes: (1) If less than 25 % of a given layer is within 4 inches of the anticipated top surface, the layer may be considered to be below 4 inches for mixture design purposes.

Traffic Level	Design ESALs (80 kN)	Coarse Aggregate Angularity (1) ASTM D 5821	Fine Aggregate Angularity (7) AASHTO T 304	Flat or Elongated Particles ASTM D 4791	Sand Equivalent AASHTO T 176
-----	(million)			>#4	-----
1*	< 0.3	55/- -	40	10	40
2	0.3 to < 3.0	75/- -	40	10	40
3	≥ 3.0	95/90	45	10	45
	Design ESALs are the anticipated project traffic level expected on the design lane, projected over a 20 year period, regardless of the actual expected design life of the roadway.	Criteria presented as minimum values. 95/90 denotes that a minimum of 95% of the coarse aggregate, by mass, shall have one fractured face and that a minimum of 90% shall have two fractured faces.	Criteria presented as minimum percent air voids in loosely compacted fine aggregate passing the #8 sieve.	Criteria presented as maximum Percent by mass of flat or elongated particles of materials retained on the #4 sieve, determined at 3:1 ratio.	Criteria presented as minimum values for fine aggregate passing the #8 sieve.

*** NOTE: Level 1 for use by Towns and Municipalities ONLY.**

TABLE M.04.02– 4: SUPERPAVE MASTER RANGE FOR TRAFFIC LEVELS AND DESIGN VOLUMETRIC PROPERTIES.

Traffic Level	Design ESALs	Number of Gyrations by Superpave Gyratory Compactor			Percent Density of Gmm from HMA/WMA specimen			Voids Filled with Asphalt (VFA) Based on Nominal mix size – inch			
	(million)	Nini	Ndes	Nmax	Nini	Ndes	Nmax	0.25	0.375	0.5	1
1*	< 0.3	6	50	75	≤ 91.5	96.0	≤ 98.0	70 - 80	70 - 80	70 - 80	67 - 80
2	0.3 to < 3.0	7	75	115	≤ 90.5	96.0	≤ 98.0	65 - 78	65 - 78	65 - 78	65 - 78
3	≥ 3.0	8	100	160	≤ 90.0	96.0	≤ 98.0	73 – 76	73 - 76	65 - 75	65 - 75

*** NOTE: Level 1 for use by Towns and Municipalities ONLY.**

TABLE M.04.02– 5: SUPERPAVE MINIMUM BINDER CONTENT BY MIX TYPE & LEVEL.

Mix Type	Level	Binder Content Minimum (1)
S0.25	1*	5.6
S0.25	2	5.5
S0.25	3	5.4
S0.375	1*	5.6
S0.375	2	5.5
S0.375	3	5.4
S0.5	1*	5.0
S0.5	2	4.9
S0.5	3	4.8
S1	1*	4.6
S1	2	4.5
S1	3	4.4

*** NOTE: Level 1 for use by Towns and Municipalities ONLY.**

M.04.03— Production Requirements:

1. Quality Control Plan and Processes: The Contractor shall submit a Quality Control Plan (QCP) for bituminous concrete production specifically for the plant producing the bituminous concrete mixture for review and approval of the Engineer on an annual basis.

The QCP shall describe the organization and procedures which the Contractor shall use to administer quality control. The QCP shall include the procedures used to control the production process, to determine when immediate changes to the processes are needed, and to implement the required changes. The QCP must detail the inspection, sampling and testing protocols to be used, and the frequency for each.

Control Chart(s) shall be developed and maintained for critical aspect(s) of the production process as determined by the Contractor. The control chart(s) shall identify the material property, applicable upper and lower control limits, and be updated

with current test data. The control chart(s) shall be used as part of the quality control system to document variability of the bituminous concrete production process. The control chart(s) shall be submitted to the Engineer upon request.

The QCP shall also include the name and qualifications of a Quality Control Manager. The Quality Control Manager shall be responsible for the administration of the QCP, including compliance with the plan and any plan modifications. All daily QC sampling, inspection and test reports shall be reviewed by the Quality Control Manager and be submitted to the Engineer upon request.

The QCP shall also include the name and qualifications of any outside testing laboratory performing any QC functions on behalf of the Contractor. The QCP must also include a list of sampling & testing methods and frequencies used during production, and the names of all Quality Control personnel and their duties.

Approval of the QCP does not imply any warranty by the Engineer that adherence to the plan will result in production of bituminous concrete that complies with these specifications. The Contractor shall submit any changes to the QCP as work progresses.

2. **Acceptance Sampling & Testing Methods:** Acceptance samples of mixtures shall be obtained from the hauling vehicles and tested by the Contractor at the facility during each day's production.

The hauling vehicle from which samples are obtained shall be selected using stratified – random sampling based on the total estimated tons of production in accordance with ASTM D 3665, except that the first test shall be randomly taken from the first 151 tons or as directed by the Engineer.

The number of sub lots and tests required per sub lot is based on the total estimated tons of production per day as indicated in Table M.04.03-1. Quantities of the same type/level mix per plant may be combined daily for multiple state projects to determine the number of sub lots.
The payment adjustment for air voids and liquid binder will be calculated per sub lot as described in Section 4.06.

An acceptance test shall not be performed within 150 tons of production from a previous acceptance test unless approved by the Engineer. Quality Control tests are not subject to this restriction. Unless otherwise tested, a minimum of one (1) acceptance test

shall be performed for every four days of production at a facility for each type/level mix (days of production may or may not be consecutive days).

The Contractor shall submit all acceptance tests results to the Engineer within 24 hours or prior to the next day's production. All acceptance test specimens and supporting documentation must be retained by the Contractor. Verification testing will be performed by the Engineer on the retained specimens in accordance with the Department's QA Program for Materials.

Should the Department be unable to verify the Contractor's acceptance test result(s) due to a failure of the Contractor to retain acceptance test specimens or supporting documentation, the Contractor shall review its quality control plan, determine the cause of the nonconformance and respond in writing within 24 hours to the Engineer describing the corrective action taken at the plant. In addition the Contractor must provide supporting documentation or test results to validate the subject acceptance test result(s). The Engineer may invalidate any positive adjustments for material corresponding to the acceptance test(s). Failure of the Contractor to adequately address quality control issues at a facility may result in suspension of production for Department projects at that facility.

Contractor personnel performing acceptance sampling and testing must be present at the facility prior to, and during production, and be certified as a NETTCP HMA Plant Technician or Interim HMA Plant Technician and be in good standing. Production of material for use on State projects must be suspended by the Contractor if such personnel are not present.

Technicians found by the Engineer to be non-compliant with NETTCP or Department policies may be removed by the Engineer from participating in the acceptance testing process for Department projects until their actions can be reviewed.

Anytime during production that testing equipment becomes inoperable, production can continue for a maximum of 1 hour. The Contractor shall obtain box sample(s) in accordance with Table M.04.03-1 to satisfy the daily acceptance testing requirement for the quantity shipped to the project. The box sample(s) shall be tested once the equipment issue has been resolved to the satisfaction of the Engineer. Production beyond 1 hour may be considered by the Engineer. Production will not be permitted beyond that day until the subject equipment issue has been resolved.

Table M.04.03 – 1: Acceptance Testing Frequency per Type/Level/Plant

Daily quantity produced in tons (lot)	Number of Sub Lots/Tests
0 to 150	0, Unless requested by the Engineer
151 to 600	1
601 to 1,200	2
1,201 to 1,800	3
1,801 or greater	1 per 600 tons or portions thereof

i. Marshall Mix Acceptance Sampling and Testing Procedures: When the Marshall mix design is specified, the following acceptance procedures and AASHTO test methods shall be used:

Table M.04.03 – 2: Marshall Acceptance Test Procedures

Protocol	Reference	Description
1	**AASHTO T 30(M)**	Mechanical Analysis of Extracted Aggregate
2	**AASHTO T 40(M)**	Sampling Bituminous Materials
3	**AASHTO T 308(M)**	Binder content by Ignition Oven method (adjusted for aggregate correction factor)
4	**AASHTO T 245(M)**	Resistance to Plastic Flow of Bituminous Mixtures Using Marshall Apparatus
5	**AASHTO T 209(M)**	Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures
6	**AASHTO T 269(M)**	Percent Air Voids in Compacted Dense and Open Bituminous Paving Mixtures
7	**AASHTO T 329**	Moisture Content of Hot-Mix Asphalt (HMA) by Oven Method

a. Cessation of Supply: Marshall Mix Production shall cease for the Project from any facility that consistently fails to produce mixture that meets the JMF and volumetric properties. The criteria for ceasing the supply of a class of mixture from any plant are as follows:

   i. Off-Test Status: The results of AASHTO T 164 or AASHTO T 308(M) and T 30(M) will be used to determine if the mixture is within the tolerances shown in Table M.04.02-1. The Contractor will be notified that a plant is "off test" for a class of mixture when the test results indicate that any single value for bitumen content or gradation are not within the tolerances shown in Table M.04.02-1 for that class of mixture.
   ii. When multiple plants and silos are located at one site, mixture supplied to one project is considered as coming from one source for the purpose of applying the “off test” adjusted payment.
   iii. If a test indicates that the bitumen content or gradation are outside the tolerances, the Contractor may make a single JMF change on classes 1, 2, 3, 4 and 12 as allowed by the Engineer prior to any additional testing. A JMF change shall include the date and name of the Engineer that allowed it. Consecutive test results outside the requirements of Table M.04.02-1 JMF tolerances may result in rejection of the mixture.

iv. The Engineer may cease supply of mixture from the plant when the test results from three non-consecutive samples of a class of mixture are not within the JMF tolerances or the test results from two non-consecutive samples not within the master range indicated in Table M.04.02-1 during any one production period, due to inconsistent production.

v. Any modification to the JMF shall not exceed 50% of the JMF tolerances indicated in Table M.04.02-1 for any given component of the mixture without approval of the Engineer. When such an adjustment is made to the bitumen, the corresponding production percentage of bitumen shall be revised accordingly.

b. Adjustments for Off Test Mixture under Cessation of Supply: The bituminous concrete plant shall cease supplying to the project:

i. When the test results from three consecutive samples are "off test" and not within the JMF tolerances or,

ii. The test results from two consecutive samples are "off test" and not within the ranges indicated in Table M.04.02 – 1 or,

iii. When the percent of material passing the minus #200 sieve material exceeds the percent of extracted bitumen content for three consecutive samples during any production period of the values stated in Table M.04.02-1:

a. The quantity of mixtures shipped to the project determined to be "off test" and outside the tolerances will be tabulated by the Engineer and will be adjusted in accordance with Section 4.06.

b. Following cessation, a trial production period will be required at the plant for that class of mixture. Use of that class of mixture from that plant will be prohibited on the Project until the plant has demonstrated the ability to consistently produce acceptable mixture.

c. When the Engineer has accepted the mixtures from the trial production period, the use of that mixture on the Project may resume.

ii. Superpave Mix Acceptance Sampling and Testing Procedures: When the Superpave mix design is specified, the following acceptance and AASHTO test procedures shall be used:

Table M.04.03– 3: Superpave Acceptance Testing Procedures

Protocol	Reference	Description
1	AASHTO T 168(M)	Sampling of bituminous concrete
2	AASHTO T 308(M)	Binder content by Ignition Oven method (adjusted for aggregate correction factor)
3	AASHTO T 30(M)	Gradation of extracted aggregate for bituminous concrete mixture
4	AASHTO T 312(M)	(1)Superpave Gyratory molds compacted to N_{des}
5	AASHTO T 166(M)	(2)Bulk specific gravity of bituminous concrete
6	AASHTO R 35(M)	(2)Air voids, VMA
7	AASHTO T 209(M)	Maximum specific gravity of bituminous concrete (average of two tests)
8	AASHTO T 329	Moisture content of Production bituminous concrete

The Contractor shall perform moisture susceptibility (TSR) testing annually for all design levels of HMA-, WMA-, and PMA- S0.5 plant-produced mixtures, in accordance with the latest version of AASHTO T 283(M).

If any material source changes from the previous year, or during the production season, a mix design TSR as well as a production TSR is required for the new mixture. The AASHTO T 283(M) test shall be performed at an AASHTO Materials Reference Laboratory (AMRL) by NETTCP Certified Technicians. The test results and specimens shall be submitted to the Engineer for review. This shall be completed within 30 days from the start of production. Superpave mixtures that require anti-strip additives (either liquid or mineral) shall continue to meet all requirements specified herein for binder and bituminous concrete. The Contractor shall submit the name, manufacturer, percent used, and MSDS sheet for the anti-strip additive (if applicable) to the Engineer. In addition, compaction of samples shall be accomplished utilizing an accepted Superpave Gyratory Compactor (SGC), supplied by the Contractor. The SGC shall be located at the facility supplying mixture to the project.

a. <u>Determination of Off-Test Status:</u>

i. Off Test Status: Superpave mixes shall be considered *"off test"* when any Control Point Sieve, VA, VMA, and Gmm values are outside of the limits specified in Table M.04.03-3 and the computed binder content (Pb) established by AASHTO T308(M) or as documented on the vehicle delivery ticket is below the minimum binder content stated in sub article M.04.03-5. Note that further testing of samples or portions of samples not initially tested for this purpose cannot be used to change the status.

ii. Any time the bituminous concrete mixture is considered Off-test:

1. The Contractor shall notify the Engineer (and project staff) when the plant is *"off test"* for a type of mixture. When multiple plants and silos are located at one site, mixture supplied to one project is considered as coming from one source for the purpose of applying the *"off test"* determination.

2. The Contractor must take immediate actions to correct the deficiency, minimize *"off test"* production to the project, and obtain an additional Process Control (PC) test after any corrective action to verify production is in conformance to the specifications. A PC test will not be used for acceptance and is solely for the use of the Contractor in its quality control process.

b. Cessation of Supply for Superpave Mixtures with no Payment Adjustment: Production of bituminous concrete shall cease for the Project from any plant that consistently fails to produce mixture that meets the JMF and volumetric properties. The quantity of Superpave mixtures shipped to the project that is "off-test" will not be adjusted for deficient mixtures.

A Contractor shall cease to supply mixture from a plant when:

1. Bituminous concrete mixture is "off test" on three (3) consecutive tests for VMA or Gmm, regardless of date of production due to inconsistency (i.e., small production requires 1 test per day for multiple days).

2. Bituminous concrete mixture is "off test" on two (2) consecutive tests for the Control Point sieves in one day's production.

Following cessation, the Contractor shall immediately make necessary material or process corrections and run a Pre-Production Trial (PPT) for that type of mixture. Use of that type of mixture from that plant will be prohibited on the Project until the Contractor has demonstrated the ability to produce acceptable mixture from that facility. When the

Contractor has a passing test and has received approval from the Engineer, the use of that mixture to the Project may resume.

c. Cessation of Supply for Superpave Mixtures with Payment Adjustment:
Production of bituminous concrete shall cease for the Project from any plant that consistently fails to produce mixture that meets the Superpave minimum binder content by mix type and level listed in Table M.04.02-5. The quantity of Superpave mixtures shipped to the project that is "off-test" will be adjusted for deficient mixtures in accordance with Section 4.06.

A Contractor shall cease to supply mixture from a plant when the binder content (Pb) is below the requirements of Table M.04.03-5 on the ignition oven test result after two (2) consecutive tests, regardless of the date of production.

Following cessation, the Contractor shall immediately make necessary material or process corrections and run a Pre-Production Trial (PPT) for that type of mixture. Use of that type of mixture from that plant will be prohibited on the Project until the Contractor has demonstrated the ability to produce acceptable mixture from that facility. When the Contractor has a passing test and has received approval from the Engineer, the use of that mixture to the Project may resume.

d. JMF Changes for Superpave Mixture Production: It is understood that a JMF change is effective from the time it was submitted forward and is not retroactive to the previous test or tests. JMF changes are permitted to allow for trends in aggregate and mix properties but every effort shall be employed by the Contractor to minimize this to ensure a uniform and dense pavement.

JMF changes to the G_{mm} or mix Absorption Correction Factor (A_{cf}) are only permitted prior to or after a production shift for all bituminous-concrete types of mixtures and only when they:

i. Are requested in writing and pre-approved by the Engineer;
ii. Are based on a minimum of a two test trend;
iii. Are documented with a promptly submitted revised JMF on form provided by the Engineer.
iv. A revised JMF submittal shall include the date and name of the Engineer that allowed it.

TABLE M.04.03– 3: SUPERPAVE MASTER RANGE FOR BITUMINOUS CONCRETE MIXTURE PRODUCTION

Notes: (1) 300°F minimum after October 15. (2) Minimum Pb as specified in Table M.04.03-5 (3) Control point range is also defined as the master range for that mix. (4) JMF tolerances shall be defined as the limits for production compliance. VA & Pb payment is subject to adjustments, as defined in sub-article 4.06.04 - 2. (5) For WMA, lower minimum aggregate temperature will require Engineer's approval. (6) For WMA and/or polymer modified asphalt, the mix temperature shall meet manufacturer's recommendations. In addition, for WMA, the maximum mix temperature shall not exceed 325°F once the WMA technology is incorporated.

	S0.25		**S0.375**		**S0.5**		**S1**		**Tolerances**
Sieve	CONTROL POINTS (4)		CONTROL POINTS (4)		CONTROL POINTS (4)		CONTROL POINTS (4)		**JMF Limits** (4)
inches	Min(%)	Max(%)	Min(%)	Max(%)	Min(%)	Max(%)	Min(%)	Max(%)	±Tol
2.0	-	-	-	-	-	-	-	-	
1.5	-	-	-	-	-	-	100	-	
1.0	-	-	-	-	-	-	90	100	
3/4	-	-	-	-	100	-	-	90	
1/2	100	-	100	-	90	100	-	-	
3/8	97	100	90	100	-	90	-	-	
#4	-	90	-	90	-	-	-	-	
#8	32	67	32	67	28	58	19	45	
#16	-	-	-	-	-	-	-	-	
#200	2.0	10.0	2.0	10.0	2.0	10.0	1.0	7.0	
Pb(2)	-	-	-	-	-	-	-	-	note (2)
VMA (%)	16.0		16.0		15.0		13.0		1.0
VA (%)	4.0		4.0		4.0		4.0		1.0
Gmm	JMF value		JMF value		JMF value		JMF value		0.030
Agg. Temp (5)	280 – 350F		280 – 350F		280 – 350F		280 – 350F		
Mix Temp (6)	265 – 325 F (1)		265 – 325 F (1)		265 – 325 F (1)		265 – 325 F (1)		
Prod. TSR	N/A		N/A		≥80%		N/A		
T-283 Stripping	N/A		N/A		Minimal as determined by the Engineer		N/A		

TABLE M.04.03– 4: SUPERPAVE MASTER RANGE FOR TRAFFIC LEVELS AND DESIGN VOLUMETRIC PROPERTIES.

Traffic Level	Design ESALs (million)	Number of Gyrations by Superpave Gyratory Compactor	
		Nini	Ndes
1*	< 0.3	6	50
2	0.3 to < 3.0	7	75
3	≥3.0	8	100

*** NOTE: Level 1 for use by Towns and Municipalities ONLY.**

TABLE M.04.03– 5: SUPERPAVE MINIMUM BINDER CONTENT BY MIX TYPE & LEVEL.

Mix Type	Level	Binder Content Minimum (1)
S0.25	1*	5.6
S0.25	2	5.5
S0.25	3	5.4
S0.375	1*	5.6
S0.375	2	5.5
S0.375	3	5.4
S0.5	1*	5.0
S0.5	2	4.9
S0.5	3	4.8
S1	1*	4.6
S1	2	4.5
S1	3	4.4

*** NOTE: Level 1 for use by Towns and Municipalities ONLY.**

Table M.04.03-6:
Modifications to Standard AASHTO and ASTM Test Specifications and Procedures.

AASHTO Standard Specification	
Reference	**Modification**
M 320	1. Mass change for PG 64-22 shall be a maximum loss of 0.5% when tested in accordance with AASHTO T 240. 2. The two bottles used for the mass change determination may be re-heated and used for further testing.
AASHTO Standard Methods of Test	
Reference	**Modification**
T 27	Section 7.7 Samples are not washed
T 30	Section 6.2 thru 6.5 Samples are not routinely washed
T 168	Samples are taken at one point in the pile. All types of bituminous concrete except Class 4 are scooped from the sample container instead of remixing and quartering. (Method verified by laboratory study). Samples from a hauling vehicle are taken from only one point instead of three as specified. Selection of Samples: Sampling is equally important as the testing, and the sampler shall use every precaution to obtain samples that are truly representative of the bituminous mixture. Box Samples: In order to enhance the rate of processing samples taken in the field by construction or maintenance personnel the samples will be tested in the order received and data processed to be determine conformance to material specifications and to prioritize inspections by laboratory personnel.
T 195	Section 4.3 only one truck load of mixture is sampled. Samples are taken from opposite sides of the load.
T 209	Article 9.5.1 Bowl is suspended 2 minutes prior to reading rather than 10 minutes. This makes no significant difference in results. Section 7.2 The average of two bowls is used proportionally in order to satisfy minimum mass requirements. 8.3 Omit Pycnometer method.
T 245	Article 3.3.2 A compacting temperature of 140 to 146°C (284 to 295°F) is used Article 3.5.2 Seventy-five (75) blows per side are used on Classes 1 and 12, per ConnDOT design requirements Section 3.1 for production testing: one specimen is molded for each extraction test for production over 275 metric tons/day (300 tons/day). Other mixtures: two specimens per extraction test.
T 283	When foaming technology is used, the material used for the fabrication of the specimens shall be cooled to room temperature, and then reheated to the manufactures recommended compaction temperature prior to fabrication of the

	specimens.
T 308	In addition to the standard testing procedure, the Department has adopted a procedure that addresses a correction factor that is calculated using the composite aggregate percentages (**C**omposite **A**ggregate **C**orrection **F**actor **M**ethod **(CACF)**). The aggregate is burned in compliance with the standard AASHTO procedure Method A exclusively. All modifications are listed for this method only. A2.2 and A2.3 Omit A2.4 Omit. Replace with: Determine an aggregate gradation for each aggregate component "blank" in accordance with T30. A2.5 Omit. Replace with: The individual aggregate samples are to be dried in an oven at a maximum temperature of 148 ± 5ºC (300 ± 9º F) to a constant weight. RAP samples are to be oven dried at a maximum temperature of 110 ± 5ºC (230 ± 9º F) to a constant weight. RAP samples will be burned for total binder content only and not to arrive at a correction factor for a mixture. A2.6 and A2.7 and A2.8 Omit. A2.8.1 Omit Note 2 A2.9 Omit. Replace with: Perform a gradation analysis on the residual aggregate in accordance with T30 and compare it to the gradation performed prior to burning. A2.9.1 and A2.9.2 Omit The correction factors for each size aggregate are provided by the Contractor to the Engineer prior to the Annual Plant Inspection. The Engineer may verify the correction factors. The Composite Aggregate Correction Factor (CACF) for any mixture may be calculated by summing the result of the correction factor for each individual aggregate multiplied by the percentage of that aggregate in the overall mixture. (Note: All correction factors must be re-calculated every time the percentage of any aggregate changes within the mixture.) If the average corrected Pb content from the ignition oven differs by 0.3% or more from the average bituminous concrete facility production weigh ticket in five (5) consecutive tests regardless of the production date (moving average), the Contractor shall immediately investigate, determine an assignable cause and correct the issue. When two consecutive moving average differences are 0.3% or more, the Engineer may require a new correction factor calculation for all the aggregate components in the mix. In addition to the standard testing procedure, the Department has adopted a procedure that addresses the time involved between sampling the hot-mix asphalt specimen and the beginning of the test. 6.3 Omit. Replace with: The test specimen must be ready to be placed in an approved ignition furnace for testing within ten minutes of being obtained from the hauling vehicle and the test shall start immediately after.

T 331	6.1 Cores are dried to a constant mass prior to testing using a core-dry machine.

AASHTO Standard Recommended Practices

Reference	Modification
R 35	**<u>Volumetric Calculations of VMA and Correction Factor</u>** VMA_a - Voids in Mineral Aggregate from (Va + Vbe) the mix: A. VMA calculated from the mix shall be determined in accordance with *Formula 5.16.1A*. It can be correlated that the VMA calculated from AASHTO R-35 is equivalent to VMA_a when the Pb_a x (100-Pb_t) / 100 is known and substituted for A_{cf}, as shown in *Formula 5.16.1A (ii)*. Test results from VMA_a shall therefore be required to meet all contract specifications. Values of VMA_a that are out of specifications during production may be cause for the contractor to determine assignable reason, take corrective action, and modify the Job Mix Formula (JMF), as needed. Continued VMA_a data that is out of specifications may be cause for the Engineer to order cessation of supply. *Formula 5.16.1A.* Determining the VMA of bituminous concrete by the mix or air voids & effective binder method: $$VMA_a = V_a + \left[\frac{(Gmb_d \times (Pb_t - A_{cf})}{G_b}\right]$$ Where: VMA_a = VMA calculated from plant production mix(V_a + Vb_e) Gmb_d = Bulk specific gravity as determined by AASHTO T 166(M) Pb_t = Total Binder Content (corrected) by AASHTO T 308(M) A_{cf} = Absorption correction factor provided by Contractor (refer to B. i and ii) B. Determining the bituminous concrete mix binder correction factor for each class by use of percent absorption of water by AASHTO T 84/85, AASHTO M 323 and D_f method. This value shall be performed by the Contractor during the mix design only and submitted as a JMF value. Two methods for determining the A_{cf} are shown, although method (i) will be the desired method to be used. Both methods are equivalent when the Gsa, Gsb and Pwa are recent and valid for the mix. *i.* $A_{cf} = Df \times Pwa$ x $(100 - Pb_t) / 100$ *ii.* $A_{cf} = (Pb_a \text{ from annual JMF submittal})$ x $(100 - Pb_t) / 100$ Where: Df = as determined by Formula 5.16.1B. Pwa = as determined by AASHTO T 84/85 Pb_a = as determined by AASHTO M 323 (from annual JMF submittal) D_f (Density Factor): The Contractor shall calculate the bituminous concrete

	mix design D_f (*derived from formula X1.2 APPENDIX X1 of AASHTO R 35)* for each class of material, in accordance with *Formula 5.16.1B*. *Formula 5.16.1B*. Determining the Density Factor *(D_f)* of mix design bituminous concrete: $$D_f = \left(\frac{Gse - Gsb}{Gsa - Gsb}\right)$$ Where: D_f = Density Factor or multiplier determined by AASHTO R-35(M) Gse = Effective Specific Gravity determined by AASHTO M-323 at plant Gsa = Apparent Specific Gravity determined by AASHTO T 84/85 of mix design Gsb = Bulk Specific Gravity determined by AASHTO T 84/85 of mix design
R 26	Quality Control Plans must be formatted in accordance with AASHTO R 26, certifying suppliers of performance-graded asphalt binders, Section 9.0, Suppliers Quality Control Plan, and "NEAUPG Model PGAB QC Plan." 1. The Department requires that all laboratory technician(s) responsible for testing PG-binders be certified or Interim Qualified by the New England Transportation Technician Certification Program (NETTCP) as a PG Asphalt Binder Lab Technician. 2. Sampling of asphalt binders should be done under the supervision of qualified technician. NECTP "Manual of Practice," Chapter 2 Page 2-4 (Key Issues 1-8). 3. A copy of the Manual of Practice for testing asphalt binders in accordance with the Superpave PG Grading system shall be in the testing laboratory. 4. All laboratories testing binders for the Department are required to be accredited by the AASHTO Materials Reference Laboratory (AMRL). 5. Sources interested in being approved to supply PG-binders to the Department by use of an "in-line blending system," must record properties of blended material, and additives used. 6. Each source of supply of PG-binder must indicate that the binders contain no additives used to modify or enhance their performance properties. Binders that are manufactured using additives, modifiers, extenders etc., shall disclose the type of additive, percentage and any handling specifications/limitations required. Suppliers shall provide AASHTO M-320 Table 2 testing at a minimum of once per month on one sample of material. Each supplier shall rotate the PG grade each month (including polymer-modified asphalt (PMA)), so that data can be collected for all the grades produced.

ON-THE-JOB TRAINING (OJT) WORKFORCE DEVELOPMENT PILOT:

Description

To provide construction industry related job opportunities to minorities, women and economically disadvantaged individuals; and to increase the likelihood of a diverse and inclusive workforce on Connecticut Department of Transportation (ConnDOT) projects.

All contractors (existing and newcomers) will be automatically placed in the Workforce Development Pilot. Standard OJT requirements typically associated with individual projects will no longer be applied at the project level for new projects. Instead, these requirements will be applicable on an annual basis for each contractor performing work on ConnDOT projects.

The OJT Workforce Development Pilot will allow a contractor to train employees on Federal, State and privately funded projects located in Connecticut. However, contractors should give priority to training employees on ConnDOT Federal-Aid funded projects.

Funding

The Department will establish an OJT fund annually from which contractors may bill the Department directly for eligible trainee hours. The funds for payment of trainee hours on federal-aid projects will be allocated from the ½ of 1% provided for OJT funding, and will be based on hours trained, not to exceed a maximum of $25,000.00 per year; per contractor.

Minorities and Women

Developing, training and upgrading of minorities, women and economically disadvantaged individuals toward journeyperson level status is the primary objective of this special training provision. Accordingly, the Contractor shall make every effort to enroll minority, women and economically disadvantaged individuals as trainees to the extent that such persons are available within a reasonable area of recruitment. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training whether a member of a minority group or not.

Assigning Training Goals

The Department, through the OJT Program Coordinator, will assign training goals for a calendar year based on the contractor's past two year's activities and the contractor's anticipated upcoming year's activity with the Department. At the beginning of each year, all contractors eligible will be contacted by the Department to determine the number of trainees that will be assigned for the upcoming calendar year. At that time, the Contractor shall enter into an agreement with the Department to provide a self-imposed on-the-job training program for the calendar year. This agreement will include a specific number of annual training goals agreed to by both parties. The number of training assignments may range from one (1) to six (6) per

contractor per calendar year. Each January, a summary of the trainees required and the OJT Workforce Development Pilot package will be sent to participating contractors. The number of trainees assigned to each contractor in the summary will increase proportionately not to exceed 6, as shown in the following table. This package will also be provided to contractors as they become newly eligible for the OJT Workforce Development Pilot throughout the remainder of the year. Projects awarded after September 30 will be included in the following year's Program.

The dollar thresholds for training assignments are as follows:

$4.5 – 8 million=	1 trainee
$ 9 – 15 million=	2 trainees
$16 – 23 million=	3 trainees
$24 – 30 million=	4 trainees
$31 – 40 million=	5 trainees
$41 – and above=	6 trainees

Training Classifications

Preference shall be given to providing training in the following skilled work classifications. However, the classifications established are not all-inclusive:

Equipment Operators	Electricians
Laborers	Painters
Carpenters	Iron / Reinforcing Steel Workers
Concrete Finishers	Mechanics
Pipe Layers	Welders

The Department has on file common training classifications and their respective training requirements; that may be used by the contractors. Contractors shall submit new classifications for specific job functions that their employees are performing. The Department will review and recommend for acceptance the new classifications proposed by contractors, if applicable. New classifications shall meet the following requirements:

Proposed training classifications are reasonable and realistic based on the job skill classification needs, and the number of training hours specified in the training classification is consistent with common practices and provides enough time for the trainee to obtain journeyman level status.

Where feasible, 25% percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training. The number of trainees shall be distributed among the work classifications on the basis of the contractor's needs and the availability of journeymen in the various classifications within a reasonable area of recruitment.

No employee shall be employed as a trainee in any classification in which they have successfully completed a training course leading to journeyman level status or in which they have been employed as a journeyman.

Records and Reports

The Contractor shall maintain enrollment in the program and submit all required reports documenting company compliance under these contract requirements. These documents and any other information shall be submitted to the OJT Program Coordinator as requested.

Upon the trainee's completion and graduation from the program, the Contractor shall provide each trainee with a certification Certificate showing the type and length of training satisfactorily completed.

Trainee Interviews

In order to determine the continued effectiveness of the OJT Program in Connecticut, the department will periodically conduct personal interviews with current trainees and may survey recent graduates of the program. This enables the OJT Program Coordinator to modify and improve the program as necessary. Trainee interviews are generally conducted at the job site to ensure that the trainees' work and training is consistent with the approved training program.

Trainee Wages

Contractors shall compensate trainees on a graduating pay scale based upon a percentage of the prevailing minimum journeyman wages (Davis-Bacon Act). Minimum pay shall be as follows:

60 percent	of the journeyman wage for the first half of the training period
75 percent	of the journeyman wage for the third quarter of the training period
90 percent	of the journeyman wage for the last quarter of the training period

In no case, will the trainee be paid less than the prevailing rate for general laborer as shown in the contract wage decision (must be approved by the Department of Labor).

Achieving or Failing to Meet Training Goals

The Contractor will be credited for each trainee currently enrolled or who becomes enrolled in the approved training program and providing they receive the required training under the specific training program. Trainees will be allowed to be transferred between projects if required by the Contractor's schedule and workload. The OJT Program Coordinator must be notified of transfers within five (5) days of the transfer or reassignments by e-mail (Phylisha.Coles@ct.gov).

Where a contractor does not or cannot achieve its annual training goal with female or minority trainees, they must produce adequate Good Faith Efforts documentation. Good Faith Efforts are those designed to achieve equal opportunity through positive, aggressive, and continuous result-oriented measures. 23 CFR § 230.409(g) (4). Contractors should request minorities and females from unions when minorities and females are under-represented in the contractor's workforce.

Whenever a contractor requests ConnDOT approval of someone other than a minority or female, the contractor must submit documented evidence of its Good Faith Efforts to fill that position with a minority or female. When a non-minority male is accepted, a contractor must continue to attempt to meet its remaining annual training goals with females and minorities.

Where a contractor has neither attained its goal nor submitted adequate Good Faith Efforts documentation, ConnDOT will issue a letter of non-compliance. Within thirty (30) days of receiving the letter of non-compliance, the contractor must submit a written Corrective Action Plan (CAP) outlining the steps that it will take to remedy the non-compliance. The CAP must be approved by ConnDOT. Failure to comply with the CAP may result in your firm being found non-responsive for future projects.

Measurement and Payment

Optional reimbursement will be made to the contractor for providing the required training under this special provision on ConnDOT Federal-Aid funded projects only.

Contractor will be reimbursed at $0.80 for each hour of training given to an employee in accordance with an approved training or apprenticeship program. This reimbursement will be made even though the Contractor receives additional training program funds from other sources, provided such other source does not specifically prohibit the contractor from receiving other reimbursement.

Reimbursement for training is made annually or upon the trainees completion and not on a monthly basis. No payment shall be made to the Contractor if either the failure to provide the required training, or the failure to hire the trainee as a journeyperson, is caused by the Contractor.

Program reimbursements will be made directly to the prime contractor on an annual basis. To request reimbursement, prime contractors must complete the Voucher for OJT Workforce Development Pilot Hourly Reimbursement for each trainee in the OJT Program. This form is included in the OJT Workforce Development Pilot package and is available on the Department's web site at:

www.ct.gov/dot

The completed form must be submitted to the Office of Contract Compliance for approval. The form is due on the 15th day of January for each trainee currently enrolled and for hours worked on ConnDOT Federal-Aid funded projects only.

SMALL CONTRACTOR AND SMALL CONTRACTOR MINORITY BUSINESS ENTERPRISES (SET-ASIDE)

March, 2001

NOTE: Certain of the requirements and procedures stated in this "Special Provision" are applicable prior to the execution of the Contract.

I. GENERAL

A. The Contractor shall cooperate with the Connecticut Department of Transportation (CONNDOT) in implementing the required contract obligations concerning "Small Contractor" and "Small Contractor Minority Business Enterprise" use on this Contract in accordance with Section 4a-60g of the Connecticut General Statutes as revised. References, throughout this "Special Provision", to "Small Contractors" are also implied references to "Small Contractor Minority Business Enterprises" as both relate to Section IIA of these provisions. The Contractor shall also cooperate with CONNDOT in reviewing the Contractor's activities relating to this provision. This "Special Provision" is in addition to all other equal opportunity employment requirements of this Contract.

B. For the purpose of this "Special Provision", the "Small Contractor(s)" and "Minority Business Enterprise(s)" named to satisfy the set-aside requirement must be certified by the Department of Administrative Services, Business Connections/ Set-Aside Unit [(860) 713-5236 www.das.state.ct.us/busopp.htm] as a "Small Contractor" and "Minority Business Enterprises" as defined by Section 4a-60g Subsections (1) and (3) of the Connecticut General Statutes as revised and is subject to approval by CONNDOT to do the work for which it is nominated pursuant to the criteria stipulated in Section IIC-3.

C. Contractors who allow work which they have designated for "Small Contractor" participation in the pre-award submission required under Section IIC to be performed by other than the approved "Small Contractor" organization and prior to concurrence by CONNDOT, will not be paid for the value of the work performed by organizations other than the "Small Contractor" designated.

D. If the Contractor is unable to achieve the specified contract goals for "Small Contractor" participation, the Contractor shall submit written documentation to CONNDOT's Manager of Construction Operations indicating his/her good faith efforts to satisfy goal requirements. Documentation is to include but not be limited to the following:

1. A detailed statement of the efforts made to select additional subcontract opportunities for work to be performed by each "Small Contractor" in order to increase the likelihood of achieving the stated goal.

2. A detailed statement, including documentation of the efforts made to contact and solicit contracts with each "Small Contractor", including the names, addresses, dates and telephone numbers of each "Small Contractor" contacted, and a description of the information provided to each "Small Contractor" regarding the scope of services and anticipated time schedule of items proposed to be subcontracted and the nature of response from firms contacted.

3. For each "Small Contractor" that placed a subcontract quotation which the Contractor considered not to be acceptable, provide a detailed statement of the reasons for this conclusion.

4. Documents to support contacts made with CONNDOT requesting assistance in satisfying the contract specified or adjusted "Small Contractor" dollar requirements.

5. Document other special efforts undertaken by the Contractor to meet the defined goal.

E. Failure of the Contractor to have at least the specified dollar amount of this contract performed by "Small Contractor" as required in Section IIA of this "Special Provision" will result in the reduction in contract payment to the Contractor by an amount equivalent to that determined by subtracting from the specific dollar amount required in Section IIA, the dollar payments for the work actually performed by each "Small Contractor". The deficiency in "Small Contractor" achievement, will therefore, be deducted from the final contract payment. However, in instances where the Contractor can adequately document or substantiate its good faith efforts made to meet the specified or adjusted dollar amount to the satisfaction of CONNDOT, no reduction in payments will be imposed.

F. All records must be retained for a period of three (3) years following completion of the contract and shall be available at reasonable times and places for inspection by authorized representatives of CONNDOT.

G. Nothing contained herein, is intended to relieve any contractor or subcontractor or material supplier or manufacturer from compliance with all applicable Federal and State legislation or provisions concerning equal employment opportunity, affirmative action, nondiscrimination and related subjects during the term of this Contract.

II. **SPECIFIC REQUIREMENTS**

In order to increase the participation of "Small Contractors", CONNDOT requires the following:

A. Not less than 15.0 (%) percent of the **final** value of this Contract shall be subcontracted to and performed by, and/or supplied by, manufactured by and paid to "Small Contractors" and/or "Small Contractors Minority Business Enterprises".

If the above percentage is zero (0%) AND an asterisk (*) has been entered in the adjacent brackets [ ], this Contract is 100% solely set-aside for participation by "Small Contractors" and/or "Small Contractors Minority Business Enterprises".

B. The Contractor shall assure that each "Small Contractor" will have an equitable opportunity to compete under this "Special Provision", particularly by arranging solicitations, time for the preparation of Quotes, Scope of Work, and Delivery Schedules so as to facilitate the participation of each "Small Contractor".

C. The Contractor shall provide to CONNDOT's Manager of Contracts within Seven (7) days after the bid opening the following items:

1. An affidavit (Exhibit I) completed by each named "Small Contractor" subcontractor listing a description of the work and indicating the dollar amount of all contract(s) and/or subcontract(s) that have been awarded to him/her for the current State Fiscal Year (July 1 - June 30) does not exceed the Fiscal Year limit of $10,000,000.00.

2. A certification of work to be subcontracted (Exhibit II) signed by both the Contractor and the "Small Contractor" listing the work items and the dollar value of the items that the nominated "Small Contractor" is to perform on the project to achieve the minimum percentage indicated in Section IIA above.

3. A certification of past experience (Exhibit III) indicating the scope of work the nominated "Small Contractor" has performed on all projects, public and private, for the past two (2) years.

4. In instances where a change from the originally approved named "Small Contractor" (see Section IB) is proposed, the Contractor is required to submit, in a reasonable and expeditious manner, a revised submission, comprised of the documentation required in Section IIC, Paragraphs 1, 2 and 3 and Section E together with documentation to substantiate and

justify the change, (i.e., documentation to provide a basis for the change) to CONNDOT's Manager of Construction Operations for its review and approval prior to the implementation of the change. The Contractor must demonstrate that the originally named "Small Contractor" is unable to perform in conformity to specifications, or unwilling to perform, or is in default of its contract, or is overextended on other jobs. The Contractor's ability to negotiate a more advantageous contract with another "Small Contractor" is not a valid basis for change. Documentation shall include a letter of release from the originally named "Small Contractor" indicating the reason(s) for the release.

D. After the Contractor signs the Contract, the Contractor will be required to meet with CONNDOT's Manager of Construction Operations or his/her designee to review the following:

1. What is expected with respect to the "Small Contractor" set aside requirements.

2. Failure to comply with and meet the requirement can and will result in monetary deductions from payment.

3. Each quarter after the start of the "Small Contractor" the Contractor shall submit a report to CONNDOT's Manager of Construction Operations indicating the work done by, and the dollars paid to each "Small Contractor" to date.

4. What is required when a request to sublet to a "Small Contractor" is submitted.

E. The Contractor shall submit to CONNDOT's Manager of Construction Operations all requests for subcontractor approvals on standard forms provided by the Department.

If the request for approval is for a "Small Contractor" subcontractor for the purpose of meeting the contract required "Small Contractor" percentage stipulated in Section IIA, a copy of the legal contract between the Contractor and the "Small Contractor" subcontractor must also be submitted at the same time. Any subsequent amendments or modifications of the contract between the Contractor and the "Small Contractor" subcontractor must also be submitted to CONNDOT's Manager of Construction Operations with an explanation of the change(s). The contract must show items of work to be performed, unit prices and, if a partial item, the work involved by both parties.

In addition, the following documents are to be attached:

(1) A statement explaining any method or arrangement for renting equipment. If rental is from a Contractor, a copy of Rental Agreement must be submitted.

(2) A statement addressing any special arrangements for manpower.

(3) A statement addressing who will purchase material.

F. Contractors subcontracting with a "Small Contractor" to perform work or services as required by this "Special Provision" shall not terminate such firms without advising CONNDOT, in writing, and providing adequate documentation to substantiate the reasons for termination if the designated "Small Contractor" firm has not started or completed the work or the services for which it has been contracted to perform.

G. Material Suppliers or Manufacturers

If the Contractor elects to utilize a "Small Contractor" supplier or manufacturer to satisfy a portion or all of the specified dollar requirements, the Contractor must provide the Department with:

1. An executed Affidavit Small Contractor (Set-Aside) Connecticut Department of Transportation Affidavit Supplier or Manufacturer (sample attached), and

2. Substantiation of payments made to the supplier or manufacturer for materials used on the project.

Brokers and packagers shall not be regarded as material Suppliers or manufacturer.

H. Non-Manufacturing or Non-Supplier "Small Contractor" Credit

Contractors may count towards its "Small Contractor" goals the following expenditures with "Small Contractor" firms that are not manufacturers or suppliers:

1. Reasonable fees or commissions charged for providing a bona fide service such as professional, technical, consultant or managerial services and assistance in the procurement of essential personnel, facilities, equipment, material or supplies necessary for the performance of the contract provided that the fee or commission is determined by the Department of Transportation to be reasonable and consistent with fees customarily allowed for similar services.

2. The fees charged for delivery of materials and supplies required on a job site (but not the cost of the materials and supplies themselves) when the hauler, trucker, or delivery service is not also the manufacturer of or a regular dealer in the materials and supplies, provided that the fee is determined by the Department of Transportation to be reasonable and not excessive as compared with fees customarily allowed for similar services.

3. The fees or commissions charged for providing any bonds or insurance specifically required for the performance of the Contract, provided that the fee or commission is determined by the Department of Transportation to be reasonable and not excessive as compared with fees customarily allowed for similar services.

III. BROKERING

For the purpose of this "Special Provision", a "Broker" is one who acts as an agent for others in negotiating contracts, purchases, sales, etc., in return for a fee or commission. Brokering of work by a "Small Contractor" is not allowed and is a contract violation.

IV. PRE-AWARD WAIVERS:

If the Contractor's submission of the "Small Contractor" listing, as required by Section IIC indicates that it is unable, by subcontracting to obtain commitments which at least equal the amount required by Section IIA, it may request, in writing, a waiver of up to 50% of the amount required by Section IIA. To obtain such a waiver, the Contractor must submit a completed "Application for Waiver of Small Contractor Minority Business Enterprise Goals" to CONNDOT's Manager of Contracts which must also contain the following documentation:

1. Information described in Section ID.

2. For each "Small Contractor" contacted but unavailable, a statement from each "Small Contractor" confirming its unavailability.

Upon receipt of the submission requesting a waiver, the CONNDOT's Manager of Contracts shall submit the documentation to the Director of the Office of Contract Compliance who shall review it for completeness. After completion of the Director of Contract Compliance's review, she/he should write a narrative of his/her findings of the application for a waiver, which is to include his/her recommendation. The Director of Contract Compliance shall submit the written narrative to the Chairperson of the DBE Screening Committee at least five (5) working days before the scheduled meeting. The Contractor shall be invited to attend the meeting and present his/her position. The DBE Screening Committee shall render a decision on the waiver request within five (5)

working days after the meeting. The DBE Screening Committee's decision shall be final. Waiver applications are available from the CONNDOT Manager of Contracts.

EXHIBIT I Mar. 01

SMALL CONTRACTOR/*MINORITY BUSINESS ENTERPRISE
(* Delete if not Applicable)
SET-ASIDE PROGRAM
(QUALIFICATION AFFIDAVIT)

PROJECT(s) _____
(INCLUDING TOWN & DESCRIPTION)

STATE OF _____CONNECTICUT_____

COUNTY OF_____

I_____,ACTING IN BEHALF
NAME OF PARTY SIGNING AFFIDAVIT
OF_____,DO HEREBY CERTIFY
PERSON FIRM OR ORGANIZATION
AND AFFIRM THAT THE INFORMATION SET FORTH BELOW IS TRUE AND ACCURATE TO THE BEST OF MY KNOWLEDGE. AS OF THIS DATE_____THE LIST OF SMALL CONTRACTOR SET-ASIDE PROGRAM - CONTRACTS AND/OR SUBCONTRACTS AWARDED DURING THE CURRENT FISCAL YEAR (JULY 1 - JUNE 30) 20_____ IS AS FOLLOWS:

Col. 1 TOWN AND PROJECT NUMBER	Col. 2 STATE AGENCY WHICH AWARDED CONTRACT	Col. 3 CONTRACT AMOUNT AWARDED UNDER THIS PROGRAM	Col. 4 AMOUNT OF WORK SUBCONTRACTED FROM OTHER FIRMS UNDER THIS PROGRAM	Col. 5 TOTAL AMOUNT OF ALL WORK UNDER THIS PROGRAM Col. 3 Plus Col. 4
	TOTALS	$	$	$

_____
NAME OF PERSON, FIRM OR ORGANIZATION

(FIRM SEAL)

_____
SIGNATURE & TITLE OF OFFICIAL

SWORN TO AND SUBSCRIBED BEFORE ME BY_____

WHO IS PERSONALLY KNOWN TO ME, THIS_____DAY OF_____, 20_____

_____
(NOTARY PUBLIC)

MY COMMISSION EXPIRES_____SEAL

PLEASE NOTE THAT ALL THE WORK AWARDED OR SUBCONTRACTED TO YOUR FIRM UNDER THE SET-ASIDE PROGRAM IN A FISCAL YEAR (JULY 1-JUNE 30) INCLUDING THIS PROJECT, CANNOT BE MORE THAN $10,000,000.00

Mar.01

EXHIBIT II

DEPARTMENT OF TRANSPORTATION
CONTRACT DIVISION
2800 BERLIN TURNPIKE
NEWINGTON, CT 06111

CERTIFICATION OF WORK TO BE SUBCONTRACTED
NOMINATED SMALL CONTRACTOR/*MINORITY BUSINESS ENTERPRISE

* Delete if not applicable

PLEASE INCLUDE A COPY OF CERTIFICATION LETTER

CONTRACTOR_____

ADDRESS_____

TOWN_____PROJECT NO._____

DESCRIPTION OF PROJECT_____

_____

CONTRACT BID AMOUNT $_____

DATE_____

Listed below is the Nominated Small Contractor/Minority Business Enterprise for the above project and the requested data:

Name, Address & Tel No. of the Nominated Firm	ITEM(s)NUMBER(s) and Description of the Item(s) to be performed by and paid to the Subcontractor	Quantities (indicate if partial)	Prime's Bid Amount For Item	Dollar Amount Subcontracted	Small Business Set-Aside Dollar Requirement

Signed By _____
Small Contractor/*Minority Business Enterprise
(Subcontractor)

Signed By_____
Contractor

Title_____

EXHIBIT III

Mar.01

CERTIFICATION
PAST CONSTRUCTION EXPERIENCE

SMALL CONTRACTOR / * MINORITY BUSINESS ENTERPRISES

* Delete if not applicable

PLEASE LIST ALL CONSTRUCTION PROJECTS YOUR ORGANIZATION HAS WORKED ON IN THE PAST TWO FISCAL YEARS

PROJECT LOCATION NUMBER AND DESCRIPTION APPLICABLE	CONTRACT AMOUNT	IF WORK PERFORMED AS PRIME GIVE OWNERS NAME IF WORK PERFORMED AS SUBCONTRACTOR GIVE CONTRACTORS NAME	START DATE	ACTUAL OR ESTIMATED COMPLETION DATE	NAME AND PHONE OF OWNER OR PRIME CONTRACTOR AS

SIGNED BY: _____

SMALL BUSINESS CONTRACTOR
*MINORITY BUSINESS ENTERPRISES

D.O.T. PROJECT NO. _____

* Delete if not applicable

MARCH, 2001

SMALL CONTRACTOR/SMALL CONTRACTOR MINORITY BUSINESS ENTERPRISE (MBE) (SET-ASIDE) CONNECTICUT DEPARTMENT OF TRANSPORTATION AFFIDAVIT – SUPPLIER OR MANUFACTURER

This affidavit must be completed by the State Contractor's designated Small Contractor/ Small Contractor Minority Business Enterprise (MBE), notarized and attached to the contractor's request to utilize a Small Contractor/Small Contractor Minority Business Enterprise (MBE) supplier or manufacturer as a credit towards its Small Contractor/Small Contractor Minority Business Enterprise (MBE) contract requirement; failure to do so will result in not receiving credit towards the contract Small Contractor/Small Contractor Minority Business Enterprise (MBE) requirement.

State Project No. _____
Federal Aid Project No. _____
Description of Project _____

I, _____, acting in behalf of _____
(Name of person signing Affidavit) (Small Contractor/Small Contractor MBE contractor person,
_____ of which I am the_____ affirm that _____
firm, association or certify and corporation) (Title of Person) (Small
_____is a certified Small Contractor/Small
Contractor/Small Contractor MBE person, firm, association or corporation)
Contractor Minority Business Enterprise, as defined by Section 4a-60g of the Connecticut General Statutes, as revised.

I further certify and affirm that _____
(Small Contractor/Small Contractor MBE person, firm, association or corporation)
will assume the actual and contractual responsibility for the provision of the materials and/or supplies sought by _____. If a manufacturer, I produce goods from raw
(State Contractor)
materials or substantially alter them before resale, or if a supplier, I perform a commercially useful function in the supply process.

I understand that false statements made herein are punishable at Law (Sec. 53a-157, CGS, as revised).

_____
(Name of Small Contractor/Small Contractor MBE person, firm, association or corporation)

_____
(Signature and Title of Official making the Affidavit)

Subscribed and sworn to before me, the _____ day of _____ 200____.

_____
Notary Public (Commissioner of the Superior Court)

My Commission Expires _____

CERTIFICATE OF CORPORATION

I, _____, certify that I am the _____ (Official) of the Corporation named in the foregoing instrument; that I have been duly authorized to affix the seal of the Corporation to such papers as require the seal; that _____, who signed said instrument on behalf of the Corporation, was then _____ of said corporation; that said instrument was duly signed for and in behalf of said Corporation by authority of its governing body and is within the scope of its corporation powers.

_____

(Signature of Person Certifying) (Date)

(Corporate Seal)

ITEM #0202479A - REMOVAL OF HMA WEARING SURFACE

Description: Work under this item shall consist of the complete removal and disposal of the existing HMA wearing surface, membrane waterproofing and bond breaker covering the reinforced concrete bridge deck as shown on the plans, as ordered by the Engineer and in accordance with these specifications.

Construction Methods: The Contractor shall remove the HMA wearing surface, membrane waterproofing and bond breaker using means acceptable to the Engineer to completely expose the underlying concrete deck, without damaging the deck, roadway materials, and structures which are to remain intact.

Acceptable mechanical method for removal of HMA surface on a structure can be one of the following:

Micro-milling - Micro-milling equipment shall consist of Cold Plane or Rotomill Grinders using carbide cutting tools in a rotary drum. The equipment shall provide a tool spacing of not more than $^{3}/_{16}$ inch, capable of leaving a smooth, uniform pattern of striations with a maximum forward speed of 45 feet/minute.

Fine Milling – Fine milling equipment shall consist of Cold Plane or Rotomill Grinders using carbide cutting tool in a rotary drum. The equipment shall provide a tool spacing of not more than $^{5}/_{16}$ inch, capable of leaving a smooth, uniform pattern of striations with a maximum forward speed of 45 feet/minute.

Alternate methods may be submitted to the Engineer for review and acceptance. Demonstration of the alternate removal method shall be performed prior to consideration.

All particles and aggregate adhering to the exposed concrete that could, in the Engineer's opinion, cause failure of/or puncture the new membrane shall be removed. The existing HMA wearing surface, membrane waterproofing, and bond breaker that are removed shall be disposed of offsite by the Contractor unless otherwise noted in the contract documents or as directed by the Engineer.

Prior to removal of HMA wearing surface the Contractor shall conduct a survey. A minimum of four (4) representative depth measurements shall be taken per span for a span up to 100 feet in length to predetermine the overlay thickness. An additional measurement shall be taken for each 25 feet in span length. If depth of overlay varies across the structure, it shall be clearly marked to aid in the removal operation. Survey locations shall be filled with bituminous material if milling operation is not scheduled within five (5) days or at the direction of the Engineer.

The existing HMA wearing surface and membrane waterproofing shall be removed in its entirety to the limits shown on the plans. The removal operations shall not begin until the Contractor is prepared to perform the permanent patching and/or repair to the underlying concrete within five

(5) working days. If this in conflict with "Prosecution and Progress", "Maintenance and Protection of Traffic", or other contract requirements, the more stringent specification shall apply.

Protection shall be provided around existing catch basin inlets, bridge scuppers, manholes, utility valve boxes, median barriers, parapets, and other roadway structures. Any damage to such structures as a result of removal operations is the Contractor's responsibility and shall be repaired at the Contractor's expense.

A uniform textured riding surface shall be provided and maintained. The surface shall be free from gouges, longitudinal grooves and ridges, oil film, and other imperfections that are a result of defective equipment, improper use of equipment, poor workmanship, or inadequate survey. Any unsatisfactory surfaces caused by the removal operations are the Contractor's responsibility and shall be corrected at the Contractor's expense and to the satisfaction of the Engineer prior to opening the surface to traffic.

Any raised structures shall be clearly marked by high visibility paint and delineated with traffic control devices, as directed by the Engineer. Installation of traffic control devices will be included under the costs for "Maintenance and Protection of Traffic"; payment for the devices will be under their applicable items.

No vertical faces, transverse or longitudinal, shall be left exposed to traffic. If any vertical face is formed in an area exposed to traffic a temporary paved transition will be established according to the requirements shown on the plans. If the milling machine is used to form a temporary transition, the length of the temporary transition shall conform to, Section 4.06 – Bituminous Concrete, "Transitions for Roadway Surface", the requirements shown on the plans, or as directed by the Engineer. At all permanent limits of removal, a clean vertical face shall be established prior to paving by saw cutting.

The sweeper shall be equipped with a water tank and be capable of removing the millings and loose debris from the surface. Other sweeping equipment may be provided in lieu of the sweeper where acceptable by the Engineer.

Method of Measurement: This work will be measured for payment by the number of square yards of HMA wearing surface removed to expose the underlying concrete deck. No area deductions will be made for minor unmilled areas such as scuppers, joints, and any similar structures.

Basis of Payment: This work will be paid for at the contract unit price per square yard for "Removal of HMA Wearing Surface", complete and accepted, which price shall include the removal of membrane waterproofing and bond breaker, saw cutting, and all equipment, tools and labor.

Pay Item	Pay Unit
Removal of HMA Wearing Surface	S.Y.

ITEM # 0202482A - REMOVAL AND DISPOSAL OF CONCRETE SLABS

Description: Work under this item shall consist of locating, and removing full depth slabs of Duracal-cement concrete pavement measuring a minimum of 10 feet in length and replacing the removed material with one of the following two approches: a) HMA S1 Superpave Design Level 2 up to the existing pavement surface, or b) placing a precast concrete patch constructed to fit in the area where the existing Duracal slab has been removed, and then resurfacing with a single lift of HMA S1 to match the surrounding existing pavement surface. This work will be done prior to milling and rubblization of the adjacent roadway.

Definitions:
Duracal slab**:** For the purposes of this document, "Duracal slab" refers to full-depth slabs constructed as concrete-joint or slab repairs in a previous project. The concrete for these repairs used "Duracal," a proprietary cementitious material, for the cement, which may or may not have deteriorated over time. Typically the presence of a Duracal slab would be identified on the bituminous-concrete surface by the presence of cement (Duracal) at the surface, which indicates a deteriorated Duracal slab under the bituminous-concrete surface.

Equipment: The Contractor shall provide coring equipment capable of coring through all existing bituminous and underlying concrete pavement for use at the request of the Engineer.

Construction Methods: The Duracal slabs to be removed under this item will be those located by the Engineer through visual inspection of the existing pavement surface. Duracal slabs that are not identified from the existing bituminous surface are to be excluded from this work. The identified slabs are to be marked out, cut by a method approved by the Engineer, and completely removed to the bottom of adjacent concrete slabs. The Engineer may, at his or her discretion and prior to removal, direct a core be extracted to verify the presence of Duracal slabs at any one location as part of the Duracal slab identification process.

The slabs will be replaced with either

a) HMA S1 Superpave Design Level 2 in lifts 3 to 5 inches up to match the existing pavement surface.
b) Precast concrete slabs placed so that they are flush with the surrounding top of the surrounding existing concrete slabs (+/- 0.5 inches), and then resurfacing with HMA S1 up to the surrounding pavement surface elevation (likely one lift at approximately five (5) inches). For technique (b), pea stone shall be inserted into any gaps between the precast slab and the existing pavement so that the precast slab is "locked" into place for proper subsequent rubblization.

The choice of replacement technique of (a) or (b) shall be submitted by the Contractor and approved by the Engineer prior to commencement of the work.

Excavated material shall be disposed of in accordance with Subarticle 2.02.03-10 of the Standard Specifications.

Method of Measurement: This work will be measured for payment by the number of square yards of Duracal Slabs located, marked out, removed and disposed of.

Basis of Payment: This work will be paid for at the contract unit price per square yard for "Removal and Disposal of Concrete Slabs", complete and accepted, which price shall include the locating and removal of Duracal slabs including any bituminous surfacing material immediately thereon, saw cuts ,all equipment, tools and labor incidental thereto.

The replacement of the areas with HMA S1 will be paid for according to the provision of Section 4.06

Pay Item	Pay Unit
Removal and Disposal of Concrete Slabs	S.Y

ITEM #0209010A-RUBBLIZATION OF PORTLAND CEMENT CONCRETE PAVEMENT

Description: Work under this item shall consist of rubblizing and seating existing Portland Cement Concrete (PCC) Pavement prior to the placement of a pavement overlay.

The work will also include placing and compacting crushed stone aggregate in areas where rubblization of a concrete pavement has been performed. The intent of this work is to utilize crushed stone aggregate to fill in, level out, replace, or firm up areas of the rubblized concrete pavement that have been identified as unsuitable, unsound, or unstable by the Engineer.

Subsequent to rubblization of a concrete pavement, the rubblized concrete shall be inspected before, during, and after rolling and compaction for areas where the rubblized concrete may need some additional material added, to either fill in or level off, depressions, miscellaneous excavations, test pits, or loose areas of the rubblized concrete. In all cases, any crushed stone aggregate placed shall be compacted with minimum of 4 passes of a vibratory plate compactor in lifts not to exceed 6 inches.

In cases where the Contractor fails to follow the processes and procedures specificed herein, the Contractor shall redo the work correctly, at his expense, and as ordered by the Engineer.

Note: Removal and replacement, prior to rubblization, of any unsound, unstable, or unsuitable concrete pavement, cementitious patch material, bituminous concrete patch material, subbase, or subgrade material shall be paid for separately under the Contract Item "Removal and Replacement of Unsuitable Material from Concrete Pavement". The removal and replacement of any unsound, unstable, or unsuitable rubblized concrete shall be paid for under this item "Rubblization of Portland Cement Concrete Pavement. "Unsound", "unstable", and "unsuitable" are defined as any material that no is longer performing properly, or fulfilling/meeting, its originally intended use or purpose. It can be considered to be material that is in failure mode, no longer meeting the Department's original performance expectations or requirements for that material or item. For rubblized concrete, the broken concrete pieces must meet the general requirements of M.02.02-3, less the bituminous percentage restrictions and gradation requirements.

Equipment: The rubblizing equipment shall consist of a self contained Multiple Head Breaker capable of breaking 75% of the existing concrete pavement into particles 3 inches or less above the reinforcing steel and particles 9 inches or less below the reinforcing steel. In addition, the concrete to steel bond shall be broken. Hammer heads shall be mounted laterally in pairs with half the hammers in a forward row, and the remainder diagonally offset in a rear row, so there is continuous pavement breaking from side to side. The equipment shall have the capability of rubblizing PCC Pavement from 2 feet up to 13 feet, in width, in a single pass. The number of hammers and the hammer drop height shall have the ability to be independently controlled. The unit shall be equipped with a water system to suppress dust generated by the rubblizing

operation. A screen shall be provided to protect vehicles in the adjacent lane from any and all flying chips during the breaking process when necessary.

The following compaction and seating equipment will also be required.

1. Z-Pattern Steel Grid vibratory roller. This roller shall consist of a self-contained, self-propelled vibratory steel wheel roller with a Z-pattern grid cladding (sometimes known as an "Elliot" grid face) bolted transversely to the surface of the drum. The grid shall project 1 inch ± from the roller face. This roller shall have a minimum gross weight of 10 tons. It shall be operated per the manufacturer's recommendations.
2. An 8-10 ton vibratory steel wheel roller. This roller shall be of the self propelled type and shall be operated in accordance with the manufacturer's recommendations.
3. A pneumatic tired roller. It shall develop a compression of not less than 300 1b/in., nor more than 500 lb/in., of width of the tire tread in surface contact. It shall be operated per the manufacturer's recommendations.

Other equipment that may be needed include the following: A concrete saw to sawcut the pavement at the limits of the rubblization. Alternate equipment to rubblize PCC Pavement, such as a skid steer mounted jack hammer. Such equipment may be needed to rubblize in tight areas or in vibration sensitive areas near structures.

For the addition of any crushed stone aggregate placed subsequent to rubblization, the following shall apply: The crushed stone aggregate shall be delivered and placed with equipment that the Contractor sees fit, with the following restrictions. Absolutely no mechanical equipment (except plate compactors) shall operate on the rubblized concrete when adding the crushed stone aggregate, including trucks and small loaders. The crushed stone aggregate can be delivered from a conveyor type machine or backhoe located next to the rubblized concrete or placed with wheel barrows. In either case, the crushed stone aggregate shall be spread and graded by hand. It shall then be compacted with a minimum of 4 passes of a vibratory plate compactor in lifts not to exceed 6 inches.

Materials: The crushed stone aggregate used shall be 100 % crushed stone meeting the gradation requirements for AASHTO No. 67 stone. It shall not show a loss on abrasion of not more than 50% using AASHTO Method T 96 and shall also be tested for soundness using AASHTO Method T-104, in which the course aggregate shall not have a loss of more than 15% at the end of five cycles.

Any Subbase or Processed Aggregate Base used shall meet the requirements of Sections 2.12 and 3.04, respectively, of the Standard Specification.

Construction Methods: The rubblization operation shall proceed in accordance with the requirements of the "Maintenance and Protection of Traffic," "Prosecution and Progress," and "Sequence of Operations" specifications.

Per the Contract requirements, the "Sequence of Operations" shall specify when the rubblization will be performed in the sequence of construction operations. Any exceptions must be approved by the Engineer in writing. If a pavement edgedrain system is specified on the plans, the system shall be installed and functioning two weeks before rubblizing begins. Rubblizing shall commence after removal of any existing bituminous concrete overlay and excavation and replacement of any unsuitable material from the concrete pavement to be rubblized. Any bituminous concrete overlay left on the pavement (after the milling process), that will affect the rubblization process shall be removed prior to rubblizing.

Partial depth bituminous concrete patches, inspected by the Engineer prior to rubblization and found to be in good condition may be left in place and impacted by the rubblizing equipment. If breaking is not satisfactory under partial depth bituminous patches, alternate methods shall be used to break the pavement with approval of the Engineer. Full depth bituminous patches will be reviewed by the Engineer prior to rubblization. Any full depth bituminous patches deemed unsound or unsuitable (considered deficient or failed) by the Engineer shall be removed and replaced with crushed stone aggregate per the Contract requirements. Lane width, full depth bituminous patches, deemed to be left in place, shall not be impacted by breaking equipment. Damage done to such bituminous patches by the rubblization equipment shall be repaired by the Contractor, at the Contractor's expense. This may include complete removal and replacement of the patch with crushed stone aggregate per the Contract requirements.

Any patches that are composed of a cementitious concrete and are considered sound and suitable (not experiencing failure) by the Engineer shall remain in place and be rubblized.

Prior to rubblization, any patches that are composed of concrete, bituminous patch, or cementitious patch material that are considered unsuitable and unsound (deficient and failing) by the Engineer shall be removed prior to rubblization and replaced with specified replacement hot asphalt mix. Immediately after milling and sweeping the concrete pavement, and prior to rubblization, the Engineer shall immediately inspect the concrete surface for the above described deficiencies. The limits of any unsuitable material areas shall be marked out with marking paint by the Engineer. The unsuitable material in these areas shall then be removed to the satisfaction of the Engineer and replaced with specified hot mix asphalt. In many cases the unsuitable material will need to be dislodged by jackhammering so that it can be removed. Other equipment including, but not limited to, loaders, power brooms, compressed air, and debris vacuums may be utilized to assist in the removal. The method of removal must be approved by the Engineer prior to beginning the work. The replacement hot mix asphalt shall be compacted with two passes of a vibratory plate compactor. <u>The cost of such work involving the removal of unsuitable and failed material prior to rubblization will be paid for separately under the Contract Item, "Removal and Replacement of Unsuitable Material from Concrete Pavement."</u>

Per the plans, any PCC Pavement or other PCC appurtenances to remain in place shall be severed from the pavement to be rubblized with a full depth saw cut. This includes project termini and other limits of rubblization.

The Contractor shall prevent damage to underground utilities and drainage structures during rubblizing. Any damage shall be repaired by the Contractor at no expense to the Department. Approved alternate breaking methods shall be used over underground utilities and drainage structures when necessary. This shall be approved by the Engineer.
The pavement shall be rubblized with a self contained, self propelled, multiple head pavement breaker unit capable of providing a uniform breakage across the full width of a slab in a single pass. The breaker unit shall not ride in, overhang, or obstruct traffic in the adjacent travel lanes.

Seventy five percent (75%) of the final particle sizes shall be one (1) to two (2) inches in size above the reinforcing steel and a maximum of eight (8) to nine (9) inches in size below the reinforcing steel. This will be accomplished by use of a multiple head pavement breaker and a Z-Pattern Steel Grid vibratory roller. The pavement breaker shall rubblize 75% of the particles to 3 inches or less above the steel and to 9 inches or less below the steel. Additional passes may be required if larger sizes remain above the reinforcing steel. The Z-Pattern Steel Grid vibratory roller shall reduce the surface particles to the required one (1) to two (2) inch size above the steel. In addition, the concrete to steel bond shall be broken. Reinforcement shall be left in place, except that reinforcement projecting from the surface after breaking or compaction shall be cut off below the surface and removed. Any excess loose joint filler, expansion material, or other similar items that impede the rubblization or the placement of the hot mix asphalt overlay of the rubblized concrete shall also be removed.

Unsuitable or unstable PCC or patch material encountered during the breaking process shall be removed and disposed of, accordingly. Areas shall be repaired by replacing them with crushed stone aggregate material. The crushed stone aggregate material shall be compacted with a minimum of four passes of a vibratory plate compactor in lifts not to exceed 6 inches, to the satisfaction of the Engineer.

Prior to placing the hot mix asphalt overlay, the complete width of the pavement broken by the Multiple Head Breaker shall be compacted by vibratory steel wheel and pneumatic tired rollers in the following sequence:

1. Minimum of four passes with the Z-pattern steel grid vibratory roller. This may vary depending on the ability to achieve the desired surface particle sizing.
2. Four passes with a vibratory roller (in vibratory mode).
3. Two passes with a pneumatic tired roller.
4. Immediately prior to overlay, two passes with a vibratory roller (in vibratory mode).

Note 1: A pass is defined as one full coverage of a given area.
Note 2: If the number of roller passes specified above causes excessive breakage of the concrete such that the sizing requirements can not be met, the Contractor shall submit an alternate rolling/seating pattern/sequence for approval by the Engineer.

Within the first 500 feet of pavement to be rubblized, and subsequent to the initial breaking of the concrete with the multiple head pavement breaker, the Engineer <u>may</u> request the multiple head pavement breaker to stop and a test pit excavated to determine if the concrete has been

broken adequately according to this specification, particularly the bottom half of the pavement. If it has not the Contractor may be asked to go back and re-break the initial 500 foot section. Adjustments will then be made to the breaking process so that the requirements contained herein are met. Within the first 1/2 lane mile, and after the Z-pattern steel grid vibratory roller has completed it's required number of passes, the Contractor shall excavate two, 3 foot by 12 foot (full lane width), full depth sections of rubblized pavement for the Engineer to examine. This shall be done to insure that the pavement is being broken to the specified dimensions throughout. Modifications shall be made to the breaking and Z-pattern rolling procedure if the size requirements are not met. If modifications are required, two new test pits will be excavated for review as soon as is practicable. These excavations should be repaired/replaced accordingly with crushed stone aggregate. If breaking procedures or conditions change, additional excavations to inspect the broken pavement dimensions shall be made, as directed by the Engineer.

If any areas of unstable material (base, subbase, subgrade) are discovered or suspect during the breaking or compaction operations, the work shall be halted and the Engineer notified. If it is determined that areas of poor or saturated base, subbase, or subgrade exist, they shall be removed accordingly under the direction of the Engineer. In situations, where the base, subbase, and subgrade are adequate, but a depression or slight displacement (defined as greater than one inch vertical) of the compacted rubblized material occurred, it may be corrected by the addition of crushed stone aggregate material as directed by the Engineer and described herein.

The Contractor shall not trim or grade the broken or rubblized pavement to improve grade lines. If regrading of areas is necessary the rubblized concrete shall be removed or partially removed and replaced with crushed stone aggregate material. The crushed stone aggregate material can then be fine graded as necessary.

The Contractor shall place the crushed stone aggregate in the areas identified by the Engineer. The areas identified shall be either, depressions, miscellaneous excavations, test pits, or loose areas of the rubblized concrete that need to be filled or leveled off with the specified crushed stone aggregate. No equipment shall be allowed to operate or drive on the rubblized concrete pavement during the crushed stone aggregate placement operation.

The crushed stone aggregate shall be spread and graded by hand. It shall then be compacted with a minimum of 4 passes of a vibratory plate compactor in lifts not to exceed 6 inches.

For the rubblization process in general, no traffic, other than the equipment used to rubblize, excavate, compact, and pave shall be allowed on the rubblized material.

Not more than 48 hours shall elapse between rubblizing the pavement and placement of the initial asphalt bituminous concrete course. In the event of rain, however, this time limitation may be extended to allow sufficient time for the rubblized pavement to drain and dry to the satisfaction of the Engineer.

A tracked paver shall be used to place the first lift of bituminous concrete over the prepared rubblized pavement. Either a tracked paver or a rubber tire paver may be used for subsequent courses of hot mix asphalt layers.

Method of Measurement: Rubblization of Portland Cement Concrete Pavement shall be measured for payment by the number of square yards of existing Portland Cement Concrete Pavement rubblized. In no case will a deduction in area be made for minor non-rubblized areas due to catch basins, manholes, watergates, etc. from the measured surface area that has been rubblized.

Crushed stone aggregate material, required as stated in this specification, shall be measured for separate payment under the Contract Item " No. 67 Stone".

Basis of Payment: This work shall be paid for at the contract unit price per square yard for "Rubblization of Portland Cement Concrete Pavement". This payment shall be full compensation for furnishing all equipment and materials, including labor to rubblize the pavement, the protective screen, water for dust suppression, removal of exposed reinforcement and concrete joint material at the surface, and compaction of the rubblized pavement. It shall also include furnishing all equipment and materials, including labor, to place and compact any post rubblization crushed stone aggregate material required, as stated in this specification.

Note: The excavation of test pits, unsuitable pavement material, unstable base, and unstable subbase, and subgrade, after rubblization is performed, shall be paid for separately under the appropriate pay items. The Item "Removal of Concrete Pavement" shall be used to pay for the excavation of test pits and for the excavation of any other post-rubblized concrete for any other reason. The Item, "Removal and Replacement of Unsuitable Material from Concrete Pavement" shall be used to excavate, remove, and replace any unsuitable material from the concrete pavement prior to rubblization. Any crushed stone aggregate used to fine grade, fill in, or level off any post-rubblization excavations or depressions shall be paid for under the Contract Item " No. 67 Stone". Any Processed Aggregate Base, Subbase, or Subgrade work shall be done and paid for according to the "State of Connecticut, Standard Specifications for Roads and Bridges and Incidental Construction" specified for this Contract.

Pay Item	Pay Unit
Rubblization of Portland Cement Concrete Pavement	S.Y

ITEM #0209010A

ITEM # 0401157A – REMOVAL AND REPLACEMENT OF UNSUITABLE MATERIAL FROM CONCRETE PAVEMENT

Description: This work shall consist of removal of unsuitable material from a Portland Cement Concrete pavement. It shall also consist of replacing the removed material with hot mix asphalt. All work shall be performed in accordance with these specifications and in reasonably close conformity to the lines, grades, and construction notes shown on the plans or as designated by the Engineer. All incidental items, including but not limited to marking out areas, providing suitable lighting for night time work, saw cutting the existing pavement, loosening of unsuitable material from the concrete pavement, excavation and complete removal of unsuitable pavement material, hot mix asphalt, and labor are to be included in the cost of the work.

Materials: The hot mix asphalt used shall be Superpave 1.0 inch meeting the requirements of the State of Connecticut, Department of Transportation, Standard Specifications for Roads, Bridges and Incidental Construction, Form 816.

Construction: Removal and replacement shall be performed once the bituminous overlay has been removed from the underlying Portland Cement Concrete pavement. The Portland Cement Concrete pavement shall be inspected by the Engineer for areas of unsuitable concrete, bituminous patch, or cementitious patch material. Unsuitable material is defined as any existing Portland Cement Concrete, bituminous concrete, or cementitious type patch material that has failed. For Portland Cement Concrete, failure is defined as a breakdown of the cement mortar paste (usually due to freeze-thaw damage) in which the original aggregate components can be visually detected. Failure can also include a debonding failure. In such cases, a Portland Cement Concrete patch material may debond from surrounding Portland Cement Concrete pavement. For bituminous patch material, failure is defined as a debonding or loosening of bituminous concrete material from the surrounding material that it was intended to patch. This may include combined deterioration with surrounding or adjacent failed concrete or cementitious material. Failure of bituminous concrete can also consist of significant aging or damage due to stripping and oxidation of the asphalt material. Such areas will be unsound and break away easily when picked at with a spade or bar. Failure of cementitious type patch material is defined as a breakdown of the mortar paste (usually due to freeze thaw damage) in which the original aggregate components can be visually detected. In most cases the mortar paste failure is combined with a debonding failure with the surrounding material that was originally patched. Some sound areas may be found to be connected to failed areas because they were part of the same patch. Such sound areas shall also be considered unsuitable also and shall be removed with the adjacent failed material. The terms “failed material” and “unsuitable material” can be used interchangeably in this specification.

The failed areas shall be marked out roughly by the Engineer with marking paint. The Contractor shall then begin excavating the unsuitable material in the failed areas. If necessary, skid steer mounted jackhammers or conventional jack hammers shall be used to loosen and help remove the unsuitable material. Further excavation of the larger pieces of debris may be accomplished with additional machine excavation or by hand. Other equipment including, but not limited to, light towers, loaders, power brooms, and compressed air may be utilized to assist

in the removal. The method of removal must be approved by the Engineer prior to beginning the work. Care shall be taken to not damage surrounding sound Portland Cement Concrete pavement. Unnecessary damage to surrounding sound concrete pavement will be identified by the Engineer and repaired by the Contractor at his expense. All pieces of debris, up to 4 inches in diameter (measured in any direction) shall be removed from the excavated area by the means described above. In all cases a debris vacuum shall follow the initial excavation operation and remove all remaining excavated debris. The debris vacuum shall be of sufficient size and power to completely remove concrete, bituminous, or cementitious debris up to 4 inches in diameter. The excavation area shall be completely vacuumed clean with the debris vacuum. Clean is defined as removal of all debris including material right down to dust particle size (passing the no. 200 sieve). No unsuitable material or debris is to be left in the excavated area or on adjacent concrete pavement surfaces. These areas shall be vacuumed clean also.

The excavated area shall then be measured for payment by the Engineer. Any irregularly shaped areas shall be "squared off" in as many square sections as needed to obtain a reasonably accurate measurement. "Squared off" is defined as a method of estimating the area of an irregularly shaped area by drawing a best fit square in which as much unexcavated area exists on one side of a drawn line as excavated area on the other. The Contractor and the Engineer shall come to an agreed method of squaring off the excavated areas for measurement. The squared off areas shall then be measured dimensionally to the nearest inch. The squared off areas shall then be totaled for each excavation area, a volume determined and recorded.

Once the excavated areas are completely sucked clean of all debris by the specified debris vacuum and measured and recorded for payment, they shall be filled with the specified replacement hot mix. The replacement hot mix shall be placed within the limits of the excavated area and struck off so that when compacted it is flush with the surrounding concrete pavement. The replacement hot mix shall be compacted with a minimum two passes of a vibratory plate compactor. In areas where the excavation is only partial depth into the pavement, the replacement hot mix can be placed and compacted in one lift. In areas where the excavation of the pavement is full depth, the replacement hot mix shall be placed and compacted in two lifts.

Basis of Payment: The amount of completed and accepted work involving the removal of unsuitable material from a pavement and replacement with hot mix asphalt, measured as provided above, shall be paid for at the Contract unit price bid, per cubic yard for "Removal and Replacement of Unsuitable Material from Concrete Pavement." The final quantity will be determined in the field as measured by the Engineer.

The above pay item shall be full compensation for, removal, disposal, furnishing, transporting, delivering, storing, and placing all materials, equipment, tools, labor, and incidentals necessary to complete the work.

Pay Item	Pay Unit
Removal and Replacement of Unsuitable Material from Concrete Pavement	C.Y.

ITEM #0406180 - HOT-MIX ASPHALT SMOOTHNESS ADJUSTMENT

Description

The Engineer shall evaluate the final pavement surface for smoothness (rideability) as stated herein. This is a bonus/penalty item which shall be applied to the surface lift only. This item shall apply to projects requiring a minimum of two (2) lifts of bituminous concrete (Hot-Mix Asphalt (HMA), Polymer-Modified Asphalt (PMA), or Warm-Mix Asphalt (WMA)) in which the combined total compacted depth of bituminous concrete placed is 3 inches or greater and the surface lift is at least 1.5 inches thick. All provisions and requirements of Section 4.06 Bituminous Concrete apply, unless specifically stated otherwise within this item.

Definitions:

Lift: A single bituminous-concrete mixture placed at a defined thickness in a single paver pass.

Surface Lift: The uppermost lift of bituminous-concrete paving.

Roadway segment: A segment of highway designated to receive pavement rehabilitation that includes paving at least two lifts, the combined thickness of which is 3 inches or greater. A roadway segment contains one or two directions of travel, through lanes in each direction, and any additional shoulder area, paved median area, ramp(s), and/or auxiliary lanes designated to receive paving.

Lane: An area of pavement designated to carry traffic in a given direction.

Measured Lane: A lane subject to a hot-mix asphalt pavement smoothness adjustment as indicated in this item. Ramps, shoulders, and certain other features are excluded from the adjustment as described below.

Tenth Mile Segment: The subset of a measured lane which will be evaluated for smoothness and used as the basis for payments. Each measured lane shall be divided into tenth (0.1) mile segments. Some tenth mile segments may be less than a full tenth (0.1) mile because they are terminated by a boundary such as the end of the lane or a bridge without an asphaltic plug joint. Bonuses/penalties shall be based on the smoothness and tonnage of the surface lift of each tenth mile segment.

Lift Pay Thickness (inches)**:** The thickness that the plans specify for the surface lift of the measured lane.

Tenth Mile Segment Pay Area (square yards): The area of the travelway of a tenth mile segment as determined from the plans. If striping exists, it would be the area bounded by the lane striping and beginning and ending termini of the tenth mile segment. Where a segment's travelway width varies (for example, where a low speed lane narrows as it begins or terminates), the Pay Area shall reflect the actual travelway area.

ARAN: Automatic Road Analyzer. A vehicle operated by the State that collects and analyzes road data. It provides IRI data every 5 meters for both the right and left wheelpaths.

IRI (inches/mile)**:** International Roughness Index, developed by the World Bank to quantify roughness.

ProVAL: Free FHWA sponsored software that is used to analyze road roughness.

Average IRI (AIRI or MRI) (inches/mile): The average of the right and left wheelpath IRIs for a tenth mile (528 foot) segment as computed by analyzing ARAN data with ProVAL software, selecting Ride Quality Analysis, selecting MRI as the Ride Quality Index, and selecting to apply a 250 mm filter. The MRI shall be rounded to the nearest whole tenth of an inch per mile. Fractional parts of 0.05 and up shall be rounded up, less than 0.05 shall be rounded down. For example, 50.05 is rounded to 50.1; 80.049 is rounded to 80.0.

Hot-Mix Asphalt: Whenever reference is made to Hot-Mix Asphalt (HMA), the reference shall apply to HMA, PMA, and WMA.

This item shall be applied separately to each roadway segment which is included in this Contract and designated to be measured for a Hot-Mix Asphalt smoothness adjustment as indicated in this item. The calculations for smoothness (as represented by ProVAL MRI) and cost adjustments shall be done separately for each tenth mile segment in each measured lane.

Evaluation Methods

Trial Evaluation - Prior to the placement of the surface lift of pavement, the Engineer shall furnish the Contractor with IRI values for tenth mile (0.1mile) segments for the right and left wheelpaths that result from the Engineer's evaluation of the material placed to date. The actual time of the "trial" evaluation shall be coordinated between the Engineer and the Contractor. The "trial" evaluation shall be limited to one (1) test lane in each direction of travel. Final evaluations for payment shall measure all lanes of interest (as described below) in each direction of travel. The trial IRI values will serve as a guide to the Contractor in evaluating the level of conformance with the smoothness specification.

Data Collection and IRI Computation – All final pavement surfaces in lanes that extend for more than 0.4 miles (2,112 feet) shall be evaluated, including climbing lanes and acceleration lanes. The final pavement surface shall be evaluated for smoothness using the State's ARAN vehicle. ARAN vehicles contain sensors that measure vertical accelerations and roughness and software that simulates the traversing of a so-called "quarter car" over the adjusted profile. The software calculates an IRI value as defined by the World Bank for each lane of travel over the project. The ARAN is a Class II device as defined by the World Bank. The IRI represents the vertical (upward and downward) displacement that a passenger would experience traveling at 48 MPH in a standard vehicle over the profile established by the device. A zero IRI value would indicate a perfectly smooth pavement surface, while increasing IRI values would correspond to an increasingly rough pavement surface. The ARAN has the capability to measure the longitudinal profile in each (right and left) wheelpath simultaneously. If the ARAN vehicles are unavailable, the Engineer may substitute another suitable method of obtaining IRI values with a World Bank Class II profiler that allows calculation of smoothness adjustments as indicated in this item.

ProVAL shall be used to calculate an MRI value for each tenth mile segment. The ProVAL MRI is the average of the right and left wheelpath IRIs.

The evaluation shall be subject to the following:

1. Only mainline travel lanes shall be evaluated. This shall include climbing lanes, operational lanes, and turning roadways that are 0.4 miles (2,112 feet) or greater in length.

2. Data collection shall start approximately 100 feet prior to, and end approximately 100 feet after the transverse construction joints at the project limits. The pay area shall be limited to the limits of the paving as defined by the transverse construction joints at the start and end of the project.

3. Construction joints inside the project shall not be excluded from the area measured for smoothness.

4. Smoothness data and payment adjustments shall <u>not</u> be computed for the following project sections:

- Ramps
- Climbing lanes, operational lanes, acceleration lanes, deceleration lanes, and turning roadways less than 0.4 miles (2,112 feet) in length
- Shoulders and gore areas
- Pavement on horizontal curves which have a 900 foot or less centerline radius of curvature, and pavement within the super-elevation transition of these curves

5. Bridge decks shall be included if they are paved as part of the project, have two lifts totaling 3 inches of HMA, and have an asphaltic plug or similar product for bridge joints. Structures with exposed concrete, elastomeric concrete or steel joint systems shall be excluded.

6. Transition sections of varying thickness of pavement (created by milling or paving) leading into or away from pavement changes such as bridge decks or underpasses shall be excluded if the deck or underpass is excluded. A length of 50 feet on either end of a transition shall be excluded from measurement of IRI, but not from payment of an adjustment. The 50 foot length shall have the same adjustment percentage as the immediately adjacent tenth mile section.

7. If a deck or underpass is excluded and there is no transition section adjoining it, then a length of 50 feet before and after the deck or underpass shall be excluded for measurement, but included for payment similar to 6. above.

8. Tonnages for payment shall be calculated based on the theoretical volume of HMA as determined by the typical sections and distances measured by the ARAN van and assuming a density of 0.0575 tons per SY per inch of HMA thickness. For example, if the typical section calls for 2 inches HMA in the top course and a lane width of 12 feet, the tonnage for a tenth mile section would be calculated: Tons = 12ft x 528ft /9 x 2inch x 0.0575 = 81.0 tons

9. Data shall be collected within 30 days of the completion of the entire surface lift of pavement, or within 30 days of the completion of any corrective work on the pavement. The Contractor, at its own expense, will be allowed to correct any areas prior to the collection of data. The Contractor shall notify the Engineer in writing of its intent to do so along with a proposed schedule for corrective work that includes an anticipated date that data collection can be performed. The completion of the entire final lift of pavement and/or any corrective work includes, but is not limited to, all associated work such as pavement markings, sawing and sealing of joints, and installation of bridge asphaltic plug joints.

   To minimize the number of times the ARAN van is needed, all final surface lift paving in both directions of travel must be completed before calling on the ARAN van to measure the smoothness. However, if final surface lift paving extends beyond a single paving season, then the ARAN van shall be used to measure the final surface lifts completed each paving season.

10. No testing shall be conducted during rain or under other conditions deemed unacceptable by the Engineer. During testing, the roadway must be free of moisture and other deleterious materials which might affect the evaluation. Any work associated with preparing the roadway for the evaluation (for example, sweeping), shall <u>not</u> be measured for payment.

11. The option to apply the 250 mm filter, which represents the footprint length of a typical tire, shall be selected.

12. Measurements and locations are understood to have an accuracy limited to what can be attained by reviewing data and photos collected by the ARAN van. The state shall not be required to conduct surveys in addition to the ARAN van measurements. Since various factors affect the accuracy the van can attain, including but not limited to:

    - The van records certain data only once every 5 meters.
    - The distance measured by the van can vary because of vehicle wander within the lane and temperature changes affecting tire pressure.
    - The exact location of transitions and joints may be difficult to ascertain from the ARAN photos.

    It is to be understood by all parties that measurements are approximate.

Method of Measurement:
Rideability Adjustments (RA) for pavement smoothness shall be applied to all HMA in the surface lift of all measured lanes in both directions. It shall be computed and paid (or penalty assessed) for each tenth mile segment.

Bituminous Concrete Class ( ) or HMA S* Quantity -- The quantity of bituminous concrete measured for the RA for each tenth mile segment shall be determined by using the equation below:

Segment Tons = Lift Pay Thickness x **Tenth Mile Segment Pay Area** x **0.0575**
(tons) (inches) (SY)

Rideablity Adjustment (RA) Percent (%)
The RA bonus/penalty percentage for each tenth mile segment shall be determined based on its AIRI. Each tenth mile segment AIRI shall be classified into one of the five AIRI ranges shown in Table 1 and the applicable pay factor value for the segment derived.

Table 1 Rideability Pay Factor Schedule

AIRI (ProVAL MRI) (inches per mile)	**Pay Factor (%)**	
Less than 50	+10	Bonus
50 to 60	+(60 – AIRI)	Bonus
60 to 80	0	0
80 to 120	1.25 x (80 – AIRI)	Penalty
over 120	- 50	Penalty

Basis of Payment
Bonuses/Penalties shall be computed for each tenth mile segment. For each segment, the HMA Pay Factor and tonnage of the surface lift shall be determined as described above. The Pay Factor shall be rounded to the nearest tenth of a percent. For example, a Pay Factor of 7.72% rounds to 7.7%; -12.49% rounds to -12.5%). The adjustment to the cost shall be determined by the formula:

Smoothness Adjustment = Segment Tons x Pay Factor / 100 x HMA Unit Cost

For example, suppose a 1.06 mile measured lane with a surface lift thickness of 2 inches has eleven segments with their lengths, average travelway widths, and AIRI values as shown in Table 2 below. Assuming a unit cost for HMA of $85 per ton, the smoothness adjustments for each segment would be as shown in Table 2.

Table 2 HMA Smoothness Adjustment Example Calculations

Segment	Length (miles)	Average Width (ft)	Area (SY)	Lift Pay Thick-ness (inch)	HMA Tons (Area x thickness x 0.0575)	AIRI (MRI) (in/ mile)	Pay Factor (%)	Adjust ($) (Tons x Pay Factor /100 x Unit cost)
1	0.1	4	235	2	26.99	72	0	0
2	0.1	9	528	2	60.72	50	10	516
3	0.1	12	704	2	80.96	40	10	688
4	0.1	12	704	2	80.96	90	-12.5	-860
5	0.1	12	704	2	80.96	100	-25	-1720
6	0.1	12	704	2	80.96	50	10	688
7	0.1	12	704	2	80.96	77	0	0
8	0.1	12	704	2	80.96	55	5	344
9	0.1	12	704	2	80.96	55	5	344
10	0.1	8	469	2	53.97	51	9	413
11	0.06	4	141	2	16.19	62	0	0
							Total:	413

For the surface lift in this measured lane, there would be a $413 bonus.

Adjustments for smoothness shall not be made for those areas that the Engineer determines to be defective and require the removal and replacement of the HMA.

The sum of money shown on the estimate, and in the itemized proposal as "Estimated Cost", for this item will be considered the bid price although payment will be made as described above. The estimated cost figure is not to be altered in any manner by the bidder. If the bidder should alter the amount shown, the altered figure will be disregarded and the original cost figure will be used to determine the amount of the bid for the Contract.

ITEM #0406267A - MILLING OF HOT MIX ASPHALT (HMA) – (0- 4 INCHES)

ITEM #0406268A - MILLING OF HOT MIX ASPHALT (HMA) – (OVER 4 TO 8 INCHES

Description: This work shall consist of the milling, removal, and disposal of existing HMA pavement.

Materials: The existing HMA surface shall be disposed of offsite by the Contractor at an approved disposal facility unless otherwise stated in the contract documents.

Construction Methods: The Contractor shall remove the HMA material using means acceptable to the Engineer. The pavement surface shall be removed to the line, grade, and existing or typical cross-section shown on the plans or directed by the Engineer.

The equipment for milling the pavement surface shall be designed and built for milling flexible pavements. It shall be self propelled with sufficient power, traction, and stability to maintain depth and slope and shall be capable of removing the existing HMA pavement.

The milling machine shall be equipped with a built-in automatic grade averaging control system that can control the longitudinal profile and the transverse cross-slope to produce the specified results. The longitudinal controls shall be capable of operating from any longitudinal grade reference, including string line, contact ski (30 feet minimum), non-contact ski (20 feet minimum), or mobile string line (30 feet minimum). The transverse controls shall have an automatic system for controlling cross-slope at a given rate. The Engineer may waive the requirement for automatic grade or slope controls where the situation warrants such action.

The rotary drum of the machine shall utilize carbide tip tools spaced not more than ⅝ inches apart. The forward speed of the milling machine shall be limited to no more than 45 feet/minute. The tools on the revolving cutting drum must be continually maintained and shall be replaced as warranted to provide a uniform pavement texture. The Contractor may request to perform a test strip to demonstrate that the same surface tolerance can be attained at an increased forward speed. The test strip shall be a maximum length of 500 feet and shall have the same criteria for surface tolerance as noted in this specification. The final decision for implementing the increased forward speed will be at the discretion of the Engineer.

The machine shall be equipped with an integral pickup and conveying device to immediately remove material being milled from the surface of the roadway and discharge the millings into a truck, all in one operation. The machine shall also be equipped with a means of effectively limiting the amount of dust escaping from the milling and removal operation.

When milling smaller areas or areas where it is impractical to use the above described equipment, the use of a lesser equipped milling machine may be permitted when approved by the Engineer.

Protection shall be provided around existing catch basin inlets, manholes, utility valve boxes, and any similar structures. Any damage to such structures as a result of the milling operation is the Contractor's responsibility and shall be repaired at the Contractor's expense.

To prevent the infiltration of milled material into the storm drainage system, the Contractor shall take special care to prevent the milled material from falling into the inlet openings or inlet grates. Any milled material that has fallen into inlet openings or inlet grates shall be removed at the Contractor's expense.

Surface Tolerance: The milled surface shall provide a satisfactory riding surface with a uniform textured appearance. The milled surface shall be free from gouges, longitudinal grooves and ridges, oil film, and other imperfections that are a result of defective equipment, improper use of equipment, or poor workmanship. The Contractor, under the direction of the inspector, shall perform random spot-checks with a Contractor supplied ten-foot straightedge to verify surface tolerances at a minimum of five locations per day. The variation of the top of two ridges from the testing edge of the straightedge, between any two ridge contact points, shall not exceed ⅜ inch. The variation of the top of any ridge to the bottom of the groove adjacent to that ridge shall not exceed ⅜ inch. Any unsatisfactory surfaces produced are the responsibility of the Contractor and shall be corrected at the Contractor's expense and to the satisfaction of the Engineer.

The depth of removal will be verified by taking a measurement every 250 feet per each pass of the milling machine, or as directed by the Engineer. These depth measurements shall be used to monitor the average depth of removal.

Where a surface delamination between HMA layers or a surface delamination of HMA on Portland cement concrete causes a non-uniform texture to occur, the depth of milling shall be adjusted in small increments to a maximum of a +/- ½ inch to eliminate the condition.

When removing a HMA pavement entirely from an underlying Portland cement concrete pavement, all of the HMA pavement shall be removed leaving a uniform surface of Portland cement concrete, unless otherwise directed by the Engineer.

Any unsatisfactory surfaces produced by the milling operation are the Contractor's responsibility and shall be corrected at the Contractor's expense and to the satisfaction of the Engineer.

No vertical faces, transverse or longitudinal, shall be left exposed to traffic unless it meets the requirements below. This shall include roadway structures (catch basins, manholes, utility valve boxes, etc.). If any vertical face is formed in an area exposed to traffic a temporary paved transition will be established according to the requirements shown on the plans. If the milling machine is used to form a temporary transition, the length of the temporary transition shall conform to Special Provision Section 4.06 - Bituminous Concrete, "Transitions for Roadway

Surface", the requirements shown on the plans, or as directed by the Engineer. At all permanent limits of removal, a clean vertical face shall be established by saw cutting prior to paving.

Roadway structures shall not have a vertical face of greater than 1 inch exposed to traffic as a result of milling. All structures within the roadway that are exposed to traffic and greater than 1 inch above the milled surface shall receive a transition meeting the following requirements:
For roadways with a posted speed limit of 35 mph or less*:
1. Round structures with a vertical face of greater than 1 inch to 2.5 inches shall be transitioned with a hard rubber tapered protection ring of the appropriate inside diameter designed specifically to protect roadway structures.
2. Round structures with a vertical face greater than 2.5 inches shall receive a transition of bituminous concrete formed at a minimum 24 to 1 taper.
3. All rectangular structures shall receive a transition of bituminous concrete formed at a minimum 24 to 1 taper.
*Bituminous concrete tapers at a minimum 24 to 1 taper may be substituted for the protection rings if approved by the Engineer.

For roadways with a posted speed limit of greater than 35 mph:
1. All structures shall receive a transition of bituminous concrete meeting the temporary transition requirements in Special Provision Section 4.06- Bituminous Concrete, "Transitions for Roadway Surface".

The milling operation shall proceed in accordance with the requirements of the "Maintenance and Protection of Traffic" and "Prosecution and Progress" specifications, or other contract requirements. The more stringent specification shall apply.

Prior to opening an area which has been milled to traffic, the pavement shall be thoroughly swept with a sweeper. The sweeper shall be equipped with a water tank and be capable of removing the millings and loose debris from the surface. Other sweeping equipment may be provided in lieu of the sweeper where acceptable by the Engineer.

Any milled area that will not be exposed to live traffic for a minimum of 48 hours prior to paving shall require a vacuum sweeper truck in addition to, or in lieu of, mechanical sweeping. The vacuum sweeper truck shall have sufficient power and capacity to completely remove all millings from the roadway surface including any fine particles within the texture of the milled surface. Vacuum sweeper truck hose attachments shall be used to clean around pavement structures or areas that cannot be reached effectively by the main vacuum. Compressed air may be used in lieu of vacuum attachments if approved by the Engineer.

Method of Measurement: This work will be measured for payment by the number of square yards of area from which the milling of asphalt has been completed and the work accepted. No area deductions will be made for minor unmilled areas such as catch basin inlets, manholes, utility boxes and any similar structures.

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The depth of removal will be calculated by taking a measurement at a minimum every 250 feet per each pass of the milling machine, or as directed by the Engineer. The average depth of each section will determine which payment item is applicable.

Basis of Payment: This work will be paid for at the contract unit price per square yard for "Milling of HMA (0 to 4 inches) (greater than 4 to 8 inches)". This price shall include all equipment, tools, labor, and materials incidental thereto.

No additional payments will be made for multiple passes with the milling machine to remove the bituminous surface.

No separate payments will be made for cleaning the pavement prior to paving; providing protection and doing handwork removal of bituminous concrete around catch basin inlets, manholes, utility valve boxes and any similar structures; repairing surface defects as a result of the Contractors negligence; providing protection to underground utilities from the vibration of the milling operation; removal of any temporary milled transition; removal and disposal of millings; furnishing a sweeper and sweeping after milling. The costs for these items shall be included in the contract unit price.

Pay Item	Pay Unit
Milling of Hot Mix Asphalt (HMA) – (0- 4 inches)	Sq. Yd
Milling of Hot Mix Asphalt (HMA) – (greater than 4 to 8 inches)	Sq. Yd

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ITEM #. 0406268A

ITEM #0406287A RUMBLE STRIPS - AUTOMATED

ITEM #0406288A RUMBLE STRIPS – MANUAL

Description:
Work under this item shall consist of installing rumble strips on asphalt highway shoulders where shown on the plans or where directed by the Engineer, and in conformance with these specifications.

Construction Methods:
The Contractor shall pre-mark the location of the edge of the cut, and the beginning and ending points of the sections, prior to the installation of the rumble strips. The Engineer shall review and approve the locations.

The Contractor shall arrange for a technical representative, from the company which produces the milling machine to be used on the project, who will be required to be on-site from the beginning of the operation in order to ensure results that meet the requirements of the plans and specifications until such time the Engineer is satisfied.

Rumble strips should not be installed on bridge decks, in acceleration and deceleration lanes, at drainage structures, at loop detector sawcut locations, or in other areas identified by the Engineer.

Automated (Wide Shoulders):
The equipment shall be able to install the rumble strips in sections where the shoulder width from the edge line to an obstruction is greater than or equal to 4 feet. Where there are no obstructions, the equipment shall be used in sections where the shoulder width from the edge line is a minimum of 3 feet. The equipment shall consist of a rotary type cutting head with a maximum outside diameter of 24” and shall be a minimum of 16” long. The cutting head(s) shall have the cutting tips arranged in such a pattern as to provide a relatively smooth cut (approximately 1/16 of an inch between peaks and valleys) in one pass. The cutting head shall be on its own independent suspension from that of the power unit to allow the tool to self align with the slope of the shoulder or any irregularities in the shoulder surface. The equipment shall include suitable provisions for the application of water to prevent dusting. The Contractor shall use a machine capable of creating the finished pattern at a minimum output of 60 rumble strips per minute.

Manual (Narrow Shoulders):
The equipment shall be able to install the rumble strips in sections where the shoulder width from the edge line to an obstruction is between 3 feet and 4 feet. The cutting head(s) shall have the cutting tips arranged in such a pattern as to provide a relatively smooth cut (approximately 1/16 of an inch between peaks and valleys) in one pass. The equipment shall include suitable provisions for the application of water to prevent dusting.

Finished Cut (Automated or Manual)
The rumble strips shall have finished dimensions of 7” (+/- 1/2”) wide in the direction of travel and shall be a 16” (+/- 1/2”) long measured perpendicular to the direction of travel. The depressions shall have a concave circular shape with a minimum 1/2” depth at center (maximum allowable depth is 5/8” measured to a valley). The rumble strips shall be placed in relation to the roadway according to the patterns shown in the plans or on the Rumble Strip Details. Alignment of the edge of the cut shall be checked and verified by the Engineer.

The cutting tool shall be equipped with guides to provide consistent alignment of each cut in relation to the roadway.

The Contractor shall pick up any waste material resulting from the operation in a manner acceptable to the Engineer. This waste material shall be disposed of in accordance with Subarticle 2.02.03-10(a).

The work area shall be returned to a debris-free state prior to re-opening to traffic.

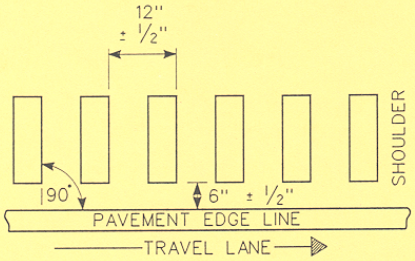
The Contractor shall provide all traffic control according to the Maintenance and Protection of Traffic Specification included elsewhere in the contract.

Method of Measurement:
This work will be measured for payment by the actual number of feet of shoulder where the rumble strips are placed and accepted. This distance shall be measured longitudinally along the edge of pavement with deductions for bridge decks, acceleration and deceleration lanes, drainage structures, loop detector sawcut locations, and other sections where the rumble strips were not installed.

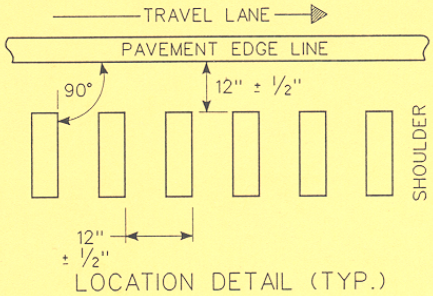
Basis of Payment:
This work will be paid for at the Contract unit price per foot for "Rumble Strips - Automated" or "Rumble Strips - Manual." The price shall include furnishing all equipment, tools, labor, a technical representative and work incidental thereto and also disposal of any waste material resulting from the operation. The Contractor will not be paid under the item "Rumble Strips - Manual" if the field conditions allow for the use of the "Rumble Strips - Automated" item, even if the manual method was used.

Pay Item	Pay Unit
Rumble Strips – Automated	L.F.
Rumble Strips – Manual	L.F.

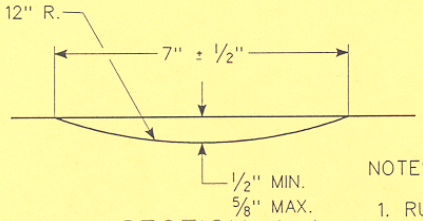
DETAILS AND SECTIONS OF RUMBLE STRIPS



LOCATION DETAIL (TYP.)
LEFT SHOULDER



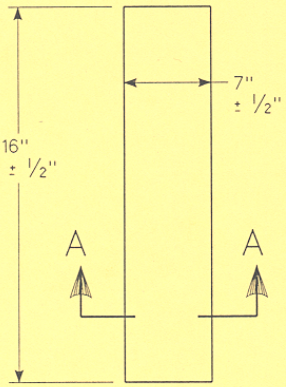
LOCATION DETAIL (TYP.)
RIGHT SHOULDER



SECTION A-A
NO SCALE

NOTES:

1. RUMBLE STRIP ALIGNMENT SHALL GENERALLY BE STRAIGHT AND OFFSET APPROXIMATELY 6" IN THE LEFT SHOULDER AND 12" IN THE RIGHT SHOULDER FROM THE OUTER EDGE OF THE EDGE LINE AND SHALL BE AT LEAST 12" FROM THE LONGITUDINAL JOINT IN COMPOSITE PAVEMENTS. THIS OFFSET MAY BE ADJUSTED TO ACCOMMODATE VARIATIONS IN THE EDGE LINE AND THE SHOULDER WIDTH.



PLAN DETAIL

FILE: RUMBLE.MDS

CONNECTICUT
DEPARTMENT OF TRANSPORTATION
BUR. OF ENGINEERING & HWY. OPERATIONS
DIVISION OF TRAFFIC ENGINEERING

RUMBLE STRIP DETAILS

ENGINEER Erika B. Smith DATE 10-18-99
SUBMITTED Stephen J. Masiatka DATE 10-20-99
TRAFFIC SUPERVISING ENGR.
APPROVED [signature] DATE 10-20-99
PRINCIPAL ENGINEER

SCALE - NONE

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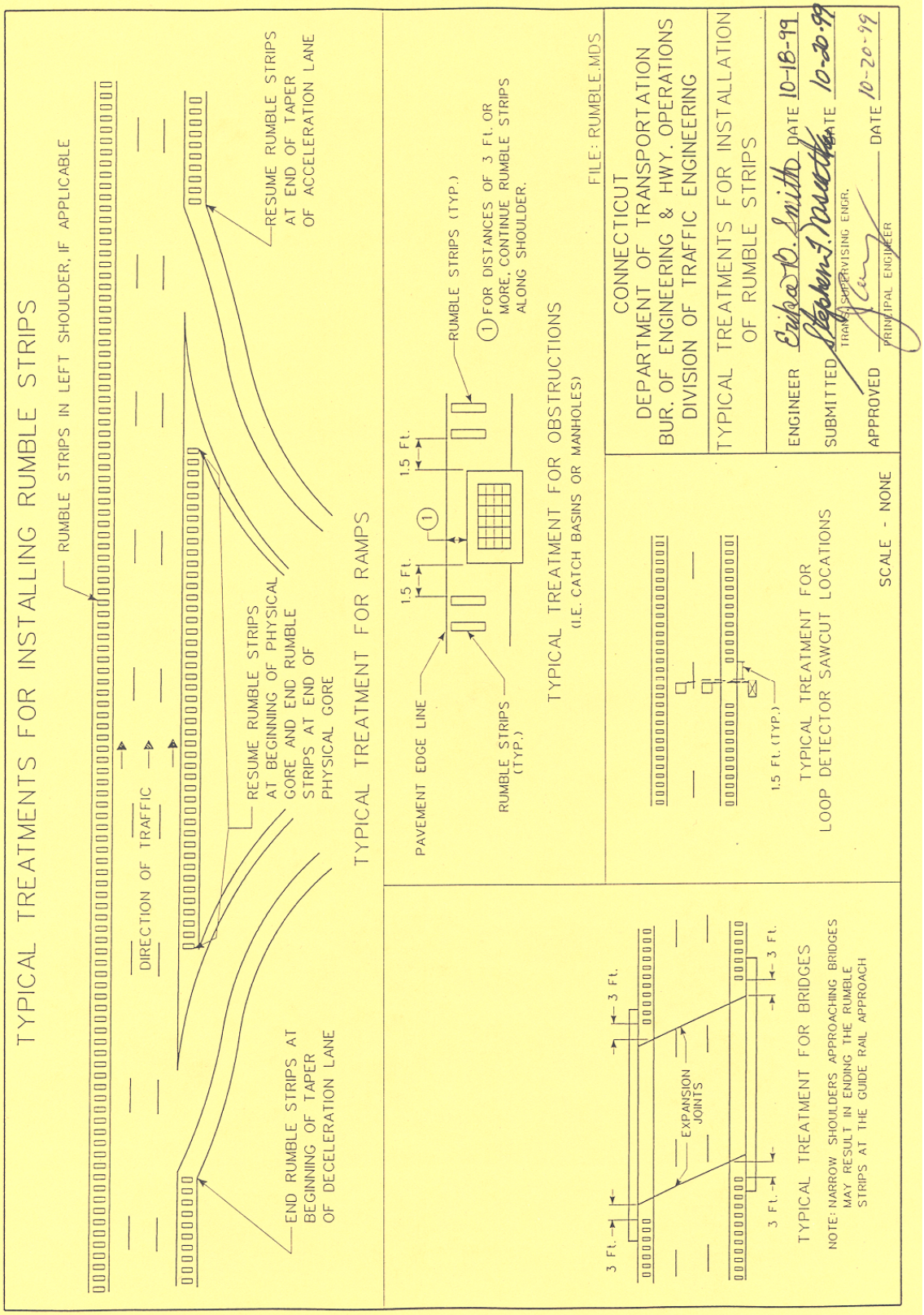
3 OF 4



ITEM #0406287A
ITEM #0406288A

ITEM #0406300A – 50 MIL PAVEMENT MARKING GROOVE 5" WIDE

ITEM #0406302A – 50 MIL PAVEMENT MARKING GROOVE 7" WIDE

ITEM #0406307A – 50 MIL PAVEMENT MARKING GROOVE 9" WIDE

Description:

Work under this item shall consist of grooving the pavement surface of a road or highway to provide a location to install pavement markings.

Construction Methods:

The Contractor shall establish control points for measuring offsets and establishing pre-marks so that the pavement marking groove will be correctly installed. The Engineer shall review and approve the locations prior to grooving the pavement.

The equipment shall be able to cut a groove 1 inch wider than the pavement marking 50 mils +/- 10 mils in depth.

The grooving equipment shall consist of a truck mounted free floating independent cutting or grinding head that will allow the head to follow irregularities in the pavement surface. The cutting or grinding head shall provide a relatively smooth cut with no irregularities on the bottom of the groove.

Grooves should not be installed on bare concrete bridge decks, metal bridge decks, bridge joints, at drainage structures, at loop detector sawcut locations, or in other areas identified by the Engineer.

The groove will be considered unacceptable if the alignment varies more then .25 inch in a 10 foot length, or if there are unsightly deviations to the groove, or if the alignment of the groove visibility deviates from the alignment of the road.

Method of Measurement:

This work will be measured for payment by the number of linear feet of groove installed in the pavement as ordered and accepted by the Engineer.

Basis of Payment:

Item #0406300A
Item #0406302A
Item #0406307A

This work will be paid for at the contract unit price per linear foot of "Pavement Marking Groove" installed in the pavement and accepted. This price shall include cleaning of the pavement, all materials, equipment, tools and labor incidental thereto.

Pay Item	**Pay Unit**
50 Mil Pavement Marking Groove 5" Wide	L.F.
50 Mil Pavement Marking Groove 7" Wide	L.F.
50 Mil Pavement Marking Groove 9" Wide	L.F.

Item #0406300A
Item #0406302A
Item #0406307A

ITEM # 0406320A - REMOVAL OF METAL DELINEATORS

Description: This work shall consist of the locating, removal and disposal of metal delineators from existing concrete pavement prior to milling of the bituminous roadway. It shall also include filling any void in the pavement created during the removal process. The delineators may be found in Portland cement concrete pavement and have been covered by bituminous pavement overlay. This item is to be used in preparation for rubblzation of a Portland cement concrete pavement.

Unless otherwise specified, all waste material generated during the removal process shall become the property of the Contractor.

Equipment: The Contractor shall provide Ground Penetrating Radar equipment that is capable of locating the delineator beneath the surface of the pavement overlay. All equipment needed to uncover and remove the delineators, then patch the areas, shall satisfy the requirements described in "Construction Methods" contained herein.

Construction Methods: The delineators are to be located, using ground penetrating radar, marked out and removed completely from the pavement. Each delineator shall be removed to the depth of the bottom of the delineator. The delineators shall be removed within the limits shown on the plans. The removal operation shall proceed in accordance with the requirements of the "Maintenance and Protection of Traffic" and "Prosecution and Progress" specifications.

During the removal and patching process, care shall be taken so as to minimize excessive damage to the pavement.

Removing delineators, from a Portland cement concrete pavement that has been overlaid with bituminous concrete:

All voids or irregularities in the pavement created during the removal process shall be filled with bituminous concrete back to the existing grade of bituminous overlay. Once the delineator has been located and removed the area shall be cleaned of all loose debris and dust, tack coat applied, and then patched with Superpave 0.375 inch. The patch shall be hand tamped thoroughly to achieve compaction of the bituminous material.

Prior to opening the roadway to traffic all patching shall be completed and any loose material or debris generated during the removal and patching process shall be removed completely from the pavement surface.

The surface elevation of any patched area shall deviate vertically no more than 1/8 inches from the surrounding pavement surface.

If, in the Engineer's opinion, the pavement has been damaged excessively during the location, removal, and patching process, the Contractor will repair the area to the satisfaction of the Engineer at its own expense.

Any damage caused to vehicles or construction equipment resulting from a failure to locate, remove, and patch the delineators properly will be the responsibility of the Contractor.

Method of Measurement: This work shall be measured for payment by the number of delineators removed and patched according to the provisions set above.

Basis of Payment: This work shall be paid for at the contract unit price for each delineator removed and patched. This price shall include all equipment, tools, labor, and materials incidental thereto.

No separate payments will be made for traffic control, Ground Penetrating Radar Equipment saw cutting and removal of existing pavement, cleaning of pavement, tack coat, and bituminous concrete used in the patch.

Pay item	Pay Unit
Removal of Metal Delineators	Each

ITEM # 0406999A - ASPHALT ADJUSTMENT COST

The Asphalt Price is available on the Department of Transportation web site at:

http://www.ct.gov/dot/asphaltadjustment

The asphalt adjustment cost will be based on the variance in price for the performance-graded binder component of hot mix asphalt (HMA), Polymer Modified Asphalt (PMA), and Ultra-Thin Bonded Hot-Mix Asphalt mixtures completed and accepted in the contract.

An asphalt adjustment cost will be applied only if all of the following conditions are met:

I. For HMA and PMA mixtures:

a. The HMA or PMA mixture in which the adjustment is being applied is listed as a contract item with a pay unit of tons or metric tons.

b. The total quantity for all HMA and PMA mixtures in a contract or individual purchase order (Department of Administrative Service contract awards) exceeds 1000 tons or more.

c. The difference between the posted *Asphalt Base Price* and *Asphalt Period Price* varies by more than $5.00.

II. For Ultra-Thin Bonded HMA mixtures:

a. The Ultra-Thin Bonded HMA mixture in which the adjustment is being applied is listed as a contract item.

b. The total quantity for Ultra-Thin Bonded HMA mixture in a contract exceeds:

i. 800 tons (727 metric tons) if Ultra-Thin Bonded HMA is listed as a contract item with a pay unit of tons or metric tons.

ii. 30,000 square yards (25,080 square meters) if Ultra-Thin Bonded HMA is listed as a contract item with a pay unit of square yards or square meters.

Note: The quantity of Ultra-Thin Bonded HMA measured in tons shall be determined from the material documentation requirements set forth in the Ultra-Thin Bonded HMA Special Provision.

c. The difference between the posted *Asphalt Base Price* and *Asphalt Period Price* varies by more than $5.00.

d. No Asphalt Adjustment Cost shall be applied to the liquid emulsion that is specified as part of the Ultra-Thin Bonded HMA mixture system.

III. Regardless of the binder used in all HMA and/or PMA mixtures, the Asphalt Adjustment Cost will be based on PG 64-22.

The Connecticut Department of Transportation (ConnDOT) shall post on its website, the average per ton selling price (asphalt price) of the performance-graded binder. The average is based on the high and low selling price published in the most recent available issue of the **Asphalt Weekly Monitor®** furnished by Poten & Partners, Inc. under the "East Coast Market – New England, New Haven, Connecticut area", F.O.B. manufacturer's terminal.

The selling price furnished from the Asphalt Weekly Monitor ® is based on a standard ton (US$/ST). The metric ton price is determined by applying a factor of 1.1023 (US$/ST x 1.1023 = US$/mton). Example: $150.00/ton x 1.1023 = $165.34/mton

Formula: HMA x $\frac{PG\%}{100}$ x [(*Period Price - Base Price*] = $ ____ , where

- **HMA:**
  1. For HMA, PMA, and Ultra-Thin Bonded HMA mixtures with pay units of mass: The quantity (tons or metric tons) of accepted HMA, PMA, or Ultra-Thin Bonded HMA mixture measured and accepted for payment.
  2. For Ultra-Thin Bonded HMA mixtures with pay units of area: The quantity of Ultra-Thin Bonded HMA mixture delivered, placed, and accepted for payment, calculated in tons or metric tons as documented according to the Material Documentation provision (section E) of the Ultra-Thin Bonded HMA Special Provision.

- ***Asphalt Base Price***: The asphalt price that is posted on the ConnDOT website 28 days before the actual bid opening posted.

- ***Asphalt Period Price***: The asphalt price that is posted on the ConnDOT website for the period in which the HMA, PMA mixture is placed.

- Performance-Graded Binder percentage (**PG%**)

  1. For HMA or PMA mixes:
     PG% = 4.5
     - For Superpave 37.5mm (1.5 inch), Superpave 25.0mm (1.0 inch), PMA S1, HMA S1, and Class 4

       PG % = 5.0
     - For Superpave 12.5mm (0.50 inch), HMA S0.5 and Class 1.

       PG % = 6.0
     - For Superpave 0.375 inch (9.5mm), HMA S0.375, Superpave 6.25mm (0.25 inch), HMA S0.25, Superpave 4.75mm (#4) and Class 2.

2. For Ultra-Thin Bonded HMA mixes:
   PG% = Design % PGB (Performance Graded Binder) in the approved job mix formula, expressed as a percentage to one decimal point (e.g. 5.1%)

The adjustment shall not be considered as a changed condition in the contract because of this provision and because the Contractors are being notified before submission of bids.

Basis of Payment: The "Asphalt Adjustment Cost" will be calculated using the formula indicated above. A payment will be made for an increase in costs. A deduction from monies due the Contractor will be made for a decrease in costs.

The sum of money shown on the estimate, and in the itemized proposal as "Estimated Cost", for this item will be considered the bid price although payment will be made as described above. The estimated cost figure is not to be altered in any manner by the bidder. If the bidder should alter the amount shown, the altered figure will be disregarded and the original cost figure will be used to determine the amount of the bid for the Contract.

ITEM # 0507791A – REBUILD CATCH BASIN

Work under this item shall conform to the applicable requirements of Section 5.07 of Form 814 amended as follows:

5.07.01 – Description: This item shall consist of repairing and reconstructing existing catch basins, to a maximum depth of 3 feet below catch basin top, in conformity with the lines, grades, dimensions and details shown on the plans. If the contractor finds repairs at a depth greater than 3 feet, the catch basin will be replaced.

5.07.04 – Methods of Measurement: Rebuilding of catch basins will be measured as units.

There will be no measurement or direct payment for the application of the protective compound material, but the cost of this shall be considered as included in the general cost of the work.

There will be no measurement for excavation; cutting, removal and replacement of pavement; pervious material and backfill.

5.07.05 – Basis of Payment: This work will be paid for at the contract unit price per each for "Rebuild Catch Basin" which price shall include all labor, materials, equipment, and all work incidentals thereto.

Pay Item	Pay Unit
Rebuild Catch Basin	Each

ITEM # 0511204A – EXTEND EXISTING WEEPHOLES

Description: Work under this item shall consist of attaching a new length of PVC pipe to existing PVC pipe below the bridge deck, in order to extend the existing deck weephole to a point below the stringer bottom flange.

Materials: PVC plastic pipe and couplers shall conform to the requirements of Subarticle M.08.01-27, of Form 816.

Construction Methods: The end of the existing weephole pipe shall be cut square and thoroughly cleaned, prior to extension. Weephole pipes shall be extended by attaching a new length of PVC pipe to the end of the existing PVC pipe by the use of a PVC coupler. Couplers shall be securely attached to both pipe ends by solvent welding of the PVC. The length of new pipe shall be such that the bottom end stops 3 inches below the adjacent stringer bottom flange

Method of Measurement: Each existing deck weephole extended shall be counted for payment when complete and accepted.

Basis of Payment: This work shall be paid for at the contract unit price, per each, for "Extend Existing Weepholes", which price shall include all materials, equipment, tools and labor incidental thereto.

Pay Item	Pay Unit
Extend Existing Weepholes	EA.

ITEM #0520036A - ASPHALTIC PLUG EXPANSION JOINT SYSTEM

Description: Work under this item shall consist of furnishing and installing an asphaltic plug expansion joint system (APJ) in conformance with ASTM D6297, as shown on the plans, directed by the Engineer and as specified herein.

Work under this item shall also consist of removal and disposal of bituminous concrete, membrane waterproofing, and existing joint components and sealing elements, excluding the removal of Portland cement concrete headers.

Work under this item shall also consist of cleaning and sealing median barrier joints, parapet joints, and sidewalk joints in accordance with the plans and this specification.

Materials: The following APJ's are qualified for use under this item:

Product	Supplier
Expandex	BASF/Watson Bowman Acme Inc. 95 Pineview Drive Amherst, NY 14228
Matrix 502[1]	Crafco, Inc. 420 N.Roosevelt Ave. Chandler, AZ 85226
Thorma-Joint	Dynamic Surface Application, Ltd. 373 Village Road Pennsdale, PA 17756

1. Matrix 502 is sold exclusively by D. S. Brown Company, 300 East Cherry Street, North Baltimore, Ohio 45872

The APJ component materials including asphaltic binder, aggregate, bridging plates, and the backer rods shall comply with ASTM D6297.

The material composition of the binder and aggregate and their relative mix proportions shall be as specified in Table 1 of ASTM D6297. The aggregate shall meet the requirements of Article M.04.01-1 for wear and soundness and shall meet a gradation as specified by the Supplier.

All backer rods shall satisfy the requirements of ASTM D5249, Type 1.

The bridging plates shall be steel conforming to the requirements of ASTM A36 and be a minimum ¼" thick and 8" wide. For joint openings in excess of 3" the minimum plate dimensions shall be ⅜" thick by 12" wide. Individual sections of plate shall not exceed 4' in

length. Steel locating pins for securing the plates shall be size 16d minimum, hot-dip galvanized, and spaced no more than 12" apart.

Other materials which shall be used in conjunction with the qualified APJ's are as follows:

Parapet Sealant:

The sealant used in parapet joint openings shall be a single component non-sag silicone sealant that conforms to the requirements of ASTM D5893.

Sidewalk Sealant:

The sealant used in sidewalk joint openings shall be a rapid cure, self-leveling, cold applied, two-component silicone sealant. The silicone sealant shall conform to the following requirements:

Properties - As Supplied	**Test Method**	**Requirement**
Extrusion Rate	ASTM C1183	200-600 grams/min
Leveling	ASTM C639	Self-Leveling
Specific Gravity	ASTM D792	1.20 to 1.40

Properties - Mixed	**Test Method**	**Requirement**
Tack Free Time	ASTM C679	60 min. max.
Joint Elongation – Adhesion to concrete	ASTM D5329 [1,2,3]	600% min
Joint Modulus @ 100% elongation	ASTM D5329 [1,2,3]	15 psi max
Cure Evaluation	ASTM D5893	Pass @ 5 hours

1. Specimens cured at 77 ± 3^0F. and 50 ± 5% relative humidity for 7 days
2. Specimens size: ½"wide by ½"thick by 2" long
3. Tensile Adhesion test only

The date of manufacture shall be provided with each lot. No sealant shall be used beyond its maximum shelf-life date.

The following two–part silicone sealants are known to have met the specified requirements:

Product	Supplier
Dow Corning 902RCS	Dow Corning Corporation 2200 W Salzburg Road Auburn, Michigan 48611
Wabo SiliconeSeal	BASF/Watson Bowman Acme Corporation 95 Pineview Drive Amherst, New York 14228

Other two-component silicone joint sealants expressly manufactured for use with concrete that conform to the aforementioned ASTM requirements will be considered for use provided they are submitted in advance for approval to the Engineer. Other joint sealants will be considered for use only if a complete product description is submitted, as well as documentation describing at least five installations of the product. These documented installations must demonstrate that the product has performed successfully for at least three years on similar bridge expansion joint applications.

A Materials Certificate and Certified Test Report for the asphaltic binder shall be submitted by the Contractor in accordance with the requirements of Article 1.06.07 certifying that the asphaltic binder satisfies the requirements of the most current version of ASTM D6297.

A Materials Certificate for all other components of the APJ, backer rod and sealant used in sealing parapet and sidewalk joint openings, shall be submitted by the Contractor in accordance with the requirements of Article 1.06.07

Construction Methods: The APJ shall be installed at the locations shown on the plans and in stages in accordance with the traffic requirements in the special provisions "Maintenance and Protection of Traffic" and "Prosecution and Progress".

At least 30 days prior to start of installation of the APJ, the Contractor shall submit to the Engineer for approval a detailed Work Quality Control Plan for the installation of the APJ. The submittal shall include all aspects of the installation of the expansion joint system including name of the qualified product selected by the Contractor, a detailed step by step installation procedure and a list of the specific equipment to be used for the installation. The detailed Work Quality Control Plan must fully comply with the supplier's written recommendations and address all anticipated field conditions.

An experienced technical representative employed by the APJ supplier, acceptable to the Engineer, shall be present during the first installation of the APJ to provide the Contractor aid and independent instruction as required to obtain an installation in accordance with ASTM D6297 and satisfactory to the Engineer. Should the Engineer determine that additional technical

aid is required after the first installation of the APJ, the technical representative shall be present at additional installations as ordered by the Engineer at no additional cost to the State.

The APJ shall not be installed when bituminous concrete overlay is wet. The APJ shall only be installed when the bridge superstructure surface temperature is within the allowable limits specified in the table below and when the ambient air temperature is within the range of 40^0F and rising to 95^0F with no rain in the work-shift forecast. The allowable bridge superstructure surface temperature range is determined using the thermal movement range provided on the contract plans for the proposed APJ deck installation location and the selected APJ product.

ALLOWABLE BRIDGE SUPERSTRUCTURE SURFACE TEMPERATURE RANGE DURING ASPHALTIC PLUG EXPANSION JOINT INSTALLATION[1]			
Deck Joint Thermal Movement Range Indicated on the Plans[2]	**Expansion Joint Product**		
	Expandex	**Matrix 502**	**Thorma Joint**
0” to ¾”	40° F to 95° F	40° F to 95° F	40° F to 95° F
7/8”	40° F to 93° F	40° F to 93° F	40^oF to 95° F
1”	40° F to 80° F	40^0F to 80^0F	40° F to 95° F
1-1/8”	40° F to 70° F	40° F to 70° F	40° F to 95° F
1-1/4”	40° F to 62° F	40° F to 62° F	40° F to 86° F
1-3/8”	45° F to 55° F	45° F to 55° F	40° F to 77° F
1-1/2”	50° F limit	50° F limit	40° F to 70° F

1. The superstructure surface temperature shall be determined from the average of three or more surface temperature readings taken at different locations on the interior girder surfaces by the Contractor as directed by the Engineer. Temperature measurements of the superstructure shall be taken by the contractor with a calibrated hand held digital infrared laser-sighted

thermometer on the surfaces of an interior steel girder, or interior concrete girder protected from direct sunlight. The infrared thermometer to be supplied by the Contractor for this purpose shall meet certification requirements of EN61326-1, EN61010-1, and EN60825-1 maintained by the European Committee for Electrotechnical Standardization (CENELEC). The thermometer shall have a minimum distance-to-spot ratio of 50:1 and shall have adjustable emissivity control. The thermometer shall have a minimum accuracy value of $\pm$1% of reading or $\pm$2°F, whichever is greater. The thermometer shall be used in strict accordance with the manufacturer's written directions. An additional infrared thermometer satisfying the same standards to be used in this application shall also be provided to the Engineer for quality assurance purposes.

2. Linear interpolation may be used to determine an allowable surface temperature range for thermal movement ranges in between values shown in the table, as approved by the Engineer.

Prior to installing the APJ, the Contractor shall determine the exact location of the deck joint beneath the bituminous concrete overly.

The APJ shall be installed symmetrically about the deck joint opening to the dimensions shown on the plans and as directed by the Engineer. The proposed saw cut lines shall be marked on the bituminous concrete overlay by the Contractor and approved by the Engineer, prior to sawcutting. The maximum width of the APJ, measured perpendicular to the deck joint, shall not exceed 24" unless approved by both the Engineer and supplier. The sawcuts delineating the edges of the APJ shall extend full depth of the bituminous concrete overlay.

The existing bituminous concrete overlay, waterproofing membrane and/or existing expansion joint material, within the saw cut limits shall be removed and disposed of by the Contractor to create the joint cutout.

Concrete surfaces, that will support the bridging plates, shall be smooth and form a plane along and across the deck joint. Rough and damaged concrete surfaces shall be repaired with suitable cementitious leveling compound as recommended by the APJ supplier. The existing and repaired concrete surfaces shall provide continuous uniform support for the bridging plate and prevent the plate from rocking and deflecting.

Prior to the installation of the backer rod, all horizontal and vertical surfaces of the joint cutout shall be cleaned using a hot compressed air lance to remove any moisture and debris. The hot air lance shall be capable of producing an air stream at 3,000ºF with a velocity of 3,000 feet per second. Primer, if required, shall be applied to the joint cutout surfaces as recommended by the joint supplier.

Backer rod, with a diameter at least 25% greater than the existing joint opening at the time of installation, shall be installed in the existing deck joint opening between the concrete edges.

Prior to application, the binder shall be heated, with equipment recommended by the supplier, to a temperature within the supplier's recommended application temperature range. During application, the temperature of the binder shall be maintained within this range. In no case shall

the temperature of the binder go below 350º F nor exceed the supplier's recommended maximum heating temperature.

After installing the backer rod in the deck joint opening, asphaltic binder shall then be poured into the joint opening until it completely fills the gap above the backer rod. A thin layer of binder shall next be applied to the all horizontal and vertical surfaces of the joint cutout.

Bridging plates shall be placed over the deck joint opening in the joint cutout. The plates shall be centered over the joint opening and secured with locating pins along its centerline. The plates shall be placed end to end, without overlap, such that the gap between plates does not exceed ¼". The plates shall extend to the gutter line, where concrete support exists on both sides of the joint. Within APJ installation limits, where concrete support does not exist at both sides of the joint opening (such as where a bridge deck end abuts a bituminous concrete roadway shoulder), bridging plates shall not be installed. Installed bridging plates shall not rock or deflect in any way. After installation of bridging plates, asphaltic binder shall be applied to all exposed surfaces of the plates.

The remainder of the joint cutout shall then be filled with a matrix of hot asphaltic binder and aggregate prepared in accordance with the joint supplier's instructions and the following requirements: The aggregate shall be heated in a rotating drum mixer to the supplier's recommended minimum temperature, but not less than 350º F. Asphaltic binder material, heated separately to a temperature within the range specified in the supplier's written instructions, shall be added to the mixer in a proportional amount recommended by the manufacturer to coat the aggregate. The temperature of the aggregate and binder shall be monitored with a calibrated digital thermometer. All aggregate shall be fully coated with hot asphaltic binder in the mixer before placement in the joint cutout. The combined matrix of hot binder and aggregate shall be installed in the joint cutout in lifts. The combined matrix lift thickness shall not exceed the supplier's written instructions but shall not exceed 2 inches in any case. Each intermediate lift shall be leveled and flooded with hot binder to the level of the matrix aggregate to fill voids in the surface. Following installation of the matrix in the joint cutout, the joint shall be compacted and top-dressed in accordance with the supplier's written instructions.

The Contractor shall be responsible for removing all binder material that leaks through the joint and is deposited on any bridge component, including underside of decks, headers, beams, diaphragms, bearings, abutments and piers.

Traffic shall not be permitted over the joint until it has cooled to 130º F when measured with a digital infrared thermometer. Use of water to cool the completed joint is permitted.

Before placement of any sealing materials in parapets, curbs, or sidewalks, the joints shall be thoroughly cleaned of all scale, loose concrete, dirt, dust, or other foreign matter by abrasive blast cleaning. Residual dust and moisture shall then be removed by blasting with oil free compressed air using a hot air lance providing an air temperature and directional air velocity capacity recommended by the joint manufacturer. Projections of concrete into the joint space shall also be removed. The backer rod shall be installed in the joint as shown on the plans. The

joint shall be clean and dry before the joint sealant is applied. Under no circumstances is the binder material to be used as a substitute for the joint sealant.

Whenever blast cleaning is performed under this specification the Contractor shall take adequate measures to ensure that the blast cleaning will not cause damage to adjacent traffic or other facilities.

The joint sealant shall be prepared and placed in accordance with the manufacturer's instructions and with the equipment prescribed by the manufacturer. Extreme care shall be taken to ensure that the sealant is placed in accordance with the manufacturer's recommended thickness requirements.

The joint sealant shall be tooled, if required, in accordance with the manufacturer's instructions.

Primer, if required, shall be supplied by the sealant manufacturer and applied in accordance with the manufacturer's instructions.

When the sealing operations are completed, the joints shall be effectively sealed against infiltration of water. Any sealant which does not effectively seal against water shall be removed and replaced at the Contractor's expense.

The Contractor must certify that the plug joints were installed in accordance with the supplier's recommendations.

Any installed APJ that exhibits evidence of failure such as debonding, cracking, rutting, or shoving of the matrix shall be removed and replaced full-width and full–depth to a length determined by the Engineer. The reinstallation of joint shall be in accordance with the approved Work quality Control Plan, as directed by the Engineer, following a determination of the cause of failure, all at no additional cost to the State.

Method of Measurement: This work will be measured for payment by the number of cubic feet of Asphaltic Plug Expansion Joint System installed and accepted within approved horizontal limits. No additional measurement will be made for furnishing and installing backer rod and joint sealant in the parapets, concrete medians, curbs and/or sidewalks.

Basis of Payment: This work will be paid for at the contract unit price per cubic foot for "Asphaltic Plug Expansion Joint System", complete in place, which price shall include the, sawcutting, removal and disposal of bituminous concrete, membrane waterproofing, and existing joint components and sealing elements, the furnishing and placement of the cementitious leveling compound, cleaning of the joint surfaces, furnishing and installing bridging plates, furnishing and installing the asphaltic plug joint matrix, the cost of furnishing and installing joint sealant in parapets and sidewalks, the cost of all services associated with the technical representative, and all other materials, equipment including but not limited to portable lighting, tools, and labor incidental thereto. No additional payment shall be made for the 12" wide bridging plates that are required for deck joint openings with widths in excess of 3".

ITEM # 0601039A - MODIFY BRIDGE PARAPET

Description: Work under this item shall consist of the complete modification of bridge and wingwall parapets from a safety walk shape to a sloped curb along with parapet and wingwall end treatments as shown on the plans, as directed by the Engineer and in accordance with these specifications.

Materials:

1 - Concrete: The concrete shall be a Contractor designed portland cement concrete, air entrained, with a maximum size coarse aggregate of 3/8" and a minimum 28 day compressive strength (f'c) of 4000 psi.

The Contractor shall submit to the Engineer a concrete mix design for approval. The Contractor shall further provide a certificate stating that the mix submitted shall meet the requirements.

Coarse aggregate shall consist of broken stone, having a maximum size of 3/8", conforming to the requirements of Article M.03.01.

Fine aggregate, Water, Air-Entraining Admixture and Retarder Admixture shall conform to the requirements of Article M.03.01.

The air-entraining feature may be obtained by the use of either air-entraining portland cement or an approved air-entraining admixture. The entrained air content shall not be less than four (4) percent or more than six (6) percent.

Portland Cement shall conform to the requirements of M.03.01, except that Type III or Type IIIA portland cement may be used at no additional cost to the State.

The Contractor may submit, for the approval of the Engineer, a water-reducing admixture for the purpose of increasing workability and reducing the water requirement for the concrete.

When the Engineer has previously approved the use of a high range water reducer in the concrete mix, the entrained air content shall be not less than five (5) percent nor more than eight (8) percent.

The addition to the mix of calcium chloride or an admixture containing calcium chloride will not be permitted.

2 - Adhesive Bonding Material: The adhesive bonding material shall be a resin compound specially formulated to anchor steel bars in holes drilled into concrete for the purpose of resisting tension pull-out. The materials shall be from the Department's approved product list.

A Materials Certificate will be required in accordance with Article 1.06.07, certifying the conformance of the adhesive bonding material to the requirements set forth in the Manufacturer's specifications.

3 - Reinforcing: The reinforcing shall be uncoated and conform to ASTM A615, Grade 60.

4 - Non-Shrink Grout: Non-shrink grout shall conform to Subarticle M.03.01-12.

5 - Joint Seal: Joint seal shall conform to the requirements of Subarticle M.03.01-8(b).

Construction Methods:

The existing safety walk portion of the parapet shall be removed to the limits shown on the plans. The parapet and wingwall end treatments that require modifications shall be reconstructed as shown on the plans. Care shall be taken not to damage the portion of the parapet that is to remain in place. Removal of the concrete shall be accomplished by pneumatic hammers approved by the Engineer. The weight of the pneumatic hammers shall not exceed 30 lb. Existing reinforcing, designated to remain in place, shall be cleaned of loose rust, concrete, and other foreign matter, and if required, cut and bent as shown on the plans.

Holes for the additional reinforcing shall be drilled into the concrete as shown on the plans. Drilling methods shall not cause spalling, cracking, or other damage to the existing concrete. The weight of the drill shall not exceed 20 lb. Those areas damaged by the Contractor shall be repaired by him, in a manner suitable to the Engineer, at no expense to the State. The hole diameter shall be as recommended by the Manufacturer of the chemical anchoring material for the specific diameter of the reinforcing steel bar.

A pachometer shall be used to locate existing steel. If existing reinforcing bars are encountered during the drilling operation, the hole shall be relocated to clear the existing reinforcing as directed by the Engineer. Uncompleted holes shall be filled with grout and finished smooth to the contour of the surrounding concrete surface.

Fabrication and placement of reinforcing steel shall conform to the requirements of Article 6.02.03

The reinforcing steel and the chemical anchoring material shall be installed in the holes prepared in accordance with the chemical anchoring material Manufacturer's recommendations.

Mixing, placing, curing, and finishing of the concrete shall be in accordance with Article 6.01.03.

Any newly placed concrete having a hollow sound when sounded with a hammer shall be replaced by the Contractor at his expense by a method acceptable to the Engineer.

Non-shrink grout shall be placed to finish the roughened deck areas, adjacent to the gutterline, smooth and flush with the surrounding deck.

The existing vertical faces of the parapet shall be protected during the pouring and finishing of the modified section to prevent concrete staining. Any staining or discoloration of existing concrete caused by the Contractor shall be cleaned at the Contractor's expense by a method acceptable to the Engineer.

Method of Measurement: This work will be measured for payment as the number of linear feet of modified bridge parapet, measured along the new gutterline, when completed and accepted.

Basis of Payment: This work will be paid for at the contract unit price, per linear foot, for "Modify Bridge Parapet", complete in place, which price shall include all materials, equipment, tools and labor incidental thereto.

Pay Item	Pay Unit
Modify Bridge Parapet	L.F.

ITEM # 0601070A - CLASS "S" CONCRETE

Work under this item shall conform to Section 6.01 of the Department Standard Specification, as supplemented and amended to provide for a Class "S" superplasticized concrete.

6.01.01 - Description: Add the following:

Class "S" concrete may be used to fill and repair voids in surfaces of vertical concrete areas greater than four square feet (4 sq. ft.) and one inch (1") deep or on horizontal surfaces requiring formwork (exclusive of pavements).

Work under this item shall consist of surveying the existing vertical faced concrete of structures to be repaired with this material; locating and removing loose concrete, deteriorated concrete, and concrete overlying hollow areas; patching these areas as well as spalled and scaled areas with Class "S" concrete formed to the original contour. The work shall also include sandblasting and cleaning areas to be patched and filled and any exposed reinforcing steel prior to placing the concrete.

The Contractor shall not perform any repair work without prior approval of the Engineer for location, limits and types of repairs.

6.01.02 - Materials: Add the following:

Materials shall conform to Section M.03 of the Department Standard Specification, as modified herein:

M.03.01 - General Composition of Concrete Mixes: is supplemented to include Class "S" superplasticized concrete.

Type	Proportions By Weight (Approx.)	Water Per Bag (Gallons), (Max.)	Cement Factor (Bags/Cu. Yd.)
Class "S"	1:2.16:2.20	5.7	7.0

1 - Coarse Aggregate: is supplemented with the following:

(c) Grading: Coarse aggregate for the Class "S" concrete shall meet the following gradation requirements:

For Class "S": The required grading shall be obtained by using 100 percent No. 8 coarse aggregate.

3 - Cement: Add the following:

Type I or II Portland Cement shall be used for Class "S" concrete and shall conform to the requirements of AASHTO M85.

9 - Admixtures: is amended and supplemented as follows:

Delete Subarticle "(c) All other admixtures, …" in its entirety and substitute with the following:

(c) - Superplasticizing Admixtures: The superplasticizer admixture shall be a high-range water reducer (HRWR) capable of increasing the slump of the mix from approximately 2.25" to 7" upon the addition of the amount recommended by the respective manufacturer. The HRWR shall conform to AASHTO M194, Type F or Type G and shall be approved by the Engineer. The use of this material shall be in strict accordance with the respective manufacturer's written instructions and procedures.

10 - Curing Materials: is amended and supplemented as follows:

(c) Liquid Membrane Forming Compound: add the following:
No liquid membrane forming compound shall be used for Class "S" concrete.

6.01.3 - Construction Methods: is supplemented with the following text. (Where this specification deviates from the Department Standard Specification, the intent of this text shall govern.)

5 - Composition: Add the following:

Class "S" concrete shall conform to the requirements as specified in Article M.03.01 as amended herein. Class "S" concrete shall contain not less than 6.5 percent and not more than 8.5 percent entrained air at the time of placement.

The Class "S" concrete shall have a minimum 3000 psi compressive strength at 28 days.

6 - Consistency: Add the following:

Class "S" concrete shall have a slump range of 2 to 4 inches prior to the addition of the HRWR and from 6 to 8 inch slump after the addition of the HRWR. The addition rates of the air entraining admixture and the HRWR will vary. Frequent field testing of the air content and slump prior to and after addition of the HRWR will be the determining factor of actual addition rates for each admixture.

7 - Mixing Concrete: Add the following:

For hand mixing of Class "S" concrete, the Contractor shall provide scale(s) approved by the Engineer in which cement and aggregate can be accurately weighed for the required mix proportions.

The Contractor shall also have measuring graduates marked in ounces for the proportioning of the A.E.A. and the HRWR. Do not mix the A.E.A. and the HRWR together before adding to the mix; the resultant solution will not work. Do not add the A.E.A. and the HRWR at the mixer simultaneously, these admixtures must be added separately in the mixing cycle. All manufactured materials shall be stored, mixed and used in strict accordance with the written recommendations of the respective manufacturers.

19 - Curing Concrete: Add the following:

Concrete shall be cured by leaving forms on for seven (7) days and wetting them frequently.

Add the following subarticles:

25 - Material Storage: The Contractor shall store and maintain the A.E.A. and the HRWR materials in clean original containers as delivered by the manufacturer.

26 - Repair Procedure: A survey shall be undertaken by the Contractor of the vertical faces of concrete to be patched with this material, under the direction and to the satisfaction of the Engineer, to determine the exact limits and locations of all areas to be repaired under this item.

Loose and deteriorated concrete shall be chipped away back to sound concrete. The exposed surfaces shall be thoroughly sandblasted and vacuumed immediately prior to forming.

Hollow areas in the existing concrete shall be completely exposed by chipping away back to sound concrete and thoroughly sandblasted and vacuumed immediately prior to forming.

Spalled and scaled areas shall be cleaned of all loose deteriorated concrete. The exposed surfaces shall be thoroughly sandblasted and vacuumed immediately prior to forming.

Removal of unsound concrete material shall be such as to facilitate uniform placement of fresh concrete. All upper areas of excavated voids shall slope evenly out to within one inch (1”) of the face of the concrete to preclude entrapping air and forming hollow spots in the freshly placed concrete. Within one inch (1”) of the surface, the outline shall be essentially normal (perpendicular) to the surface.

All surfaces of exposed concrete and reinforcing steel shall be free of oil, solvent, grease, dirt, dust, bitumen, rust, loose particles and foreign matter. Prior to sandblasting of concrete and steel surfaces, all petroleum contamination on these surfaces shall be removed by appropriate solvent or detergent cleaning operations.

Extreme care shall be taken where reinforcing steel is uncovered not to damage the steel or its bond in the surrounding concrete. Pneumatic tools shall not be placed in direct contact with reinforcing steel. Maximum 30 pound size hammers shall be used for general chipping and removal, while maximum 15 pound size shall be used behind reinforcing steel. Exposed

reinforcing shall remain in place except where specifically indicated for removal by direction of the Engineer. Exposed reinforcing steel shall be sandblasted in accordance with SSPC-SP-6, Commercial Blast Cleaning, to remove all contaminants, rust and rust scale.

In areas where reinforcing steel is found to be surrounded by deteriorated concrete or has at least one-half of its surface area exposed or has less than 1" cover, the depth of removal shall be such as to include all deteriorated concrete but not less than 3/4" below or behind the reinforcing steel.

Where the existing reinforcing steel is severely corroded or damaged, it shall be cut out and replaced with new reinforcing steel of the same size and spacing. Where existing steel is determined by the Engineer to have insufficient cover, it shall be either replaced or adjusted as directed. New steel shall be attached behind existing steel with a minimum lap of 15". Concrete shall be removed to a minimum depth of 3/4" behind the new steel.

When using sandblasting equipment, all work shall be shielded and contained for the protection of the public and the environment.

All excavated areas on vertical surfaces of concrete members shall be formed using forms coated with a plastic or similar film to preclude the use of form release agents. Forms and support systems shall be properly designed in accordance with Subarticle 6.01.03-3. Forms shall be so designed that placement access shall be allowed at the top of each respective formwork assembly for contiguous void areas.

No bonding materials shall be used before or during the placement of this concrete material. Concrete surfaces against which this material is to be placed shall be sound, tight, and thoroughly roughened by the removal and sandblasting procedures specified above. The exposed concrete surfaces shall be dampened with fresh water immediately prior to placement of the fresh concrete by "hosing" down the areas behind the forms as thoroughly as possible. Light rust formations on sandblasted reinforcing steel prior to concrete placement is normal and acceptable.

Prior to forming up vertical surfaces, 4 x 4, 6 gauge reinforcing steel wire fabric conforming to the requirements of M.06.01-3 shall be installed at the proper depth to those areas greater than six square feet (6 sq. ft.) and three inches (3") deep or as directed by the Engineer. The fabric shall be tied to any exposed reinforcing steel or anchored to sound concrete with 1/4" powder actuated anchors such as Hilti "Gunite Clip", W-6 Threaded Stud and Eye-Coupling, or equivalent as approved by the Engineer.

Placement of the fresh concrete shall be in the maximum height lifts possible under the circumstances and all freshly placed concrete shall be consolidated during placement with adequately sized and effective vibrators.

Following curing and stripping, the exposed faces of new concrete shall be finished off with the use of the appropriate tools to blend in the physical appearance to the surrounding areas as much as possible.

Cured patches shall be sounded by the Engineer to detect the presence of any hollow spots. Such spots shall be removed and replaced by the Contractor at his cost.

6.01.4 - Method of Measurement: Add the following:

Class "S" concrete shall be measured for payment by the actual volume in cubic yards of concrete placed and accepted by the Engineer. Wire fabric and reinforcing steel will not be measured for payment.

6.01.5 - Basis of Payment: Amend as follows:

1 - Concrete: Add the following:

Class "S" concrete will be paid for at the contract unit price, per cubic yard, for "Class "S" Concrete", complete in place, which price shall include locating and removing unsound material, sandblasting, cleaning and forming, placing concrete, stripping formwork and finishing new concrete, and all materials, equipment, tools, labor and clean-up incidental thereto.

Add Separate Pay Item:	Pay Unit
Class "S" Concrete	C. Y.

ITEM # 0601270A - FULL DEPTH PATCH (HIGH EARLY STRENGTH CONCRETE)

Description: This item shall consist of the saw cutting concrete, removal of all deteriorated concrete for the full depth of the deck slab, furnishing and installing deformed steel bars, and reconstructing the slab with new concrete, where directed by the Engineer and as hereinafter specified.

Under this item the Contractor shall provide steel deck plates to be used as directed by the Engineer for "Maintenance and Protection of Traffic" over areas where the concrete has been removed full depth but cannot be replaced in time to allow full roadway traffic operations when required by the special provisions. Steel deck plates shall not be used when the posted speed limit exceeds 25 mph. The plates shall remain the property of the Contractor.

Work under this item shall also include the submission of working drawings, detailing the temporary steel deck plates to be utilized, and the method of anchorage.

Materials: The materials shall conform to the following requirements:

1. High Early Strength Concrete – The high early strength concrete shall conform to one of the following:

A. The Contractor shall design and submit to the Engineer for approval a high early strength concrete mix. This mix shall be air-entrained, and shall be composed of Portland cement, fine and coarse aggregates, approved admixtures and additives, and water. The mix shall contain between 4 and 7 percent-entrained air, and shall attain a 6-hour compressive strength of 2,500 psi. Additionally, the mix shall contain shrinkage compensating additives such that there will be no separation of the patched area from the parent concrete. This shrinkage-compensating additive shall be utilized so as to produce expansion in the high early strength concrete of no more than 3 percent.

B. In lieu of the above high early strength concrete mix, the Contractor may propose the use of a proprietary type mix that will meet the same physical requirements as those stated above. A mix design shall be submitted for this material, stating the percentage of each component to be utilized.

2. Regardless of the type of high early strength concrete proposed by the Contractor, substantive data that demonstrates the ability of the material to meet the specification requirements shall be submitted with the proposed mix design at least two weeks prior to its use.

3. Deformed Steel Bars: Section 6.02.

Construction Methods: Construction methods shall conform to the following requirements:

1. Working Drawings and Calculations: Prior to the removal of any concrete, the Contractor shall submit detailed working drawings and design calculations for temporary steel deck plates. These drawings shall include complete details of materials, dimensions, and anchorage methods. Working drawing and calculations shall be prepared by and sealed by a Professional Engineer registered in the state of Connecticut. Work shall not be started until approval from the Engineer has been obtained and required materials and equipment are available at the site.

2. Inspection of the Structural Slab: Before any existing concrete is removed from the structural slab, the Contractor will provide the Engineer clear access to the bridge deck. During this time, the Engineer will perform an inspection of the structural slab and designate areas where concrete removal will be required. Due to the nature of the operations, the inspection can be performed only after some existing materials, notably overlays and waterproofing systems, have first been removed from the structural slab. It shall be the responsibility of the Contractor to arrange the construction schedule so that the required operations may be performed without causing delay to the work.

No operations will be performed by the Engineer until after the following construction work has been completed:

a) The existing bituminous overlay or concrete wearing course, if present, has been removed.

b) The existing waterproofing system, if present, has been removed.

The removal of this material will be paid for under other applicable items.

It shall be the responsibility of the Contractor to inform the Engineer, in writing, of the date that a structure will be available for inspection operations. Notification shall be given to the Engineer at least seven (7) days prior to the date that the area in question will be in a condition acceptable to the Engineer.

The Contractor is hereby informed that the following time period will be necessary to perform the required inspection operations:

One working day with suitable weather conditions per each six thousand square feet, or portion thereof, of structural slab area.

The Contractor will not be allowed to do any further work to the structural slab, until all necessary inspection operations have been performed, unless given permission by the Engineer. The Contractor will include any costs related to the allowance for this inspection in the general cost of the work.

3. Removal of Deteriorated Concrete: All deteriorated concrete shall be removed within the limits shown on the plans and where ordered by the Engineer. The lateral limits of each area to be repaired will be delineated by the Engineer and suitably marked. Where several areas to be repaired

are very close together, the Engineer may combine these individual patches into a large area. The outlines of each such area shall first be cut to a depth of one-half (1/2) inch with an approved power-saw capable of making straight cuts. In the event that reinforcing steel is encountered within the upper 1/2 inch depth during sawing operations, the depth of saw-cut shall immediately be adjusted to a shallower depth so as not to damage the steel bars. If so directed by the Engineer, saw cutting shall again be carried down to the 1/2 inch depth at other locations of repair provided reinforcing steel is not again encountered. Where over-breakage occurs resulting in a featheredge, the featheredge be squared up to a vertical edge in an approved manner. Where sawing is impractical, the areas shall be outlined by chisel or other approved means.

The removal of concrete shall be by hydro-demolition or pneumatic hammer methods and shall be governed by the requirements set forth in the special provision Item "Partial Depth Patch" and as directed by the Engineer.

The Contractor shall take adequate measures to prevent concrete debris from falling to any area below the structure and onto adjacent roadway lanes. All debris shall be promptly cleaned up and removed from the site. All material removed shall be satisfactorily disposed of by the Contractor.

Where existing reinforcing steel is damaged or has insufficient cover as determined by the Engineer, it shall be cut out and replaced with new reinforcing steel the same size, with a minimum length for lap splices as indicated on the plans or as directed by the Engineer.

4. Surface Preparation: Sound reinforcing steel which is in the proper position in the slab shall be left in place and cleaned of all concrete. The smaller fragments shall be removed with hand tools or by water blast cleaning.

The newly exposed reinforcing steel and concrete faces shall be cleaned of loose or powder-like rust, oil solvent, grease, dirt, dust, bitumen, loose particles, and foreign matter just prior to patching.

Existing concrete surfaces against which the new patch will be placed shall be dampened. All free water shall be removed from the surface.

Forms shall conform to the pertinent requirements of Article 6.01.03-3.

The cleaned concrete surface area to receive patching material shall be wetted for a one hour period immediately prior to placement of the concrete patch. Any standing water shall be blown out with compressed air prior to application of binding grout and patch material.

After wetting of the deck patch area to receive patching, and removal of the standing water, cement binding grout shall be scrubbed into the concrete patch bonding surface with stiff bristled brushes. All bonding surfaces in the patch area shall receive a coating of bonding grout within a time period not to exceed five (5) minutes prior to placement of the concrete patch material.

5. Mixing, Placing, and Finishing: Mixing and placing concrete shall be done in accordance with the applicable portions of Article 6.01.03. Mixing and placing shall not be executed unless the ambient temperature is above 40 degrees F. and rising.

The concrete mix shall be properly placed to insure complete contact around all reinforcing steel and against existing concrete at patch edges and compacted to a level slightly above the surrounding deck surface. Vibrators of the appropriate size shall be used for all consolidation of the concrete, regardless of the size of the patch area, with no hand tamping or rodding allowed. Concrete may be moved horizontally with the aid of hand tools, but not with the use of vibrators (excessive vibration shall be avoided).

Vibrating plates or vibrating screed shall be used on the surface of all patches for strike off and consolidation. After the concrete has been spread evenly and compacted to a level slightly above the adjacent concrete surface, the vibrating plate or screed shall be drawn over the surface at a uniform speed without stopping, in order to finish the surface smooth and even with adjacent concrete. The surface shall be float finished. Finishing operations shall be completed before initial set takes place.

6. Curing: Immediately after finishing of the patch area, a sheet of 4 mil polyethylene shall be placed over the repair area, in conjunction with insulating curing material. This material shall be a minimum of 2-inch thick closed cell extruded polystyrene insulation board that conforms with the requirements of ASTM C578. It shall have a minimum certified R-value of ten (10). The insulating material shall extend a minimum of 12 inches beyond the limits of the patch area, and shall be kept in intimate contact with the surrounding payment surface to prevent lifting of the material. It shall be weighted down with sandbags that weight at least 15 pounds each. The sandbags shall be placed a minimum of two (2) feet on center around the patch area.

Cured patches, having a hollow sound when chain dragged or tapped (indicating delamination), shall be replaced by the Contractor at his expense until a patch acceptable to the Engineer is in place.

7. Tolerances in Finished Patch Surfaces: The surface profile of the patched area shall not vary more than one-eighth inch in a distance of 10 feet, when a 10 foot long straightedge is placed on the surface at any angle relative to the centerline of the bridge. Humps in the patch that exceed the one-eighth inch tolerance shall be ground down by approved machinery. Sags or depressions in the surface of the patch area that exceed one-eighth inch tolerance as determined by the Engineer shall be repaired by removal of the concrete in the depression to a depth of one inch and repaired in the previously described manner.

8. Testing: The Contractor shall form, cure and test all concrete test cylinders under supervision of a representative of the Department. The dimensions, type of cylinder mold, number of cylinders, and method of curing shall be as directed by the Engineer.

The Contractor shall provide a portable compressive testing machine, on site, for the purpose of testing all compressive strength cylinders. All testing shall be in accordance with the

requirements of ASTM C39. NOTE: This compressive testing machine must be calibrated in accordance with the provisions of Section 5, ASTM C39.

9. Time Schedule: Traffic will not be allowed on any areas where the Contractor has placed and finished concrete until the material has properly cured as specified, and has developed the required strength of 2,500 psi as determined by the compressive strength test, or until the Engineer authorizes its opening to traffic.

All work shall proceed as required by the "Maintenance and Protection of Traffic" and "Prosecution and Progress" specifications elsewhere within the contract documents.

If, in certain areas, the Contractor cannot complete replacement operations in time, he shall provide and install steel deck plates to allow full traffic operations over the unpatched areas. The plates shall be secured to the deck to prevent movement. The plates shall be removed and work completed on the area during the next schedule work period. Installation and removal shall be done in accordance with approved working drawings for temporary steel deck plates. Steel plates shall not be used when the posted speed limit exceeds 25 mph.

Method of Measurement: This work will be measured for payment by the actual volume in cubic yards of replacement concrete, complete and accepted. No deduction will be made for the volume of reinforcing steel. Removal of concrete will not be measured for payment.

Basis of Payment: This work will be paid for at the contract unit price per cubic yard for "Full Depth Patch (High Early Strength Concrete)" complete in place, which price shall include sawcutting and removal of concrete, surface preparation installation and removal of steel deck plates, furnishing and installing deformed steel bars, concrete replacement, all equipment, tools, labor and work incidental thereto.

Pay Item	Pay Unit
Full Depth Patch (High Early Strength Concrete)	C.Y.

ITEM # 0601318A - PARTIAL DEPTH PATCH

Description: Work under this item shall consist of the removal of spalled, delaminated or otherwise deteriorated concrete from existing bridge decks and/or approach slabs by hydro-demolition methods, and replacement with fast setting patching material as shown on the plans, as directed by the Engineer, and hereinafter specified.

Where ordered by the Engineer, work under this item shall also include repairing pop-outs on the underside of the deck caused by the removal of deteriorated concrete.

Work under this item shall also include the furnishing and installation of reinforcing bar wire ties and vertical supports on inadequately supported and/or vibrating reinforcing steel within deck patch areas, as ordered by the Engineer.

Materials: The materials shall conform to the following requirements:

1) Patching Material: The patching material shall be a concrete composed of a quick setting cement, fine aggregate, coarse aggregate and water. This concrete shall harden within 40 minutes, and develop minimum compressive strengths of 1,000 psi within one hour after set and 3,000 psi within three days.

The Contractor shall design and submit a quick setting mix to the engineer for approval. The mix proportions and method of application shall be in accordance with the manufacturer's recommendations. Sources of supply of all the materials shall be clearly indicated.

Fine aggregate shall conform to the requirements of Subarticle M.03.01-2.

The coarse aggregate shall conform to the requirements of Subarticle M.03.01-1. The required grading shall be obtained by using 100 percent of No. 67 size coarse aggregate. Grading of the aggregate shall conform to the gradation table of Article M.01.01.

Water shall conform to the requirements of Subarticle M.03.01-4.

Unless otherwise approved by the Engineer, the quick setting cement shall be one of the following materials:

Gypsum Based Materials:

Duracal
United States Gypsum Co.
Chicago, IL 60680
800-296-6770

Five Star Concrete Patch
U.S. Grout Corporation
Fairfield, CT 06430
203-336-7900

FOX 928
Fox Industries, Inc.
Baltimore, MD 21211
410-243-8856
410-296-6770

IFSCEM 110
American Stone Mix, Inc.
8320 Bellona Avenue
Towson, MD 21204

Cementitous Based Materials:

Emaco T-415
Master Builders, Inc.
23700 Chagrin Blvd.
Cleveland, OH 44122
800-628-7378

Perma-Patch
Dayton Superior Corporation
PO Box 355
Oregon, IL 61061
800-745-3707

Rapid Set DOT Cement
CTS Cement Manufacturing
1023 Dogwood Lane
West Chester, PA 19382
215-429-4956

Speed Crete Green Line
Tamms Industries
730 Casey Ave.
Wilkes-Barre, PA 18702
800-218-2667

Fastcrete
Silpro Corporation
2 New England Way
Ayer, MA 01432
508-772-4444

Other patching products not currently approved by the Department may also be substituted provided that the Contractor submits to the Department the manufacturer's literature and a sufficient quantity of the proposed patching materials for field testing and evaluation. Further information regarding approval procedures may be obtained by contacting the Department's Research and Materials Testing Laboratory at 280 West Street, Rocky Hill, CT 06067. No substituted patching material shall be used until it has been approved in writing by the Department.

2) Epoxy Resin: The epoxy resin shall be a two component system. The base polymer shall be a thermosetting resin of the epoxy type. The epoxy resin shall be composed of 100% reactive constituents, which are a condensation product of the reaction of epichlorohydrin with bisphenol ether of bisphenol A, containing no more than trace amounts of hydrolyzable chloride. The epoxy resin shall have an epoxide equivalent between 465 and 530.

The reacting system shall consist of a blend of condensation polymers of dimerized and trimerized unsaturated fatty acids and an aliphatic polyamine.

Unless otherwise specified, pigmentation shall be required in the system so that the cured coating shall conform to the Federal Color Standard 595, No. 16357.

a) Physical Requirements of (Mixed) Epoxy Resin System:

A mixture of both components in the proportions recommended by the manufacturer shall conform to the following requirements:

Viscosity - 500 to 800 centipoises at 77°F
Pot life - 7 hours minimum at 75°F
Minimum solids content - 48%

The cured system shall not exhibit amine blushing or sweating.

When testing for abrasion by ASTM Designation D968, the pigmented finish coats shall require a minimum of 50 liters of sand to abrade a one mil thickness of coating.

A 2 ½ mil dry film thickness of the coating tested according to ASTM Designation D522 shall pass a 1/8 inch diameter mandrel test without splitting the film or causing loss of bond.

b) Sampling:

A representative sample of each component sufficient for the test specified shall be taken by a Department representative either from a well-blended bulk lot prior to packaging or by withdrawing 3 fluid ounce samples from no less than 5 percent by random selection of the containers comprising the lot or shipment. Unless the samples of the same component taken from containers show evidence of variability, they may be blended into a single composite sample to represent that component. The entire lot of both components may be rejected if samples submitted for test fail to meet any requirements of this specification.

c) Packaging and Marking:

The two components of the epoxy resin system furnished under these specifications shall be supplied in separate containers, which are non-reactive with the materials contained therein. The size of the container shall be such that the recommended proportions of the final mixture can be obtained by combining one container of one component with one or more whole containers of the other component.

Containers shall be identified as base polymer and reacting system, and shall show the mixing directions and usable temperature range as defined by these specifications. Each container shall be marked with the name of the manufacturer, the lot or batch number, the date of packaging, pigmentation if any, and the quantity contained therein in pounds and gallons.

Printed instructions from the manufacturer for mixing and applying the material shall be included.

Potential hazards shall be so stated on the package in accordance with the Federal Hazardous Products Labeling Act.

d) Control of Materials:

A Materials Certificate will be required in accordance with Article 1.06.07, certifying the conformance of the epoxy resin to the requirements set forth in this specification.

Construction Methods:

1) Inspection of the Structural Slab: Before any existing concrete is removed from the structural slab, the Contractor will provide the Engineer clear access to the bridge deck. During this time, the Engineer will perform an inspection of the structural slab and designate areas where concrete removal will be required. Due to the nature of the operations, the inspection can be performed only after some existing materials, notably overlays and waterproofing systems, have first been removed from the structural slab. It shall be the responsibility of the Contractor to arrange the construction schedule so that the required operations may be performed without causing delay to the work.

No operations will be performed by the Engineer until after the following construction work has been completed:

a) The existing bituminous overlay or concrete wearing course, if present, has been removed.

b) The existing waterproofing system, if present, has been removed.

Note: The removal of this material will be paid for under other applicable items.

It shall be the responsibility of the Contractor to inform the Engineer, in writing, of the date that a structure will be available for inspection operations. Notification shall be given to the Engineer at least seven (7) days prior to the date that the area in question will be in a condition acceptable to the Engineer.

The Contractor is hereby informed that the following time period will be necessary to perform the required inspection operations:

One working day with suitable weather conditions per each six thousand square feet, or portion thereof, of structural slab area.

The Contractor will not be allowed to do any further work to the structural slab, until all necessary inspection operations have been performed, unless given permission by the Engineer.

The Contractor will include any costs related to the allowance for this inspection in the general cost of the work.

2) Hydro-Demolition Water and Equipment: All hydro-demolition equipment should be capable of selectively removing spalled, delaminated or otherwise deteriorated concrete and cleaning the existing reinforcing steel of all rust and corrosion products by use of high-velocity water jets acting under continuous automatic control.

The hydro-demolition equipment shall consist of filtering and pumping units operating in conjunction with a remote-controlled robotics device

All hydro-demolition equipment shall be equipped with an angled and rotating water nozzle to prevent interference of the existing reinforcing steel with the removal of concrete.

The maximum allowable noise level caused by equipment used for the removal of deck concrete shall not exceed ninety (90) decibels on the "A" weighted scale, as measured at the nearest residence or occupied building. The Contractor shall demonstrate, to the satisfaction of the Engineer, that his equipment will meet this requirement before the use of such equipment will be allowed.

The make and model numbers of hydro-demolition equipment shall be submitted for approval by the Engineer. No hydro-demolition work shall be initiated until approval by the Engineer is granted.

The Contractor shall provide structurally adequate shields approved by the Engineer for protection of adjacent traffic lanes in the vicinity of the removal and cleanup operations.

Water used for the hydro-demolition shall be potable.

The Contractor is advised that the withdrawal of more than 50,000 gallons of water per day from a single source other than from a municipal water system shall require a diversion permit issued by the Department of Environmental Protection, Water Resources Unit, in accordance with the Connecticut Water Diversion Policy Act PA 84-402, CGS Sections 22a-365 through 22a-378.

3) Hydro-Demolition Drainage Runoff Control: At least two weeks prior to the planned initiation of hydro-demolition operations, the Contractor shall submit to the Engineer for approval a comprehensive plan for the containment, filtration and disposal of hydro-demolition runoff water and concrete debris.

The plan shall ensure that all concrete debris and particulant matter will be removed from hydro-demolition runoff water prior to its release to the environment.

The plan shall include provision for the concurrent vacuuming of all runoff water at the immediate vicinity of the hydro-demolition operation. Runoff water shall be completely contained and vacuumed into a suitably sized water tight mobile tank for transport to a disposal site sedimentation basin approved by the Engineer.

Hydro-demolition operations shall proceed only with the simultaneous operation of a runoff water vacuum pickup in the immediate area of the hydro-demolition operation. Runoff water shall not be allowed to flow across adjacent travel lanes, across bridge joints nor through any existing bridge drainage system.

The size and location of the disposal site sedimentation basin shall be detailed in the containment, filtration and disposal plan. The sedimentation basin shall be properly sized so that uncontrolled overflow does not occur. At the conclusion of hydro-demolition operations, the sedimentation basin and all concrete debris shall be removed and the area restored to its original condition.

The plan shall additionally conform to all applicable requirements of Section 1.10 Environmental Compliance of the Standard Specification.

The approval by the Engineer of the runoff containment, filtration and disposal plan shall in no way relieve the Contractor of any responsibility for its safe and effective performance.

4) Calibration and Testing of Hydro-Demolition Equipment: A trial area shall be designated by the Engineer to demonstrate that the equipment, personnel and methods of operation are capable of producing results satisfactory to the Engineer. The trial area shall consist of two patches, each of approximately 20 square feet, one area deteriorated and/or defective concrete and one area of "sound" concrete as determined by the Engineer.

Area of sound concrete is defined as: An area free from chemical defects, delamination, spalling, cracks, etc.

In the "sound area of concrete", the equipment shall be programmed to remove concrete to a depth 1 inch $\pm$ 1/4 inch below the top reinforcing steel mat.

After completion of the above test area, the equipment shall be located over the deteriorated and/or defective concrete and using the same parameters for sound concrete removal, remove all deteriorated and/or defective concrete. If a satisfactory result is obtained, these parameters may be used as a basis for the production removal.

If, after calibrating the hydro-demolition equipment and beginning removal operations in a particular zone or area, insufficient removal of concrete is being obtained in the opinion of the Engineer, the Contractor shall recalibrate the hydro-demolition equipment for that zone or area to the satisfaction of the Engineer.

5) Removal of Deteriorated Concrete: All deteriorated concrete designated for removal under this construction item shall be removed within the limits shown on the plans and where ordered by the Engineer. The lateral limits of each area to be repaired will be delineated by the Engineer and suitably marked. Where several areas to be repaired are very close together, the Engineer may combine these individual patches into a large area. The outlines of each such area shall first be cut to a depth of one-half (1/2) inch with an approved powersaw capable of making straight

cuts. In the event that reinforcing steel is encountered within the upper 1/2 inch depth during sawing operations, the depth of saw-cut shall immediately be adjusted to a shallower depth so as not to damage the steel bars. If so directed by the Engineer, saw cutting shall again be carried down to the 1/2 inch depth at other locations of repair provided reinforcing steel is not again encountered. Where over-breakage occurs resulting in a featheredge, the featheredge shall be squared up to a vertical edge in an approved manner. Where sawing is impractical, the area shall be outlined by chisel or other approved means.

All deteriorated concrete shall be removed by hydro-demolition methods except under the following circumstances where pneumatic hammers may be used when approved by the Engineer:

a) The removal of any remaining thin concrete ridges or "shadows" directly beneath reinforcing bars.

b) When necessary to achieve required clearance around lap splices in the repair of deteriorated or damaged reinforcing steel.

c) In areas inaccessible to hydro-demolition.

d) The removal of deteriorated concrete for deck repair areas less than 10% of surface area per span.

The weight of pneumatic hammers when used shall not exceed 30 pounds for concrete removal above the top reinforcing steel nor 15 pounds for concrete removal below the top reinforcing steel.

The depth of concrete removal shall be at least 1inch below the top reinforcing steel mat but shall be such as to include all spalled, delaminated, or otherwise deteriorated concrete. The Engineer will be sole determiner of what constitutes deteriorated concrete, using sounding methods or other evaluation measures at his discretion.

Within one hour following the initiation of a hydro-demolition operation in any patch area, all loose concrete debris should be removed, followed by water flushing of the existing concrete bonding surface to completely remove all traces of concrete debris and cement residue so that rebonding to the surface of the remaining sound concrete will be prevented. If it is not convenient to clean and flush the patch area within this time framework, all steel reinforcing and concrete bonding surfaces shall be cleaned subsequently by high pressure water blasting at a nozzle pressure not less than 3,000 psi with a sufficient volume to completely remove all rebonded debris and laitance.

Where pneumatic hammers are used, the minimum depth of removal shall be no more than 1 inch shallower than any adjacent hydro-demolished deck excavation.

Where the existing reinforcing steel is damaged or corroded, it shall be cut out and replaced with new reinforcing steel of the same size. Any sound reinforcing steel damaged during the concrete removal operations, shall be repaired or replaced by the Contractor at his expense as directed by the Engineer. New steel shall be attached beneath or beside existing steel with a minimum splice length as indicated on the plans, or as directed by the Engineer. The concrete shall be removed to a minimum depth of 1 inch below the new steel.

6) Surface Preparation: Sound reinforcing steel which is in the proper position in the slab shall be left in place and cleaned of all concrete, the smaller fragments to be removed with hand tools in patch areas where pneumatic hammers were used.

Reinforcing bar wire ties and vertical supports shall be installed on inadequately supported and/or vibrating reinforcing steel, as directed by the Engineer.

The concrete surface and reinforcing steel to receive patching material shall be either sandblasted or water blasted, followed by air blasting in order to remove all loose particles and dust. All blasting operations shall be performed using techniques approved by the Engineer, taking care to protect all pedestrians, traffic, and adjacent property. All compressed air sources shall have properly sized and designed oil separators, attached and functional, to allow delivered air at the nozzle to be oil-free. The patch area shall be cleaned of all additional loose or powder-like rust, oil, solvent, grease, dirt, dust, bitumen, loose particles, and foreign matter just prior to patching.

If the patch area was not cleaned and flushed with clean water immediately following hydro-demolition, or if run-off from a nearby hydro-demolition operation was allowed to travel through the previously cleaned and flushed patch surface, all affected concrete and steel reinforcing bonding surfaces shall be water blast cleaned at a nozzle pressure not less than 3,000 psi as directed by the Engineer, to assure that all remaining bond inhibiting laitance is completely removed.

The entire concrete surface to be patched shall be dampened. All free water shall be removed from the patch area.

7) Mixing, Placing, and Finishing: Mixing and placing concrete should not be done unless the ambient temperature is above 35°F. All mixing shall be accomplished by means of a standard drum-type portable mixer. A continuous type mobile mixer may be used if permitted by the Engineer. The Contractor shall calibrate the mobile mixer under supervision of the Engineer. Calibration shall be in accordance with the applicable sections of ASTM method C685. The total mix shall be limited to the quantity that can be mixed and placed in 15 minutes. The concrete mix shall be spread evenly and compacted to a level slightly above the pavement surface. Vibration, spading or rodding shall be used to thoroughly compact concrete and fill the entire patch area. Where practical, internal vibration shall be used in cases where concrete has been removed below the reinforcing steel. Hand tamping shall be used to consolidate concrete in smaller patches, including popouts.

Vibrating plates or vibrating screeds shall be used on the surface of all patches for strike off and consolidation. After the concrete has been spread evenly and compacted to a level slightly above the pavement surface, the vibrating plate or screed shall be drawn over the surface at a uniform speed without stopping, in order to finish the surface smooth and even with adjacent concrete.

The surface shall be float finished.

Finishing operations shall be completed before initial set takes place.

Cured patches, having a hollow sound when chain dragged or tapped (indicating delamination), shall be replaced by the Contractor at his expense until a patch acceptable to the Engineer is in place.

8) Tolerances in Finished Patched Surfaces: The surface profile of the patched area shall not vary more than one-eighth inch in a distance of 10 feet, when a 10 foot long straightedge is placed on the surface at any angle relative to the centerline of the bridge. Humps in the patch that exceed the one-eighth inch tolerance shall be ground down by approved machinery. Sags or depressions in the surface of the patch area that exceed one-eighth inch tolerance shall be repaired by removal of the concrete in the depression over an area determined by the Engineer to a depth of one inch and repaired in the previously described manner.

9) Underside of Bridge Deck Treatment: The Engineer shall examine the underside of the bridge deck for pop-outs caused by the removal of deteriorated concrete. The surface area of pop-outs shall be coated with epoxy resin where ordered by the Engineer. The concrete surface and exposed reinforcing steel, if any, which is to receive the coating material shall be cleaned of all loose or powder-like rust, oil, dust, dirt, loose particles, and other bond inhibiting matter just prior to coating.

The epoxy resin shall be mixed in accordance with the manufacturer's instructions. Also in accordance with the manufacturer’s instructions, two coats of the mixed material shall be applied in uniform coats of approximately 2 to 3 mil dry film thickness each.

If the pop-outs extend beyond the bottom layer of reinforcing steel, the pop-outs shall be repaired as ordered by the Engineer.

10) Test Cylinders: The Contractor shall make and perform compressive strength tests on representative cylinders under the supervision of the Engineer. The dimensions, type of cylinder mold and number of cylinders shall be specified by the Engineer. Traffic shall not be permitted on patched surfaces until the patch material attains a strength of 1800 psi, as determined by breaks of the test cylinders.

A portable compression testing machine shall be provided by the Contractor and available on site for cylinder testing. All testing and equipment shall conform to ASTM C39.

Note: This compression machine must be calibrated in accordance with the provisions of Section 5, ASTM C39.

11) Time Schedule: Work under this item begun on any specific bridge during a construction season shall be completed, at least, to include this item, membrane waterproofing and placing of first course of wearing surface as soon as possible and specifically before the beginning of the construction season's winter shutdown.

All work shall proceed as required by the "Maintenance and Protection of Traffic" and "Prosecution and Progress" specifications elsewhere within the contract documents. Traffic will not be allowed on any areas where the Contractor has removed deteriorated concrete until a minimum of 1.5 hours after the placing and finishing operations on the areas are complete as required by this specification.

Method of Measurement: This work will be measured for payment by the actual number of cubic feet of patching material used in acceptable concrete deck patches, except where the Engineer determines that the Contractor has unnecessarily removed sound concrete. Where sound concrete has been unnecessarily removed, the replacement concrete will not be measured for payment.

The actual number of cubic feet of patching material will be determined by the actual product yield per bag based upon the Contractor's mix design as determined by the Department's Material Testing Lab.

The Contractor shall provide the Engineer with a statement certifying the number of bags of patching material incorporated into the work.

Basis of Payment: This work will be paid for at the contract unit price per cubic foot of deck concrete repaired for "Partial Depth Patch", complete in place and accepted, which price shall include removal of deteriorated concrete, surface preparation of patch areas, epoxy resin coating of the underside of deck pop-out surfaces, concrete replacement, the furnishing and installation of reinforcing bar wire ties and vertical supports for inadequately supported existing reinforcing steel, all materials, equipment, including the portable compression testing machine required for the testing of the repair material, tools, labor and work incidental thereto.

Pay Item	Pay Unit
Partial Depth Patch	C.F.

ITEM # 0601509A – REMOVE CONCRETE HEADERS

Description: Work under this item shall consist of removing the existing portland cement concrete headers or elastomeric concrete headers located at deck joints on bridges. It is anticipated that the portland cement concrete headers were cast monolithically with the deck itself and contain some reinforcing steel. Work under this item shall also include the removal of the existing joint components, such as compression seals, glands, steel angles, anchors or other connection devices, etc.

Construction Methods: The tops of the concrete headers shall be removed to a level flush with the top of the remaining adjacent deck slab. Headers shall be removed for their full width, from curbline to curbline. In situations where the existing backwall extends to the same height as the adjacent header, the top of the backwall will be removed under this item, as well.

Saw cutting and grinding shall be used, as appropriate, to ensure neat limits of removal and ensure a finished surface that is smooth and free of irregularities that may damage the new waterproofing membrane. Reinforcing steel, if encountered, shall be cut off and removed. Protruding ends of cut off reinforcing steel shall be ground flush to the horizontal removal line.

All components of the existing joint systems shall be removed where practical. In instances where anchorages are sound and located below the top of the horizontal removal line, they may be cut off from the components that are to be removed and left in place with the approval of the Engineer in the field.

Method of Measurement: The actual length in feet, measured along the centerline of the header removed, from curbline to curbline, shall be measured for payment. The entire raised portion, on both sides of a joint, shall be considered as one header for purposes of measurement and payment.

Basis of Payment: This work shall be paid for at the contract unit price, per linear feet, for "Remove Concrete Headers" which price shall include all materials, equipment, tools and labor, incidental to.

Pay Item	Pay Unit
Remove Concrete Headers	L.F.

ITEM # 0602965A - DRILLING HOLES AND GROUTING REINFORCING BARS

Description: Work under this item shall consist of drilling holes in concrete and grouting deformed steel bars into the holes at the locations shown on the plans, in accordance with the plans, the grout Manufacturer's recommendations, and as directed by the Engineer. Drilling holes into existing concrete and inserting smooth dowel bars shall also be included under this item.

Materials: The adhesive bonding material shall be a resin compound specially formulated to anchor reinforcing bars within holes drilled into concrete for the purpose of resisting tension pull-out. The adhesive bonding materials shall be selected from the current Connecticut Department of Transportation Approved Product List.

Certification: A Materials Certificate and a Certificate of Compliance shall be required for the adhesive bonding material in accordance with Article 1.06.07 of the Department Standard Specification, certifying the conformance of this material to the requirements stated herein.

Deformed steel reinforcing bars and smooth steel dowel bars shall conform to the requirements of ASTM A615, Grade 60 ksi.

Construction Methods: The Contractor shall drill holes into the concrete to the depth and at the locations shown on the plans.

The Contractor shall submit the following to the Engineer for approval: type of drill, diameter of bit, method of cleaning holes and method of placement of the adhesive bonding material. Specifications and recommendations for the aforementioned may be obtained from the Manufacturer of the adhesive bonding material. The weight of the drill shall not exceed 20 pounds.

The reinforcing bars shall be able to develop a pull-out resistance of 90 percent of their nominal yield strength when bonded at the embedment depths provided.

The Contractor shall provide the minimum cover for the bars as shown on the plans.

If existing reinforcing steel is encountered during drilling, the holes shall be relocated only if approved by the Engineer. Abandoned holes shall be filled with non-shrink grout.

Drilling methods shall not cause spalling, cracking, or other damage to the concrete. Any areas damaged by the drilling operation shall be repaired by the Contractor in a manner suitable to the Engineer and at no expense to the State.

The Contractor shall take necessary precautions to prevent any materials from falling onto the ground below.

Method of Measurement: Each reinforcing bar grouted into a drilled hole and accepted, by the Engineer, shall be measured for payment. Each dowel bar inserted into a drilled hole and accepted, shall be measured for payment. Abandoned holes shall not be measured.

Basis of Payment: This work will be paid for at the contract unit price, per each, for "Drilling Holes and Grouting Reinforcing Bars", which price shall include drilling and preparing holes, and applying adhesive bonding material into the holes. The cost of filling abandoned holes with grout, if necessary, shall be included under this item.

The cost of providing deformed reinforcing bars and smooth dowels shall be included under the item "Deformed Steel Bars" or "Deformed Steel Bars – Epoxy Coated".

Pay Item	Pay Unit
Drilling Holes and Grouting Reinforcing Bars	Ea.

ITEM # 0603253A - DISPOSAL OF LEAD DEBRIS

Description: Under this item the Contractor shall dispose of all debris that has been classified or identified as hazardous by the Department. This debris is the collected by-product of the removal of paint containing lead, removal of lead based products, and chemical solvents used to remove paint. The Department will sample and test the debris in accordance with the criteria required by the Department's Division of Environmental Compliance.

The Contractor shall conform to the latest requirements of the Hazardous Waste Management Regulations prepared by the D.E.P.'s Hazardous Waste Management Section, subject to regulations of Section 22a-449(c) of the Connecticut General Statutes.

Disposal of the debris after testing shall be in strict conformance with all Federal E.P.A. and D.E.P. regulations for hazardous materials.

Material: The debris must be offered for transportation and transported in compliance with the Code of Federal Regulations, Title 49, Chapter 1, Part 173, Subparts A, B, C, and D and Paragraph 178.118. Transport vehicles (hopper or dump type) must be free from leaks and discharge openings must be securely closed during transportation. All storage containers (roll offs or drums) shall have a protective liner and removable lid. These containers shall not have any indentations or damage that would allow seepage of the contained material.

Construction Methods: Prior to generation, a temporary E.P.A. ID number shall be obtained from the Department's Division of Environmental Compliance (telephone number 594-2067 or 594-3344) by the Department's Project Engineer (Construction).

The disposal of the debris classified as hazardous shall be completed within 90 calendar days of the date on which it began to be accumulated in the lined containers. Storage of containers shall be in accordance with current Department procedures.

A licensed hazardous waste transporter and a licensed hazardous waste treatment/disposal facility must be secured from lists available from the D.E.P. and approved by the Department's Division of Environmental Compliance.

The disposal containers shall be labeled with a 6 inch square, yellow, weatherproof, Hazardous waste sticker in accordance with U.S. DOT regulations, by the Contractor. Stickers are available through the Department's Project Engineer (Construction). Additional labels or stenciling shall indicate "Abrasive Blast and/or Construction Paint Residue."

All necessary forms, including the "Uniform Hazardous Waste Manifest" obtained from the Hazardous Waste Management Section of D.E.P., must be filled out, approved and signed by the Department's Project Engineer (Construction), and appropriate copies returned to the Department's Division of Environmental Compliance.

When all necessary procedures have been completed, then the hazardous waste shall be shipped to the hazardous waste disposal facility.

Any spillage of debris during disposal operations i.e. loading, transport and unloading shall be cleaned up in accordance with the Code of Federal Regulations, Title 40, Chapter 1, Part 265, Subparts C and D, at the Contractor's expense.

The Contractor is liable for any fines, costs or remediation costs incurred as a result of their failure to be in compliance with this special provision and all Federal, State and Local laws.

Method of Measurement: This item will be measured for payment by the contract unit price per (55 gallon) barrel of hazardous lead waste. Barrels that have been partially filled because of weight limitations will be measured as a partial unit dependent upon actual volume in barrel. Material may be disposed of in larger containers, with a conversion factor of 353.5 cubic feet to 55 gallon barrel. Materials incidental to the construction, which become contaminated due to the lead debris removal, such as but not limited to, gloves, coveralls, tarps and filters shall be disposed of in accordance with this specification. These incidental materials shall be kept separate from the blast debris. These materials will not be measured for payment, but will be included in the general cost of the work.

Basis of Payment: This work will be paid for at the contract unit price per (55 gallon) barrel, of hazardous lead waste for "Disposal of Lead Debris". The price shall include all materials, transportation, storage containers, disposal, equipment, tools, labor, and work incidental thereto.

Pay Item	Pay Unit
Disposal of Lead Debris	Barrel

ITEM # 0603253A

ITEM #0603444A - LEAD HEALTH PROTECTION PROGRAM (LHPP)

Description: The structure(s) on this project are coated with paint containing lead. Any work which disturbs the paint coating may expose workers to health hazards. The Contractor is fully responsible for the protection of his employees and ConnDOT project-related employees from exposure to lead under OSHA regulations. This item includes all related monitoring, protective equipment, decontamination facilities, hand-wash facilities, necessary shuttle vehicle(s), reports, and services of Certified Industrial Hygienist(s) (CIH).

At least 20 working days prior to performing any work on the structure, the Contractor shall submit to the Engineer a written site specific Lead Health Protection Program (LHPP) prepared by a CIH that covers all workers on the project (Contractor, Subcontractor and ConnDOT representatives). The CIH shall be listed by the American Board of Industrial Hygiene. The LHPP shall include procedures for medical surveillance of the contractors, subcontractors and the state project-related representatives, hazard communication procedures, employee training, protective equipment, and all other procedures that may be necessary to comply with 29 CFR Part 1926.62 pertaining to lead exposure in construction.

Typical work tasks that pose a lead exposure risk consist of, but are not limited to, welding, burning paint, flame cutting, abrasive blast cleaning, grinding, chipping, needle gun cleaning, lead burning, manual scraping and sanding, manual demolition of structures, heat gun cleaning, peening on existing structural steel, abrasive blasting debris cleanup, using lead containing mortar, abrasive blasting enclosure movement and removal, power tool cleaning, lead removal equipment cleaning, decontamination trailer cleaning, rehabilitation of existing structural steel, gouging, and rivet busting.

All projects where employee lead exposure without regard to the use of respirators, may exceed the action level, that is employee exposure to an airborne concentration of lead of 30 micrograms per cubic meter of air (30 $\mu g/m^3$) averaged over an 8-hour period (i.e. removal of paint containing lead, bearing replacement, etc.) must have a decontamination facility and hand-wash facility on site and available for use by the designated staff.

The Contractor shall comply with the requirements of the OSHA Standard for Lead in Construction, 29 CFR 1926.62 and any other applicable federal and state laws. Additional Federal Regulations that must be followed with respect to lead and this specification include, but are not limited to:

29 CFR Part 1910.1000 (a, b, c
Tables Z-1-A, Z-2, and Z-3 as
currently in effect).....Air Contaminants

29 CFR Part 1926.154.....Temporary Heating Devices

29 CFR Part 1910.20.....Access to Employee Exposure and

Medical Records

29 CFR Part 1910.120..... Hazardous Waste Operations & Emergency Response

29 CFR Part 1910.134..... Respiratory Protection

29 CFR Part 1910.141..... Sanitation

29 CFR Part 1910.146..... Permit Required Confined Spaces

29 CFR Part 1910.94..... Abrasive Blasting

29 CFR Part 1926.16..... Rules of Construction

29 CFR Part 1926.20..... General Safety and Health Provisions

29 CFR Part 1926.21..... Safety Training

29 CFR Part 1926.28..... Personal Protective Equipment

29 CFR Part 1926.32..... Competent Person

29 CFR Part 1926.51..... Sanitation

29 CFR Part 1926.55..... Gases, Vapors, Fumes, Dusts and Mists

29 CFR Part 1926.57..... Ventilation

29 CFR Part 1926.59..... Hazard Communication

29 CFR Part 1926.103..... Respiratory Protection

29 CFR Part 1926.200..... Accident Prevention Signs and Tags

29 CFR Part 1926.353..... Ventilation and Protection in Welding, Cutting and Heating

29 CFR Part 1926.354..... Welding, Cutting and Heating in Way of Preservative Coatings

The Contractor shall also comply with the most recent Connecticut Lead Intervention Network in Construction (CLINIC) guidelines and protocols.

FAILURE OF THE CONTRACTOR OR HIS SUBCONTRACTORS TO COMPLY WITH

THE PROVISIONS OF THIS SECTION WILL AFFECT WHETHER THE CONTRACTOR OR HIS SUBCONTRACTOR WILL BE CONSIDERED A RESPONSIBLE CONTRACTOR OR SUBCONTRACTOR ON FUTURE WORK INVOLVING STRUCTURE REHABILITATION AND REMOVAL OF LEAD PAINT COATINGS ON DEPARTMENT OF TRANSPORTATION PROJECTS.

CLINIC personnel or their representatives shall be allowed access to each work site covered by the provisions of the "LHPP" and shall be furnished upon request with such information and assistance by the Contractor as is required to make a complete and detailed inspection.

Materials:

Protective Equipment: Respiratory protective equipment shall conform to 30 CFR Part 11, 29 CFR Part 1910.134, and 29 CFR Part 1926.62. Protective Clothing shall be in conformance with 29 CFR Parts 1910.132 and 1910.133. The minimum protective clothing required shall be head covering, coveralls (reusable or disposable clothing), gloves, dedicated work-boots or disposable over-boots, eye protection, hearing protection and hardhat.

Hand-Wash Facility: The number of facilities to be provided will be dictated by the site(s) and the approved by the Engineer. Each facility shall be equipped with hot and cold clean water, hand soap or similar cleansing agents and individual hand towels or sections made of cloth or paper, warm air blowers or clean individual sections of continuous cloth toweling which the workers will use to wash and dry their hands, face and any exposed skin prior to eating, drinking, smoking or applying cosmetics. Each facility shall be located as close to the work site as is physically possible. Ownership of and liability for the facility shall remain with the Contractor throughout the duration of the project. The facility shall comply with 29 CFR Part 1926.51.

Each portable handwash facility shall be trailer, skid or cart-mounted and have a minimum of one (1) sink with a fresh water tank, and a holding tank. The facility shall also be equipped with hot water heater, eye wash station, storage cabinets, lights for night use, an electric or pneumatic water pump, and lead filtration system. Containers for the collection and disposal of refuse generated at the facility shall also be provided.

Each facility shall be kept in a sanitary condition and clean as defined in the most recent CLINIC and OSHA requirements. At a minimum, the facility shall be cleaned after every shift in which it is used.

Decontamination Facility: The number of facilities to be provided will be dictated by the site(s) and the approved by the Engineer. Each facility shall consist of a "clean" area where workers can remove and store clean street clothing when they arrive on site for work, shower room with hot and cold running water, soap and towels and a "dirty" area where work clothing and personal protective equipment may be stored. The showers shall be located between the two areas. The facility shall have adequate clean storage for all employees who are required to use the facility to store their non-work clothing. The facility shall be located as close to the work site as is physically possible. If the Contractor is unable to locate the decontamination facility close to specific work areas, a designated

shuttle vehicle shall be provided. This vehicle shall be classified as contaminated and shall remain at the job site in the decontamination zone. This vehicle shall be operated and maintained to eliminate any possibility of cross contamination with the support zone. The vehicle shall be cleaned as defined in the most recent CLINIC or OSHA protocols. Ownership of and liability for the facility and shuttle vehicle shall remain with the Contractor throughout. The facility shall comply with 29 CFR Part 1926.51.

The walls, ceiling and floors shall be constructed of impervious material to aid in the cleaning of the facility such as, but not limited to, fiberglass and plastic.

Each decontamination facility shall have adequate floor space to accommodate the work force and a minimum ceiling height of seven feet. Windows shall be of a type that will open and close conveniently, shall be sufficient in number and size to provide adequate light and ventilation and shall be fitted with locking devices and screens. The entrance shall be secure, screened and fitted with a lock.

Each facility shall be provided with a lavatory with hot and cold running water or tepid running water and a lead filtration system. It shall also include hand soap or similar cleansing agents. Individual hand towels, paper or cloth, warm air blowers or clean individual sections of continuous cloth toweling shall be provided.

Showers shall be provided for each 10 employees of each sex or numerical fraction thereof, who are required to shower during the same shift. Body soap or other appropriate cleansing agents convenient to the shower shall be provided. Showers shall be provided with hot and cold water feeding a common discharge line. Employees using showers shall be provided with individual clean towels.

Where working clothes are provided by the employer and become wet or are washed between shifts, provision shall be made to ensure that such clothing is dry before reuse.

Each facility and shuttle vehicle shall be cleaned as required or at least once a week. The "clean" area shall be as defined in the most recent CLINIC or OSHA requirements. If wipe sampling shows that cleaning must be conducted more frequently to maintain this standard, then the frequency of cleaning must be increased. Any wastewater that is generated shall be filtered/treated to be acceptable to current state and/or local standards for discharge into the existing public wastewater system.

The Contractor shall equip each facility with an adequate and safe climate controlled system including all necessary fuel; adequate waterproof lighting fixtures and waterproof electrical outlets. All electrical circuits shall be ground fault protected. The Contractor shall also provide exterior illumination of each decontamination facility site. The minimum illumination level shall be two foot candles for a minimum distance of ten feet on each side of the facility. The Contractor shall provide proper trash receptacle(s) and disposal.

If the decontamination facility remains in service through periods of winter weather, the Contractor shall provide snow and ice removal services for the facility site, including but not limited to, driveways, walkways, parking areas and adjacent sidewalks.

Construction Methods: At least 20 working days prior to performing any work on the structure, the Contractor shall submit to the Engineer a written site specific Lead Health Protection Program (LHPP) prepared by a CIH that covers all workers on the project (Contractor, Subcontractor and ConnDOT representatives). The CIH shall be listed by the American Board of Industrial Hygiene. The LHPP shall include procedures for medical surveillance of the contractors, subcontractors and the state project-related representatives, hazard communication procedures, employee training, protective equipment, and all other procedures that may be necessary to comply with the noted requirements and regulations. The submittal shall also include the following information:

- Name, address, phone number of firm providing the CIH services. Note: Subcontractor approval is required in accordance with Article 1.08.01 – "Transfer of Work or Contract."
- Qualifications/certifications of the firm and staff to be assigned to the project.

Definitions:

"Action level" means employee exposure, without regard to the use of respirators, to an airborne concentration of lead of 30 micrograms per cubic meter of air (30 $\mu g/m^3$) averaged over an 8-hour period.

"Permissible Exposure Limit" (P.E.L.) means employee exposure to airborne concentrations of lead equal to or greater than 50 micrograms per cubic meter of air (50 $\mu g/m^3$) averaged over an eight-hour period. If an employee is exposed to lead for more than 8 hours in any work day, the permissible exposure limit, as a time weighted average (TWA) for that day, shall be reduced according to the following formula: Maximum permissible limit (measured in $\mu g/m^3$) shall be equal to $400 \div$ number of hours worked in the day.

"Employee" means all workers on the project including contractor, subcontractors and ConnDOT representatives.

"Lead" means metallic lead, all inorganic lead compounds and organic lead soaps.

"Employee Lead Exposure" is that exposure which would occur if the employee were not using a respirator.

Lead Health Protection Program:

The LHPP shall consist of written LHPP procedures and on-site inspections, occupational air sampling, wipe sampling and reporting of the procedures by a CIH. The frequency of the on-site surveillance and monitoring shall be dependent upon the type of work to be performed and shall be detailed in the written LHPP procedures.

At the outset of a given job, the IH Firm must submit all written procedures under this item. If there are changes to these procedures, they shall be resubmitted.

The written LHPP procedures shall consists of, but is not be limited to:

1. A written record of all employees involved in work tasks that pose an airborne lead exposure risk at the work site or who may on any day have an exposure exceeding the action level. Tasks where 30 $\mu g/m^3$ may be exceeded include but are not limited to: welding, burning paint, flame cutting, gouging, abrasive blasting, grinding, chipping, needle gun cleaning, lead burning, manual scraping and sanding, manual demolition of structures, heat gun cleaning, peening on existing structural steel, abrasive blasting debris cleanup, using lead containing mortar, containment moving and removal, power tool cleaning, lead removal equipment cleaning, decontamination trailer cleaning, rivet busting, etc. Those working in the vicinity of these tasks may also be exposed.

   For this purpose a daily sign in/out log provided by CLINIC which identifies persons by name, affiliation, and work task for all employees who were at the site during the reporting period must be maintained at the work site and submitted monthly to ConnDOT.

   All workers exposed to airborne lead at or above the Action Level on any day will be required to participate in the medical surveillance program. The IH firm shall determine levels of airborne exposure by breathing zone air sampling for airborne lead exposure over a full representative shift. In addition, all workers except those specifically exempted from the comprehensive medical surveillance program who do have or may be anticipated to have lead exposure will be enrolled in the comprehensive medical surveillance program. Those who are exempted from the comprehensive medical surveillance program will be enrolled in the limited medical surveillance program and will be listed with justification for their exemption by the site CIH and the list will be submitted to ConnDOT within five working days of the decision to exempt.

2. Procedures for instituting a medical surveillance program in accordance with 29 CFR Part 1926.62(j) except as noted herein. Frequency of medical examination shall conform to Part 1926.62(j) except where additional testing is specified. Medical surveillance will consist of, but not be limited to, an entry/annual testing protocol, an exit testing protocol, interval and comprehensive examination testing as indicated based upon exposure and prior blood lead level and Zinc Protoporphyrin levels.

3. An entry/annual testing protocol shall apply to all workers covered under this specification and shall include the following:

   A) Complete medical and occupational exposure history focused on lead.

   B) Complete medical examination by a physician trained or experienced in occupational medicine. The records from a previous complete medical examination (conducted within three months) which meets the requirements of Part 1926.62(j) are acceptable in place of another complete medical examination provided that the previous medical

examination was conducted by a physician trained or experienced in occupational medicine, utilized appropriate CLINIC protocol and forms and includes vital signs.

C) Lab testing to include complete blood count (CBC), chemistry screen, blood lead level, Zinc Protoporphyrin level, spirometry and urinalysis including microscopic examination. Other laboratory work or testing dictated by sound medical practice shall be included. Subsequent testing shall include a blood lead and Zinc Protoporphyrin level monthly for the first four months after the Entry/Annual exam and at month 6. If the blood lead level remains less than 25 µg/dl for all previous months and at month 6, testing shall be conducted at three-month intervals, and there shall be an exit test for blood lead and Zinc Protoporphyrin level. For projects lasting longer than one month exit tests must be done on the employee's last day of employment on the project.

If, at any time during testing, a blood lead level of 25 µg/dl or greater is detected, those workers with blood lead levels greater than 25 µg/dl shall be monitored with blood lead and Zinc Protoporphyrin levels monthly until the blood lead level is less than 25 µg/dl. These workers must also be given one-on-one intervention training by an Industrial Hygienist (IH) on the job. Material discussed should include a determination of how the worker may have gotten the elevated level including specific tasks or practices and what must be done to prevent future excessive exposure. The IH shall report the results of such determination as part of the monthly compliance report.

D) Other medical and/or other testing as required.

4. The Medical Removal requirements shall be as follows:

Blood Lead Level for Removal from Lead Exposure = 30 µg/dl

The reasons for the elevated blood lead level will be investigated by the IH and the worker and a plan of action for reducing exposures will be developed and followed.

This will include:

A) Determination of the reasons for the elevated blood lead level will be made by the IH in consultation with the worker.
B) Development of a plan of action for reducing the exposures.
C) Implementation of the plan.

Should the employee's blood lead level not decrease to below 30 µg/dl on subsequent testing, the employee can be moved to a non-lead exposed job or removed from the exposure at the employer's expense if the doctor so determines based on medical finding. Medical removal protection shall conform at a minimum to 29 CFR Part 1926.62(k) with the exception that medical removal may be required at 30 µg/dl. ConnDOT will not pay for any and all costs associated with the medical removal of an employee.

Employees removed for medical protection may return to their former job status as specified in Part 1926.62(k) with the exception that 2 (two) consecutive test results taken at least 1 week apart indicate a level below 25 µg/dl.

5. Intervention. For any employee with a blood lead level at or above 30 µg/dl the IH Firm shall be immediately informed by the responsible clinic or medical facility and shall be responsible for determining the cause of the elevated lead level and instituting additional protective and hygiene measures against lead exposure at the job site. A written statement of these determinations shall be included with the monthly compliance report.

6. Procedures for Employee Notification. Within five (5) working days of receipt of the medical surveillance results, the employer shall notify all tested employees in writing of the results of their tests. Also, the employee shall be immediately notified by the employer (within 24 hours of receipt of results) of the blood lead levels which require removal from lead exposure.

7. Employee's exposure should be assessed in accordance with OSHA Part 1926.62(d) and the current CLINIC guidelines for air and wipe sampling. Airborne lead samples shall be analyzed by a laboratory accredited by the AIHA for the analysis of lead in air. Wipe and chip samples may alternatively be analyzed by a laboratory meeting the proficiency requirement of the ELPAT program. The results of all testing shall be reported as part of the monthly compliance report.

8. The CIH shall determine and recommend the implementation of intervention measures based on the airborne lead exposure, wipe sampling, blood lead levels and the observation of work practices. The determination and recommendations should not rely solely on airborne exposure levels (See Parts 1926.62 (h) & (j)).

9. Procedures for the selection of appropriate respiratory equipment and protective clothing for the particular work task shall be developed in conformance with 29 CFR Part 1926.62. The minimum respiratory protective equipment required shall conform to 29 CFR Part 1926.62 for particular work tasks unless a higher level protection is required by the Project IH Firm. If a higher level of protection is recommended, the CIH shall provide written justification of its need. The CIH will assure that proper testing, training, cleaning/storage or replacement and disposal of the utilized articles will be in accordance with 29 CFR Parts 1926.62 (f) & (g), especially 29 CFR Parts 1926.62 (g)(2)(ii-viii). The IH Firm shall monitor the selection and use of respiratory equipment and protective clothing during on-site surveillance and monitoring inspections. The IH Firm will conduct weekly inspections and the CIH will certify that the respirators are being cleaned properly.

10. Procedures for conducting employee training on lead hazards in accordance with 29 CFR Part 1926.62 (1). This training will cover a minimum of, but not limited to, those topics specified in 29 CFR Parts 1926.62 (1)(2)(i-viii) and the Lead Standard 29 CFR Part 1926.62. Employees must be given access to 29 CFR Part 1926.62 and its appendices and all relevant materials. The procedures shall define the site personnel requiring training, the

frequency of training, maintenance and training records and qualifications required of the instructor performing the training. In addition, a blood lead level > 25 µg/dl will trigger a special retraining session where the IH works with the individual to determine the cause of the elevation and another session where the IH discusses with the individual the result of that determination and the protective measures instituted. Training shall be provided on-site.

11. The Contractor shall establish and have available at the work site a written Hazard Communication Procedure in accordance with 29 CFR Part 1926.59. This written procedure shall describe how warning signs, labels, material safety data sheets and employee training will be provided. It must also contain proper work practices for working around hazardous materials. Also contained in this procedure will be a list of hazardous materials generated by a work task, i.e., lead fumes, lead dust, etc. Any training required to meet Part 1926.59 above that required of Part 1926.62 shall be provided.

12. A written Personal Hygiene Procedure which shall be available at the work site and must be in accordance with 29 CFR Part 1926.62 (e)(2)(ii)(F), Paragraph (h) Housekeeping and Paragraph (i) Hygiene Facilities and Practices of 29 CFR Part 1926.62. Workers will not be allowed to eat, drink or smoke or apply cosmetics in areas where there is a potential for lead exposure. The Contractor shall provide a climate controlled decontamination facility containing washing and shower facilities with clean hot and cold water, soap and disposable towels, which the workers will use to wash their hands and face before eating, drinking or smoking and after each working shift. In addition, portable wash units will be provided as the site dictates for use during breaks for personal hygiene. The Contractor shall provide a clean area for eating and drinking and separate clothes - changing area to reduce the chance for lead cross contamination. After employees change clothes and shower, the work clothing, shoes and protective equipment shall remain at the job site until properly cleaned or disposed of. The written plan shall also include procedures for cleaning and assuring cleanliness of these facilities.

The CIH shall include the following as part of the monthly compliance report:

a) Certification that all requirements of the LHPP, OSHA, CLINIC guidelines and protocols including occupational air and wipe sampling, training medical surveillance, and elevated blood lead level intervention and reporting have been followed;

b) A monthly report including:

1) Results of all air and wipe sampling done during the past month reported on the forms.

2) A narrative report describing progress on the job site, interpreting the sampling results and making any recommendations necessary.

3) Blood lead and zinc protoporphyrin levels for all employees listed by name and Social Security Number and a listing of exempted workers by name with

justification for exemption. **Copy furnished to ConnDOT shall <u>not</u> include employees' names or Social Security Numbers.**

4) Reports of the investigations made subsequent to any employees having blood lead level at or above 25 µg/dl including determination of cause and plan of action for remedy. **Copy furnished to ConnDOT shall <u>not</u> include employees' names or Social Security Numbers.**

5) The daily sign in/out log of people working on the job site for the past month.

6) Submission of required monthly OSHA or CLINIC reporting forms.

Projects lasting less than one year will provide a project summary report at the close of lead-related work and projects lasting more than one year will provide an annual report.

The reports will include the following:

1) All occupational air and wipe sampling and other pertinent data gathered.

2) All blood lead level and zinc protoporphyrin data generated for workers and others on the site identified by name and Social Security Number and presented in chronological order, in a format showing job title/activity for each worker, and describing activities undertaken to limit exposures when elevated blood lead levels are identified, and the results of those activities. **Copy furnished to ConnDOT shall <u>not</u> include employees' names or Social Security Numbers.**

3) A listing of all workers who were medically removed by name and Social Security Numbers and resulting actions. **Copy furnished to ConnDOT shall <u>not</u> include employees name or Social Security Number.**

4) Unusual and/or interesting findings on the bridge project that you have discovered/evaluated/identified that would be valuable to your colleagues, CLINIC, and/or ConnDOT in the management and control of lead exposure on future bridge projects.

5) Summarize recommendations and comments that are designed to improve the capabilities of the "LHPP" to more efficiently and effectively control blood lead levels on ConnDOT bridge work.

Method of Measurement: The work under this item will not be measured for direct payment, but will be included in the Contract Lump Sum price.

This item will include all noted services, equipment, facilities, testing and other associated work for up to three (3) ConnDOT project representatives. LHPP services provided to any ConnDOT project representatives in excess of three (3) representatives will be measured for payment in accordance with Article 1.09.04 – "Extra and Cost-Plus Work."

Basis of Payment: This work will be paid for at the Contract Lump Sum price for "Lead Health Protection Program (LHPP)", which price shall include Lead Health Protection Program, written Lead Health Protection Program Procedures, submittals, reports, employee training, transportation, protective equipment, services of IH firm, cleaning, testing, medical testing, services of medical clinics, medical services and testing, laboratory services and testing, and all materials, tools, and labor incidental thereto.

There will be no direct payment for equipment, including respiratory equipment, blast hoods, air supply hoses, compressor, HEPA vacuum system, filtration, and other associated equipment. These costs shall be considered included in the Lump Sum cost of this item.

There will be no direct payment for hand-wash facility, decontamination facility and shuttle vehicle, including all material, equipment, labor, cleaning, sampling, testing, treatment and disposal of wastewater, utilities, maintenance, services, disposal, laundry, cost of CIH to perform wipe sampling, external illumination, trash removal and snow and ice removal, and work incidental thereto. These costs shall be considered included in the Lump Sum cost of this item.

The intent of these specifications is to provide reimbursement under the Lump Sum price for only those items listed. The costs to contractors and subcontractors of having their personnel attend any training, retraining or refresher courses, receive any testing or fitting of equipment, take any personal hygiene measures, time required for dress up and dress down and of any other activity under the Lead Health Protection Program which requires or entails attendance of contractors' or subcontractors' personnel will not be paid for under this item. Any and all such costs will be considered included in the general cost of the Contract.

ITEM #0707009A – MEMBRANE WATERPROOFING (COLD LIQUID ELASTOMERIC)

Description: Work under this section includes furnishing and installation of a seamless elastomeric waterproofing membrane system to the concrete deck as shown on the plans, in accordance with this specification and as directed by the Engineer.

The completed membrane system shall be comprised of three separate layers at a minimum total thickness of 0.120 inch (120 mil) resulting from two equal spray applications over a primer.

Material: The membrane waterproofing system shall be one of the following or approved equal:

1. Eliminator
   Manufacturer: Stirling Lloyd Products, Inc.
   152 Rockwell Road, Building A
   Newington, CT 06111
   Tel: 860-666-5008

2. Bridge Deck Membrane System
   Manufacturer: Bridge Preservation, LLC
   87 Shawnee Ave.
   Kansas City, Kansas 66105
   Tel: 913-321-9006

The membrane system shall meet the following requirements set forth in this specification:

A. Primer

The primer shall be a 100% reactive, acrylic based, two component, spray applied resin capable of full cure in 40 minutes at 20^0C (68^0F).

B. Membrane

The membrane shall be 100% solvent free reactive, acrylic based, two component, spray applied material.

The membrane shall meet or exceed the following properties as related to laboratory prepared samples tested at 20^0C (68^0F) and 24 hour cure where applicable:

PROPERTY	TEST METHOD	UNITS
Gel Time		6-11 minutes
Cure Time		30 minutes
Water Vapor Transmission	ASTM E96	0.3 Perms or less
Adhesion psi) or failure in concrete	ASTM D4541	0.7 Mpa (100
Minimum Tensile Strength	ASTM D638, Method A, Die C	6.4 Mpa (940 psi)
Minimum Elongation at Break	ASTM D638, Method A, Die C	80%
Crack Bridging 1.59mm (0.0625 inch) -26^0C (-15^0F) -26^0C (-15^0F)	ASTM C836	Pass @ 24 cycles,
Ballast Impact	SNCF Test Method	No Damage

Materials Certificate: The Contractor shall submit to the Engineer a Materials Certificate for the primer and membrane in accordance with the requirements of Article 1.06.07.

Construction Methods: A Manufacturer's representative shall be present on-site immediately prior to and during application of the membrane. The representative shall inspect and approve the surface prior to priming, the handling, mixing and addition of components and application of the primer and membrane. The representative shall remain on-site until the membrane has fully cured.

The system shall be applied to the prepared area(s) as defined in the plans strictly in accordance with the Manufacturer's recommendations.

1) Job Conditions

A. Environmental Requirements

Application can proceed while air and substrate temperatures are between 0^0C (32^0F) and 40^0C (104^0F) providing the substrate is above the dew point. Outside of this range, the Manufacturer shall be consulted.

The Applicator shall be provided with adequate disposal facilities for non-hazardous waste generated during installation of the System. The applicator shall follow safety instructions regarding respirators and safety equipment.

B. Safety Requirements

All open flames and spark producing equipment shall be removed from the work area prior to commencement of application.

"No Smoking" signs shall be visibly posted at the job site during application of the membrane waterproofing.

Non-related personnel in the work area shall be kept to a minimum.

2) Delivery, Storage and Handling

A. Packaging and Shipping

All components of the System shall be delivered to the site in the Manufacturer's packaging, clearly identified with the products type and batch number.

B. Storage and Protection

The Applicator shall be provided with a storage area for all components. The area shall be cool, dry and out of direct sunlight and in accordance with the Manufacturer's recommendations and relevant health and safety regulations.
Copies of Material Safety Data Sheets (MSDS) for all components shall be kept on site for review by the Engineer or other personnel.

C. Shelf Life - Membrane Components

Packaging of all membrane components shall include a shelf life date sealed by the Manufacturer. No membrane components whose shelf life has expired shall be used.

3) Inspection

Prior to priming of the surface, the Engineer, Applicator and Manufacturer's representative shall inspect and approve the prepared substrate.

Random tests for adequate tensile bond strength shall be conducted on the substrate by the Applicator at the job site using an Elcometer Adhesion Tester in accordance with the requirements of ASTM D4541. The minimum test frequency shall be one per 500 m^2 (5000 ft^2), but no less than three adhesion tests per bridge.

Adequate surface preparation will be indicated by tensile bond strengths of primer to the substrate greater than or equal to 0.7 Mpa (100 psi) or failure in the concrete.

If the tensile bond strength is lower than the minimum specified, the Engineer may request additional substrate preparation. Any primer not adequately applied will be removed and a new application effected at the Contractor's expense as directed by Engineer.

Cracks and joints shall be treated in accordance with the Manufacturer's recommendations as approved or directed by the Engineer.

4) Preparation

A. Protection

The Applicator shall be responsible for the protection of equipment and adjacent areas from over spray or other contamination. Parapets and bridge joints shall be masked prior to application of the materials.

B. Surface Preparation

The concrete deck shall have cured for a minimum of seven days in accordance with applicable provisions of Section 6.01.03 of the Standard Specifications.

Surfaces shall be free of oil, grease, curing compounds, loose particles, moss, algae, growth, laitance, friable matter, dirt, bituminous products, and previous waterproofing materials. If required, degreasing shall be performed via detergent washing in accordance with ASTM D4258.

The surface shall be abrasively cleaned in accordance with ASTM D4259 to provide a sound substrate free from laitance.

The substrate shall be inspected after excavation and all spalls repaired prior to placement of the prime coat. Spalls shall be repaired with rapid cure concrete patch materials per the Engineer's and Manufacturer's recommendations.

Voids and blow holes on vertical surfaces shall be repaired in the same manner.

The surface profile of prepared substrate is not to exceed 6 mm (1/4 inch) (peak to valley) and areas of minor surface deterioration of 13 mm (1/2 inch) and greater in depth shall also be repaired. The extent and location of then surface patches shall require the approval of the Engineer before the System is applied.

There shall be no visible moisture present on the surface at the time of the application of the System. Compressed oil-free air and/or a light passing of a propane torch may be used to dry the substrate.

All steel components to receive membrane waterproofing shall be blast cleaned in accordance with SSPC SP6 and coated with the membrane waterproofing system within the same work shift.

5) Application

A. The Contractor shall retain an Applicator who is fully trained and licensed by the membrane manufacturer who has successfully completed at least three spray membrane projects in the past 5 years. The Contractor shall furnish the Engineer with a list of references including contact persons along with addresses and phone numbers of persons who supervised these projects. This information shall be submitted to the Engineer prior to the start of construction. The Engineer shall have sole authority to determine the adequacy and compliance of the submitted information. Inadequate proof of ability to perform the work will be grounds to reject proposed applicators.

B. The System shall be applied in three distinct steps as listed below:

Substrate preparation
Priming
Membrane application

C. Immediately prior to the application of any components of the System, the surface shall be dry and any remaining dust or loose particles shall be removed using clean, dry oil free compressed air or industrial vacuum.

D. Where the area to be treated is bound by a vertical surface (e.g. curb or wall), the System may be continued up the vertical as necessary.

E. The handling, mixing and addition of components shall be performed in a safe manner to achieve the desired results in accordance with the Manufacturer's recommendations or as approved or directed by the Engineer.

F. A neat finish with well-defined boundaries and straight edges shall be provided by the Applicator.

G. Primer

The primer shall consist of one coat with an overall coverage rate of 3.0-4.3m^2/1 (125-175 ft^2/gal) unless otherwise recommended in the manufacturer's written instructions.

All components shall be measured and mixed in accordance with the Manufacturer's recommendations.

The primer shall be spray applied using a single component spray system approved for use by the Manufacturer. If required by site conditions, brush or roller application shall be allowed.

The primer shall be allowed to cure tack-free for a minimum of 30 minutes or as required by the Manufacturer's instructions, whichever time is greater, prior to application of the first lift of waterproofing membrane.

Porous concrete (brick) may require a second coat of primer should the first coat be absorbed.

H. Membrane

The waterproofing membrane shall consist of two coats with a film thickness of 1.5 mm (60 mils) per coat and a total of 3.0 mm (120 mils) to achieve an overall coverage rate of $0.32m^2/1$ ($13.0\ ft^2/gal$). The waterproofing membrane shall consist of two coats of contrasting colors to aid in quality assurance and inspection.

The membrane shall be comprised of two liquid Components A and B and a hardener powder which is to be added to Component B in accordance with the Manufacturer's recommendations.

The substrate shall be coated in a methodical manner. Checks for wet film thickness shall be carried out typically once every $9m^2$ ($100\ ft^2$), where product gel time allows.

I. Repairs

If an area is left untreated or the membrane becomes damaged, a patch repair shall be carried out to restore the integrity of the system. The damaged areas shall be cut back to sound materials and wiped with solvent (e.g. acetone) up to a width of at least 100 mm (4 inches) on the periphery, removing any contaminants unless otherwise recommended by the manufacturer. The substrate shall be primed as necessary, followed by the membrane. A continuous layer shall be obtained over the substrate with a 100 mm (4 inches) overlap onto existing membrane.

Where the membrane is to be joined to existing cured material, the new application shall overlap the existing one by at least 100 mm (4 inches). Cleaning and surface preparation on areas to be lapped shall be as recommended in the manufacturer's written instructions.

J. Application of Tack Coat

1) A polymer-modified bitumen hot melt adhesive bond tack coat shall be provided by the waterproof membrane Manufacturer and be fully compatible with the liquid membrane. The tack coat shall be applied as per the Manufacturer's recommendations with all the guidelines regarding surfacing strictly adhered to.

2) The membrane to be coated shall be clean and free from loose debris, moisture, or other contaminants. Oil, diesel fuel, or grease shall be removed with solvent approved by the Manufacturer.

3) Field Quality Control

The following tests shall be conducted by the Applicator or Manufacturer's representative and recorded on a form to be submitted to the Engineer. The testing equipment shall be furnished by the Contractor.

Temperature: Air, substrate temperatures and dew point.

Adhesion Tests: Adhesion tests of the cured membrane to the substrate shall be checked as per (Section 3).

Membrane Thickness: Wet film thickness shall be checked every 9 m^2 (100 ft^2) using a gauge pin or standard comb type thickness gauge during application where membrane gel time permits. Ultrasonic testing, calibrated point-penetrating (destructive) testing, or other methods approved by the Engineer, shall be employed for determination of dry film thickness in the event that rapid set time of the membrane does not for allow for the use of wet film thickness testing methods. Repair of the membrane system following destructive testing shall be in accordance with the manufacturer's recommendations.

Coverage Rates: Rates for all layers shall be monitored by checking quantity of material used against the area covered.

4) Final Review

The Engineer and the Applicator shall jointly review the area(s) over which the completed System has been installed. Any irregularities or other items that do not meet the requirements of the Engineer shall be addressed at this time.

Method of Measurement: The quantity to be paid for under this item shall be the number of square yards of waterproofed surface completed and accepted.

Basis of Payment: This item will be paid for at the contract unit price per square yard of "Membrane Waterproofing (Cold Liquid Elastomeric)", complete in place, which price shall include all surface preparation, furnishing and applying the system, quality control tests, and any necessary repairs and remediation work as well as all materials, equipment, tools, labor incidental to this work.

ITEM #0728015A – NO. 67 STONE

Description: After the rubblization process is completed, this item shall be used to level any areas where low points or holes have formed due to voids or other deficiencies created during the rubblization process.

Materials: The replacement aggregate used shall be 100% crushed stone meeting the gradation requirements for AASHTO No. 67 stone (M.01.01-Gradation Table, page 613 of the State of Connecticut, Department of Transportation, Standard Specifications for Roads, Bridges and Incidental Construction, Form 816). It shall not show a loss on abrasion of not more than 50% using AASHTO Method T 96 and shall also be tested for soundness using AASHTO Method T-104, in which the course aggregate shall not have a loss of more than 15% at the end of five cycles.

Construction Method: See **"Section 3.05.03-Construction Methods"** and add the following: See rubblization specification for restrictions on equipment traveling on the rubblized surface. Prior to placing the material the method of placement shall be approved by the Engineer.

Method of Measurement: See **"Section 3.04.04 Method of Measurement"**

Basis of Payment: This work shall be paid for at the contract unit price per cubic yard for "Number 67 Stone", complete in place, which price shall include all materials, tools, equipment and work incidental thereto.

Pay Item	Pay Unit
No. 67 Stone	C.Y

ITEM # 0751900A – 4 INCH EDGEDRAIN

ITEM # 0751901A – 4 INCH OUTLET FOR EDGEDRAIN

ITEM # 0751902A – CONCRETE HEADWALL AND APRON

Description: Edgedrains shall consist of perforated or slotted pipe. They shall be of the dimensions and details as indicated on the plans. Edgedrain shall be installed prior to the rubbleization of the existing concrete base. The trench will be backfilled to existing grade.

Outlets for edgedrain shall consist of non-perforated pipe laid in trench refilled with processed aggregate base in areas under pavement and with native material outside the limits of pavement. The size and type of outlet pipe shall be the same as that of the edgedrain drain to which it is connected. Outlets for Edgedrain shall be installed prior to the rubblization of the existing concrete base. The trench will be backfilled to existing grade.

Concrete Headwalls and Aprons shall consist of either precast or cast in place concrete. They shall conform to dimensions shown on the standard details.

During installation of the edgedrain the Contractor shall be required to locate and stakeout the edge of the concrete base.

Materials: Pipes, Aggregates, Joint Sealant, and Geotextile for edgedrain and edgedrain outlets shall conform to the requirements of Article 7.51.02, replacing "underdrain(s)" with "edgedrain(s)."

Subbase shall conform to Article 2.12.02 of the Standard Specifications

Processed Aggregate Base shall conform to Article 3.04.02 of the Standard specifications.

Superpave 0.5 in for temporary patch will conform to Article 4.06 and M.04 of the Special Provisions for that item.

Hot Mix Asphalt porous layer shall conform to the specifications as follows:
Aggregates: Coarse and fine aggregate shall be pre-approved and conform to article M.04 of the Standard Specifications.
Binder: Unless otherwise approved, a PG 64-28 binder shall be used
Gradation: The Hot Mix Asphalt gradation targets and tolerances shall conform to the requirements as stated in table 1, herein.
Anti-strip agent: Anti-stripping agents may be required to provide resistance to stripping.

Table 1 – Hot Mix Asphalt Porous Mixture Requirements			
Sieve Sizes	**Sieve Sizes**	**1/2 - NMAS**	
		Design Limits	**Production Tolerance (%)**
Metric (mm)	**English (inch)**	**% Passing**	(+/-)
19.0	3/4	100	- - -
12.5	1/2	95 - 0100	6
9.5	3/8	80 -100	6
4.75	#4	20 - 45	6
2.36	#8	5 - 19	6
1.18	#16	3 - 15	4
0.600	#30	- - -	4
0.300	#50	- - -	3
0.150	#100	- - -	3
0.075	#200	1 - 5	2.0
% PG Binder	**% PG Binder**	**4.8 – 6.0**	**0.40**

Class "C" Concrete for Headwalls shall conform to the General Composition of Concrete Mix requirements of Section M.03.01 of the Standard Specifications.

Construction Methods: Construction of edgedrain and edgedrain outlets shall conform to the requirements of Article 7.51.03, replacing "underdrain(s)" with "edgedrain(s)."

Placement of Subbase shall conform to Article 2.12.03 of the Standard Specifications.

Placement of Processed Aggregate Base shall conform to Article 3.04.03 of the Standard Specifications

Placement of Superpave 0.5 in. for temporary patch shall conform to Section 4.06 and M.04 of the Special Provisions for that item. It shall be placed to the thickness and length, as stated on the plans or as otherwise determined by the Engineer.

Placement of Hot Mix Ashalt porous pavement shall conform to Section 4.06 and M.04 for the materials and table 1 herein. It shall be placed to the thickness and length, as stated on the plans or as otherwise determined by the Engineer. Compaction shall begin immediately after laydown of HMA materials and shall be performed with vibratory equipment, as specified by the Engineer, to adequately seat the HMA material.

Stakeout of the existing concrete base shall conform to Article 9.80.03 of the Standard Specifications.

Method of Measurement: This work will measured for payment by the actual number of Linear Feet of edgedrain and outlet for edgedrain completed, accepted, and measured in place. Trench

excavation will not be measured for payment Stakeout of the concrete base will not be measured for payment.

For the Hot Mix Asphalt porous materials, the quantity measured for payment will be determined by the documented area covered and measured in square yards (meters - m^2) at the thickness shown on the plans and will be subject to the following. The Contractor shall perform two tests, minimum, in accordance with section M.04.

Material Deficiency Adjustment (MDA): Ten percent of the total quantity of material determined by the Engineer that exceeds one or more of the tolerances shown in Table 1 for HMA porous pavement will be used for purposes of determining MDA. The tons will be calculated as follows:

MDA Tons = DM x .10

where: DM = Total tons of deficient material exceeding tolerance

Concrete Headwall and Aprons will be measured as units.

Basis of Payment: This work will be paid for at the contract unit price per linear foot for " 4" Edgedrain" or "4 inch Outlet for Edgedrain" complete in place, which price shall include pipe, elbows, tees, wyes, coupling, fittings, trench excavation, geotextile, aggregate, Superpave 0.5 in, Hot Mix Asphalt porous pavement, Subbase, gravel base, and cutting of bituminous pavement, Stakeout of concrete base, tools, material, and labor incidental thereto.

There will be no direct payment made for capping, plugging or connecting edgedrains or outlets to existing or proposed drainage systems or structure, but the cost threreof shall be included in the cost of the edgedrain items involved.

Rock in trench shall be paid for in accordance with Article 2.05.04 at the contract unit price per cubic yards for "Rock in Trench Excavation" of the applying depth.

Adjustments: A contract item adjustment will be incorporated by construction order for material deficiency adjustments as measured above.

Material Deficiency Adjustment (MDA): The quantity of MDA tons measured for adjustment will be used to determine the adjustment value and will be calculated as follows: MDA tons X Contract price for edgedrain item = MDA Adjustment

Concrete Headwalls and Aprons will be paid for at the unit price "Each" complete in place which price shall include all excavation, backfilling, grading, placement of sod, materials equipment, tools and labor incidental thereto.

ITEM # 0751900A
ITEM #0751901A
ITEM # 0751902A

Pay Item	Pay Unit
4 inch Edgedrain	L.F
4 Inch Outlet for Edgedrain	L.F
Concrete Headwall and Apron	Ea.

ITEM # 0751900A
ITEM #0751901A
ITEM # 0751902A

ITEM # 0822005A - TEMPORARY PRECAST CONCRETE BARRIER CURB (STRUCTURE)

ITEM # 0822006A - RELOCATED TEMPORARY PRECAST CONCRETE BARRIER CURB (STRUCTURE)

Description: Work under this item shall consist of furnishing, installing, relocating and removing temporary precast concrete barrier curb, suitable for attachment to bridge decks, as shown on the plans or as directed by the Engineer. This work shall also include the drilling, grouting and later removal of anchor bolts, and the cleaning and subsequent grouting and sealing of anchor bolt holes after the barrier is removed.

Materials:

1. Concrete shall conform to the requirements of Subarticle M.14.01-1 amended as follows:

(a) Concrete shall have a minimum 28 day strength (f'c) of 4000 psi.

(b) Coarse Aggregate shall conform to the requirements of Subarticle M.03.01-1 and to the grading requirements of Class "F".

(c) Fine Aggregate shall be Light in color and shall conform in color and type to the samples on file at the Laboratory of the Department of Transportation located in Rocky Hill, Connecticut.

(d) Cement for light concrete shall be Type III or Type IIIA Portland cement or light colored cement approved by the Engineer.

(e) The entrained air content shall not be less than 5% nor more than 7%.

(f) Manufacturer identification and date of manufacture shall be permanently marked on the barrier curb in the location shown on the plans.

2. Reinforcing steel shall conform to the requirements of ASTM A615, Grade 60.

3. Lifting hooks, keys, bolts, devices and attachments shall be of the size indicated on the plans or of a design satisfactory for the purpose intended as approved by the Engineer.

4. Removable anchor bolts shall conform to "KELIBOND/KELIBOND ANCHORS coated with KELISLIP" as manufactured by Kelken-Gold. Inc., 3220 Bordentown Ave., Parlin, New Jersey 08859, or approved equal. Anchor bolts shall conform to the requirements of ASTM A325.

5. Galvanizing shall conform to the requirements of ASTM A123.

6. The grout used in patching the remaining holes in the concrete deck after the removal of the temporary barrier shall be non-shrink grout conforming to Subarticle M.03.01-12.

7. The pourable sealant used in patching the remaining holes in the overlay after the removal of the temporary barrier shall be a cold-applied bituminous sealer conforming to the requirements of Subarticle M.08.01-18.

8. The delineators shall be fabricated of aluminum, steel, plastic or of a material approved by the Engineer. The reflective sheeting shall be encapsulated lens sheeting conforming to Article M.18.09.01. Delineator fastening hardware or adhesive shall be suitable for the purpose intended.

Construction Methods:

1. Precast Units: Concrete barrier units shall be precast in an approved plant in conformance with the applicable requirements of Subarticles 5.14.03-4, 6, 7, 8 and 15, supplemented as follows:

Forms for precast concrete barrier units shall be of substantial construction, so as to produce a smooth dense surface with a uniform appearance. Form oil shall be a non-staining type. Pockets for anchor bolts shall be formed as shown on the plans. Air holes on exposed surfaces shall be filled immediately, after removal of the forms to the satisfaction of the Engineer.

2. Installation: Temporary precast concrete barrier units shall be placed as shown on the plans or as directed by the Engineer, on a firm even surface as to produce a smooth continuous barrier curb.

Anchor bolts shall be installed in properly drilled holes of the size and depth shown on the plans in strict accordance with the Manufacturer's directions. Care shall be taken not to drill holes into or through existing structural steel.

The Contractor shall submit the following to the Engineer for approval: type of drill, diameter of bit, method of cleaning holes, and method of placement of adhesive bonding material. Specifications and recommendations for the aforementioned may be obtained from the Manufacturer of the adhesive bonding material. The weight of the drill shall not exceed 20 pounds.

Drilling methods shall not cause spalling, cracking, or other damage to the concrete. Those areas damaged by the Contractor shall be repaired by him in a manner suitable to the Engineer and at no expense to the State.

The Contractor shall take necessary precautions to prevent any materials from falling onto the roadway or into the watercourse below.

For the adhesive bonding material, a Materials Certificate will be required in accordance with Article 1.06.07, confirming the conformance of the adhesive bonding material to the requirements set forth in these specifications.

The temporary concrete barrier shall be maintained by the Contractor during all stages of construction. Any damaged material shall be removed and replaced by the Contractor at his expense.

When the temporary barrier is no longer required, it shall be removed from the work site and become the property of the Contractor.

3. Patching Holes: After removal of the concrete barriers, the holes in the new concrete deck shall be blown clean with an air jet. The grout shall then be mixed and placed as shown on the plans and in strict accordance with the Manufacturer's direction. Allow grout to cure for a minimum of 24 hours before placing the pourable sealant in the remaining hole in the bituminous wearing surface.

4. Delineators: The delineators shall be installed in the center on top of the barrier at the locations designated on the plans. They may be fastened by hardware or adhesive and must be maintained in good condition at all times.

DE-7 delineators shall be used when the barriers are on the right side of traffic or dividing traffic in the same direction. DE-7A delineators shall be used when the barriers are on the left side of traffic. DE-7B delineators shall be used when the barriers divide opposing traffic lanes. DE-7C delineators shall be used with the yellow side on the left side of traffic when traffic is alternated.

Method of Measurement: This work will be measured for payment along the centerline of the top of the concrete barrier and will be the actual number of linear feet of temporary concrete barrier furnished, installed and accepted.

Relocated temporary concrete barrier will be measured along the centerline of the top of the concrete barrier each time the barrier has been relocated as directed by the Engineer, including to and from the storage area. Storage of concrete barrier curb will not be measured for payment.

Delineators will be measured in accordance with Article 12.05.04.

Basis of Payment: This work will be paid for at the contract unit price, per linear foot, for "Temporary Precast Concrete Barrier Curb (Structure)", complete in place, which price shall include all furnishing, transportation, storage, materials, including concrete, reinforcing steel connecting rods, removable anchor bolts conforming to the "KELIBOND/KELIBOND ANCHORS coated with KELISLIP" or approved equal, drilling holes in existing deck, initial installation, removal and also including hardware and incidental materials, equipment, tools, and labor incidental thereto. Any temporary barriers that become lost, damaged or defaced shall be replaced by the Contractor at no cost to the State.

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The relocation of the temporary precast concrete barrier curb will be paid for at the contract unit price, per linear foot, for "Relocated Temporary Precast Concrete Barrier Curb (Structure)", complete in place, which price shall include all; transportation, materials, drilling holes in the deck, installation, removal and also including; hardware and incidental materials, equipment, tools, and labor incidental thereto.

Delineators will be paid for in accordance with Article 12.05.05.

Pay Item	Pay Unit
Temporary Precast Concrete Barrier Curb (Structure)	L.F.
Relocated Temporary Precast Concrete Barrier Curb (Structure)	L.F.

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ITEM # 0912502A – REMOVE METAL BEAM RAIL (BRIDGE)

Description: Work under this item shall consist of removing portions of existing metal beam rail where it is attached to bridge structures. The attachments are horizontally mounted "I" beam spacer brackets attached to the vertical inside face of the parapets.

Construction Methods: The existing bridge mounted metal beam rail shall not be removed until the work zone is adequately protected from intrusion of vehicles as approved by the Engineer in the field. Under no circumstances shall blunt ends of parapets be left exposed without adequate protection.

All components of the metal beam rail systems, including "I" beam spacers, shall be completely removed, with the exception of the embedded anchor bolts which may remain. All removed components shall be delivered to the State for salvage if directed by the Engineer in the field or shall be properly disposed of off-site. Care shall be taken so as not to damage the surfaces that the metal beam rail was attached to and so as not to damage any components to be salvaged for the State.

Method of Measurement: This work shall be measured for payment, prior to removal, as the number of linear feet of existing bridge mounted metal beam rail to be removed.
Measurement shall be along the face of the parapet, parallel to the centerline of the rail system, from the leading end of the parapet to the vertical centerline of the furthest "I" beam bracket. Any length of rail beyond the centerline of the furthest bracket will not be measured for payment.

Metal beam rail attached to ends of bridge parapets utilizing standard attachments shall not be measured for payment under this item.

Basis of Payment: This work will be paid for at the contract unit price per linear foot for "Remove Metal Beam Rail (Bridge)", following complete removal, which price shall include all equipment, tools and labor incidental to the removal and delivery to salvage or disposal.

Pay Item	Pay Unit
Remove Metal Beam Rail (Bridge)	L.F.

ITEM # 0913956A - PROTECTIVE FENCE (6' HIGH)

Description: Work under this item shall consist of furnishing and installing chain link fence mounted on top of the bridge parapets, in accordance with the details shown on the plans and in conformance with these specifications or as directed by the Engineer in the field.

Materials: Materials for this work shall be as specified on the plans and shall conform to the applicable requirements of Article M.10.05 of the Department Standard Specification.

The metal posts and rails shall conform to the requirements of ASTM A53, Types E or S Grade B.

Steel base plates shall conform to the requirements of ASTM A36. Stainless steel anchor bolts, nuts and washers shall conform to the requirements of ASTM F593.

All components shall be polyvinyl chloride coated except for the anchor bolts, nuts and washers. The color of the coating shall be black.

Molded pads shall be manufactured from new unvulcanized elastomer and unused synthetic fibers, with a weight proportion of fiber content equal to approximately 1/2 of the total weight of the pad. The pads shall be formed into single sheets of 1/8 inch minimum thickness, with a tolerance of 10%, plus or minus. Pads shall have a Shore A Durometer hardness within the range of 70 to 90, and shall have a minimum compressive breakdown stress of 7000 psi.

Chemical anchoring material for securing anchor bolts shall conform to the requirements of Subarticle M.03.01-15 of the Department Standard Specification.

Construction Methods: The Contractor shall submit shop drawings to the Engineer for review and approval prior to beginning installation. Shop drawings shall include but not be limited to the following information: a layout plan showing all post spacings, existing parapet joints and bridge rail posts, all fence and attachment details, materials list and material designations.

All welding shall conform to the applicable requirements of Subarticle 6.03.03-6 of the Department Standard Specification. Welding shall be performed prior to coating with Polyvinyl Chloride Plastic.

Posts shall be located along the parapet as indicated on the approved shop drawings. A durable template shall be used to accurately position the drilled holes for anchor bolts. The diameter of the holes shall be as specified by the chemical anchor Manufacturer. Note: posts are to be positioned such that the fabric will pass behind the existing bridge rail posts and remain continuous.

Molded pads shall be installed between all base plates and the top of the concrete parapet.

End panels, shall be braced as shown on the plans. Truss-rods shall have a turnbuckle

adjustment mechanism. Rails shall be securely fastened to the post by connection clamps, as shown on the plans. Slide rails shall be located at all expansion joints in the parapet. A tension wire shall be located at the bottom of the posts, just above the top of the parapet, as shown on the plans.

The fabric shall be stretched between posts and secured with stretcher bar bands. The fabric shall be fastened to intermediate posts and rails with PVC coated wire as indicated on the plans. Hog ring shall be used to secure the fabric to the bottom tension wire.

Method of Measurement: This work shall be measured for payment by the number of linear feet of completed and accepted protective fence measured from outside to outside of terminal (end) posts.

Basis of Payment: This work will be paid for at the contract unit price per linear foot for "Protective Fence (6' High)", complete in place, which price shall include all materials, equipment, tools and labor incidental thereto, including providing and installing the anchor bolts in the top of the parapet.

Pay Item	Pay Unit
Protective Fence (6' High)	L.F.

ITEM # 0917010A – REPAIR GUIDERAIL

Description: Work under this item shall consist of the repair of newly installed guiderail. It shall be repaired in the locations originally installed and fabricated in conformity with the lines, designations, dimensions, and details shown on the plans or as ordered by the Engineer.

Materials: The material for guiderail shall meet the requirements as specified within the original applicable contract items.

When repairing guiderail, the Contractor shall reuse any undamaged existing guiderail elements, timber rail, wire rope, appropriate posts, delineators, lap bolts, and other hardware within the project limits as approved by the Engineer to repair the guiderail. The Contractor shall use new materials when any components of the existing railing are damaged or missing and cannot be obtained from other guiderail systems being removed or converted within the Project limits.

Construction Methods: The repair of guiderail shall be in accordance with contraction methods as specified within the original applicable contract items.

Guiderail, including end anchors, which has been installed in final condition and accepted by the Engineer, shall be eligible for reimbursement for repairs subject to the conditions described below. If multiple runs are to be installed in a single stage as indicated in the contract documents, determination for reimbursement shall be made when all runs within the stage are complete and accepted as previously described. On projects without designated stages, guiderail installations must be complete and serving the intended function as determined by the Engineer.

When newly installed guiderail is damaged by public traffic, the following conditions must be satisfied prior to reimbursement for payment;

1. The damage must have been caused solely by the traveling public.

2. The contractor shall provide satisfactory evidence that such damage was caused by public traffic. Such as accident reports obtained from the Connecticut Department of Public Safety, police agencies or insurance companies; statements by reliable, unbiased eyewitnesses; or identification of the vehicle involved in the accident.

3. The contractor shall attempt to collect the costs from the person or persons responsible for the damage and provide documentation of those efforts to the satisfaction of the Engineer.

4. If such evidence cannot be obtained, the Engineer may determine that the damage was not caused by the Contractor and reimbursement for payment is warranted.

This repair provision does not relieve the Contractor of the requirements of Section 1.07, any other contractual requirements for maintenance and protection of traffic and final acceptance and relief of responsibility for the project.

The contractor shall remain responsible for the safety and integrity of the guiderail system for the duration of the project. In the event the guiderail is damaged, the Contractor shall provide sufficient cones, drums and other traffic control devices to provide safe passage by the public. When ordered by the Engineer, the Contractor shall furnish replacement parts and immediately repair the guiderail, but in no case more than 24 hours after notification from the Engineer. In non-emergency situations, the guiderail shall be repaired within 72 hours. The repaired guiderail or anchorages, when completed, shall conform to these specifications for a new system. The Contractor shall be responsible for the removal and the proper disposal of all damaged material and debris.

Method of Measurement: Guiderail damaged solely by the traveling public will be measured for payment. Damage caused by the Contractor's equipment or operations will not be measured for payment.

The sum of money shown on the estimate and in the itemized proposal as "Estimated Cost" for repair of guiderail will be considered the price bid even though payment will be made only for actual work performed. The estimated cost figure is not to be altered in any manner by the bidder. Should the bidder alter the amount shown, the altered figures will be disregarded and the original price will be used to determine the total amount bid for the contract.

Basis of Payment: Repair of guiderail will be paid for in accordance with Article 1.09.04 as required to restore the rail to its full working condition in conformance with these specifications for a new system. There will be no payment for maintenance and protection of traffic for work associated with this item unless, in the opinion of the Engineer, the sole purpose of the maintenance and protection of traffic is for repair of the guiderail.

Pay Item	Pay Unit
Repair Guiderail	est. (est.)

ITEM # 0969000A - PROJECT COORDINATOR

Section 1.05.08 of the Standard Specifications is hereby deleted and replaced with the following:

Description: Under this item the Contractor shall furnish the services of an administrative employee, entitled the Project Coordinator, for this project to coordinate and expedite all phases of the work required for the project and to ensure that the construction schedule is maintained.

The minimum lump sum bid for this item shall be equal to 0.5% of the Contractor's total bid. Failure of the Contractor to bid at least the minimum amount will result in the Department adjusting the Contractor's bid to include the minimum bid amount for this item.

The Project Coordinator shall be submitted for approval by name, in writing, with a resume of his qualifications, within seven (7) calendar days of the award of the Contract, but not later than the Preconstruction Meeting, and shall not be changed without prior written notice to the Department.

This resume must demonstrate the Project Coordinator is experienced and versatile in the preparation, interpretation and modification of Critical Path Method (CPM) construction schedules. This must include successful completion of at least three (3) construction projects of similar complexity, where he served in a lead scheduling capacity. If the Contractor does not have a person in their company that has these skills, then the Contractor shall engage the services of a Consultant, subject to the approval of the Engineer, for the scheduling work required. If a Consultant is engaged, they shall be present at the first meeting, along with the Project Contractor, prepared to discuss, in detail, the methods and techniques he proposes to use. Thereafter, the Project Coordinator or the Consultant responsible for updating the CPM Schedule shall attend all meetings between the Contractor, its Subcontractors, and any other meetings, which will affect the CPM schedule. The Contractor shall prepare CPM Schedules utilizing the latest version of Primavera Project Planner software as described more fully hereinafter.

If the Contract includes Article 1.20 the following requirement shall also apply:

The Project Coordinator shall have, in addition to the above noted requirements, a minimum of eight (8) years' experience related to commercial/industrial building construction as a Project Coordinator performing duties similar to those required herein.

The Project Coordinator shall have knowledge of all trades involved in the construction, including civil/site work, environmental work, concrete work, masonry work, steel work, wood work, electrical work, and mechanical work.

Other combinations of experience and education totaling ten (10) years in commercial building construction will be considered subject to the approval of the Engineer.

Computer Software and Printer: The Contractor shall provide the following equipment with all the required maintenance and repairs (to include labor and parts) throughout the Contract life. The Engineer reserves the right to expand or relax the specification to adapt to the software and hardware limitations and availability.

The Contractor shall provide the Engineer with a licensed copy registered in the Department's name of the latest versions of the software listed and maintain customer support services offered by the software producer for the duration of the project. The Contractor shall deliver to the Engineer all supporting documentation for the software and hardware including any instructions or manuals.

A. Software – Minimum Specification: The Contractor shall provide the Engineer with a licensed copy of the latest version of the Primavera Contractor – Deluxe Version scheduling software, registered in the Department's name, and maintain the Primavera customer support service contract over the duration of the project.

B. HP Officejet Pro K8600 Color Printer – Minimum or equivalent (to be installed as a local printer on a computer provided under the Construction Field Office specification):

Paper – 11 in x17 in, 8.5 in x 11 in and duplex/double-side print
Resolution – 1200x1200 DPI
Print Drivers – Must support HP PCL6.
RAM – 32 MB RAM
Print speed – 10 ppm – color, 13 ppm - black
Printer cable – 6 ft (1.8 m)

The Contractor is responsible for service and repairs to all computer hardware. All repairs must be performed within 24 hours. If the repairs require more than a 24 hours then a replacement must be provided.

Construction Methods: The Project Coordinator shall attend all meetings between the Contractor and the Department, the Contractor and its Subcontractors, and any other meetings that affect the progress of the job. The Project Coordinator shall be knowledgeable of the status of all parts of the work throughout the length of the Contract.

The Contractor shall prepare a CPM Schedule in accordance with the pertinent provisions of "Section 1.03 - Award and Execution of Contract," "Section 1.05 - Control of the Work," and "Section 1.08 - Prosecution of Progress" of the Standard Specifications. The schedule shall incorporate the Sequence of Construction as outlined on the Plans and in the Specifications. All other limiting factors that affect construction shall also be incorporated into the schedule. All milestones or constrained dates within the schedule shall be clearly indicated.

The CPM schedule shall contain a list of activities that represent the major elements of the project. At a minimum, this list should include a breakdown by individual structure or stage, including major components of each. The schedule shall contain sufficient detail to describe the progression of the work in a comprehensive manner. As a guide, 10 to 15 activities should be provided for each $1 million of contract value.

The following list of items is provided as an example only and is not meant to be all-inclusive (or all-applicable):

General Items Applicable to all projects

Contractual Constraints including but not limited to

- Winter shutdowns
- Environmental permits/applications time of year restrictions
- Milestones
- Third Party approvals
- Long lead time items (procurement and fabrication of major elements)
- Adjacent Projects or work by others

Award
Notice to Proceed
Signing (Construction, temporary, permanent by location)
Mobilization
Permits as required
Field Office
Utility Relocations
Submittals/shop drawings/working drawings/product data
Construction of Waste Stock pile area
Clearing and Grubbing
Earthwork (Borrow, earth excavation, rock excavation, etc.)
Traffic control items (including illumination and signalization)
Pavement markings
Roadway Construction (Breakdown into components)
Drainage (Breakdown into components)
Culverts
Final Plantings (including turf establishment)
Final Cleanup

The following additional guidelines supplement the general guidelines listed above for the specific project types indicated:

A. For bridges and other structures, include major components such as: Abutments, wingwalls, piers, decks and retaining walls; further breakdown by footings, wall sections, parapets etc.

Temporary Earth Retention Systems

Cofferdam and Dewatering
Structure Excavation
Piles/test piles
Temporary Structures
Removal of Superstructure
Bearing Pads
Structural Steel (Breakdown by fabrication, delivery, installation, painting etc.)
Bridge deck

B. Multiple location projects such as traffic signal, incident management, lighting, planting and guiderail projects will be broken down first by location and then by operation. Other major activities of these types of projects should include, but are not limited to:

Installation of anchors
Driving posts
Foundations
Trenching and Backfilling
Installation of Span poles/mast arms
Installation of luminaires
Installation of cameras
Installation of VMS
Hanging heads
Sawcut loops
Energizing equipment

C. Facility Projects shall reflect the same breakdown of the project as the schedule of values:

CSI Division 2 – Existing Conditions
CSI Division 3 – Concrete
CSI Division 4 – Masonry
CSI Division 5 – Metals
CSI Division 6 – Wood, Plastic, and Composites
CSI Division 7 – Thermal and Moisture Protection
CSI Division 8 – Openings
CSI Division 9 – Finishes
CSI Division 10 – Specialties
CSI Division 11 – Equipment
CSI Division 12 – Furnishings
CSI Division 13 – Special Construction
CSI Division 14 – Conveying Equipment
CSI Division 21 – Fire Suppression
CSI Division 22 – Plumbing
CSI Division 23 – Heating, Ventilating, and Air Conditioning
CSI Division 26 – Electrical

CSI Division 27 – Communications
CSI Division 28 – Electronic Safety and Security
CSI Division 31 – Earthwork
CSI Division 32 – Exterior Improvements
CSI Division 33 – Utilities

The CPM schedule will be compiled using this list of major activities. It will be the responsibility of the contractor to detail all milestones, environmental permit "window" periods; winter shutdowns etc. and include them on their schedule under the corresponding dates.

Proper relationship between all major activities shall be indicated. Node numbers shall be coded such that the major activities shown on the Critical Path Schedule shall be easily referenced to the Detailed Project Schedule when it is developed. Break down the work covered under each Special Provision, or Division and Section of Article 1.20 of the Standard Specifications, into individual activities required and logically group related activities together within the CPM.

If the Engineer determines that additional detail is necessary, the Contractor shall provide it.

All documents, which require approval by the Department, shall be clearly identified within the schedule. The Department and any outside agency shall be allocated a minimum number of calendar days in accordance with Article 1.20-1.05.02. If Article 1.20 does not apply, then the Department shall be allocated a minimum of thirty (30) calendar days (exclusive of weekends and holidays) for review and approval of each submittal. Any submittals requiring approval by an outside Agency (ConnDEEP, Coast Guard, Army Corps of Engineers, etc.) shall be allocated a minimum of sixty (60) calendar days. The Department shall not be held responsible for any delay associated with the approval or rejection of any substitution or other revisions proposed by the Contractor.

The schedule shall indicate the logic of the work for the major elements and components of work under the Contract, such as the planned mobilization of plant and equipment, sequences of operations, procurement of materials and equipment, duration of activities, type of relationship, lag time (if any), and such other information as it is necessary to present a clear statement of the intended activities.

The Contractor is responsible to inform its subcontractor(s) and supplier(s) of the project schedule and any relevant updates.

The schedules shall consist of a network technique of planning, scheduling and control, shall be a clear statement of the logical sequence of work to be done, and shall be prepared in such a manner that the Contractor's work sequence shall be optimized between early start and late start restraints. The Contractor shall use the same criteria in a consistent manner throughout the term of the project. If, at any time, the Contractor alters logic, original durations, and descriptions, adds activities or activity codes or in any way modifies the Baseline Schedule, they must notify

the Engineer of the change, in writing, presenting in detail the reasons for the change. The Engineer reserves the right to approve or reject any such change.

The critical path of the project must be identified on the CPM schedule. The critical path is the longest-duration path through the network. The significance of the critical path is that the activities that lie on it cannot be delayed without delaying the project. Because of its impact on the entire project, critical path analysis is an important aspect of project planning.

The critical path can be identified by determining the following four parameters for each activity:

- ES - earliest start time: the earliest time at which the activity can start given that its precedent activities must be completed first.
- EF - earliest finish time, equal to the earliest start time for the activity plus the time required to complete the activity.
- LF - latest finish time: the latest time at which the activity can be completed without delaying the project.
- LS - latest start time, equal to the latest finish time minus the time required to complete the activity.

The *float time* for an activity is the time between its earliest and latest start time, or between its earliest and latest finish time. Float is the amount of time that an activity can be delayed past its earliest start or earliest finish without delaying the project. Delays to activities on the critical path through the project network in which no float exists, that is, where ES=LS and EF=LF will delay the project.

Float available in the schedule, at any time shall not be considered for the exclusive use of either the State or the Contractor. During the course of contract execution, any float generated due to the efficiencies of either party is not for the sole use of the party generating the float; rather it is a shared commodity to be reasonably used by either party. Project float will be a resource available to both the State and the Contractor.

Each CPM Schedule submittal shall be in the form of an activity on node diagram (precedence diagramming method) and shall include at a minimum; an Early Start computer sort, a Total Float computer sort, an Activity Number computer sort, a Schedule Diagram in the Time Scaled Logic format and a backup data CD-ROM which includes all Primavera project files. The diagrams shall be on 2' x 3' sheets. Additional, more detailed diagrams for important aspects or phases of the work will be required on large or complex projects.

Activity I.D. numbers shall be keyed to the item numbers assigned on the detailed estimate sheet. The first three digits (four digits for highway illumination, signing, traffic signals and utility work) of the activity I.D. number shall be identical to the first three digits of the item

number in the contract. The remaining digits may be used to provide unique, orderly and sequential I.D. numbers for each activity.

Activity codes shall be added to the schedule dictionary at the direction of the Engineer. At a minimum, activity codes for responsibility (prime, subcontractor by name), location of work (bridge #, span #, sta. #, site, building, type of work, etc.) and stage or phase number should be included.

The Project Coordinator shall be required to prepare and submit the following documents:

1. Baseline Submittal Requirements: The Contractor shall be guided by the following requirements when submitting the CPM Schedules for review and approval.

   a. Within ten (10) calendar days after award, the Contractor and their scheduler will attend a meeting to discuss the submittal requirements. Within twenty (20) calendar days after contract award, the Contractor shall prepare and submit for review and approval a detailed CPM Schedule for all work. The review and approval process may take up to 21 calendar days and is more fully described in paragraph (b) of this section.

      The work shall be broken out into sufficient detail such that no activity has a duration greater than twenty (20) days, unless approved by the Engineer. As a guide, 25 to 35 activities should be provided per $1 million of contract work. The Engineer shall be the sole judge as to whether the schedule is sufficiently detailed.

      All work shall be shown in sufficient detail such that the Critical Path may be identified and the schedule shall incorporate all contract milestones. Upon approval, this schedule shall be designated the "Baseline".

      Failure to submit and gain approval for the "Baseline" may result in the Contractor being found in violation of Article 1.02.02 of the Standard Specifications. All elapsed contract time prior to the approval of the “Baseline”, will be considered to be accurately represented by the actual as-built schedule of that time period. No claims for delays during that period will be allowed.

      The approval of a Baseline Schedule shall in no way waive the requirements of the contract nor shall it excuse the Contractor from any obligations under the contract.

      In no instance will the Contractor be permitted to commence work on any significant portion of the work for which a Baseline Schedule has not been approved without prior written approval from the Department.

   b. The Contractor, represented by the Project Coordinator and/or the Consultant, shall participate with the Engineer in the review and evaluation of each schedule submitted. Any and all revisions made necessary as a result of this review shall be made by the

Contractor and a revised schedule submitted within ten (10) calendar days. Any further revisions required thereafter shall also be submitted for approval within (10) calendar days.

2. Monthly Updates: Each month, as of a calendar date mutually acceptable to the Contractor and to the Engineer, the Contractor shall deliver to the Engineer three (3) prints of all required schedule diagrams and tabulations. In addition, the Contractor shall deliver one (1) copy of the project backup data CD-ROM(s), which includes all Primavera project files. The schedule shall be updated to show the work actually accomplished during the preceding months, the actual time consumed for each activity, and the estimated time remaining for any activity which as been started but not completed.

   The monthly update shall also include revisions to the CPM schedule necessitated by revisions to the project, which have been directed by the Engineer (including, but not limited to extra work) during the month preceding the update. Similarly, any changes to the schedule due to Contractor influences shall also be included within the schedule.

   Any changes or revisions made to the approved Baseline shall be identified in narrative form in a cover letter accompanying the monthly update. The Engineer reserves the right to approve or reject any such changes. The narrative shall also describe in general terms the progress of the work since the last schedule update and shall identify any items of special interest. If the schedule revisions extend the Contract completion date, due to extra or added work or delays beyond the control of the Contractor, the Contractor must submit a request in writing for an extension of time in accordance with Article 1.08.08. This request should be supported by the schedules submitted previously.

   The Contractor shall be responsible to develop mitigation measures for all delays, regardless of responsibility, and to identify all time and cost impacts to the work associated with those mitigation measures.

   Except as otherwise authorized by the Engineer, monthly submissions received after the due date are considered late.

   The reports required for each monthly update shall include all reports generated for approval of the CPM Schedule for that particular portion of the work. On larger or complex projects, the Engineer may require the schedule data sorted by an activity code to better reflect the progression of the work. Summary barcharts may also be required.

3. Biweekly Schedules: Each week, the Contractor shall be required to produce and submit to the Engineer a biweekly schedule showing all activities planned for the following two week period. This short term schedule may be handwritten; however a two week “look ahead” filter from the CPM Schedule is preferred. The biweekly schedule shall clearly indicate all work planned on a crew basis for the two week period.

4. Recovery Schedules: If, in the opinion of the Engineer, the updated schedule indicates that the Project has fallen behind schedule, or that a revision in sequence of operations may be necessary for any other reason, absent a justifiable time extension, the Contractor shall immediately institute all necessary steps to improve the Project's progress and shall submit such revised network diagrams, tabulations and operational plans, as may be deemed necessary by the Engineer, to demonstrate the manner in which an acceptable rate of progress will be regained.

   Should the Contractor not demonstrate an ability to regain an acceptable rate of progress, the Engineer shall require the schedule to be resource loaded with the next monthly update. No additional compensation will be allowed for resource loading the schedule.

5. As-Built Schedules: Within thirty (30) days of completion of the project, including all corrective work, the Contractor shall submit an "As-Built Schedule" showing the actual progress of work. The Contractor shall submit three prints of this final CPM Schedule and one project backup data CD-ROM which include all Primavera project files for the Engineer's exclusive use.

   If the contract includes Article 1.20 the following shall also apply:

6. Daily Construction Reports: The Project Coordinator shall assist the Engineer in the preparation of a daily construction report by ensuring that each of the Contractor's employees and subcontractors working on the Project Site on a given day signs the Engineer's sign-in sheet for that day; and by keeping and providing to the Engineer its own daily list of employees and subcontractors who worked on the Project Site on that day.

Method of Measurement: Within ten (10) calendar days of the award of the Contract, the Contractor shall submit to the Engineer for approval a breakdown of its lump sum bid price for this item detailing:

1. The development cost to prepare the Baseline Schedule in accordance with these specifications. Development costs shall not exceed 25% of the total cost of the item and shall include costs to furnish and install all specified hardware.

2. The cost to provide the services of the Project Coordinator, including costs to prepare and submit the Monthly Updates; furnish and submit any Recovery Schedules; furnish and submit Two Week Look Ahead Schedules and maintenance of and supplies for the specified hardware noted above. A per month cost will be derived by taking this cost divided by the number of Contract months remaining from the date of acceptance of the Baseline Schedule.

3. The cost of submission and certification of the As-Built Schedule in accordance with these specifications. The submission and certification costs shall be no less than 2% of the total cost of the item.

4. Substantiation showing that the costs submitted are reasonable based on the Contractor's lump sum bid.

Upon approval of the payment schedule by the Engineer, payments for work performed will be made as follows:

1. Upon approval of the "Baseline" Schedule by the Engineer, the lump sum development cost will be certified for payment.

2. Upon receipt of each monthly update of the "Baseline" Schedule, the per month cost for the services of the Project Coordinator will be certified for payment.

3. Upon approval of the As-Built Schedule by the Engineer, the lump sum submission and certification cost will be certified for payment.

Basis of Payment: This service will be paid for at the contract lump sum price for "Project Coordinator" complete, which price shall include the preparation and submission of all schedules, updates, reports and submittals. The lump sum price shall also include the cost of providing a complete, licensed copy of the Primavera software which will remain the property of the Engineer, and all materials, equipment, labor and work incidental of this service.

The lump sum price will be certified for payment as described in "Method of Measurement" subject to the following conditions:

1. Any month where the monthly update of the "Baseline" CPM schedule is submitted late, without authorization from the Engineer, will result in the following actions:

    a. The monthly payment for the Project Coordinator item shall be deferred to the next monthly payment estimate. If any monthly submittal is more than thirty (30) calendar days late, there will be no monthly payment for the services of the Project Coordinator.

    b. The greater of 5% of the monthly payment estimate or $25,000 shall be retained from the monthly payment estimate until such time as the Contractor submits all required reports.

    c. If in the opinion of the Engineer, the contractor is not in compliance with this specification, the Engineer may withhold all project payments.

2. In the event the project extends beyond the original completion date by more than thirty (30) calendar days, and a time extension is granted to the Contractor, the Department may require additional CPM updates which will be paid at the per month cost for the services of the Project Coordinator.

3. If, in the opinion of the Engineer, the contractor is not in compliance with this specification or has failed to submit a "Baseline", monthly update or Recovery Schedule for any portion of the work in accordance with this specification, it shall result in the withholding of all contract payments until the schedule is submitted to, and approved by, the Engineer.

Pay Item	Pay Unit
Project Coordinator	L.S.

ITEM # 0969062A - CONSTRUCTION FIELD OFFICE, MEDIUM

Description: Under the item included in the bid document, adequate weatherproof office quarters will be provided by the Contractor for the duration of the work, and if required, for a maximum of ninety days thereafter for the exclusive use of ConnDOT forces and others who may be engaged to augment ConnDOT forces with relation to the contract. The office quarters shall be located convenient to the work site and installed in accordance with Article 1.08.02, this office shall be separated from any office occupied by the Contractor. Ownership and liability of the office quarters shall remain with the Contractor.

Materials: Materials shall be in like new condition for the purpose intended and shall be approved by the Engineer.

Office Requirements: The Contractor shall furnish the office quarters and equipment as described below.

	Description:
400 SF	Sq. Ft. of floor space with a minimum ceiling height of 7 ft. and shall be partitioned as shown on building floor plan as provided by the Engineer.
2 EA	Minimum number of exterior entrances.
7 EA	Minimum number of parking spaces.

Office layout: The office shall have a minimum square footage as indicated in the table above, and shall be partitioned as shown on building floor plan as provided by the Engineer. The underside of the office shall be fully skirted to the ground.

Lavatory Facilities: The Contractor shall furnish lavatory and toilet facilities at a location convenient to the office quarters for the use of Department personnel and such assistants as they may engage. He shall also supply lavatory and sanitary supplies as required.

Windows and Entrances: The windows shall be of a type that will open and close conveniently, shall be sufficient in number and size to provide adequate light and ventilation, and shall be fitted with locking devices, blinds and screens. The entrances shall be secure, screened, and fitted with a lock for which four keys shall be furnished. All keys to the construction field office shall be furnished to the Department and will be kept in their possession while State personnel are using the office. Any access to the entrance ways shall meet applicable building codes and be slip resistant, with appropriate handrails.

Lighting: The Contractor shall equip the office interior with electric lighting that provides a minimum illumination level of 100 foot-candles at desk level height, and electric outlets for each desk and drafting table. The Contractor shall also provide exterior lighting that provides a minimum illumination level of 2 foot-candles throughout the parking area and for a minimum distance of 10 ft. on each side of the field office.

The Contractor shall provide the following additional equipment, facilities, and/or services at the Field Office on this project to include at least the following to the satisfaction of the Engineer:

Parking Facility: Adequate parking spaces with adequate illumination on a paved surface, with surface drainage if needed. If paved parking does not exist adjacent to the field office, the Contractor shall provide a parking area of sufficient size to accommodate the number of vehicles indicated in the table above. Construction of the parking area and driveway, if necessary, will consist of a minimum of 6 inches of processed aggregate base graded to drain. The base material will be extended to the office entrance.

Field Office Security: Physical Barrier Devices - This shall consist of physical means to prevent entry, such as: 1) All windows shall be barred or security screens installed; 2) All field office doors shall be equipped with dead bolt locks and regular day operated door locks; and 3) Other devices as directed by the Engineer to suit existing conditions.

Electric Service: The field office shall be equipped with an electric service panel to serve the electrical requirements of the field office, including: lighting, general outlets, computer outlets, calculators etc., and meet the following minimum specifications:

A. 120/240 volt, 1 phase, 3 wire.
B. Ampacity necessary to serve all equipment. Service shall be a minimum 100 amp dedicated to the construction field office.
C. The electrical panel shall include a main circuit breaker and branch circuit breakers of the size and quantity required.
D. Additional 120 volt, single phase, 20 amp, isolated ground dedicated power circuit with dual NEMA 5-20 receptacles will be installed at each computer workstation location.
E. Additional 120 volt, single phase, 20 amp, isolated ground dedicated power circuit with dual NEMA 5-20 receptacles will be installed, for use by the Telephone Company.
F. Additional 120-volt circuits and duplex outlets as required meeting National Electric Code requirements.
G. One exterior (outside) wall mounted GFI receptacle, duplex, isolated ground, 120 volt, straight blade.
H. After work is complete and prior to energizing, the State's ConnDOT electrical inspector, must be contacted at 860-594-2240. (Do Not Call Local Town Officials)
I. Prior to field office removal the ConnDOT Data Communications office must be notified to deactivate the communications equipment.

Heating, Ventilation and Air Conditioning (HVAC): The field office shall be equipped with sufficient heating, air conditioning and ventilation equipment to maintain a temperature range of 68°-80° Fahrenheit within the field office.

The Following Furnishings and Equipment Shall Be Provided In The Applicable Field Office Type:

Qty	Description:
3 EA	Office desks (2.5 ft x 5 ft) with drawers, locks, and matching desk chairs that have

Qty	Description:
	pneumatic seat height adjustment and dual wheel casters on the base.
2 EA	Office Chairs.
1 EA	Fire resistant cabinets (legal size/4 drawer), locking.
1 EA	Drafting type tables (3 ft x 6 ft) and supported by wall brackets and legs; and matching drafters stool that have pneumatic seat height adjustment, seat back and dual wheel casters on the base.
2 EA	Personal computer tables (4 ft x 2.5 ft).
1 EA	Hot and cold water dispensing unit and supply of cups and bottled water shall be supplied by the Contractor for the duration of the project.
2 EA	Electronic office type printing calculators capable of addition, subtraction, multiplication and division with memory and a supply of printing paper.
2 EA	Telephone.
1 EA	Telephone answering machine.
1 EA	Plain paper facsimile (FAX) machine capable of transmitting via telephone credit card. All supplies, paper and maintenance shall be provided by the Contractor.
1 EA	Copier/Scanner - dry, plain paper with automatic feeder and reducing capability. All supplies, paper and maintenance shall be provided by the Contractor.
2 EA	Computer systems as specified below under Computer Hardware and Software. All supplies and maintenance shall be provided by the Contractor.
1 EA	Laser printer as specified below under Computer Hardware and Software. All supplies, paper and maintenance shall be provided by the Contractor.
2 EA	Digital Camera as specified below under Computer Hardware and Software. All supplies and maintenance shall be provided by the Contractor.
1 EA	Wastebaskets - 30 gal., including plastic waste bags.
3 EA	Wastebaskets - 5 gal., including plastic waste bags.
2 EA	Electric pencil sharpeners.
* EA	Fire extinguishers - provide and install type and number to meet applicable State and local codes for size of office indicated, including a fire extinguisher suitable for use on a computer terminal fire.
1 EA	Vertical plan racks for 2 sets of 2 ft x 3 ft plans for each rack.
1 EA	Infrared Thermometer, including certified calibration, case, cleaning wipes.
1 EA	Concrete Curing Box as specified below under Concrete Testing Equipment.
1 EA	Concrete Air Meter as specified below under Concrete Testing Equipment.
1 EA	Concrete Slump Cone as specified below under Concrete Testing Equipment.

The furnishings and equipment required herein shall remain the property of the Contractor. Any supplies required to maintain or operate the above listed equipment or furnishings shall be provided by the Contractor for the duration of the project.

Telephone Service: This shall consist of the installation of two (2) telephone lines: one (1) line for phone/voice service and one (1) line dedicated for the facsimile machine. The Contractor shall pay all charges except for out-of-state toll calls made by State personnel.

Data Communications Facility Wiring: Contractor shall install a Category 5e 468B patch panel in a central wiring location and Cat 5e cable from the patch panel to each PC station, terminating in a (category 5e 468B) wall or surface mount data jack. The central wiring location shall also house either the data circuit with appropriate power requirements or a category 5 cable run to the location of the installed data circuit. The central wiring location will be determined by the ConnDOT Data Center staff in coordination with the designated field office personnel as soon as the facility is in place. The ConnDOT Project Engineer will provide the Contractor with a copy of the current PC specifications, approved printer list and data wiring schematic as soon as possible after the contract is awarded.

Contractor to run a CAT 5e LAN cable a minimum length of 25 feet for each computer to LAN switch area leaving an additional 10 feet of cable length on each side with terminated RJ45 connectors. Each run / jack shall be clearly labeled with an identifying Jack Number.

The installation of a data communication circuit between the field office and the ConnDOT Data Communication Center in Newington will be coordinated between the ConnDOT District staff, ConnDOT Office of Information Systems and the local phone company. The ConnDOT District staff will coordinate the installation of the data communication service with ConnDOT PC Support once the field office phone number is issued. The Contractor shall provide the field office telephone number(s) to the ConnDOT Project Engineer as soon as possible to facilitate data line and computer installations.

Computer Hardware and Software:

The ConnDOT Project Engineer will provide the Contractor with a copy of the current PC specifications, approved printer list and data wiring schematic as soon as possible after the contract is awarded.

Before ordering the computer hardware and software, the Contractor must submit a copy of their proposed PC specifications and the type of printer to the ConnDOT Project Engineer for review by the ConnDOT Data Center. If the specification meets or exceeds the minimum specifications listed below, then the Contractor will be notified that the order may be placed.

Before any equipment is delivered to the Data Center, arrangements must be made a minimum of 24 hours in advance by contacting 860-594-3500. All software, hardware and licenses listed below shall be clearly labeled, specifying the (1) Project No., (2) Contractor Name, (3) Project Engineer's Name and (4) Project Engineer's Phone No., and shall be delivered to the ConnDOT Data Center, 2710 Berlin Turnpike, Newington, CT, where it will be configured and prepared for field installation. Installation will then be coordinated with ConnDOT field personnel and the computer system specified will be stationed in the Department's project field office.

The computer system furnished shall have all software and hardware necessary for the complete installation of the latest versions of the software listed, and therefore supplements the minimum specifications below. The Engineer reserves the right to expand or relax the specification to adapt to the software and hardware limitations and availability, the compatibility with current

agency systems, and to provide the Department with a computer system that can handle the needs of the project. This requirement is to ensure that the rapid changing environment that computer systems have experienced does not leave the needs of the project orphan to what has been specified. There will not be any price adjustment due to the change in the minimum system requirements.

The Contractor shall provide the Engineer with a licensed copy registered in the Department's name of the latest versions of the software listed and maintain customer support services offered by each software producer for the duration of the Contract. The Contractor shall deliver to the Engineer all supporting documentation for the software and hardware including any instructions or manuals. The Contractor shall provide original backup media for the software.

The Contractor shall provide the computer system with all required supplies, maintenance and repairs (including labor and parts) throughout the Contract life.

Once the Contract has been completed, the computer will remain the property of the Contractor. Prior to the return of any computer(s) to the Contractor, field personnel will coordinate with the Data Center personnel for the removal of Department owned equipment, software, data, and associated equipment.

A) Computer – Minimum Specification:
Processor – Intel® Core 2 Duo Processor (2.00 GHz, 800 MHz FSB 2MB L2 Cache)
Memory – 2 GB DIMM DDR2 667MHz.
Monitor – 19.0 inch LCD color monitor.
Graphics – Intel Graphics Media Accelerator 3100. or equivalent.
Hard Drive – 160 GB Ultra ATA hard drive (Western Digital, IBM or Seagate).
Floppy Drive – 3.5 inch 1.44MB diskette drive.
Optical Drive – CD-RW/DVD-RW Combo.
Multimedia Package – Integrated Sound Blaster Compatible AC97 Sound and speakers.
Case – Small Form or Mid Tower, capable of vertical or horizontal orientation.
Integrated Network Adapter – comparable to 3COM PCI 10/100 twisted pair Ethernet.
Keyboard – 104+ Keyboard.
Mouse – Optical 2-button mouse with scroll wheel.
Operating System – Windows XP Professional Service Pack 2; Windows Vista Capable.
Application Software – MS Office 2007 Professional Edition.
Additional Software (Latest Releases, including subscription services for the life of the Contract.–

- Norton Anti-Virus and CD/DVD burning software (ROXIO or NERO),
- Adobe Acrobat Standard

Resource or Driver CD/DVD – CD/DVD with all drivers and resource information so that computer can be restored to original prior to shipment back to the contractor.
Uninterrupted power supply – APC Back-UPS 500VA.

Note A1: All hardware components must be installed before delivery. All software documentation and CD-ROMs/DVD for Microsoft Windows XP Professional, Microsoft Office

2007 Professional Edition, and other software required software must be provided. Computer Brands are limited to Dell, Gateway and HP brands only. No other brands will be accepted. The ConnDOT Project Engineer will provide the Contractor with a copy of the current PC specifications and approved printer list as soon as possible after the contract is awarded.

Note A2: As of June 30, 2008, Microsoft will no longer distribute Windows XP for retail sale, although the date for specific computer manufacturers may be different. Please consult your manufacturer for details. The Department still requires Windows XP on all PCs. Microsoft has stated that any PCs that are purchased with either Windows Vista Business, or Vista Ultimate are automatically entitled to "downgrade rights", which allow the PC to be rolled back to Windows XP. Please consult the specific manufacturer for details on downgrading new PCs to Microsoft Windows XP after June 30, 2008.

B) Laser Printer – Minimum Specification:
Print speed – 20 ppm.
Resolution – 1,200 x 1,200 dpi.
Paper size – Up to 216 mm x 355 mm (8.5 in x 14 in).
RAM – 16 MB.
Print Drivers – Must support HP PCL6 and HP PCL5e.
Printer cable – 1.8 m (6 ft).

Note B1: Laser printer brands are limited to Hewlett-Packard and Savin brands only. The ConnDOT Project Engineer will provide the Contractor with a copy of the current PC specifications and approved printer list as soon as possible after the contract is awarded.

Note B2: It is acceptable to substitute a multi-function all-in-one printer/copier/scanner/fax machine listed on the approved printer list in place of the required laser printer and fax machine.

C) Digital Camera – Minimum Specification:
Optical – 5 mega pixel, with 3x optical zoom.
Memory – 2 GB.
Features – Date/time stamp feature.
Connectivity – USB cable or memory card reader.
Software – Must be compatible with Windows XP and Vista.
Power – Rechargeable battery and charger.

The Contractor is responsible for service and repairs to all computer hardware. All repairs must be performed with-in 48 hours. If the repairs require more than a 48 hours then a replacement must be provided. All supplies, paper and maintenance for the computers, laptops, printers, copiers, and fax machines shall be provided by the Contractor.

Concrete Testing Equipment: If the Contract includes items that require compressive strength cylinders for concrete, in accordance with the Schedule of Minimum Testing Requirements for Sampling Materials for Test, the Contractor shall provide the following. All testing equipment will remain the property of the Contractor at the completion of the project.

A) Concrete Cylinder Curing Box – meeting the requirements of Section 6.12 of the Standard Specifications.

B) Air Meter – The air meter provided shall be in good working order and will meet the requirements of AASHTO T 152.

C) Slump Cone Mold – Slump cone, base plate, and tamping rod shall be provided in like-new condition and meet the requirements of AASHTO T119, Standard Test Method for Slump of Hydraulic-Cement Concrete.

Insurance Policy: The Contractor shall provide a separate insurance policy, with no deductible, in the minimum amount of twenty thousand dollars ($20,000.00) in order to insure all State-owned data equipment and supplies used in the office against all losses. The Contractor shall be named insured on that policy, and the Department shall be an additional named insured on the policy. These losses shall include, but not be limited to: theft, fire, and physical damage. The Department will be responsible for all maintenance costs of Department owned computer hardware. In the event of loss, the Contractor shall provide replacement equipment in accordance with current Department equipment specifications, within seven days of notice of the loss. If the Contractor is unable to provide the required replacement equipment within seven days, the Department may provide replacement equipment and deduct the cost of the equipment from monies due or which may become due the Contractor under the contract or under any other contract. The Contractor's financial liability under this paragraph shall be limited to the amount of the insurance coverage required by this paragraph. If the cost of equipment replacement required by this paragraph should exceed the required amount of the insurance coverage, the Department will reimburse the Contractor for replacement costs exceeding the amount of the required coverage.

Maintenance: During the occupancy by the Department, the Contractor shall maintain all facilities and furnishings provided under the above requirements, and shall maintain and keep the office quarters clean through the use of weekly professional cleaning to include, but not limited to, washing & waxing floors, cleaning restrooms, removal of trash, etc. Exterior areas shall be mowed and clean of debris. A trash receptacle (dumpster) with weekly pickup (trash removal) shall be provided. Snow removal, sanding and salting of all parking, walkway, and entrance ways areas shall be accomplished during a storm if on a workday during work hours, immediately after a storm and prior to the start of a workday. If snow removal, salting and sanding are not completed by the specified time, the State will provide the service and all costs incurred will be deducted from the next payment estimate.

Method of Measurement: The furnishing and maintenance of the construction field office will be measured for payment by the number of calendar months that the office is in place and in operation, measured to the nearest month.

There will not be any price adjustment due to any change in the minimum computer system requirements.

Basis of Payment: The furnishing and maintenance of the construction field office will be paid at the listed unit price per month for the item "Construction Field Office, Medium", which price shall include all material, equipment, labor, utility services and work incidental thereto.

The cost of providing the parking area, external illumination, trash removal and snow and ice removal shall be included in the monthly unit price bid for the respective item "Construction Field Office, Medium".

The State will be responsible for payment of data communication user fees and for toll calls by State personnel.

Pay Item	Pay Unit
Construction Field Office, Medium	Month

ITEM #0970006A - TRAFFICPERSON (MUNICIPAL POLICE OFFICER)
ITEM #0970007A - TRAFFICPERSON (UNIFORMED FLAGGER)

9.70.01—Description: Under this item the Contractor shall provide the services of Trafficpersons of the type and number, and for such periods, as the Engineer approves for the control and direction of vehicular traffic and pedestrians. Traffic persons requested solely for the contractor's operational needs will not be approved for payment.

9.70.03—Construction Method: Prior to the start of operations on the project requiring the use of Trafficpersons, a meeting will be held with the Contractor, Trafficperson agency or firm, Engineer, and State Police, if applicable, to review the Trafficperson operations, lines of responsibility, and operating guidelines which will be used on the project. A copy of the municipality's billing rates for Municipal Police Officers and vehicles, if applicable, will be provided to the Engineer prior to start of work.

On a weekly basis, the Contractor shall inform the Engineer of their scheduled operations for the following week and the number of Trafficpersons requested. The Engineer shall review this schedule and approve the type and number of Trafficpersons required. In the event of an unplanned, emergency, or short term operation, the Engineer may approve the temporary use of properly clothed persons for traffic control until such time as an authorized Trafficperson may be obtained. In no case shall this temporary use exceed 8 hours for any particular operation.

If the Contractor changes or cancels any scheduled operations without prior notice of same as required by the agency providing the Trafficpersons, and such that Trafficperson services are no longer required, the Contractor will be responsible for payment at no cost to the Department of any show-up cost for any Trafficperson not used because of the change. Exceptions, as approved by the Engineer, may be granted for adverse weather conditions and unforeseeable causes beyond the control and without the fault or negligence of the Contractor.

Trafficpersons assigned to a work site are to only take direction from the Engineer.

Trafficpersons shall wear a high visibility safety garment that complies with OSHA, MUTCD, ASTM Standards and the safety garment shall have the words "Traffic Control" clearly visible on the front and rear panels (minimum letter size 2 inches (50 millimeters). Worn/faded safety garments that are no longer highly visible shall not be used. The Engineer shall direct the replacement of any worn/faded garment at no cost to the State.

A Trafficperson shall assist in implementing the traffic control specified in the Maintenance and Protection of Traffic contained elsewhere in these specifications or as directed by the Engineer. Any situation requiring a Trafficperson to operate in a manner contrary to the Maintenance and Protection of Traffic specification shall be authorized in writing by the Engineer.

Trafficpersons shall consist of the following types:

1. Uniformed Law Enforcement Personnel: Law enforcement personnel shall wear the high visibility safety garment provided by their law enforcement agency. If no high visibility safety garment is provided, the Contractor shall provide the law enforcement personnel with a garment meeting the requirements stated for the Uniformed Flaggers' garment.

Law Enforcement Personnel may be also be used to conduct motor vehicle enforcement operations in and around work areas as directed and approved by the Engineer.

Municipal Police Officers: Uniformed Municipal Police Officers shall be sworn Municipal Police Officers or Uniformed Constables who perform criminal law enforcement duties from the Municipality in which the project is located. Their services will also include an official Municipal Police vehicle when requested by the Engineer. Uniformed Municipal Police Officers will be used on non-limited access highways. If Uniformed Municipal Police Officers are unavailable, other Trafficpersons may be used when authorized in writing by the Engineer.
Uniformed Municipal Police Officers and requested Municipal Police vehicles will be used at such locations and for such periods as the Engineer deems necessary to control traffic operations and promote increased safety to motorists through the construction sites.

2. Uniformed Flagger: Uniformed Flaggers shall be persons who have successfully completed flagger training by the American Traffic Safety Services Association (ATSSA), National Safety Council (NSC) or other programs approved by the Engineer. A copy of the Flagger's training certificate shall be provided to the Engineer before the Flagger performs any work on the project. Uniformed Flaggers shall conform to Chapter 6E, Flagger Control, in the Manual of Uniformed Traffic Control Devices (MUTCD) and shall wear high-visibility safety apparel, use a STOP/SLOW paddle that is at least 18 inches (450 millimeters) in width with letters at least 6 inches (150 millimeters) high. The paddle shall be mounted on a pole of sufficient length to be 6 feet (1.8 meters) above the ground as measured from the bottom of the sign.

Uniformed Flaggers will only be used on non-limited access highways to control traffic operations when authorized in writing by the Engineer.

9.70.04—Method of Measurement: Services of Trafficpersons will be measured for payment by the actual number of hours for each person rendering services approved by the Engineer. These services shall include, however, only such trafficpersons as are employed within the limits of construction, project right of way of the project or along detours authorized by the Engineer to assist the motoring public through the construction work zone. Services for continued use of a detour or bypass beyond the limitations approved by the Engineer, for movement of construction vehicles and equipment, or at locations where traffic is unnecessarily restricted by the Contractor's method of operation, will not be measured for payment.

Trafficpersons shall not work more than twelve hours in any one 24 hour period. In case such services are required for more than twelve hours, additional Trafficpersons shall be furnished and measured for payment. In cases where the Trafficperson is an employee on the Contractor's payroll, payment under the item "Trafficperson (Uniformed Flagger)" will be made only for those hours when the Contractor's employee is performing Trafficperson services.

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Travel time will not be measured for payment for services provided by Uniformed Municipal Police Officers or Uniformed Flaggers.

Mileage fees associated with Trafficperson services will not be measured for payment.

Safety garments and STOP/SLOW paddles will not be measured for payment.

9.70.05—Basis of Payment: Trafficpersons will be paid in accordance with the schedule described herein.
There will be no direct payment for safety garments or STOP/SLOW paddles. All costs associated with furnishing safety garments and STOP/SLOW paddles shall be considered included in the general cost of the item.

1. Uniformed Law Enforcement Personnel: The sum of money shown on the Estimate and in the itemized proposal as "Estimated Cost" for this work will be considered the bid price even though payment will be made as described below. The estimated cost figure is not to be altered in any manner by the bidder. Should the bidder alter the amount shown, the altered figures will be disregarded and the original price will be used to determine the total amount for the contract.

The Department will pay the Contractor its actual costs for "Trafficperson (Municipal Police Officer)" plus an additional 5% as reimbursement for the Contractor's administrative expense in connection with the services provided.

The invoice must include a breakdown of each officer's actual hours of work and actual rate applied. Mileage fees associated with Trafficperson services are not reimbursable expenses and are not to be included in the billing invoice. The use of a municipal police vehicle authorized by the Engineer will be paid at the actual rate charged by the municipality. Upon receipt of the invoice from the municipality, the Contractor shall forward a copy to the Engineer. The invoice will be reviewed and approved by the Engineer prior to any payments. *Eighty (80%) of the invoice will be paid upon completion of review and approval. The balance (20%) will be paid upon receipt of cancelled check or receipted invoice, as proof of payment.* The rate charged by the municipality for use of a uniformed municipal police officer and/or a municipal police vehicle shall not be greater than the rate it normally charges others for similar services.

2. Uniformed Flagger: Uniformed flaggers will be paid for at the contract unit price per hour for "Trafficperson (Uniformed Flagger)", which price shall include all compensation, insurance benefits and any other cost or liability incidental to the furnishing of the trafficpersons ordered.

Pay Item	Pay Unit
Trafficperson (Municipal Police Officer)	est.
Trafficperson (Uniformed Flagger)	Hr.

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ITEM # 971001A – MAINTENANCE AND PROTECTION OF TRAFFIC

Article 9.71.01 – Description is supplemented by the following:

The Contractor shall maintain and protect traffic as follows and as limited in the Special Provision "Prosecution and Progress":

ROUTE 2

The Contractor shall maintain and protect existing traffic operations on Route 2.

The contractor shall maintain and protect the minimum number of through lanes and shoulders as dictated in the Special Provision for Section 1.08 – Prosecution and Progress "Limitations of Operations – Minimum Number of Lanes to Remain Open" Chart, on a travel path not less than 12 feet in width per lane.

ROUTE 2 RAMPS

The Contractor shall maintain and protect existing traffic operations on all ramps.

Excepted therefrom will be those periods, during the allowable periods, when the Contractor is actively working, at which time the Contractor shall maintain and protect one lane of traffic on a paved travelpath, not less than 11 feet in width.

Also excepted therefrom will be those periods, during the allowable periods, when the Contractor is actively working on a one-lane ramp and is unable to maintain an 11 foot travelpath during the rubblization. At this time the Contractor will be allowed to close said ramp and detour said traffic via other State and town roads. The Contractor shall submit a detour plan to the Engineer for approval prior to the closure of any one-lane ramp.

LOCAL STATE AND TOWN ROADS

The Contractor shall maintain and protect existing traffic operations on all State and local roads in the areas that are crossed by bridges being rehabilitated. Excepted therefrom will be those periods during the allowable periods when the Contractor is actively working at which time the Contractor shall maintain one lane of traffic in each direction on a paved travel path not less than 11 feet in width.

The Contractor shall also maintain and protect one lane of through traffic in each direction and turning lanes at intersections, each lane on a paved travel path not less than 11 feet in width.

Excepted therefrom will be those periods, during the allowable periods, when the Contractor is actively working, at which time the Contractor will be allowed to maintain and protect at least an alternating one-way traffic operation on a paved travelpath not less than 11 feet in width. The length of the alternating one-way traffic operation shall not exceed 300 feet.

BRIDGE REHABILITATION WORK

All rehabilitation work on the bridges shall be performed utilizing temporary shoulder and lane closures at each bridge site with the following exceptions:

Temporary precast concrete barrier curb shall be used to temporarily close the shoulder and protect the work area adjacent to the leading ends of parapets where new attachment assemblies are to be constructed. The barrier curb shall be installed prior to the removal of the existing metal beam rail and shall remain in place until the attachment assembly is complete and the new R-B 350 has been attached to the parapet. At locations where the shoulder is too narrow to allow the necessary work to be performed, the travel lanes may be shifted to allow more room for working. Lanes must be shifted at the proper tapers with the use of temporary barrier curb and temporary pavement markings subject to the approval of the Engineer.

In instances where full depth deck patching is so extensive that it becomes impractical to install temporary steel plates to carry traffic during periods where all lanes must be open, the Contractor may close the lane to traffic in accordance with the limitations of "Prosecution and Progress" and with the written approval of the Engineer.

At bridges where work on the underside of the bridge is required, such as concrete patching and concrete haunch removal, temporary lane closures must be utilized so that work is not performed above active traffic lanes.

Repairs to existing metal bridge rail must be completed during a single temporary lane/shoulder closure. In no instance shall traffic be allowed to travel adjacent to areas of bridge rail where components have been removed or temporally altered, thus compromising the structural integrity and safety of the system.

Article 9.71.03 - Construction Method is supplemented as follows:

SIGNING

The Contractor shall maintain all existing signing throughout the projects limits for the duration of the project and temporarily relocate any signs if necessary. When construction is complete, any relocated signs shall be reinstalled in their original locations or as directed by the Engineer. This work will be paid for under the item "Maintenance and Protection of Traffic".

REQUIREMENTS FOR WINTER

Prior to winter, the Contractor shall install the final wearing surface and pavement markings on all sections of roadway repaired during that construction season.

The Contractor shall schedule a meeting with representatives of the Engineer, Maintenance, Town of Glastonbury and Traffic to determine what interim traffic control measures the

Contractor must accomplish for the winter to provide safety to the motorist and permit adequate snow removal procedures. This meeting shall be held prior to October 31 of each year and will include, but not be limited to, discussion of the status and schedule of the following items: lane and shoulder widths, pavement restoration, traffic signal work, pavement markings, and signing.

SIGNING PATTERNS

The Contractor shall erect and maintain all signing patterns in accordance with the traffic control plans contained herein. Proper distances between advance warning signs and proper taper lengths are mandatory.

Pavement Markings - Limited Access Highways, Turning Roadways and Ramps

During construction, the Contractor shall maintain all pavement markings throughout the limits of the project.

Interim Pavement Markings

The Contractor shall install painted pavement markings, which shall include lane lines (broken lines), shoulder edge lines, stop bars, lane-use arrows and gore markings, on each intermediate course of bituminous concrete pavement and on any milled surface by the end of the work day/night. All painted pavement markings will be paid under the appropriate items.

If the Contractor does not install permanent Epoxy Resin Pavement Markings by the end of the work day/night on exit ramps where the final course of bituminous concrete pavement has been installed, the Contractor shall install temporary 12 inch wide white stop bars. The temporary stop bars shall consist of Temporary Plastic Pavement Marking Tape and shall be installed by the end of the work day/night. Stop bars may consist of two 6 inch wide white markings or three 4 inch wide white markings placed side by side. The Contractor shall remove and dispose of these markings when the permanent Epoxy Resin Pavement Markings are installed. The cost of furnishing, installing and removing the Temporary Plastic Pavement Marking Tape shall be at the Contractor's expense.

If an intermediate course of bituminous concrete pavement will be exposed throughout the winter, then Epoxy Resin Pavement Markings should be installed unless directed otherwise by the Engineer.

Final Pavement Markings

The Contractor should install painted pavement markings on the final course of bituminous concrete pavement by the end of the work day/night. If the painted pavement markings are not installed by the end of the work day/night, then Temporary Plastic Pavement Marking Tape shall be installed as described above and the painted pavement markings shall be installed by the end of the work day/night on Friday of that week.

If Temporary Plastic Pavement Marking Tape is installed, the Contractor shall remove and dispose of these markings when the painted pavement markings are installed. The cost of furnishing, installing and removing the Temporary Plastic Pavement Marking Tape shall be at the Contractor's expense.

The Contractor shall install permanent Epoxy Resin Pavement Markings in accordance with Section 12.10 entitled "Epoxy Resin Pavement Markings, Symbols, and Legends" after such time as determined by the Engineer.

TRAFFIC CONTROL DURING CONSTRUCTION OPERATIONS

The following guidelines shall assist field personnel in determining when and what type of traffic control patterns to use for various situations. These guidelines shall provide for the safe and efficient movement of traffic through work zones and enhance the safety of work forces in the work area.

TRAFFIC CONTROL PATTERNS

Traffic control patterns shall be used when a work operation requires that all or part of any vehicle or work area protrudes onto any part of a travel lane or shoulder. For each situation, the installation of traffic control devices shall be based on the following:

Speed and volume of traffic
Duration of operation
Exposure to hazards

Traffic control patterns shall be uniform, neat and orderly so as to command respect from the motorist.

In the case of a horizontal or vertical sight restriction in advance of the work area, the traffic control pattern shall be extended to provide adequate sight distance for approaching traffic.

If a lane reduction taper is required to shift traffic, the entire length of the taper should be installed on a tangent section of roadway so that the entire taper area can be seen by the motorist.

Any existing signs that are in conflict with the traffic control patterns shall be removed, covered, or turned so that they are not readable by oncoming traffic.

When installing a traffic control pattern, a Buffer Area should be provided and this area shall be free of equipment, workers, materials and parked vehicles.

Typical traffic control plans 19 through 25 may be used for moving operations such as line striping, pot hole patching, mowing, or sweeping when it is necessary for equipment to occupy a travel lane.

Traffic control patterns will not be required when vehicles are on an emergency patrol type activity or when a short duration stop is made and the equipment can be contained within the shoulder. Flashing lights and appropriate trafficperson shall be used when required.

Although each situation must be dealt with individually, conformity with the typical traffic control plans contained herein is required. In a situation not adequately covered by the typical traffic control plans, the Contractor must contact the Engineer for assistance prior to setting up a traffic control pattern.

PLACEMENT OF SIGNS

Signs must be placed in such a position to allow motorists the opportunity to reduce their speed prior to the work area. Signs shall be installed on the same side of the roadway as the work area. On multi-lane divided highways, advance warning signs shall be installed on both sides of the highway. On directional roadways (on-ramps, off-ramps, one-way roads), where the sight distance to signs is restricted, these signs should be installed on both sides of the roadway.

ALLOWABLE ADJUSTMENT OF SIGNS AND DEVICES SHOWN ON THE TRAFFIC CONTROL PLANS

The traffic control plans contained herein show the location and spacing of signs and devices under ideal conditions. Signs and devices should be installed as shown on these plans whenever possible.

The proper application of the traffic control plans and installation of traffic control devices depends on actual field conditions.

Adjustments to the traffic control plans shall be made only at the direction of the Engineer to improve the visibility of the signs and devices and to better control traffic operations. Adjustments to the traffic control plans shall be based on safety of work forces and motorists, abutting property requirements, driveways, side roads, and the vertical and horizontal curvature of the roadway.

The Engineer may require that the traffic control pattern be located significantly in advance of the work area to provide better sight line to the signing and safer traffic operations through the work zone.

Table I indicates the minimum taper length required for a lane closure based on the posted speed limit of the roadway. These taper lengths shall only be used when the recommended taper lengths shown on the traffic control plans cannot be achieved.

TABLE I – MINIMUM TAPER LENGTHS

POSTED SPEED LIMIT MILES PER HOUR	MINIMUM TAPER LENGTH IN FEET FOR A SINGLE LANE CLOSURE
30 OR LESS	180
35	250
40	320
45	540
50	600
55	660
65	780

SECTION 1. WORK ZONE SAFETY MEETINGS

1.a) Prior to the commencement of work, a work zone safety meeting will be conducted with representatives of DOT Construction, Connecticut State Police (Local Barracks), Municipal Police, the Contractor (Project Superintendent) and the Traffic Control Subcontractor (if different than the prime Contractor) to review the traffic operations, lines of responsibility, and operating guidelines which will be used on the project. Other work zone safety meetings during the course of the project should be scheduled as needed.

1.b) A Work Zone Safety Meeting Agenda shall be developed and used at the meeting to outline the anticipated traffic control issues during the construction of this project. Any issues that can't be resolved at these meetings will be brought to the attention of the District Engineer and the Office of Construction. The agenda should include:

- Review Project scope of work and time
- Review Section 1.08, Prosecution and Progress
- Review Section 9.70, Trafficpersons
- Review Section 9.71, Maintenance and Protection of Traffic
- Review Contractor's schedule and method of operations.
- Review areas of special concern: ramps, turning roadways, medians, lane drops, etc.
- Open discussion of work zone questions and issues
- Discussion of review and approval process for changes in contract requirements as they relate to work zone areas

SECTION 2. GENERAL

2.a) If the required minimum number of signs and equipment (i.e. one High Mounted Internally Illuminated Flashing Arrow for each lane closed, two TMAs, Changeable Message Sign, etc.) are not available; the traffic control pattern shall not be installed.

2.b) The Contractor shall have back-up equipment (TMAs, High Mounted Internally Illuminated Flashing Arrow, Changeable Message Sign, construction signs, cones/drums, etc.) available at all times in case of mechanical failures, etc. The only exception to this is in the case of sudden equipment breakdowns in which the pattern may be installed but the Contractor must provide replacement equipment within 24 hours.

2.c) Failure of the Contractor to have the required minimum number of signs, personnel and equipment, which results in the pattern not being installed, shall not be a reason for a time extension or claim for loss time.

2.d) In cases of legitimate differences of opinion between the Contractor and the Inspection staff, the Inspection staff shall err on the side of safety. The matter shall be brought to

the District Office for resolution immediately or, in the case of work after regular business hours, on the next business day.

SECTION 3. INSTALLING AND REMOVING TRAFFIC CONTROL PATTERNS

3.a) Lane Closures shall be installed beginning with the advanced warning signs and proceeding forward toward the work area.

3.b) Lane Closures shall be removed in the reverse order, beginning at the work area, or end of the traffic control pattern, and proceeding back toward the advanced warning signs.

3.c) Stopping traffic may be allowed:

- As per the contract for such activities as blasting, steel erection, etc.
- During paving, milling operations, etc. where, in the middle of the operation, it is necessary to flip the pattern to complete the operation on the other half of the roadway and traffic should not travel across the longitudinal joint or difference in roadway elevation.
- To move slow moving equipment across live traffic lanes into the work area.

3.d) Under certain situations when the safety of the traveling public and/or that of the workers may be compromised due to conditions such as traffic volume, speed, roadside obstructions, or sight line deficiencies, as determined by the Engineer and/or State Police, traffic may be briefly impeded while installing and/or removing the advanced warning signs and the first ten traffic cones/drums only. Appropriate measures shall be taken to safely slow traffic. If required, traffic slowing techniques may be used and shall include the use of Truck Mounted Impact Attenuators (TMAs) as appropriate, for a minimum of one mile in advance of the pattern starting point. Once the advanced warning signs and the first ten traffic cones/drums are installed/removed, the TMAs and sign crew shall continue to install/remove the pattern as described in Section 4c and traffic shall be allowed to resume their normal travel.

3.e) The Contractor must adhere to using the proper signs, placing the signs correctly, and ensuring the proper spacing of signs.

3.f) Additional devices are required on entrance ramps, exit ramps, and intersecting roads to warn and/or move traffic into the proper travelpath prior to merging/exiting with/from the main line traffic. This shall be completed before installing the mainline pattern past the ramp or intersecting roadway.

3.g) Prior to installing a pattern, any conflicting existing signs shall be covered with an opaque material. Once the pattern is removed, the existing signs shall be uncovered.

3.h) On limited access roadways, workers are prohibited from crossing the travel lanes to install and remove signs or other devices on the opposite side of the roadway. Any signs or devices on the opposite side of the roadway shall be installed and removed separately.

SECTION 4. USE OF HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

4.a) On limited access roadways, one Flashing Arrow shall be used for each lane that is closed. The Flashing Arrow shall be installed concurrently with the installation of the traffic control pattern and its placement shall be as shown on the traffic control plan. For multiple lane closures, one Flashing Arrow is required for each lane closed. If conditions warrant, additional Flashing Arrows should be employed (i.e.: curves, major ramps, etc.).

4.b) On non-limited access roadways, the use of a Flashing Arrow for lane closures is optional. The roadway geometry, sight line distance, and traffic volume should be considered in the decision to use the Flashing Arrow.

4.c) The Flashing Arrow shall not be used on two lane, two-way roadways for temporary alternating one-way traffic operations.

4.d) The Flashing Arrow board display shall be in the "arrow" mode for lane closure tapers and in the "caution" mode (four corners) for shoulder work, blocking the shoulder, or roadside work near the shoulder. The Flashing Arrow shall be in the "caution" mode when it is positioned in the closed lane.

4.e) The Flashing Arrow shall not be used on a multi-lane roadway to laterally shift all lanes of traffic, because unnecessary lane changing may result.

SECTION 5. USE OF TRUCK MOUNTED IMPACT ATTENUATOR VEHICLES (TMAs)

5.a) For lane closures on limited access roadways, a minimum of two TMAs shall be used to install and remove traffic control patterns. If two TMAs are not available, the pattern shall not be installed.

5.b) On non-limited access roadways, the use of TMAs to install and remove patterns closing a lane(s) is optional. The roadway geometry, sight line distance, and traffic volume should be considered in the decision to utilize the TMAs.

5.c) Generally, to establish the advance and transition signing, one TMA shall be placed on the shoulder and the second TMA shall be approximately 1,000 feet ahead blocking the lane. The flashing arrow board mounted on the TMA should be in the "flashing arrow" mode when taking the lane. The sign truck and workers should be immediately ahead of

the second TMA. In no case shall the TMA be used as the sign truck or a work truck. Once the transition is in place, the TMAs shall travel in the closed lane until all Changeable Message Signs, signs, Flashing Arrows, and cones/drums are installed. The flashing arrow board mounted on the TMA should be in the "caution" mode when traveling in the closed lane.

5.d) A TMA shall be placed prior to the first work area in the pattern. If there are multiple work areas within the same pattern, then additional TMAs shall be positioned at each additional work area as needed. The flashing arrow board mounted on the TMA should be in the "caution" mode when in the closed lane.

5.e) TMAs shall be positioned a sufficient distance prior to the workers or equipment being protected to allow for appropriate vehicle roll-ahead in the event that the TMA is hit, but not so far that an errant vehicle could travel around the TMA and into the work area. For additional placement and use details, refer to the specification entitled "Type 'D' Portable Impact Attenuation System". Some operations, such as paving and concrete repairs, do not allow for placement of the TMA(s) within the specified distances. In these situations, the TMA(s) should be placed at the beginning of the work area and shall be advanced as the paving or concrete operations proceed.

5.f) TMAs should be paid in accordance with how the unit is utilized. When it is used as a TMA and is in the proper location as specified, and then it should be paid at the specified hourly rate for "Type 'D' Portable Impact Attenuation System". When the TMA is used as a Flashing Arrow, it should be paid at the daily rate for "High Mounted Internally Illuminated Flashing Arrow". If a TMA is used to install and remove a pattern and then is used as a Flashing Arrow, the unit should be paid as a "Type 'D' Portable Impact Attenuation System" for the hours used to install and remove the pattern, typically 2 hours (1 hour to install and 1 hour to remove), and is also paid for the day as a "High Mounted Internally Illuminated Flashing Arrow".

SECTION 6. USE OF TRAFFIC DRUMS AND TRAFFIC CONES

6.a) Traffic drums shall be used for taper channelization on limited-access roadways, ramps, and turning roadways and to delineate raised catch basins and other hazards.

6.b) Traffic drums shall be used in place of traffic cones in traffic control patterns that are in effect for more than a 36-hour duration.

6.c) Traffic Cones less than 42 inches in height shall not be used on limited-access roadways or on non-limited access roadways with a posted speed limit of 45 mph and above.

6.d) Typical spacing of traffic drums and/or cones shown on the Traffic Control Plans in the Contract are maximum spacings and may be reduced to meet actual field conditions as required.

SECTION 7. USE OF (REMOTE CONTROLLED) CHANGEABLE MESSAGE SIGNS (CMS)

7.a) For lane closures on limited access roadways, one CMS shall be used in advance of the traffic control pattern. Prior to installing the pattern, the CMS shall be installed and in operation, displaying the appropriate lane closure information (i.e.: Left Lane Closed - Merge Right). The CMS shall be positioned ½ - 1 mile ahead of the lane closure taper. If the nearest Exit ramp is greater than the specified ½ - 1 mile distance, than an additional CMS shall be positioned a sufficient distance ahead of the Exit ramp to alert motorists to the work and therefore offer them an opportunity to take the exit.

7.b) CMS should not be installed within 1000 feet of an existing CMS.

7.c) On non-limited access roadways, the use of CMS for lane closures is optional. The roadway geometry, sight line distance, and traffic volume should be considered in the decision to use the CMS.

7.d) The advance CMS is typically placed off the right shoulder, 5 feet from the edge of pavement. In areas where the CMS cannot be placed beyond the edge of pavement, it may be placed on the paved shoulder with a minimum of five (5) traffic drums placed in a taper in front of it to delineate its position. The advance CMS shall be adequately protected if it is used for a continuous duration of 36 hours or more.

7.e) When the CMS are no longer required, they should be removed from the clear zone and have the display screen cleared and turned 90° away from the roadway.

7.f) The CMS generally should not be used for generic messages (ex: Road Work Ahead, Bump Ahead, Gravel Road, etc.).

7.g) The CMS should be used for specific situations that need to command the motorist's attention which cannot be conveyed with standard construction signs (Examples include: Exit 34 Closed Sat/Sun - Use Exit 35, All Lanes Closed - Use Shoulder, Workers on Road - Slow Down).

7.h) Messages that need to be displayed for long periods of time, such as during stage construction, should be displayed with construction signs. For special signs, please coordinate with the Office of Construction and the Division of Traffic Engineering for the proper layout/dimensions required.

7.i) The messages that are allowed on the CMS are as follows:

Message No.	Frame 1	Frame 2	Message No.	Frame 1	Frame 2
1	LEFT LANE CLOSED	MERGE RIGHT	9	LANES CLOSED AHEAD	REDUCE SPEED
2	2 LEFT LANES CLOSED	MERGE RIGHT	10	LANES CLOSED AHEAD	USE CAUTION
3	LEFT LANE CLOSED	REDUCE SPEED	11	WORKERS ON ROAD	REDUCE SPEED
4	2 LEFT LANES CLOSED	REDUCE SPEED	12	WORKERS ON ROAD	SLOW DOWN
5	RIGHT LANE CLOSED	MERGE LEFT	13	EXIT XX CLOSED	USE EXIT YY
6	2 RIGHT LANES CLOSED	MERGE LEFT	14	EXIT XX CLOSED USE YY	FOLLOW DETOUR
7	RIGHT LANE CLOSED	REDUCE SPEED	15	2 LANES SHIFT AHEAD	USE CAUTION
8	2 RIGHT LANES CLOSED	REDUCE SPEED	16	3 LANES SHIFT AHEAD	USE CAUTION

For any other message(s), approval must be received from the Office of Construction prior to their use. No more than two (2) displays shall be used within any message cycle.

NOTES FOR TRAFFIC CONTROL PLANS

1. IF A TRAFFIC STOPPAGE OCCURS IN ADVANCE OF SIGN (A), THEN AN ADDITIONAL SIGN (A) SHALL BE INSTALLED IN ADVANCE OF THE STOPPAGE.

2. SIGNS (AA), (A), AND (D) SHOULD BE OMITTED WHEN THESE SIGNS HAVE ALREADY BEEN INSTALLED TO DESIGNATE A LARGER WORK ZONE THAN THE WORK ZONE THAT IS ENCOMPASSED ON THIS PLAN.

3. SEE TABLE 1 FOR ADJUSTMENT OF TAPERS IF NECESSARY.

4. IF THIS PLAN REMAINS IN CONTINUOUS OPERATION FOR MORE THAN 36 HOURS, THEN TRAFFIC DRUMS SHALL BE USED IN PLACE OF TRAFFIC CONES.

5. ANY LEGAL SPEED LIMIT SIGNS WITHIN THE LIMITS OF A ROADWAY / LANE CLOSURE AREA SHALL BE COVERED WITH AN OPAQUE MATERIAL WHILE THE CLOSURE IS IN EFFECT, AND UNCOVERED WHEN THE ROADWAY / LANE CLOSURE IS RE-OPENED TO ALL LANES OF TRAFFIC.

6. IF THIS PLAN REMAINS IN CONTINUOUS OPERATION FOR MORE THAN 36 HOURS, THEN ANY EXISTING CONFLICTING PAVEMENT MARKINGS SHALL BE ERADICATED OR COVERED, AND TEMPORARY PAVEMENT MARKINGS THAT DELINEATE THE PROPER TRAVELPATHS SHALL BE INSTALLED.

7. DISTANCES BETWEEN SIGNS IN THE ADVANCE WARNING AREA MAY BE REDUCED TO 100' ON LOW-SPEED URBAN ROADS (SPEED LIMIT < 40 MPH).

8. IF THIS PLAN IS TO REMAIN IN OPERATION DURING THE HOURS OF DARKNESS, INSTALL BARRICADE WARNING LIGHTS - HIGH INTENSITY ON ALL POST-MOUNTED DIAMOND SIGNS IN THE ADVANCE WARNING AREA.

9. A CHANGEABLE MESSAGE SIGN SHALL BE INSTALLED ONE HALF TO ONE MILE IN ADVANCE OF THE LANE CLOSURE TAPER.

10 SIGN (P) SHALL BE MOUNTED A MINIMUM OF 7 FEET FROM THE PAVEMENT SURFACE TO THE BOTTOM OF THE SIGN.

TABLE 1 - MINIMUM TAPER LENGTHS

POSTED SPEED LIMIT (MILES PER HOUR)	MINIMUM TAPER LENGTH FOR A SINGLE LANE CLOSURE
30 OR LESS	180' (55m)
35	250' (75m)
40	320' (100m)
45	540' (165m)
50	600' (180m)
55	660' (200m)
65	780' (240m)

METRIC CONVERSION CHART (1" = 25mm)

ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC
12"	300mm	42"	1050mm	72"	1800mm
18"	450mm	48"	1200mm	78"	1950mm
24"	600mm	54"	1350mm	84"	2100mm
30"	750mm	60"	1500mm	90"	2250mm
36"	900mm	66"	1650mm	96"	2400mm

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

NOTES

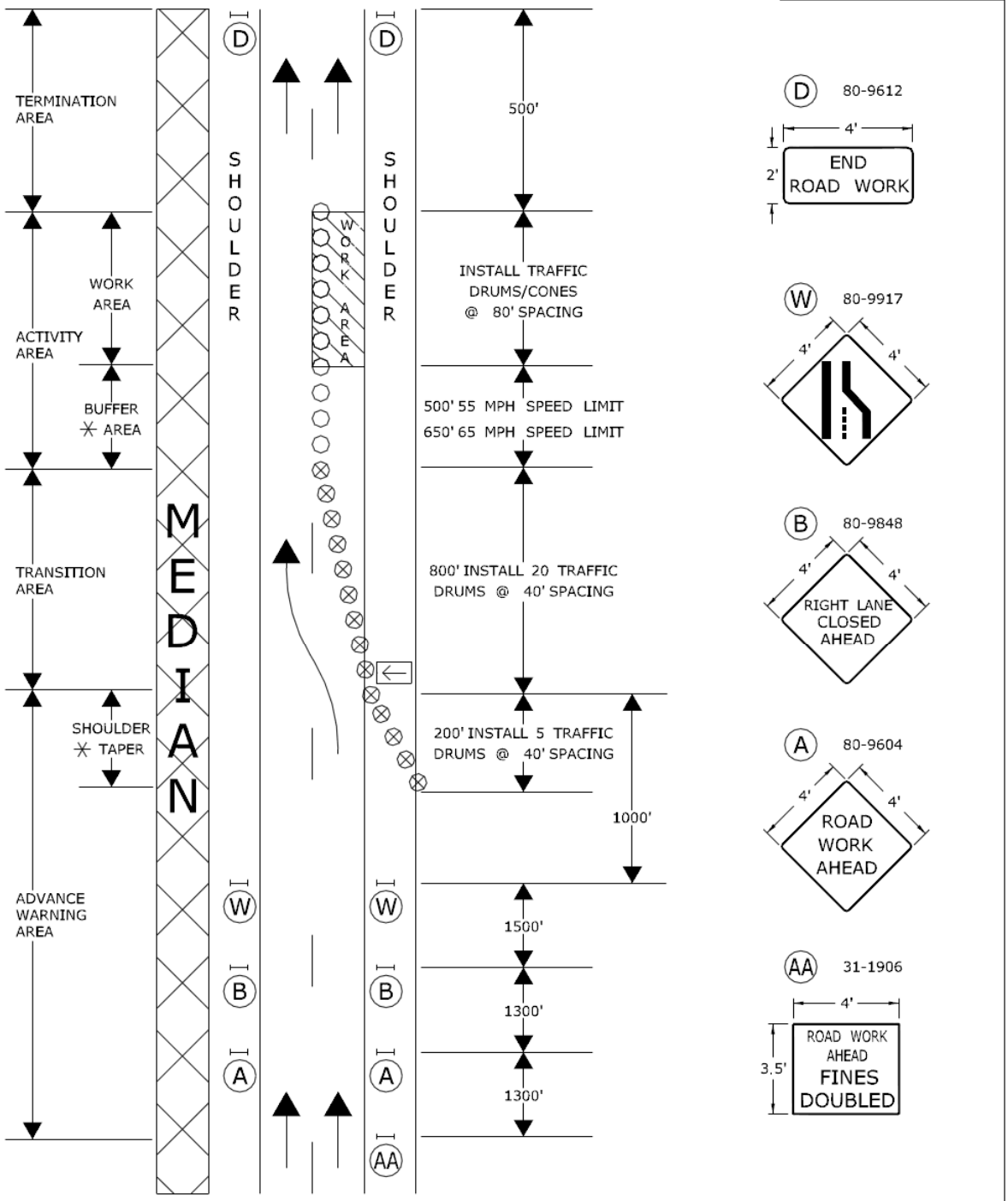
CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED Charles S. Harlow 2012.06.05 15:50:35-04'00'
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN RIGHT LANE - MULTILANE HIGHWAY

SIGN FACE
126 SQ. FT (MIN.)



TRAFFIC CONE **OR** TRAFFIC DRUM

OPTIONAL ⊗ TRAFFIC DRUM ⊢⊣ PORTABLE SIGN SUPPORT

HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 1

SEE NOTES 1, 2, 3, 4, 5, 6, 8, 9

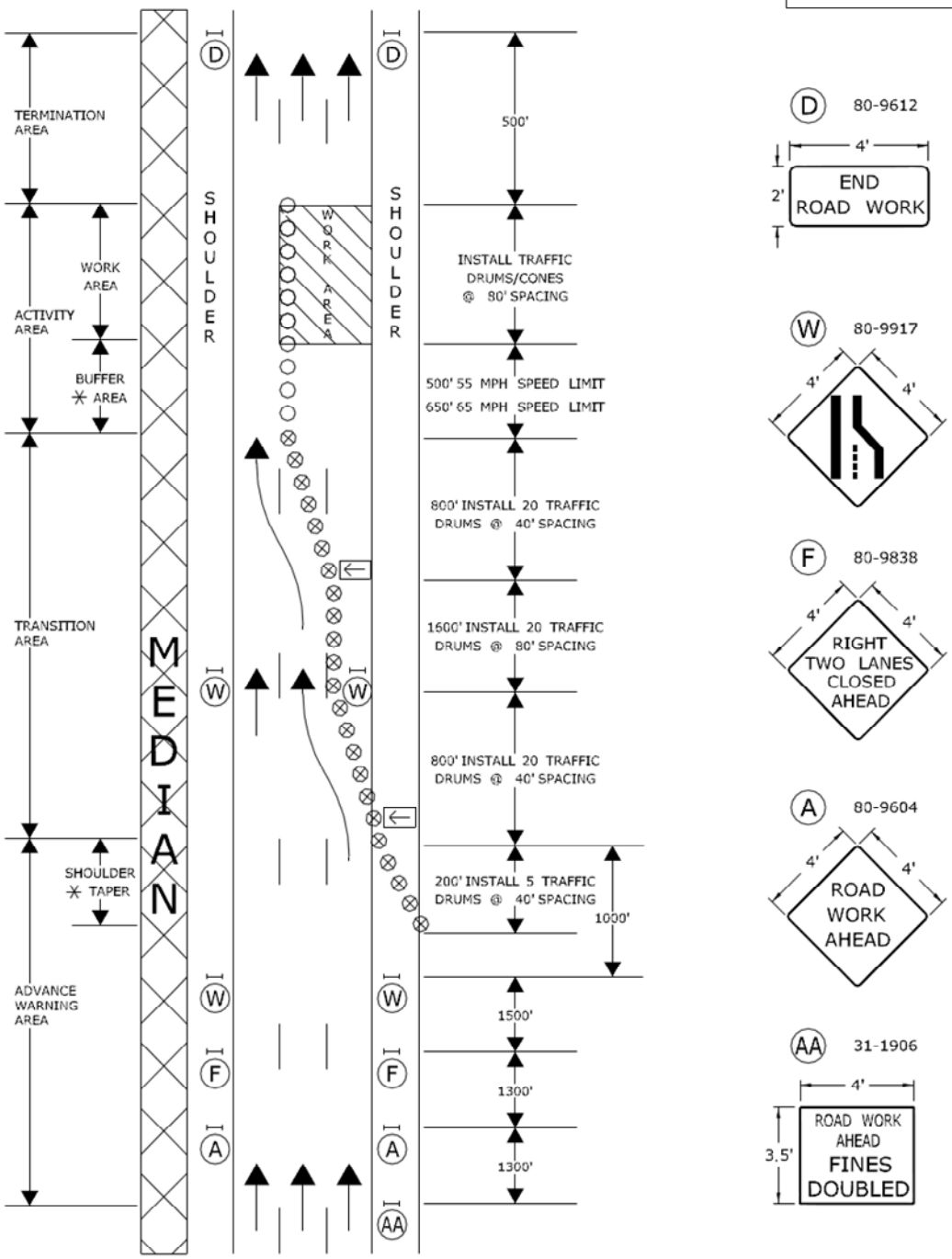
CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED Charles S. Harlow 2012.06.05 15:51:00-04'00'
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN RIGHT TWO LANES - MULTILANE HIGHWAY

SIGN FACE
158 SQ. FT (MIN.)



TRAFFIC CONE **OR** TRAFFIC DRUM
OPTIONAL ⊗ TRAFFIC DRUM ⊢⊣ PORTABLE SIGN SUPPORT
HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 2

SEE NOTES 1, 2, 3, 4, 5, 6, 8, 9

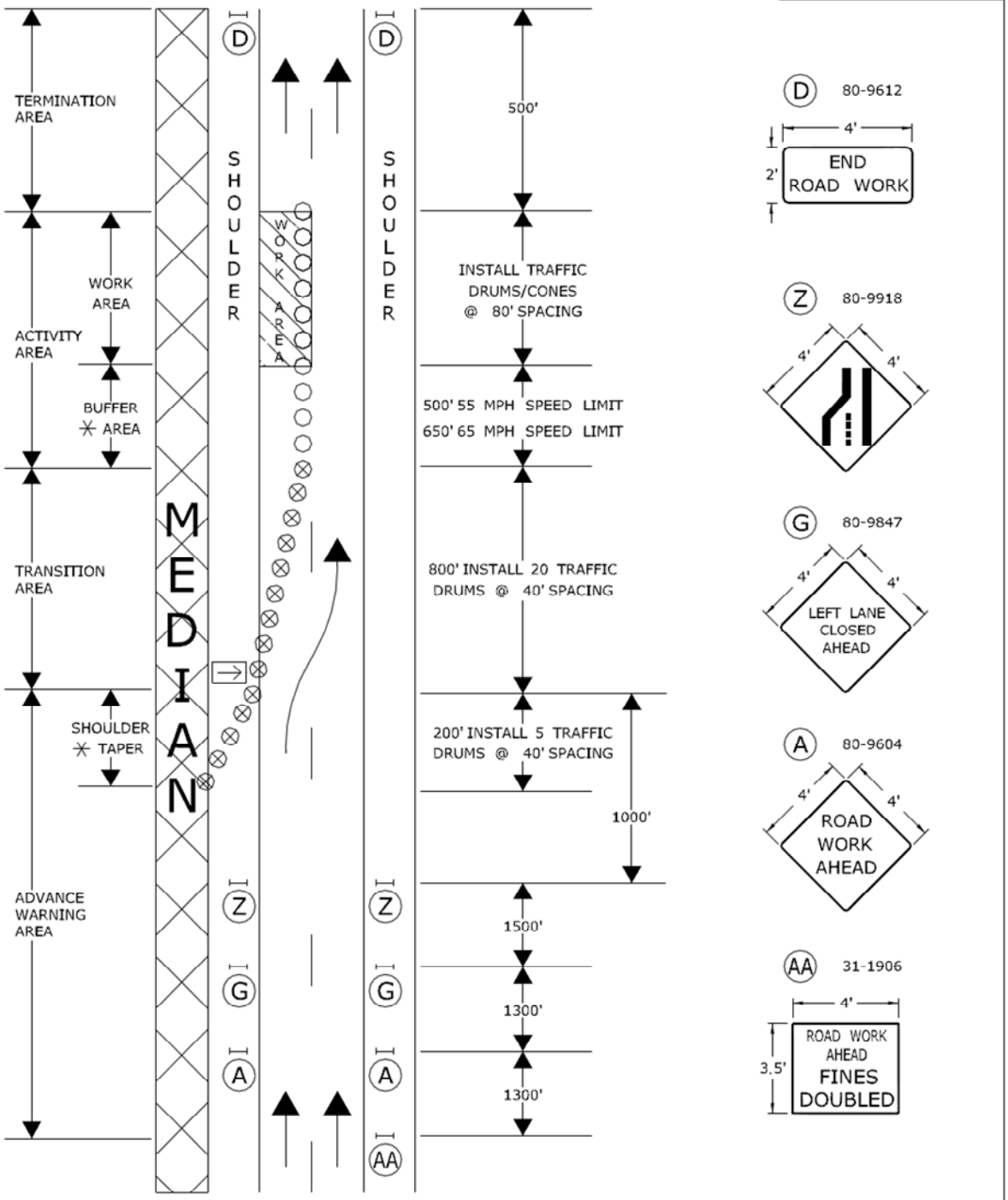
CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED Charles S. Harlow 2012.06.05 15:51:23-04'00'
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN LEFT LANE - MULTILANE HIGHWAY

SIGN FACE
126 SQ. FT (MIN.)



TRAFFIC CONE **OR** TRAFFIC DRUM
OPTIONAL ⊗ TRAFFIC DRUM ⊢⊣ PORTABLE SIGN SUPPORT
HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 3

SEE NOTES 1, 2, 3, 4, 5, 6, 8, 9

CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

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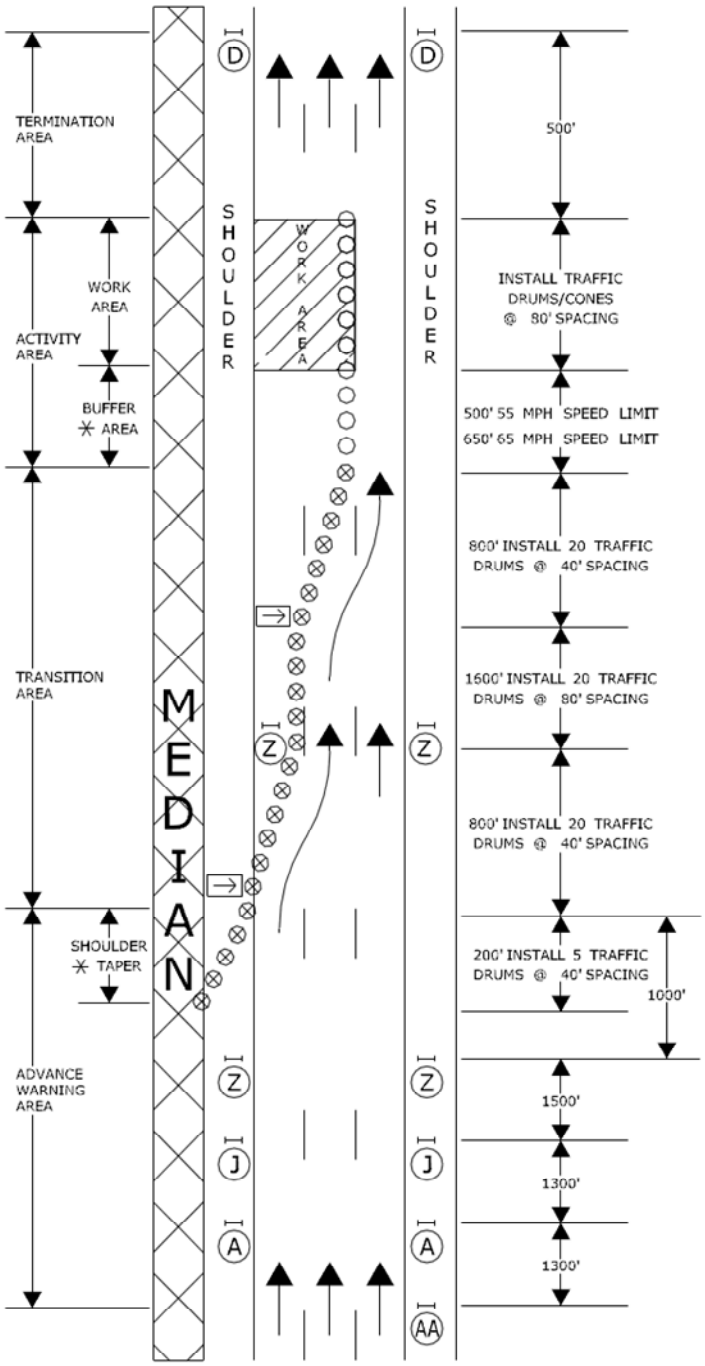
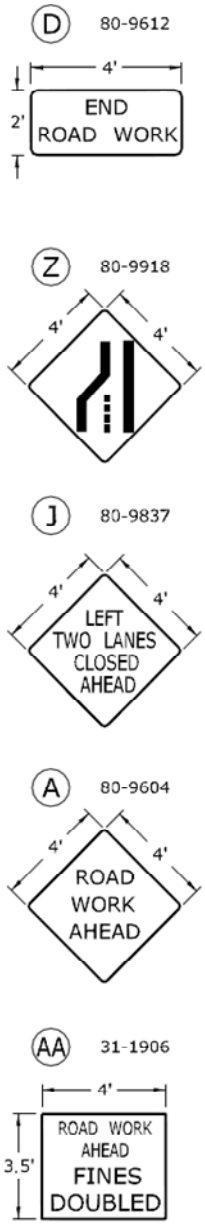
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN LEFT TWO LANES - MULTILANE HIGHWAY

SIGN FACE
158 SQ. FT (MIN.)





TRAFFIC CONE **OR** TRAFFIC DRUM
OPTIONAL TRAFFIC DRUM PORTABLE SIGN SUPPORT
HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 4

SEE NOTES 1, 2, 3, 4, 5, 6, 8, 9

CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

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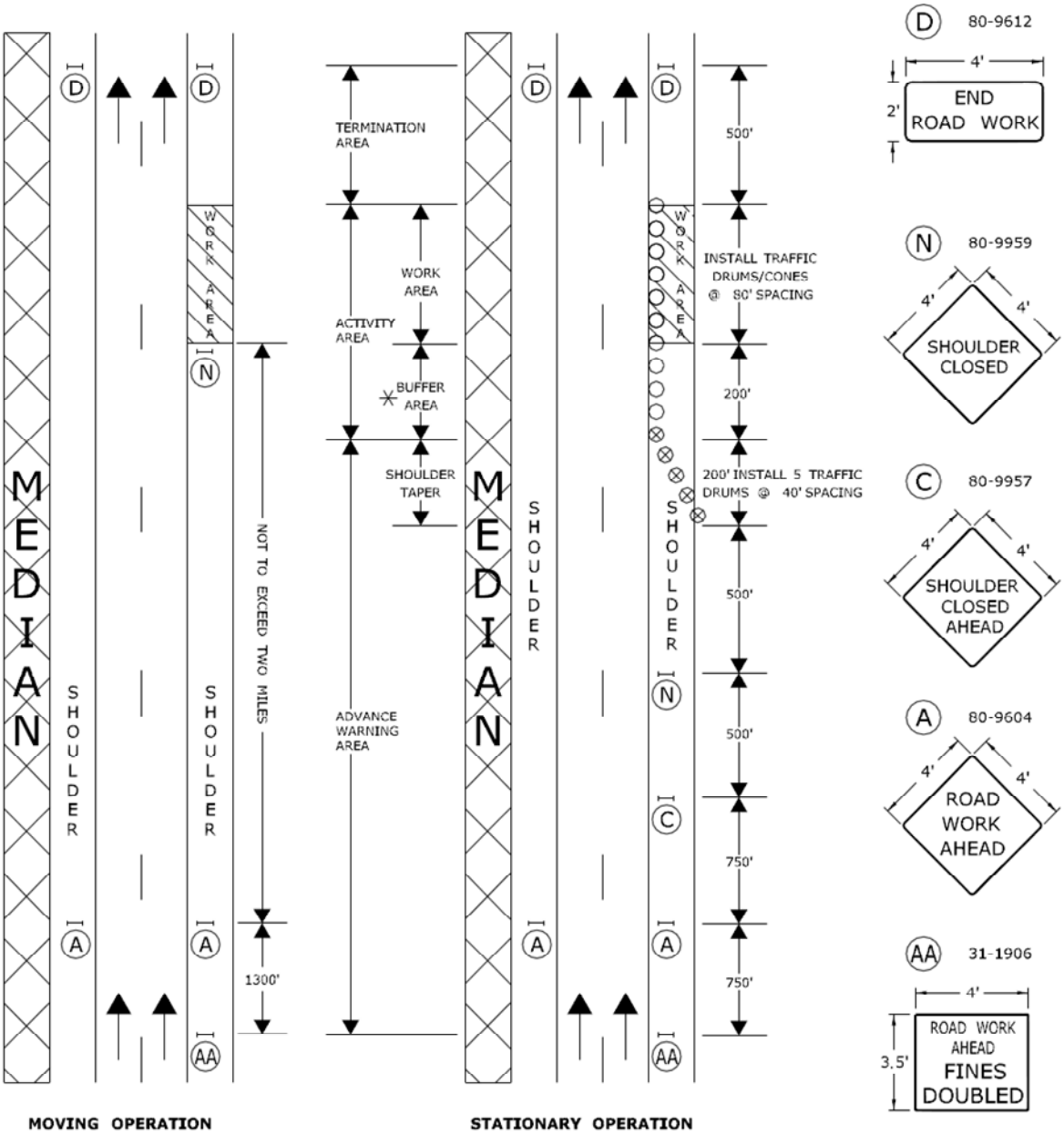
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN SHOULDER AREA - MULTILANE HIGHWAY

SIGN FACE
94 SQ. FT (MIN.)



TRAFFIC CONE **OR** TRAFFIC DRUM
OPTIONAL TRAFFIC DRUM PORTABLE SIGN SUPPORT
HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 6

SEE NOTES 1, 2, 4, 8

CONNECTICUT DEPARTMENT OF TRANSPORTATION
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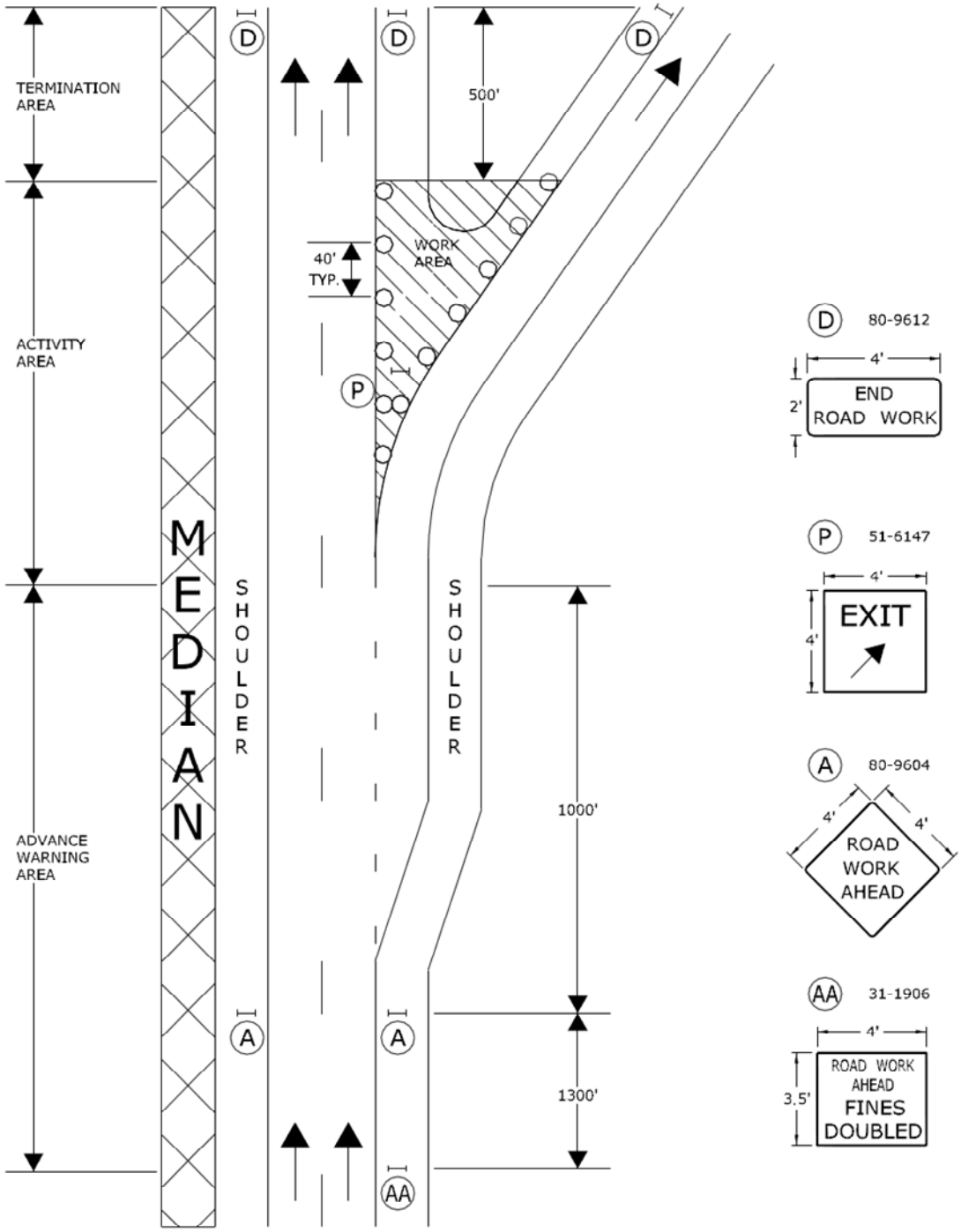
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN RAMP GORE AREA

SIGN FACE
86 SQ. FT (MIN.)



TRAFFIC CONE **OR** TRAFFIC DRUM
OPTIONAL TRAFFIC DRUM PORTABLE SIGN SUPPORT
HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 7

SEE NOTES 1, 2, 4, 8, 10

CONNECTICUT DEPARTMENT OF TRANSPORTATION
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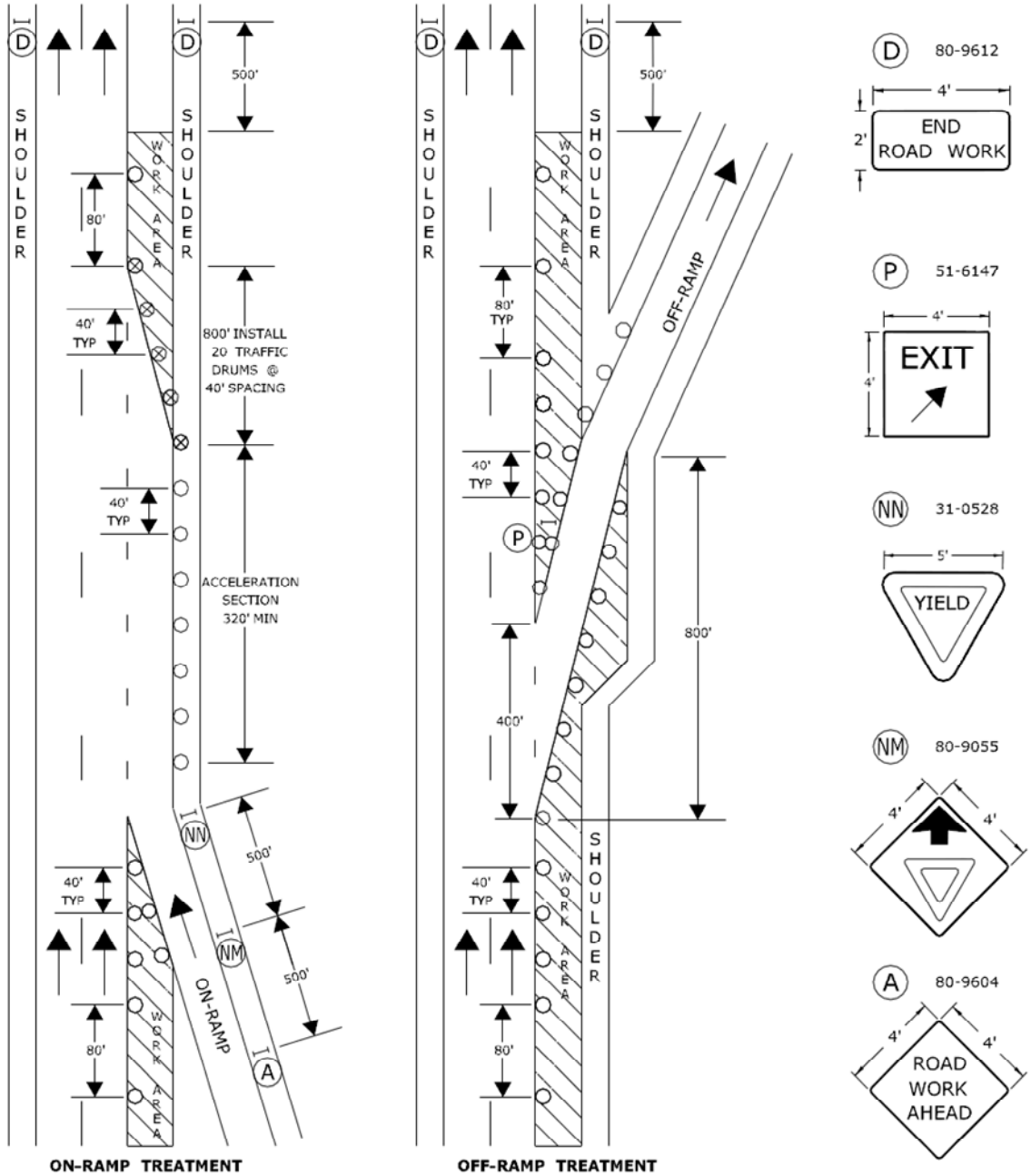
PRINCIPAL ENGINEER

ITEM #0971001A

TYPICAL RAMP TREATMENTS FOR MAINLINE LANE CLOSURE - MULTILANE HIGHWAY

SIGN FACE
SQ. FT VARIES



ON-RAMP TREATMENT **OFF-RAMP TREATMENT**

USE TRAFFIC CONTROL PLAN 1 TO CLOSE THE RIGHT LANE

TRAFFIC CONE **OR** TRAFFIC DRUM
OPTIONAL TRAFFIC DRUM PORTABLE SIGN SUPPORT
HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 8

SEE NOTES 1, 2, 3, 4, 5, 6, 8, 9, 10

CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

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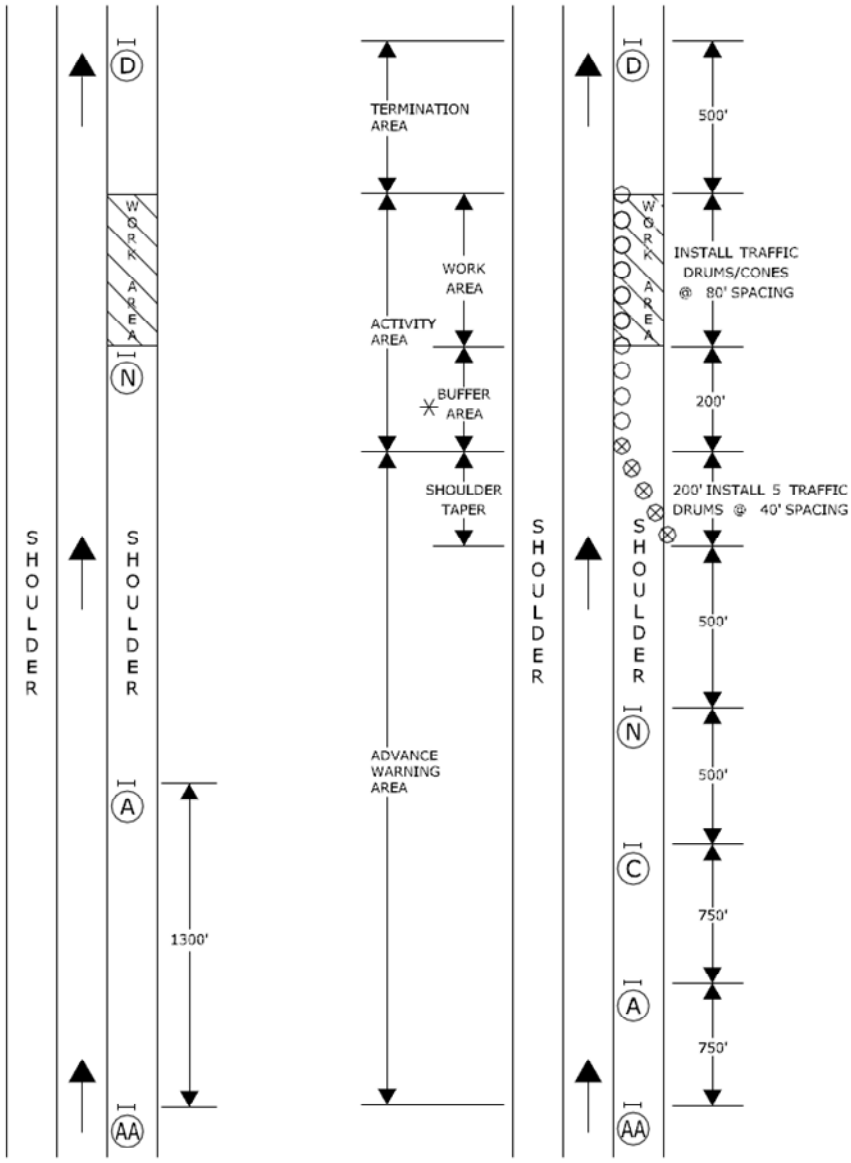
PRINCIPAL ENGINEER

ITEM #0971001A

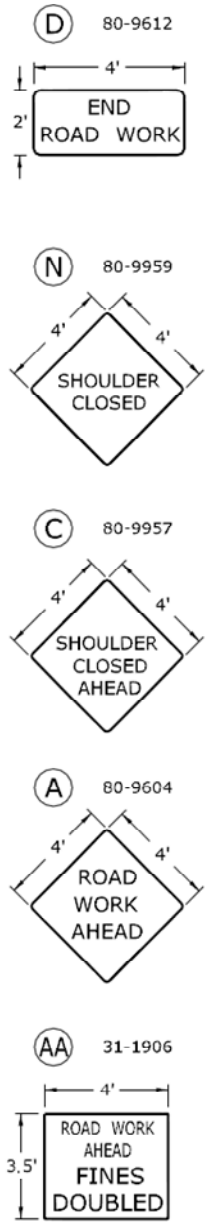
WORK IN SHOULDER AREA - TURNING ROADWAYS / RAMPS

SIGN FACE
70 SQ. FT (MIN.)



MOVING OPERATION

STATIONARY OPERATION



○ TRAFFIC CONE **OR** TRAFFIC DRUM

✳ OPTIONAL ⊗ TRAFFIC DRUM ⊢⊣ PORTABLE SIGN SUPPORT

⇦ HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 9

SEE NOTES 1, 2, 4, 8

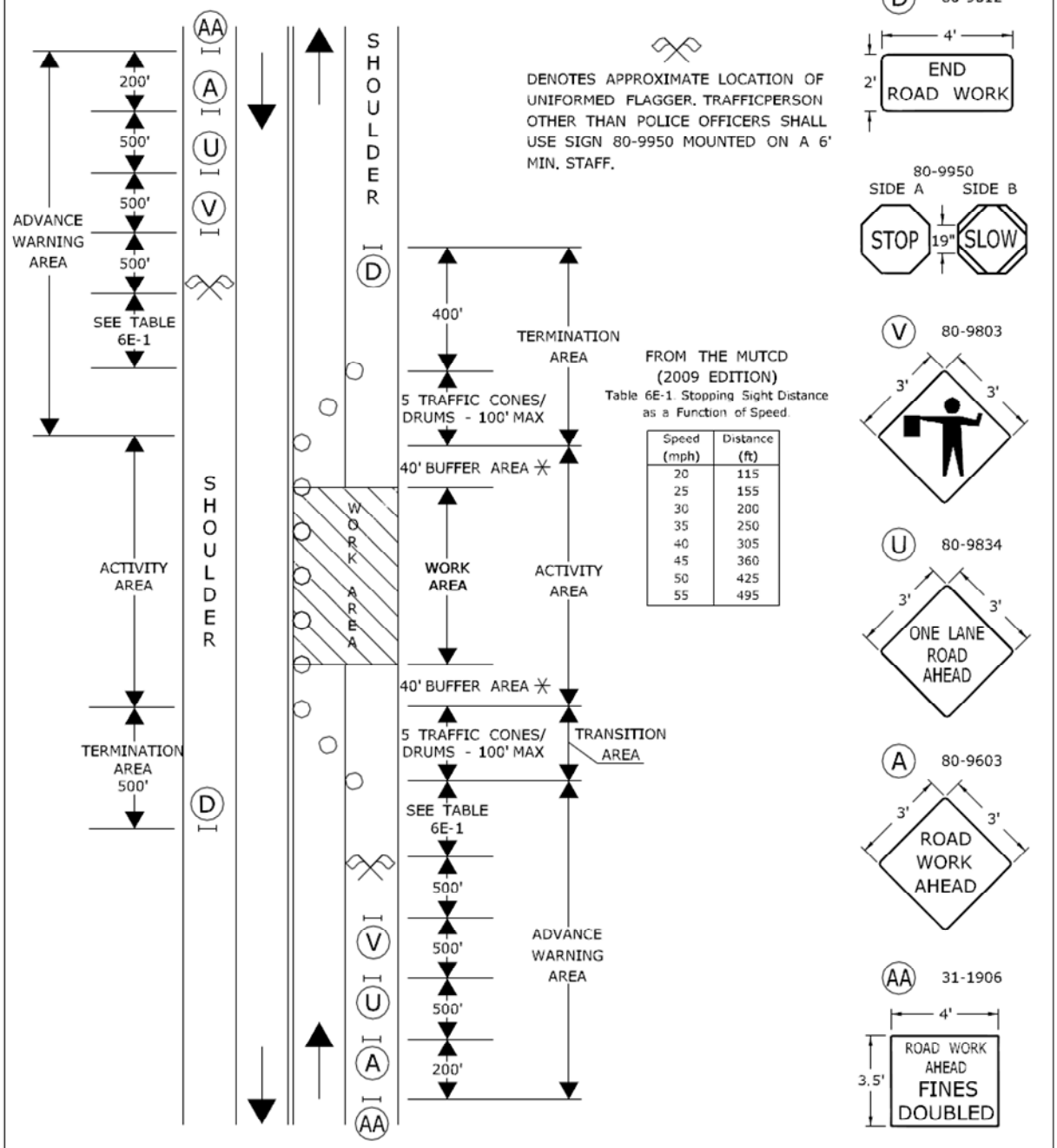
CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED Charles S. Harlow 2012.06.05 15:53:53-04'00'
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN TRAVEL LANE AND SHOULDER
TWO LANE HIGHWAY
ALTERNATING ONE-WAY TRAFFIC OPERATIONS

SIGN FACE
108 SQ. FT (MIN.)



FROM THE MUTCD
(2009 EDITION)
Table 6E-1 Stopping Sight Distance as a Function of Speed

Speed (mph)	Distance (ft)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495

○ TRAFFIC CONE **OR** TRAFFIC DRUM
✳ OPTIONAL ⊗ TRAFFIC DRUM ⊢⊣ PORTABLE SIGN SUPPORT
⇦ HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 13 - SHEET 1 OF 2

SEE NOTES 1, 2, 4, 6, 7, 8

CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

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PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN TRAVEL LANE AND SHOULDER
TWO LANE HIGHWAY
ALTERNATING ONE-WAY TRAFFIC OPERATIONS

SIGN FACE
108 SQ. FT (MIN.)

HAND SIGNAL METHODS TO BE USED BY UNIFORMED FLAGGERS

THE FOLLOWING METHODS FROM SECTION 6E.07, FLAGGER PROCEDURES, IN THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES," SHALL BE USED BY UNIFORMED FLAGGERS WHEN DIRECTING TRAFFIC THROUGH A WORK AREA. THE STOP/SLOW SIGN PADDLE (SIGN NO. 80-9950) SHOWN ON THE TRAFFIC STANDARD SHEET TR-1220 01 ENTITLED, "SIGNS FOR CONSTRUCTION AND PERMIT OPERATIONS" SHALL BE USED.

A. TO STOP TRAFFIC

TO STOP ROAD USERS, THE FLAGGER SHALL FACE ROAD USERS AND AIM THE STOP PADDLE FACE TOWARD ROAD USERS IN A STATIONARY POSITION WITH THE ARM EXTENDED HORIZONTALLY AWAY FROM THE BODY. THE FREE ARM SHALL BE HELD WITH THE PALM OF THE HAND ABOVE SHOULDER LEVEL TOWARD APPROACHING TRAFFIC.

B. TO DIRECT TRAFFIC TO PROCEED

TO DIRECT STOPPED ROAD USERS TO PROCEED, THE FLAGGER SHALL FACE ROAD USERS WITH THE SLOW PADDLE FACE AIMED TOWARD ROAD USERS IN A STATIONARY POSITION WITH THE ARM EXTENDED HORIZONTALLY AWAY FROM THE BODY. THE FLAGGER SHALL MOTION WITH THE FREE HAND FOR ROAD USERS TO PROCEED.

C. TO ALERT OR SLOW TRAFFIC

TO ALERT OR SLOW TRAFFIC, THE FLAGGER SHALL FACE ROAD USERS WITH THE SLOW PADDLE FACE AIMED TOWARD ROAD USERS IN A STATIONARY POSITION WITH THE ARM EXTENDED HORIZONTALLY AWAY FROM THE BODY. TO FURTHER ALERT OR SLOW TRAFFIC, THE FLAGGER HOLDING THE SLOW PADDLE FACE TOWARD ROAD USERS MAY MOTION UP AND DOWN WITH THE FREE HAND, PALM DOWN.

◯ TRAFFIC CONE **OR** TRAFFIC DRUM
✳ OPTIONAL ⊗ TRAFFIC DRUM ⊢⊣ PORTABLE SIGN SUPPORT
⇦ HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN
PLAN 13 - SHEET 2 OF 2
SEE NOTES 1, 2, 4, 6, 7, 8

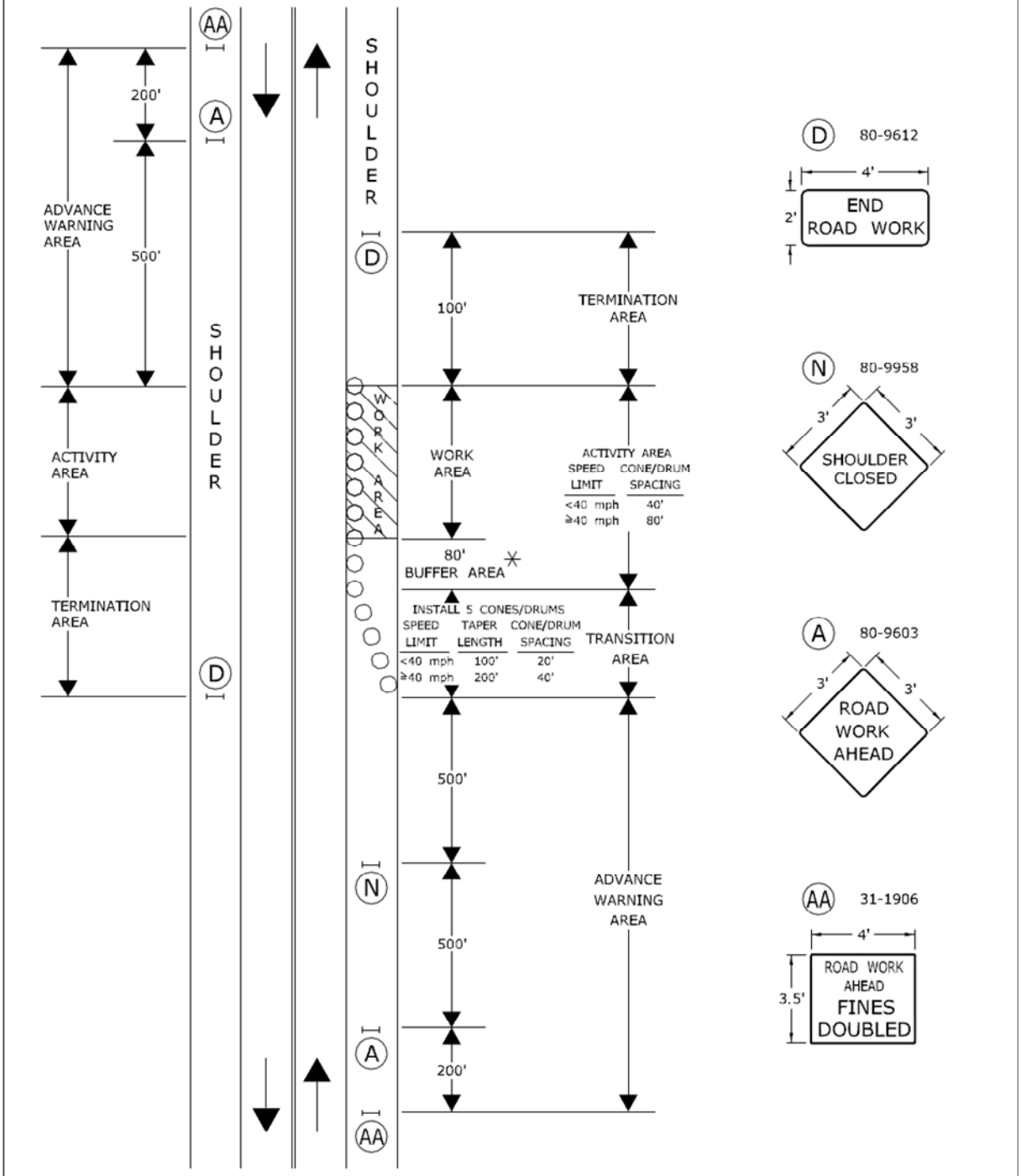
CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED Charles S. Harlow 2012.06.05 15:55:45-04'00'
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN SHOULDER - TWO LANE HIGHWAY

SIGN FACE
71 SQ. FT (MIN.)



TRAFFIC CONE **OR** TRAFFIC DRUM
OPTIONAL TRAFFIC DRUM PORTABLE SIGN SUPPORT
HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 14

SEE NOTES 1, 2, 4, 7, 8

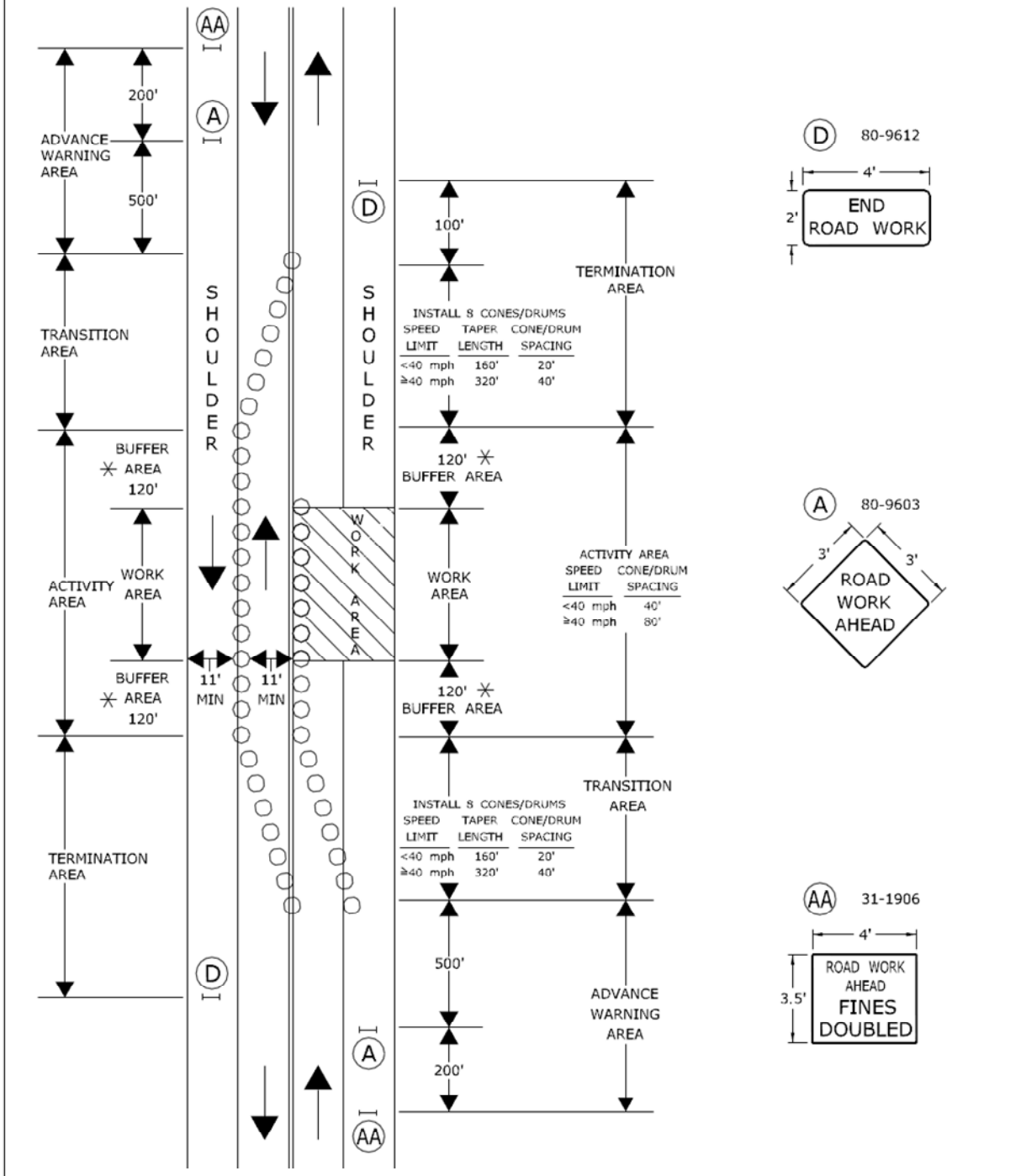
CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED Charles S. Harlow 2012.06.05 15:56:09-04'00'
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN TRAVEL LANE AND SHOULDER
TWO LANE HIGHWAY

SIGN FACE
62 SQ. FT (MIN.)



TRAFFIC CONE **OR** TRAFFIC DRUM
OPTIONAL TRAFFIC DRUM PORTABLE SIGN SUPPORT
HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 15

SEE NOTES 1, 2, 4, 6, 7, 8

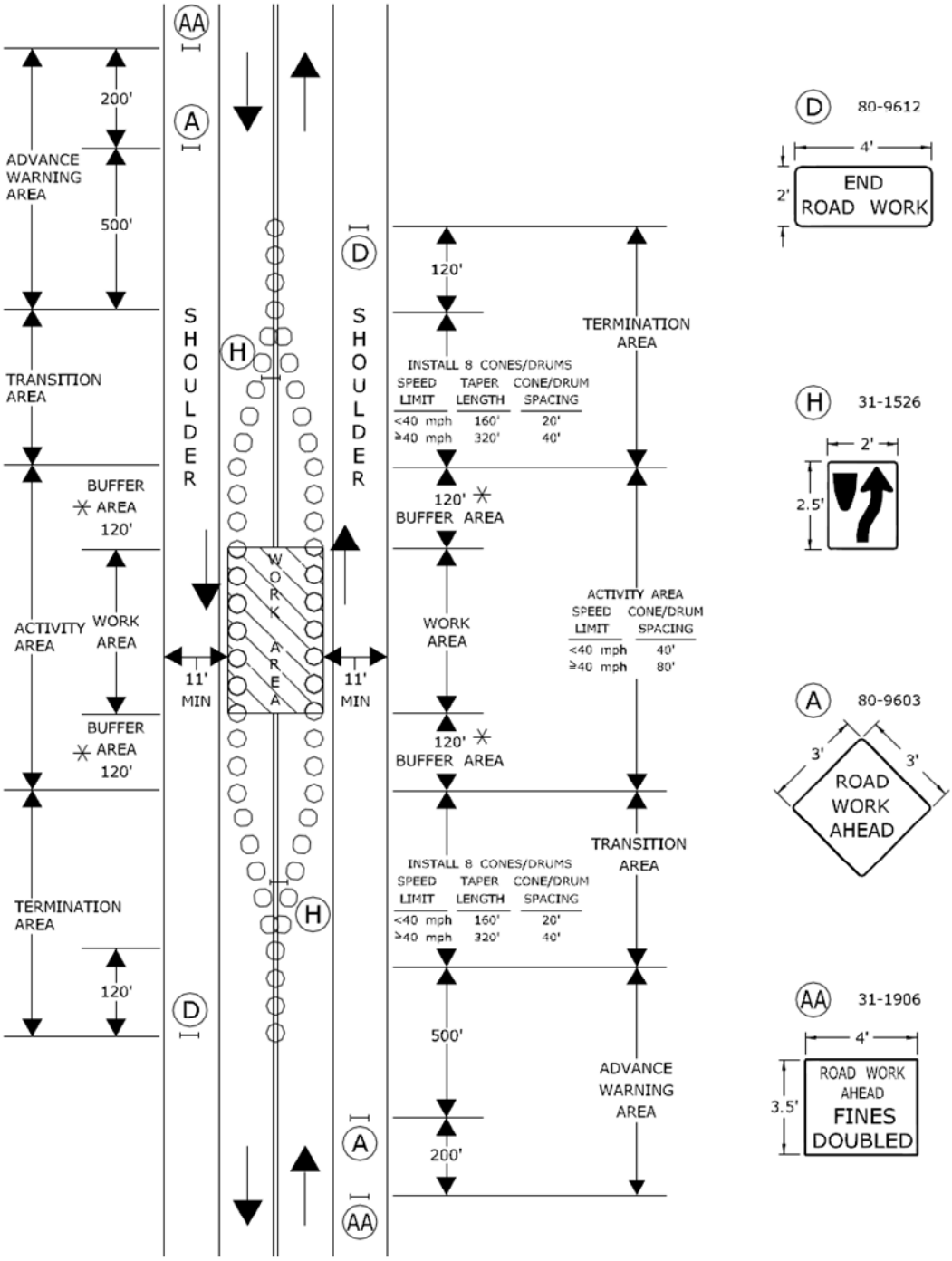
CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED Charles S. Harlow 2012.06.05 15:56:29-04'00'
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN MIDDLE OF ROADWAY
TWO LANE HIGHWAY

SIGN FACE
72 SQ. FT (MIN.)



TRAFFIC CONE **OR** TRAFFIC DRUM
OPTIONAL TRAFFIC DRUM PORTABLE SIGN SUPPORT
HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN
PLAN 16
SEE NOTES 1, 2, 4, 6, 7, 8

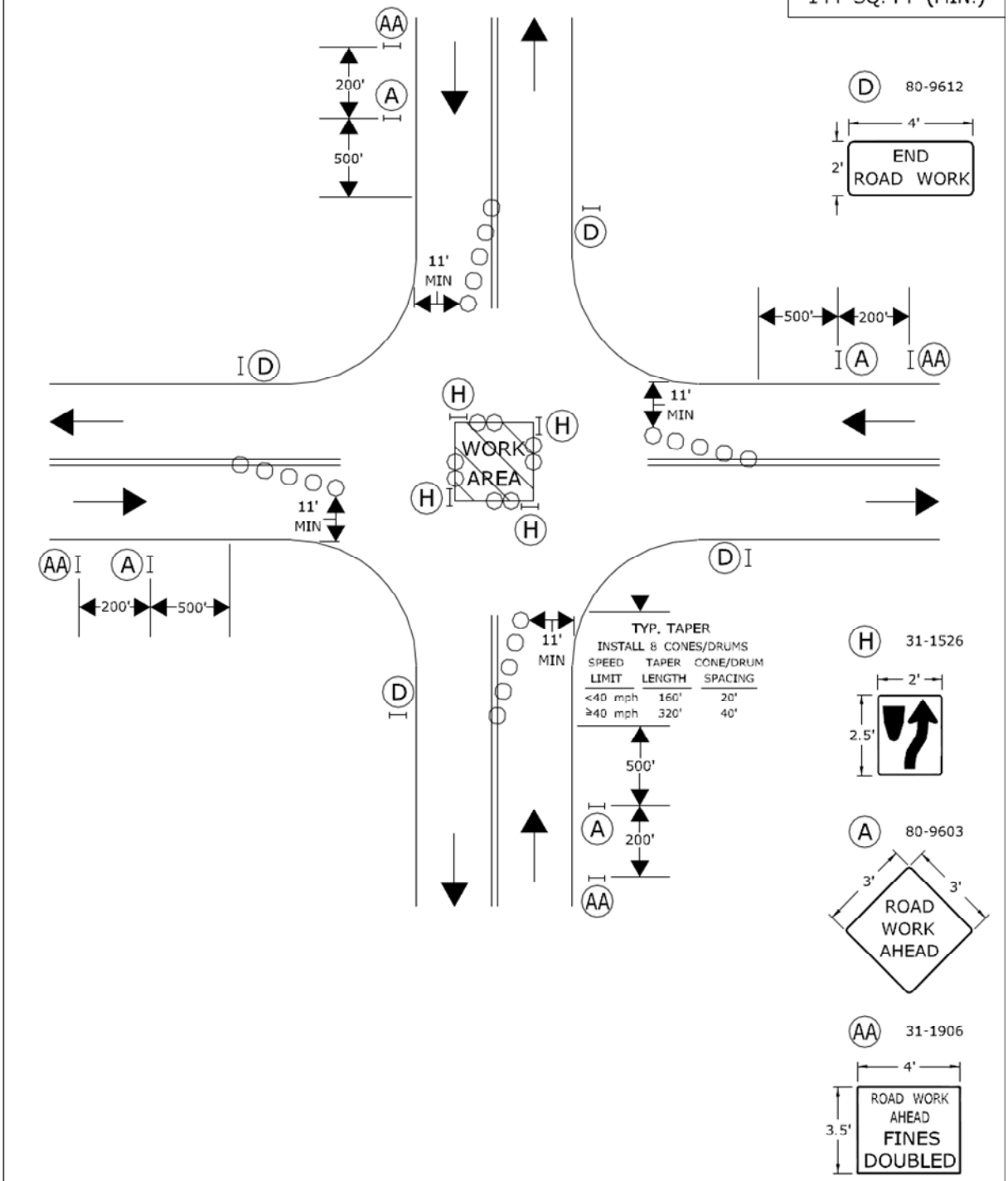
CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED Charles S. Harlow 2012.06.05 15:56:51-04'00'
PRINCIPAL ENGINEER

ITEM #0971001A

WORK IN MIDDLE OF ROADWAY AT INTERSECTION

SIGN FACE
144 SQ. FT (MIN.)



TRAFFIC CONE **OR** TRAFFIC DRUM

OPTIONAL TRAFFIC DRUM PORTABLE SIGN SUPPORT

HIGH MOUNTED INTERNALLY ILLUMINATED FLASHING ARROW

SCALE: NONE

CONSTRUCTION TRAFFIC CONTROL PLAN

PLAN 17

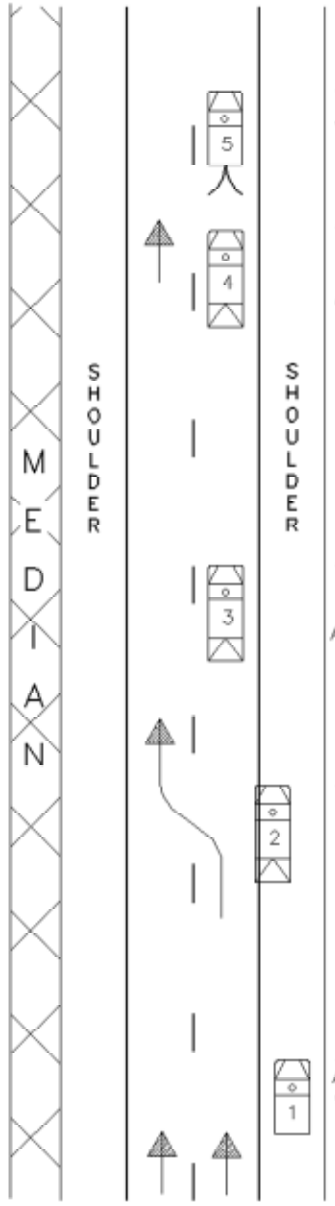
SEE NOTES 1, 2, 4, 6, 7, 8

CONNECTICUT DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & CONSTRUCTION

APPROVED Charles S. Harlow 2012.06.05 15:57:16-04'00'
PRINCIPAL ENGINEER

ITEM #0971001A

MOVING OPERATION IN RIGHT LANE AND OUTSIDE SHOULDER AT THE SAME TIME MULTILANE HIGHWAY



WORK VEHICLE(S)

150'

TRUCK MOUNTED ATTENUATOR UNIT

DISTANCE VARIES ACCORDING TO OPERATION

TRUCK MOUNTED ATTENUATOR UNIT

800'

TRUCK MOUNTED ATTENUATOR UNIT

1000'

ADVANCE WARNING VEHICLE

SIGN MOUNTED ON VEHICLE 5

4' × 2'

END ROAD WORK

80-9612

SIGN MOUNTED ON TRUCKS 2, 3, & 4

DEPARTMENT APPROVED ARROW BOARD

SIGNS MOUNTED ON VEHICLE 1

8' × 4'

SLOW MOVING TRUCKS AHEAD

1'-6" (LEGEND VARIES)

80-9815
THIS SIGN SHOULD BE COVERED WHEN NOT IN USE.

80-9914
USE APPROPRIATE MESSAGE FOR OPERATION.

SIGN MOUNTED ON VEHICLE 2

4' × 3.5'

ROAD WORK AHEAD FINES DOUBLED

31-1906

REV'D 1-02

CONNECTICUT
DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & HIGHWAY OPERATIONS
DIVISION OF TRAFFIC ENGINEERING

CONSTRUCTION TRAFFIC CONTROL PLAN

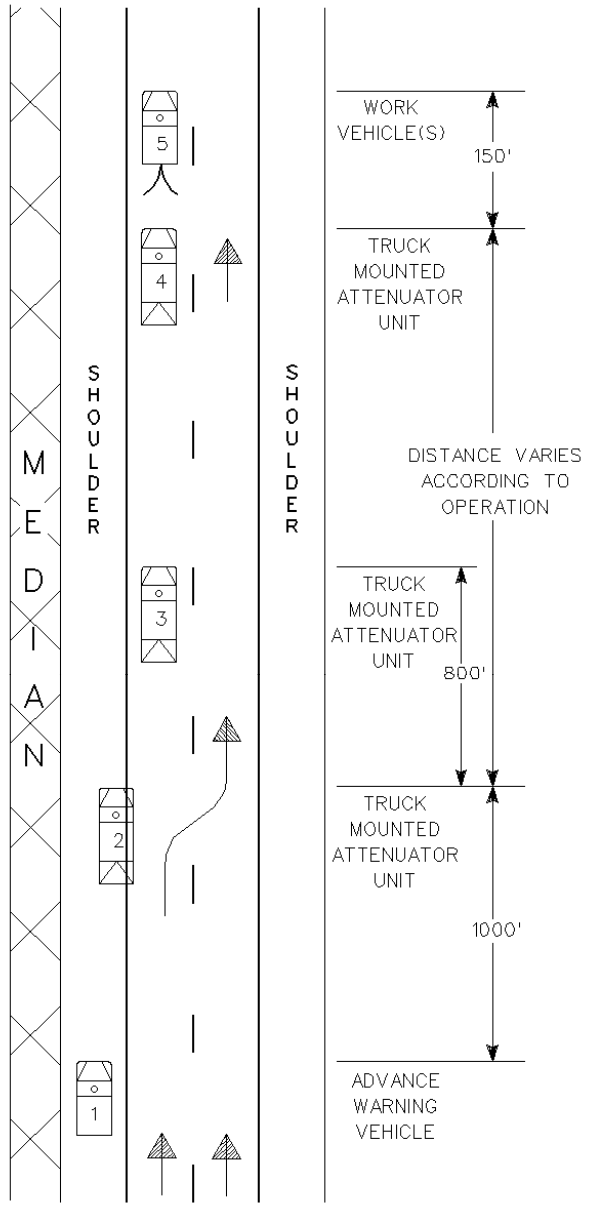
PLAN 20

SCALE NONE

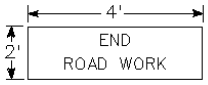
APPROVED John D. Micalt PRINCIPAL ENGINEER DATE 1-30-02

ITEM #0971001A

MOVING OPERATION IN LEFT LANE AND INSIDE SHOULDER AT THE SAME TIME MULTILANE HIGHWAY

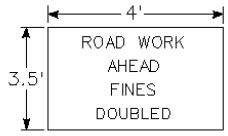


SIGN MOUNTED ON VEHICLE 5



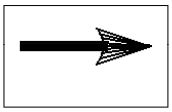
80-9612

SIGN MOUNTED ON VEHICLE 2



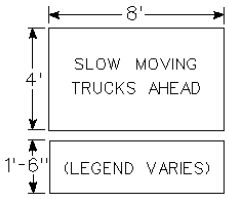
31-1906

SIGN MOUNTED ON TRUCKS 2, 3, & 4



DEPARTMENT APPROVED ARROW BOARD

SIGNS MOUNTED ON VEHICLE 1



80-9815
THIS SIGN SHOULD BE COVERED WHEN NOT IN USE.

80-9914
USE APPROPRIATE MESSAGE FOR OPERATION.

WHEN THE LEFT SHOULDER WIDTH CANNNOT ACCOMMODATE A VEHICLE, THEN ADVANCE WARNING VEHICLE 1 MAY DRIVE PARTIALLY IN THE LANE.

REV'D 1-02

CONNECTICUT
DEPARTMENT OF TRANSPORTATION
BUREAU OF ENGINEERING & HIGHWAY OPERATIONS
DIVISION OF TRAFFIC ENGINEERING

CONSTRUCTION
TRAFFIC CONTROL PLAN

PLAN 21

SCALE NONE

APPROVED John D. Micall PRINCIPAL ENGINEER DATE 1-30-02

ITEM #0971001A

Article 9.71.05 – Basis of Payment is supplemented by the following:

The contract lump sum price for "Maintenance and Protection of Traffic" shall also include furnishing, installing, and removing the material for the temporary 4H:1V traversable slope in those areas where a longitudinal dropdown exists.

If there is no method for payment for the temporary transition in those areas where a transverse dropdown exists, then the contract lump sum price for the "Maintenance and Protection of Traffic" shall also include furnishing, installing, and removing the material for the temporary transition.

The contract lump sum price for "Maintenance and Protection of Traffic" shall also include the removal and relocation of existing signs and sign supports.

The contract lump sum price for "Maintenance and Protection of Traffic" shall also include temporarily relocating existing signs and sign supports as many times as deemed necessary and furnishing, installing, and removing temporary sign supports and foundations if necessary during construction of the project.

ITEM #0974105A-CONCRETE HAUNCH REMOVAL

Description: Work under this item shall consist of removing a portion of concrete beam haunch from the underside of the bridge deck slab along the edge of a beam in locations directly over underpass roadways, shoulders and sidewalks, as shown on the plans, and as directed by the Engineer, in accordance with these specifications.

Materials:

Epoxy Resin: The epoxy resin shall be a two component system. The base polymer shall be a thermosetting resin of the epoxy type. The epoxy resin shall be composed of 100% reactive constituents, which are a condensation product of the reaction of epichlorohydrin with bisphenol ether of bisphenol A, containing no more than trace amounts of hydrolyzable chloride. The epoxy resin shall have an epoxide equivalent between 465 and 530.

The reacting system shall consist of a blend of condensation polymers of dimerized and trimerized unsaturated fatty acids and an aliphatic polyamine.

Unless otherwise specified, pigmentation shall be required in the system so that the cured coating shall conform to the Federal Color Standard 595, No. 16357.

a) Physical Requirements of (Mixed) Epoxy Resin System:

A mixture of both components in the proportions recommended by the manufacturer shall conform to the following requirements:

Viscosity - 500 to 800 centipoises at 77°F
Pot life - 7 hours minimum at 75°F
Minimum solids content - 48%

The cured system shall not exhibit amine blushing or sweating.

When testing for abrasion by ASTM Designation D968, the pigmented finish coats shall require a minimum of 50 liters of sand to abrade a one mil thickness of coating.

A 2 ½ mil dry film thickness of the coating tested according to ASTM Designation D522 shall pass a 1/8 inch diameter mandrel test without splitting the film or causing loss of bond.

b) Sampling:

A representative sample of each component sufficient for the test specified shall be taken by a Department representative either from a well-blended bulk lot prior to packaging or by withdrawing 3 fluid ounce samples from no less than 5 percent by random selection of the

containers comprising the lot or shipment. Unless the samples of the same component taken from containers show evidence of variability, they may be blended into a single composite sample to represent that component. The entire lot of both components may be rejected if samples submitted for test fail to meet any requirements of this specification.

c) Packaging and Marking:

The two components of the epoxy resin system furnished under these specifications shall be supplied in separate containers which are non-reactive with the materials contained therein. The size of the container shall be such that the recommended proportions of the final mixture can be obtained by combining one container of one component with one or more whole containers of the other component.

Containers shall be identified as base polymer and reacting system, and shall show the mixing directions and usable temperature range as defined by these specifications. Each container shall be marked with the name of the manufacturer, the lot or batch number, the date of packaging, pigmentation if any, and the quantity contained therein in pounds and gallons.

Printed instructions from the manufacturer for mixing and applying the material shall be included.

Potential hazards shall be so stated on the package in accordance with the Federal Hazardous Products Labeling Act.

d) Control of Materials:

A Materials Certificate will be required in accordance with Article 1.06.07, certifying the conformance of the epoxy resin to the requirements set forth in this specification.

Construction Methods: The Contractor shall remove a portion of the concrete beam haunch located directly over underpass roadways and sidewalks in accordance with details and limits shown on the plans and as directed by the Engineer.

Concrete shall be removed by saw-cut and pneumatic hammer methods specified herein which do not damage the sound concrete in the bottom of the bridge deck, the adjacent steel beam, and portion of the beam haunch to remain.

A three (3) inch deep saw-cut shall be made into the haunch, as shown on the plans, using a concrete saw guided on a fixed track system for exact control of saw cut alignment and depth of cut, except at locations above bridge beam diaphragms or other obstructions having insufficient vertical clearance for saw-cutting equipment. Following the completion of the saw-cut, the portion of the haunch to be removed shall be broken away by percussive methods.

At haunch removal locations over bridge beam diaphragms or other obstructions having insufficient clearance for track guided concrete saw equipment, pneumatic hammers may be used to remove a portion of the beam haunch as shown on the plans. The maximum weight of pneumatic hammers used in the removal shall be 30 pounds.

The Engineer shall examine the underside of the bridge deck for popouts caused by the removal of haunches. The surface area of popouts shall be coated with epoxy resin where ordered by the Engineer. The concrete surface and exposed reinforcing steel, if any, which is to receive the coating material shall be cleaned of all loose or powder-like rust, oil, dust, dirt, loose particles, and other bond inhibiting matter just prior to coating.

The epoxy resin shall be mixed in accordance with the manufacturer's instructions. Also in accordance with the manufacturer's instructions, two coats of the mixed material shall be applied in uniform coats of approximately 2 to 3 mil dry film thickness each.

If the popouts extend beyond the bottom layer of reinforcing steel, the popouts shall be repaired as ordered by the Engineer.

Contractor shall take adequate measures to prevent concrete chips, concrete sawing slurry, tools and materials from accumulating on the bridge structure and dropping onto the travel lanes below the structure**.**

The Contractor shall design, furnish and install protective shielding on the underside of each beam undergoing haunch removal to prevent an unexpected fall of deteriorated concrete haunch material to roadways and shoulders below. The protective shielding shall be designed, furnished and installed by the Contractor. Working drawings and design calculations for the temporary shielding shall be submitted in accordance with the requirements of Article 1.05.02(a). The working drawings and design calculations shall be prepared, sealed and signed by a Professional Engineer, licensed in the State of Connecticut. The furnishing of such plans shall not serve to relieve the contractor of any part of his responsibility for the safety of the work or for the successful completion of the project.

All debris shall be promptly swept up, removed, and satisfactorily disposed of by the Contractor from the site.

Method of Measurement: This work will be measured for payment by the number of linear feet of concrete beam haunch removed in accordance with the plans and accepted by the Engineer.

Basis of Payment: This work will be paid for at the contract unit price per linear foot for "Concrete Haunch Removal", which price shall include the removal of a portion of the concrete haunch along each edge of a beam, protective shielding, furnishing and application of epoxy resin, disposal of removed concrete, and all materials, equipment, tools and labor incidental thereto.

ITEM NO. 0980001A – CONSTRUCTION STAKING

9.80.01—Description: The work under this item shall consist of construction layout and reference staking necessary for the proper control and satisfactory completion of all work on the project, except property lines, highway lines, or non-access lines.

9.80.02—Materials: All stakes used for control staking shall be of the same quality as used by the Department for this purpose. For slope limits, pavement edges, gutter lines, etc., where so-called "green" or "working" stakes are commonly used, lesser quality stakes will be acceptable, provided the stakes are suitable for the intended purpose.

9.80.03—Construction Methods: The Department will furnish the Contractor such control points, bench marks, and other data as may be necessary for the construction staking and layout by qualified engineering or surveying personnel as noted elsewhere herein.

The Contractor shall be responsible for the placement and preservation of adequate ties to all control points, necessary for the accurate re-establishment of all base lines, center lines, and all critical grades as shown on the plans.

All stakes, references, and batter boards which may be required for construction operations, signing and traffic control shall be furnished, set and properly referenced by the Contractor. The Contractor shall be solely and completely responsible for the accuracy of the line and grade of all features of the work. Any errors or apparent discrepancies found in previous surveys, plans, specifications or special provisions shall be called to the Engineer's attention immediately for correction or interpretation prior to proceeding with the work.

During roadway construction (or site work), the Contractor shall provide and maintain for the periods needed, as determined by the Engineer, reference stakes at 100 foot intervals outside the slope limits. Further, the Contractor shall provide and maintain reference stakes at 50 foot intervals immediately prior to and during the formation of subgrade and the construction of all subsequent pavement layers. These stakes shall be properly marked as to station, offset and shall be referenced to the proposed grade, even if laser or GPS machine controls are used.

The Contractor shall provide and maintain reference stakes at drainage structures, including reference stakes for the determination of the structure alignments as may be needed for the proper construction of the drainage structure. The reference stakes shall be placed immediately prior to and maintained during the installation of the drainage structure. These stakes shall be properly marked as to station, offset and shall be referenced to the proposed grade.

The Contractor shall furnish copies of data used in setting and referencing stakes and other layout markings used by the Contractor after completion of each operation.

The Contractor shall provide safe facilities for convenient access by Department forces to control points, batter boards, and references.

All staking shall be performed by qualified engineering or surveying personnel who are trained, experienced and skilled in construction layout and staking of the type required under the contract. Prior to start of work, the Contractor shall submit for review and comment the qualifications of personnel responsible for construction staking on the project. On all projects with an original contract value greater than $25 million and bridge rehabilitation and reconstruction projects greater than $10 million, surveying shall be performed under the direct supervision of a Professional Surveyor licensed in the State of Connecticut. The submission shall

include a description of the experience and training which the proposed staff possesses and a list of state projects the personnel have worked on previously. All field layout and staking required for the project shall be performed under the direct supervision of a person, or persons, of engineering background experienced in the direction of such work and acceptable to the Engineer. If the personnel responsible for construction staking change during the course of the project, then a revised submittal will be required.

The Department may check the control of the work, as established by the Contractor, at any time as the work progresses. The Contractor will be informed of the results of these checks, but the Department by so doing in no way relieves the Contractor of responsibility for the accuracy of the layout work. The Contractor shall correct or replace, at the Contractor's own expense, any deficient layout and construction work which may be the result of the inaccuracies in the Contractor's staking operations or the failure to report such inaccuracies, or the Contractor's failure to report inaccuracies found in work done by the Department or by others. If, as a result of these inaccuracies, the Department is required to make further studies, redesign, or both, all expenses incurred by the Department due to such inaccuracies will be deducted from any monies due the Contractor.

The Contractor shall furnish all necessary personnel, engineering equipment and supplies, materials, transportation, and work incidental to the accurate and satisfactory completion of this work.

For roadways where the existing pavement markings need to be reestablished:
Prior to any resurfacing or obliteration of existing pavement markings, the Contractor and a representative of the Engineer must establish and document pavement marking control points from the existing markings. These control points shall be used to reestablish the positions of the lanes, the beginnings and endings of tapers, channelization lines for on and off ramps, lane use arrows, stop bars, and any lane transitions in the project area. The Contractor shall use these control points to provide appropriate premarking prior to the installation of the final markings.

The Contractor shall provide and maintain reference stakes and/or markings at 100 foot intervals immediately off the edge of pavement to be used to reestablish the existing pavement markings. The Contractor shall also provide and maintain reference stakes and/or markings at any point where there is a change in pavement markings to reestablish the existing pavement markings.

For non-limited access roadways
On non-limited access roadways it may be necessary to adjust the final locations of the pavement markings to accommodate pedestrians and bicyclists where feasible. Prior to any resurfacing or obliteration of existing pavement markings, the Contractor, a representative of the Engineer, and a representative of the Division of Traffic Engineering must establish and document pavement marking control points from the existing markings as described above. The control points at that time may be adjusted to provide minimum shoulder widths of 4 to 5 feet wherever possible while maintaining travel lane widths of no less than 11 feet and no more than 12 feet.

9.80.04—Method of Measurement: Construction staking will be at the Contract lump sum for construction staking.

When no price for "Construction Staking" is asked for on the proposal form, the cost of the work described above shall be included in the general cost of the work and no direct payment for "Construction Staking" will be made.

9.80.05—Basis of Payment: Construction staking will be paid for at the Contract lump sum price for "Construction Staking," which price shall include all materials, tools, equipment, labor and work incidental thereto. A schedule of values for payment shall be submitted to the Department for review and comment prior to payment.

Pay Item	Pay Unit
Construction Staking	l.s.

ITEM # 1008901A – REMOVE CONDUIT

DESCRIPTION: This item shall consist of removing surface mounted conduit with conductors complete, as shown on the plans or as ordered and in accordance with these specifications. The removed conduit shall remain the property of the Contractor.

CONSTRUCTION METHOD: The Contractor shall remove conduit with conductors where required. The removed conduit and conductors shall be disposed of by the Contractor

METHOD OF MEASUREMENT: This work will be measured for payment by the actual number of linear feet of conduit removed.

BASIS OF PAYMENT: This work will be paid for at the contract unit price per linear foot for "REMOVE CONDUIT" as adjusted in accordance with the provision above, which price shall include removal of conduit with conductors, disposal, and all equipment, labor and work incidental thereto.

ITEM #1009300A - STEEL JUNCTION BOX COVER

DESCRIPTION: This work shall consist of replacing a missing or damaged steel junction box cover on a bridge parapet/wingwall or retaining wall, with a new galvanized steel cover (with gasket and cover bolts) in accordance with this special provision.

MATERIALS: The steel junction box cover shall be a minimum ¼" steel conforming to the requirements of ASTM - A36 and shall be hot-dip galvanized conforming to the requirements of ASTM - A123. The dimensions of the cover shall be applicable to the existing junction box on which it is to be installed. The cover shall properly fit within the recessed front opening of the existing junction box.

The cover shall be attached with stainless steel socket cap bolts of the size and dimension required to match the existing threaded bolt holes in the existing cast iron junction boxes.

Replacement gaskets shall be neoprene.

CONSTRUCTION METHODS: The Contractor shall replace a missing or damaged steel junction box cover on a bridge parapet/wingwall or retaining wall, with a new galvanized steel cover with gasket and cover bolts.

All existing bolt holes shall be properly cleaned prior to installing the new cover bolts. If an existing cover bolt is broken off in the bolt hole the Contractor may omit the installation of a new bolt in this bolt hole provided the overall quantity of bolts installed is at least equal to 50% of the bolt holes in the junction box, and provided there will be at least one bolt installed in each side of the cover plate.

If necessary, the Contractor shall extract/drill-out a broken cover bolt and re-tap the threads in the bolt hole so that the new cover bolt can be properly installed. Anti-seize compound shall be applied to all installed cover bolts.

The removed covers shall be disposed of by the Contractor.

METHOD OF MEASUREMENT: This work will be measured for payment by the number of steel junction box covers replaced, complete and accepted in place.

BASIS OF PAYMENT: This work will be paid for at the contract unit price each for "Steel Junction Box Cover" of the size required complete and accepted in place, which price shall include cover, gasket, screws, removal and disposal of existing cover, drilling and tapping, anti-seize compound, and all materials, tools, equipment and labor incidental thereto.

ITEM #1014901A REMOVE CABLE

DESCRIPTION: This item shall consist of removing highway lighting circuit conductors from existing conduit complete, as shown on the plans or as ordered and in accordance with these specifications. The removed cable shall remain the property of the Contractor.

CONSTRUCTION METHOD: The Contractor shall remove all single conductors from conduit at the locations where indicated on the plans.

Prior to removing the cable, the Contractor shall contact Mr. Peter Tyc of ConnDOT District 1 Electrical Maintenance (860-566-3156) to arrange to have the lighting circuit de-energized.

The removed cable shall be neatly coiled, tied and disposed of by the Contractor.

METHOD OF MEASUREMENT: This work shall be measured for payment by the actual number in linear feet of conduit from which the cable is removed.

BASIS OF PAYMENT: This work will be paid for at the contract unit price per linear foot for "Remove Cable" which price shall include the removal of single conductors, the proper disposal of the removed conductors, and all equipment, labor and work incidental thereto.

ITEM #1131002A - REMOTE CONTROLLED CHANGEABLE MESSAGE SIGN

Description: Work under this item shall include furnishing and maintaining a trailer-mounted, "Remote Controlled Changeable Message Sign at the locations indicated on the plans or as directed by the Engineer.

Materials: The full matrix, internally illuminated variable message sign shall consist of a LED, fiber optic, lamp matrix, or hybrid magnetically operated matrix – LED message board; and a computer operated interface, all mounted on a towable, heavy duty trailer.

The sign shall have a minimum horizontal dimension of 115 inches and rotate a complete 360 degrees atop the lift mechanism.

In the raised position, the bottom of the sign shall be at least 7 feet above the roadway. The messages displayed shall be visible from a distance of 1/2 mile and be clearly legible from a distance of 900 feet during both the day and night.

The lighting system shall be controlled both manually and by a photocell for automatic sign dimming during nighttime use.

The sign shall be capable of storing a minimum of 100 preprogrammed messages and be able to display any one of those messages upon call from the trailer mounted terminal and/or through the cellular telephone hookup for the remote controlled sign.

The sign shall be a full matrix sign that is able to display messages composed of any combination of alphanumeric text, punctuation symbols, and graphic images (notwithstanding NTCIP limitations). The display shall be capable of producing arrow functions. Full- matrix displays shall allow the use of graphics, traffic safety symbols and various character heights.

Standard messages shall be displayed in a three-line message format with 8 characters per line. The letter height shall not be less than 18 inches.

The sign shall utilize yellow green for the display with a black background. Each matrix shall have a minimum size of 6 x 9 pixels. Each pixel shall utilize a minimum of four high output yellow green LEDs or equivalent light source. The LEDs or light source shall have a minimum 1.4 candela luminance intensity, 22 degrees viewing angle, and wavelength of 590 (+/- 3) nanometers.

For hybrid magnetically operated matrix – LED matrix, each pixel shall have one single shutter faced with yellow green retro-reflective sheeting with a minimum of four high output yellow green LEDs or equivalent light source. The hybrid magnetically operated matrix – LED matrix sign shall be capable of operating in three display modes; shutter only, LED only, and both LED

and shutter. These modes shall be automatically controlled by a photocell for day and night conditions and also capable of being manually controlled through the software.

The sign shall be controlled by an on-board computer. The sign shall automatically change to a preselected default message upon failure. That default message shall remain on display until the problem is corrected.

The sign shall include all necessary controls, including, but not limited to, personal computer, keyboard or alphanumeric hand-held keyboard, and software. The sign shall interface with PCs, cellular phones, and radar speed detection devices as required.

Controls shall be furnished for raising and lowering the message board, aligning the message board and, for solar powered units, a read-out of the battery bank charge.

Power shall be provided by a self-contained solar maintained power source or a diesel engine driven generator. Hardware for connection to a 110-volt power source shall also be provided.

Solar powered signs shall display programmed messages with the solar panel disconnected, in full night conditions, for a minimum of 30 consecutive days.

Remote Controlled Changeable Message Signs shall include one (1) industrial-grade cellular telephone and be equipped with a modem to control the sign and a security system to prevent unauthorized access. The security system shall allow access only through use of a code or password unique to that sign. If the proper code or password is not entered within 60 seconds of initial telephone contact, the call will be terminated. Remote control for the Remote Controlled Changeable Message Sign shall be by cellular telephone and touch tone modem decoder.

The radar equipped signs shall include a high-speed electronic control module (ECM-X), Radar SI transceiver, signal processing board and radar logging software.

The radar software will operate the sign in four modes:
1) The sign will display words “YOUR SPEED” followed by the speed (2 digits). The display will repeat the message as long as vehicles are detected. The sign will blank when no vehicles are present.
2) The sign will display a series of up to six messages (programmed by the user) when a preset speed (programmed by the user) is exceeded. The sign will blank when no vehicles are present.
3) Will perform like mode #2 with the addition of displaying the actual speed with it.
4) The sign will work as a standard Changeable Message Sign or Remote Controlled Changeable Message Sign with no radar.

Construction Methods: The Contractor shall furnish, place, operate, maintain and relocate the sign as required. When the sign is no longer required, it shall be removed and become the property of the Contractor. The cellular telephone required for the Remote Controlled Changeable Message Sign shall be provided to the Engineer for his use, and subsequently returned to the Contractor.

When the sign is not in use, it shall either be turned off with a blank display or turned from view.

Any signs that are missing, damaged, defaced or improperly functioning so that they are not effective, as determined by the Engineer and in accordance with the ATSSA guidelines contained in "Quality Standards for Work Zone Traffic Control Devices," shall be replaced by the Contractor at no cost to the State.

Method of Measurement: This work will be measured for payment for each "Remote Controlled Changeable Message Sign" furnished and installed, for the number of calendar days that the sign is in place and in operation, measured to the nearest day. When a sign is in operation for less than a day, such a period of time shall be considered to be a full day regardless of actual time in operation.

Basis of Payment: This work will be paid for at the Contract unit price per day for each "Remote Controlled Changeable Message Sign" which price shall include placing, maintaining, relocating and removing the sign and its appurtenances and all material, labor, tools and equipment incidental thereto. Additionally the cellular telephone service and telephone charges shall be included.

Pay Item	Pay Unit
Remote Controlled Changeable Message Sign	Day

ITEM #1220013A – CONSTRUCTION SIGNS - BRIGHT FLUORESCENT SHEETING

Article 12.20.01 – Description: The Contractor shall furnish construction signs with bright fluorescent sheeting and their required portable supports or metal sign posts that conform to the requirements of NCHRP Report 350 (TL-3). The construction signs and their required portable supports or metal sign posts shall conform to the signing requirements stated in Article 9.71 "Maintenance and Protection of Traffic", as shown on the plans and/or as directed by the Engineer.

Article 12.20.02 – Materials: Prior to using the construction signs and their portable supports, the Contractor shall submit to the Engineer a copy of the Letter of Acceptance issued by the FHWA to the manufacturer documenting that the devices (both sign and portable support tested together) conform to NCHRP Report 350 (TL-3).

Portable sign supports shall be designed and fabricated so as to prevent signs from being blown over or displaced by the wind from passing vehicles. Portable sign supports shall be approved by the Engineer before they are used. Mounting height of signs on portable sign supports shall be a minimum of 1 foot and a maximum of 2 feet, measured from the pavement to the bottom of the sign.

All sign faces shall be rigid and reflectorized. Sheet aluminum sign blanks shall conform to the requirements of Article M.18.13. Metal sign posts shall conform to the requirements of Article M.18.14. Application of reflective sheeting, legends, symbols, and borders shall conform to the requirements specified by the reflective sheeting manufacturer. Attachments shall be provided so that the signs can be firmly attached to the portable sign supports or metal posts without causing damage to the signs. A Materials Certificate and Certified Test Report conforming to Article 1.06.07 shall be required for the reflective sheeting.

The following types of construction signs shall not be used: mesh, non-rigid, roll-up, corrugated or waffle board types substrates, foam core and composite aluminum sign substrates.

Reflective sheeting shall conform to the following:
The fluorescent orange prismatic retroreflective sheeting shall consist of prismatic lenses formed in a transparent fluorescent orange synthetic resin, sealed, and backed with an aggressive pressure sensitive adhesive protected by a removable liner. The sheeting shall have a smooth surface.

Physical Properties:

A. Photometric - Coefficient of Retroreflection R_A

When the sheeting applied on test panels is measured in accordance with ASTM E 810, it shall have minimum coefficient of retroreflection values as shown in Table I. The rotation angle shall be as designated by the manufacturer for test purposes, the observation angles shall be 0.2 degrees and 0.5 degrees, the entrance angles (component B_1) shall be -4 degrees and +30 degrees.

TABLE I

Minimum Coefficient of Retroreflection R_A

Candelas per footcandle per square foot

Observation Angle (deg.)	Entrance Angle (deg.)	R_A Orange
0.2	- 4	200
0.2	+ 30	90
0.5	- 4	80
0.5	+ 30	50

The rotation shall be as designated by the manufacturer.

B. Daytime Color

Color shall conform to the requirements of Table II. Daytime color and maximum spectral radiance factor (peak reflectance) of sheeting mounted on test panels shall be determined instrumentally in accordance with ASTM E 991. The values shall be determined on a Hunter Lab Labscan 6000 0/45 Spectrocolorimeter with option CMR 559 (or approved equal 0/45 instrument with circumferential viewing illumination). Computations shall be done in accordance with ASTM E 308 for the 2 degree observer.

TABLE II

Color Specification Limits** (Daytime)

Color	1		2		3		4		Reflectance Limit Y (%)	
	X	Y	X	Y	X	Y	X	Y	MIN	MAX
Orange (new)	.583	.416	.523	.397	.560	.360	.631	.369	28	-
Orange (weathered)	.583	.416	.523	.397	.560	.360	.631	.369	20	45

Maximum Spectral Radiance Factor, new: 110%, min.
weathered: 60%, min.

** The four pairs of chromaticity coordinates determine the acceptable color in terms of the CIE 1931 standard colorimetric system measured with standard illuminant D65.

C. Nighttime Color

Nighttime color of the sheeting applied to test panels shall be determined instrumentally in accordance with ASTM E 811 and calculated in the u', v' coordinate system in accordance with ASTM E 308. Sheeting shall be measured at 0.33 degrees observation and -4 degree entrance at rotation as determined by the manufacturer for test purposes. Color shall conform to the requirements of Table III.

TABLE III

Color Specification Limits ** (Nighttime)

Color	1		2		3		4	
	u'	v'	u'	v'	u'	v'	u'	v'
Orange (new and weathered)	.400	.540	.475	.529	.448	.522	.372	.534

D. Resistance to Accelerated Weathering

The retroreflective surface of the sheeting shall be weather resistant and show no appreciable cracking, blistering, crazing, or dimensional change after one year's unprotected outdoor exposure in south Florida, south-facing and inclined 45 degrees from the vertical, or after 1500 hours exposure in a xenon arc weatherometer in accordance with ASTM G26, Type B, Method A. Following exposure, panels shall be washed in a 5% HCL solution for 45 seconds, rinsed thoroughly with clean water, blotted with a soft clean cloth and brought to equilibrium at standard conditions. After cleaning, the coefficient of retroreflection shall be not less than 100 when measured as in D.2, below, and the color is expected to conform to the requirements of Tables II and III for weathered sheeting. The sample shall:

1. Show no appreciable evidence of cracking, scaling, pitting, blistering, edge lifting or curling or more than 0.031 inch shrinkage or expansion.

2. Be measured only at angles of 0.2 degrees observation, -4 degrees entrance, and rotation as determined by the manufacturer for test purposes. Where more than one panel of color is measured, the coefficient of retroreflection shall be the average of all determinations.

E. Impact Resistance

The retroreflective sheeting applied according to the manufacturer's recommendations to a test panel of alloy 6061-T6, 0.040 inch by 3 inches by 5 inches and conditioned for 24 hours, shall show no cracking outside the impact area when the face of the panel is subjected to an impact of 100 inch-pounds, using a weight with a 0.625 inch diameter rounded tip dropped from a height necessary to generate an impact of 100 inch-pounds, at test temperatures of both 32° F and 72° F.

F. Resistance to Heat

The retroreflective sheeting, applied to a test panel as in E., above, and conditioned for 24 hours, shall be measured in accordance with Paragraph A. at 0.2 degree observation and -4 degree entrance angles at rotation as determined by the manufacturer for test purposes and exposed to 170° ± 5° F for 24 hours in an air circulating oven. After heat exposure the sheeting shall retain a minimum of 70% of the original coefficient of retroreflection.

G. Field Performance:

Retroreflective sheeting processed and applied to sign blank materials in accordance with the sheeting manufacturer's recommendations, shall perform effectively for a minimum of 3 years. The retroreflective sheeting will be considered unsatisfactory if it has deteriorated due to natural causes to the extent that: (1) the sign is ineffective for its intended purpose when viewed from a moving vehicle under normal day and night driving conditions; or (2) the coefficient of retroreflection is less than 100 when measured at 0.2 degrees observation and -4 degree entrance. All measurements shall be made after sign cleaning according to the sheeting manufacturer's recommendations.

Article 12.20.03 – Construction Methods: Ineffective signs, as determined by the Engineer and in accordance with the ATSSA guidelines contained in "Quality Standards for Work Zone Traffic Control Devices", shall be replaced by the Contractor at no cost to the State.

Signs and their portable sign supports or metal posts that are no longer required shall be removed from the project and shall remain the property of the Contractor.

Article 12.20.04 – Method of Measurement: Construction Signs - Bright Fluorescent Sheeting will be measured for payment by the number of square feet of sign face. Sign supports will not be measured for payment.

Article 12.20.05 – Basis of Payment: "Construction Signs - Bright Fluorescent Sheeting" required and used on the project will be paid for at the Contact unit price per square foot. This price shall include the furnishing and maintenance of the signs, portable sign supports, metal sign posts and all hardware. Each sign and support or posts will be paid for once, regardless of the number of times it is used.

Pay Item	Pay Unit
Construction Signs – Bright Fluorescent Sheeting	S.F.

ITEM # 1803071A – TYPE B IMPACT ATTENUATION SYSTEM (TANGENTIAL)

Description: This item shall consist of furnishing and installing an impact attenuation system for use as a metal beam rail terminal where shown on the design plans, in accordance with the Manufacturer's details and specifications including reflective sheeting for delineation.

Performance Criteria: This attenuation system shall be a crash tested device having approval in writing from FHWA conforming to the requirements in National Cooperative Highway Research Program (NCHRP) Report 350.

Materials: The materials shall conform to the following requirements:

1) The material for the posts for this system shall be steel. All material shall meet the Manufacturer's specification for the latest version of a Tangential system chosen from the Department's Qualified Products List.
2) The Contractor shall submit a material certificate or certificate of compliance for each system supplied as defined in Article 1.06.07.
3) A Type III reflective sheeting shall be provided in conformance with Subarticle M18.09.01 and the attached detail.

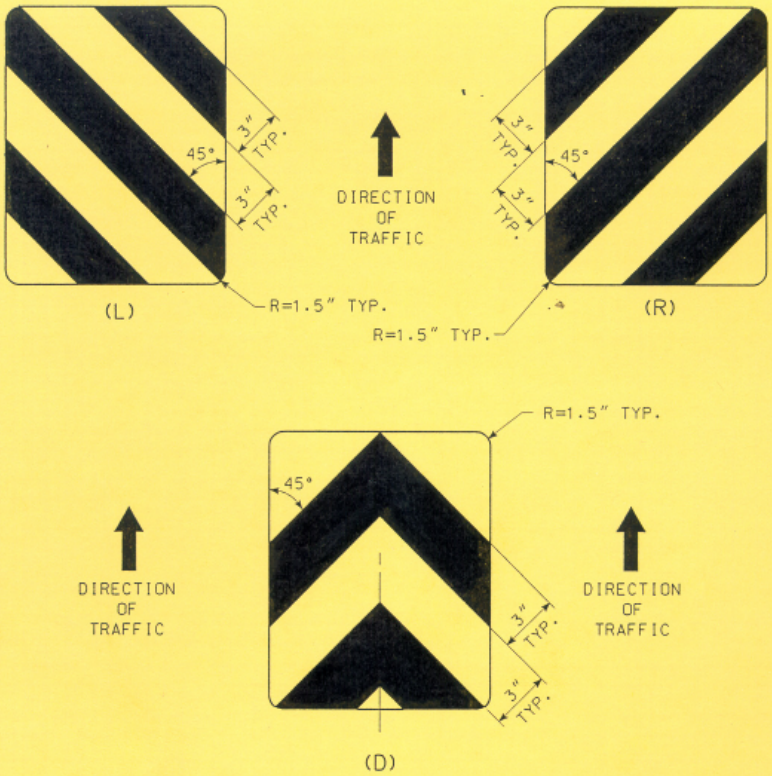
Construction Methods: The impact attenuation system shall be installed in a neat and workman like manner at the location(s) shown on the plans and constructed in conformance with the Manufacturer's details. The reflective sheeting shall be installed on the nose of the impact attenuation system.

Failure to comply: In the event that, in the judgment of the Engineer, the Impact Attenuation system is not maintained adequately and/or safely on any part of the project, or the Contractor does not move or relocate traffic control devices to meet construction requirements for the safety of the traveling public when directed to do so by the Engineer, on any day, the sum of $1500.00 per day will be deducted from any money due the Contractor as a charge for failure to comply with this specification.

Method of Measurement: This work shall be measured for payment by the number of each system installed as shown on the plans, conforming to the details and specifications and as accepted by the Engineer.

Basis of Payment: The impact attenuation system will be paid for at the Contract unit price for each "Type B Impact Attenuation System (Tangential)" chosen from the Department's Qualified Products List. This price shall include all materials, excavation, transition section, reflective sheeting, site preparation, transportation, and removal of surplus material, equipment, tools and labor incidental to complete the installation.

Pay Item	Pay Unit
Type B Impact Attenuation System (Tangential)	Each



NOTES :
1) THIS SHEETING TO BE INSTALLED ON THE NOSE OF THE IMPACT ATTENUATOR WITH ADHESIVE IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS.
2) THE SHEETING SHALL COVER THE ENTIRE NOSE OF THE IMPACT ATTENUATOR.
3) ON A CURVED NOSE. THE WIDTH OF THE SHEETING SHALL EXTEND 1 INCH BEYOND THE POINT OF CURVATURE ON EACH SIDE OF THE NOSE.
4) THE HEIGHT & WIDTH OF THE SHEETING VARIES DEPENDING ON THE SIZE OF THE NOSE OF THE IMPACT ATTENUATOR.

COLORS :
BACKGROUND YELLOW TYPE III.
CHEVRONS & DIAGONAL LINES BLACK PLAIN.

DIVISION OF TRAFFIC ENGINEERING
CADD

FILE P:\SIGNS\515032.SGN

CONNECTICUT
DEPARTMENT OF TRANSPORTATION
BUR. OF ENGINEERING & HWY. OPERATIONS
DIVISION OF TRAFFIC ENGINEERING

SCALE - NONE

DELINEATOR SHEETING FOR IMPACT ATTENUATOR

PERMITS AND/OR SUPPLEMENTAL TO FORM 816 AND REQUIRED PROVISIONS:

The following Permits and/or Supplemental to Form 816 and Required Provisions follow this page and are hereby made part of this Contract.

- **PERMITS AND/OR PERMIT APPLICATIONS**

  Flood Management General Certification Approved November 15, 2012

- **SUPPLEMENTAL SPECIFICATIONS TO STANDARD SPECIFICATIONS FORM 816**
- **Construction Contracts - Required Contract Provisions (State Funded Only Contracts)**

STATE OF CONNECTICUT
DEPARTMENT OF TRANSPORTATION

memorandum

FLOOD MANAGEMENT GENERAL CERTIFICATION
Project No.: 53-186
Description: Resurfacing, Bridge and Safety Improvements on Route 2
Town: Glastonbury/Marlborough
Date: November 15, 2012

to: Mr. Michael E. Masayda
Trans. Principal Engineer
Hydraulics and Drainage
Bureau of Engineering and Construction

from: Brian J. Natwick
Trans. Supervising Engineer
Bureau of Engineering and Construction

Please review this request for Flood Management General Certification and indicate your concurrence below.

Certification (to be completed by designer)

I have read the Flood Management General Certification and the descriptions for the approved DOT minor activities. This project qualifies for the Flood Management General Certification under:

( ) Minor Safety Improvements and Streetscape Projects
( ) Roadway Repaving, Maintenance & Underground Utilities
(X) Minor Stormwater Drainage Improvements
( ) Removal of Sediment from a Floodplain
( ) Wetland Creation or Enhancement
( ) Scour Repairs at Structures; (*Must acquire another State permit to be eligible*)
( ) Guide Rail Installation
( ) Deck and Superstructure Replacements
( ) Minor Bridge Repairs
( ) Fisheries Enhancements
( ) Surveying and Testing

The following required documentation is attached in support of this certification:

- Project description
- Location plan
- Description of Floodplain involvement and how project qualifies for general certification
- 8-1/2" by 11" excerpt copy of the FEMA Flood Insurance Rate Map (FIRM) and Floodway Boundary Map (if applicable)
- Design plans, dated 11/08/2012, with FEMA floodplain and floodway boundaries plotted, cross sections and profiles, as necessary, that clearly depict the floodplain involvement
- FEMA 100-year flood elevation plotted on elevation view (for structures)

Print Name: Laurie LaRocca	Title: Project Engineer
Signature	Date: 11-15-2012

Concurrence (to be completed by Hydraulics and Drainage)

Based on the documentation submitted, I hereby concur that the project qualifies for Flood Management General Certification.

If there are any changes to the proposed activities within the floodplain or floodway, the project must be re-submitted for review and approval.

Signature	Date 11-15-12

Rev. 5/09

cc: Richard B. Armstrong-Brian Natwick
Environmental Planning File
DEP Flood Management Certification File
Hydraulics and Drainage File

RESURFACING, BRIDGE AND SAFETY IMPROVEMENTS
TO ROUTE 2
GLASTONBURY, CONNECTICUT
STATE PROJECT NO. 53-186

QUALIFICATION FOR FLOOD MANAGEMENT CERTIFICATION

PROJECT DESCRIPTIONJ

This project involves resurfacing and safety improvements of approximately 4.6 miles of State Route 2 in Glastonbury Connecticut. The project begins at Sta 215+00, a point approximately 300 feet east of the Commerce Street Bridge (Br. No.01706)) and ends at Sta 458+00+/-,a point approximately 400 feet east of the Wassuc Road Bridge (Bridge No.01707)..

As part of the resurfacing, rubblization of the existing concrete base will be take place throughout the mainline with the exception of the areas of underpasses where full depth reconstruction will take place in order to provide required under clearance. All ramps with concrete base will also be rubblized. 4" edge drains will be installed in all areas along the mainline where rubblization takes place with the exception of the high side of superelevated areas.

FLOOD PLAIN INVOLVEMENT

Two new drainage systems will replace the existing catch basins that drop directly into the Hubbard Brook box culvert at Station 218+00 +/-. The new catch basins will be located to the east of the box culvert and outlet at the toe of banks. The new endwalls and splashpads for these new systems will be located within the approximate 100 year flood limits for Hubbard Brook. Filling within the 100 year flood limits will be limited to the splashpads which will be virtually at existing grade.

This project scope falls within the approved activity No. 3– Minor Storm water Drainage Improvements.

Proper erosion and sedimentation controls will be utilized in conjunction with Best Management Practices as outlined in DOT Form 816. There will be no adverse impacts caused by this activity.

State of Connecticut

Department of Transportation

SUPPLEMENTAL SPECIFICATIONS

TO

THE STANDARD SPECIFICATIONS

FOR

ROADS, BRIDGES AND INCIDENTAL CONSTRUCTION

FORM 816

2004

JULY 2012

July 2012

DIVISION I
GENERAL REQUIREMENTS AND COVENANTS

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1.20	General Clauses for Facilities Construction	120

DIVISION II
CONSTRUCTION DETAILS

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2.05	Trench Excavation	205
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8.22	Temporary Precast Concrete Barrier Curb	822
9.10	Metal Beam Rail	910
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9.22	Bituminous Concrete Sidewalk Bituminous Concrete Driveway	922
9.44	Topsoil	944
9.49	Furnishing, Planting and Mulching Trees, Shrubs, Vines and Ground Cover Plants	949
9.75	Mobilization	975
10.01	Trenching and Backfilling	1001
10.10	Concrete Handhole	1010
11.13	Control Cable	1113
12.10	Epoxy Resin Pavement Markings, Symbols and Legends	1210

July 2012

DIVISION III
MATERIALS SECTION

SECTION		SPECIFICATION NUMBER
M.06	Metals	M06
M.13	Roadside Development	M13
M.16	Traffic Control Signals	M16
M.17	Elastomeric Materials	M17
M.18	Signing	M18

July 2012

STANDARD SPECIFICATIONS
FOR
ROADS, BRIDGES AND INCIDENTAL CONSTRUCTION
FORM 816

ERRATA

PG.	ARTICLE OR SUBARTICLE	LINE NO.	CORRECTION
iv	Table of Contents	11	Change “Guild” to “Guide”
4	1.01.01	8	After the end of the definition for “Plans,” insert as a subset, “A. Standard Sheets – Standardized plans containing details approved by the Department and the FHWA, for construction of a given type on any project, included in contracts on an as-needed basis.”
6	1.01.02	41	Change “Aluminum Association” to “Aluminum Association, Inc. (The)”
6	1.01.02	42	Delete “AAA – Aluminum Alloy Association”
7	1.01.02	1	Insert “AABC – Associated Air Balance Council”
7	1.01.02	1	Insert “AAMA – American Architectural Manufacturers Association”
7	1.01.02	12	Insert “ABMA – American Bearing Manufacturers Association”
7	1.01.02	12	Insert “ACGIH – American Council of Government Industrial Hygienists”
7	1.01.02	12	Change “American Concrete Institute” to “ACI International (American Concrete Institute)”
7	1.01.02	14	Insert “ADAAG – Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities”
7	1.01.02	16	Change “Associated General Contractors of America” to “Associated General Contractors of America (The)”
7	1.01.02	19	Insert “AI – Asphalt Institute”
7	1.01.02	19	Change “American Institute of Architects” to “American Institute of Architects (The)”
7	1.01.02	20	Delete “AIEE – American Institute of Electrical Engineers “
7	1.01.02	24	Delete “ALI – Associated Laboratories, Inc.”
7	1.01.02	26	Change “American Lumber Standard Committee” to “American Lumber Standards Committee, Incorporated”
7	1.01.02	27	Change “Air Movement and Control Association” to “Air Movement and Control Association International, Inc.”
7	1.01.02	31	Delete “AOEC – Area of Environmental Concern”
7	1.01.02	33	Change “The Engineered Wood Association” to “APA-The Engineered Wood Association”
7	1.01.02	37	Change “Air Conditioning” to “Air-Conditioning”
8	1.01.02	7	Change “Air Conditioning” to “Air-Conditioning”
8	1.01.02	8	Change “American Society of Mechanical Engineers” to “ASME International (The American Society of Mechanical Engineers International)”
8	1.01.02	18	Delete “ATA – American Transit Association”
8	1.01.02	20	Delete “AWG – American Wire Gauge”
8	1.01.02	22	Change “Wood-Preservers” to “Wood-Preservers’ “
8	1.01.02	33	Delete “AZI – American Zinc Institute”
8	1.01.02	35	Change “Building Officials and Code Administrators International” to “BOCA International, Inc.”

PG.	ARTICLE OR SUBARTICLE	LINE NO.	CORRECTION
8	1.01.02	38	Change “Library” to “Laboratory”
9	1.01.02	2	Change “CONNDOT” to “ConnDOT”
9	1.01.02	6	Delete “CPI – Clay Pipe Institute”
9	1.01.02	9	Delete “CS – Commercial Standard”
9	1.01.02	10	Change “Construction Specifications Institute” to “Construction Specifications Institute (The)”
9	1.01.02	12	Change “Tower” to ”Technology”
9	1.01.02	17	Delete “DFPA – Douglas Fir Plywood Association”
9	1.01.02	19	Change “Department of Defense” to “Department of Defense Military Specifications and Standards”
9	1.01.02	21	Change “Association” to “Alliance”
9	1.01.02	23	Delete “U.S. Department of Transportation”
9	1.01.02	28	Delete “U.S. Department of Transportation”
9	1.01.02	30	Insert “FMG – FM Global”
9	1.01.02	31	Delete “U.S. Department of Transportation”
10	1.01.02	2	Delete “HASP – Health and Safety Plan”
10	1.01.02	3	Delete “HMA – Hot Mix Asphalt or Bituminous Concrete”
10	1.01.02	4	Delete “HPMA – Hardwood Plywood Manufacturers Association”
10	1.01.02	5	Insert “HPVA – Hardwood Plywood & Veneer Association”
10	1.01.02	9	Insert “ICC – International Code Council”
10	1.01.02	9	Change “Insulated Cable Engineers Association” to “Insulated Cable Engineers Association, Inc.”
10	1.01.02	10	Change “Institute of Electrical and Electronics Engineers” to “Institute of Electrical and Electronics Engineers, Inc. (The)”
10	1.01.02	21	Change “Military Standardization Documents, U.S. Department of Defense” to “(MILSPEC) Military Specification and Standards”
10	1.01.02	24	Delete “MS – Military Specifications”
10	1.01.02	26	Change “Manufacturers Standardization Society of the Valve and Fittings Industry Inc.” to “Manufacturers Standardization Society of The Valve and Fittings the Valve Industry Inc.”
10	1.01.02	29	Change “National Association of Architectural Metal Manufacturers (The)” to “National Association of Architectural Metal Manufacturers”
10	1.01.02	31	Insert “NADCA – National Air Duct Cleaners Association”
10	1.01.02	34	Delete “NBS – National Bureau of Standards”
10	1.01.02	35	Delete “NC – National Course”
11	1.01.02	3	Delete “NCPRC – National Clay Pipe Research Corporation”
11	1.01.02	10	Change “International Electrical Testing Association” to “InterNational Testing Association”
11	1.01.02	12	Delete “NFS – NFS International”
11	1.01.02	13	Insert “NHLA – National Hardwood Lumber Association”
11	1.01.02	18	Insert “NLGA – National Lumber Grades Authority”
11	1.01.02	18	Delete “NLMA – National Lumber Manufacturers Association”
11	1.01.02	21	Insert “NSF – NSF International”
11	1.01.02	21	Change “National Terrazzo and Mosaic Association (The)” to “National Terrazzo and Mosaic Association, Inc.”
11	1.01.02	26	Delete “PCC – Portland Cement Concrete”
11	1.01.02	28	Delete “PLP – Plastic Laminate Producers”
11	1.01.02	29	Delete “PS – Product Standard of NBS, U.S. Department of Commerce”
11	1.01.02	32	Delete “RLMI – Reflector and Lamp Manufacturers’ Institute”

PG.	ARTICLE OR SUBARTICLE	LINE NO.	CORRECTION
11	1.01.02	35	Delete “SAWP – Society of American Wood Preservers”
11	1.01.02	36	Insert “SDI – Steel Deck Institute”
11	1.01.02	36	Insert “S.D.I. – Steel Door Institute”
11	1.01.02	37	Insert “SJI – Steel Joist Institute”
11	1.01.02	37	Insert “SMACNA – Sheet Metal and Air Conditioning Contractors’ National Association”
11	1.01.02	37	Change “Southern Pine Inspection Bureau” to “Southern Pine Inspection Bureau (The)”
12	1.01.02	9	Change “Tile Council of America“ to “Tile Council of America, Inc.”
12	1.01.02	10	Insert “TIA – Telecommunications Industry Association”
12	1.01.02	10	Insert “TPI – Truss Plate Institute, Inc.”
12	1.01.02	10	Delete “UBC – Uniform Building Code”
12	1.01.02	11	Change “Underwriters Laboratories, Inc.” to “Underwriters Laboratories Inc.”
12	1.01.02	12	Delete “UMTA – Urban Mass Transportation Administration, U.S. Department of Transportation”
12	1.01.02	14	Delete “UPC – Uniform Plumbing Code”
12	1.01.02	15	Insert “USGBC – U.S. Green Building Council”
12	1.01.02	16	Delete “USS – United States Standard”
12	1.01.02	17	Delete “VOC – Volatile Synthetic Organic Chemicals”
12	1.01.02	19	Delete “WCLA – West Coast Lumberman’s Association”
12	1.01.02	20	Insert “WCSC – Window Covering Safety Council”
12	1.01.02	20	Delete “WSA – Temporary Waste Stockpile Area”
12	1.01.03	31	Insert “AOEC – Area of Environmental Concern”
12	1.01.03	31	Insert “AWG – American Wire Gauge”
13	1.01.03	16	Insert “HASP – Health and Safety Plan”
13	1.01.03	29	Insert “PCC – Portland Cement Concrete”
14	1.01.03	25	Insert “VOC – Volatile Organic Compound”
14	1.01.03	26	Insert “WSA – Temporary Waste Stockpile Area”
22	1.03.07	23	Change “**$1,000,000**” to “**$2,000,000**”
32	1.05.01	38	Change “Connecticut General Statutes” to “CGS”
45	1.05.15	29	Change “Department of Public Utility Control” to “DPUC”
105	1.20	29	Change “Workmen and Equipment” to “Personnel and Equipment”
105	1.20	31	Delete “Completion of Construction Work and”
107	1.20-1.02.13	15	Change “Americans with Disabilities Act Accessibility Guidelines” to “ADAAG”
108	1.20-1.04.01	26	Change “othewise” to “otherwise”
119	1.20-1.05.25	4	Change “Certificate of Compliance” to “C.O.C.”
122	1.20-1.06.08	3	Change “Certificate of Compliance” to “C.O.C.”
131	1.20-1.08.05	34	Change “Workmen and Equipment” to “Personnel and Equipment”
132	1.20-1.08.11	12	Change “Certificate of Compliance” to “C.O.C.”
133	1.20-1.08.13	7	Delete “Completion of Construction Work and”
133	1.20-1.08.13	9	Change “Certificate of Compliance” to “C.O.C.”
133	1.20-1.08.11	15	Change “Certificate of Compliance” to “C.O.C.”
133	1.20-1.08.11	20	Change “Certificate of Compliance” to “C.O.C.”
143	2.02.01	28	Insert “, swales” after “channels”
245	4.06.04	11	Change “**Over weight (mass) Adjustments -**” and replace with indented “Over weight (mass) Adjustments -” as a subsection of “**1. Bituminous Concrete Class ( )**”.

PG.	ARTICLE OR SUBARTICLE	LINE NO.	CORRECTION
259	5.03.03	24	Change “Such requirements of Article 5.02.03 as are pertinent shall apply equally to this construction.” To “All such plans prepared by the Contractor shall be considered working drawings and shall be submitted with engineering calculations to the Engineer for review in accordance with the requirements of Article 1.05.02."
270	5.08.02	4	Change “M.06.02-12” to “M.06.02-4 Welded Stud Shear Connectors”
271	5.09.02	39	Change “M.06.02-12” to “M.06.02-4 Welded Stud Shear Connectors”
284	5.14.03-12	12	Change “Article M.06.02-13” to “Subarticle 6.03.03 (a) Shop Fabrication Notice”
351	6.03.03	8	Change “MS MIL-C-11796B” to “MIL-C-11796B”
434	9.04.02	14	Change “Subarticle M.06.02-1” to “Article 6.03.02”
434	9.04.02	15	Change “M.06.02-9(d) for metal bridge rail (cast post—aluminum).” to “Malleable castings shall conform to the requirements of the specifications for malleable iron castings, ASTM A 47, Grade No. 32510 (22010). Ductile iron castings shall conform to the Specifications for Ductile Iron Castings, ASTM A 536, Grade 60-40-18 (414-276-18) unless otherwise specified. In addition to the specified test coupons, test specimens from parts integral with the castings, such as risers, shall be tested for castings having a weight (mass) of more than 1000 pounds (455 kilograms) to determine that the required quality is obtained in the castings in the finished condition.”
452	9.14.02	2	Change “Subarticle M.06.02-8” to “ASTM A 53, Type E or S, Grade A, Schedule 40 Black Finish.”
452	9.14.02	4	Change “Subarticle M.06.02-9(d) except that the grade shall be 32510” to “the specifications for malleable iron castings, ASTM A 47, Grade No. 32510 (22010). Ductile iron castings shall conform to the Specifications for Ductile Iron Castings, ASTM A 536, Grade 60-40-18 (414-276-18) unless otherwise specified. In addition to the specified test coupons, test specimens from parts integral with the castings, such as risers, shall be tested for castings having a weight (mass) of more than 1000 pounds (455 kilograms) to determine that the required quality is obtained in the castings in the finished condition.”
496	9.70.01	37	Change “CDOT” to “ConnDOT”
569	11.14.05	19	Change “Span Wire” to “Span Wire (Type)”
577	12.01.03	7	Change “6.03.03-19” to “6.03.03-4 (f) High Strength Bolted Connections”
577	12.01.03	23	Change “Article 6.03.03-15” to “Subarticle 6.03.03-4(c) Bearings”
577	12.01.03	27	Change “Article 6.03.03-19 (c)(3)” to “Subarticle 6.03.03-4 (f) High Strength Bolted Connections Turn-of-Nut Installation Method”
604	18.00.02	7	Change “National Cooperative Highway Research Program (NCHRP)” to “NCHRP”
623	M.03.01	9	Change “Cement and Concrete Reference Laboratory” to “CCRL”
623	M.03.01	13	Change “Cement and Concrete Reference Laboratory” to “CCRL”
626	M.03.01	2	Change “Cement and Concrete Reference Laboratory” to “CCRL”

PG.	ARTICLE OR SUBARTICLE	LINE NO.	CORRECTION
626	M.03.01	3	Change “NBS” to “NIST”
632	M.03.01	18	Change “Cement and Concrete Reference Laboratory” to “CCRL”
638	M.04.02	37	Change “Asphalt Institute’s” to “AI’s”
711	M.10.02-1	17	Change “Subarticle M.06.02-1(b)” to “Article M.06.02”
720	M.10.08-3	2	Change “Subarticle M.06.02-1(b)” to “Article M.06.02”
735	M.13.03	22	Change “AOAC International” to “AOAC”
760	M.15.15	21	Change “non-fusible” to “fused”
780	M.16.08	41	Change “Americans With Disabilities Act (ADA)” to “ADA”
790	M.16.10	24	Change “Underwriter’s Laboratory” to “UL”
800	M.17.01	19	Change “AAA 6061-T6” to “AA 6061-T6”
837	Pay Items	24	Change “Span Wire” to “Span Wire (Type)”
845	Index	6	Add page 133 to “Acceptance of Project”
846	Index	13	Add page 107 to “Bids: Consideration of”
847	Index	28	Add page 132 to “Cleaning Up, Final”
849	Index	25	Add page 107 to “Consideration of Bids”
849	Index	39	Add page 108 to “Contract: Intent of”
850	Index	3	Add page 133 to “Contractor’s: Responsibility, Termination of the”
850	Index	13	Add page 114 to “Cooperation by Contractor”
850	Index	15	Add page 114 to “Coordination of Special Provisions, Plans, Supplemental Specifications and Standard Specifications and Other Contract Requirements”
850	Index	40	Add page 128 to “Cutting and Patching:”
852	Index	16	Add page 106 to “Examination of Plans, Specifications, Special Provisions and Site of Work”
852	Index	38	Insert “Facilities, Temporary…126”
853	Index	7	Add page 132 to “Final: Cleaning Up”
854	Index	35	Add page 115 to “Inspection”
855	Index	11	Add page 108 to “Intent of Contract”
855	Index	22	Add page 106 to “Knowledge of Applicable Laws”
855	Index	25	Add page 106 to “Laws: Knowledge of Applicable”
856	Index	27	Add page 120 to “Materials: Source of Supply and Quality”
856	Index	28	Add page 121 to “Materials: Storage of”
857	Index	33	Add page 133 to “Operation and Maintenance Manuals:”
857	Index	34	Change page 133 to 136 for “Equipment and Systems Maintenance Manual”
859	Index	2	Add page 131 to “Personnel and Equipment”
860	Index	6	Add page 114 to “Plans: Coordination of Special Provisions, Supplemental Specifications and Standard Specifications and Other Contract Requirements”
860	Index	7	Add page 106 to “Plans: Examination of”
860	Index	30	Change page 108 to 112 for “Product Data”
860	Index	31	Change page 108 to 112 for “Product Samples “
860	Index	32	Add page 124 to “Product Selection:”
861	Index	12	Add page 126 to “Prosecution of Work”
861	Index	38	Change page 115 to 135 for “Record Drawings”
863	Index	3	Add page 125 to “Sanitary Provisions”
863	Index	18	Insert “Services, Temporary…126”
863	Index	23	Add page 111 to “Shop Drawings”
864	Index	4	Add page 106 to “Site of Work, Examination of”

PG.	ARTICLE OR SUBARTICLE	LINE NO.	CORRECTION
864	Index	12	Add page 120 to “Source of Supply and Quality”
864	Index	19	Add page 114 to “Special Provisions: Coordination of Plans, Supplemental Specifications and Standard Specifications and Other Contract Requirements”
864	Index	20	Add page 106 to “Special Provisions: Examination of”
864	Index	26	Add page 114 to “Specifications: Coordination of Plans, Special Provisions and Other Contract Requirements”
864	Index	27	Add page 106 to “Specifications: Examination of”
864	Index	43	Add page 121 to “Storage”
865	Index	27	Delete page 108 from “Submittals: Shop Drawings”
865	Index	45	Insert “Temporary Utilities, Services, and Facilities…126”
866	Index	2	Add page 133 to “Termination of Contractor’s Responsibility”
866	Index	23	Insert “Training…137”
866	Index	45	Add page 133 to “Utility Services”
867	Index	8	Insert “Warranties…121”
867	Index	24	Add page 126 to “Work: Prosecution of”

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 1.01
DEFINITIONS OF TERMS AND PERMISSIBLE ABBREVIATIONS

1.01.01 — Definitions:

Add the following definition:

SUBSTANTIAL COMPLETION: The date at which the performance of all work on the Project has
been completed except minor or incidental items, final cleanup, work required under a warranty, and repair
of unacceptable work, and provided the Engineer has determined that:

A. The Project is safe and convenient for use by the public, and

B. All traffic lanes including all safety appurtenances are in their final configuration, and

C. Failure to complete the work and repairs excepted above does not result in the deterioration of other completed work; and provided further, that the value of work remaining to be performed, repairs, and cleanup is less than one percent (1%) of the estimated final Contract amount, and

D. If applicable a Certificate of Compliance has been issued.

1.01.02 — Abbreviations, Publications, and Standards:

Delete the like-named abbreviations and replace it with the following abbreviations:

"AA – Aluminum Association, Inc. (The)
ALSC – American Lumber Standard Committee, Incorporated
AMCA – Air Movement and Control Association International, Inc.
AOSA – Association of Official Seed Analysts, Inc.
ASME – ASME International (The American Society of Mechanical Engineers International)
CTI – Cooling Technology Institute
EIA – Electronic Industries Alliance
ICEA – Insulated Cable Engineers Association, Inc.
IEEE – Institute of Electrical and Electronics Engineers, Inc. (The)
NTMA – National Terrazzo & Mosaic Association, Inc. (The)
TCA – Tile Council of America, Inc."

Delete the Following abbreviations:

"ADA – Americans with Disabilities Act
AFPA – American Forest and Paper Association

BOCA – Building Officials and Code Administrators International
FM – Factory Mutual System
ICBO – International Conference of Building Officials
MIL – Military Standardization Documents, U.S Department of Defense
MS – Military Specifications
NWWDA – National Wood Window and Door Association
NFS – NFS International"

Add the following abbreviations:

"ADAAG – Americans with Disabilities Act (ADA)
AABC – Associated Air Balance Council
AAMA – American Architectural Manufacturers Association
ABMA – American Bearing Manufacturers Association
AF&PA – American Forest & Paper Association
AI – Asphalt Institute
BIA – Brick Industry Association (The)
CDA – Copper Development Association Inc.
CGA – Compressed Gas Association
FMG – FM Global
HI – Hydraulic Institute
HPVA – Hardwood Plywood & Veneer Association
ICC – International Code Council
ICC-ES – ICC Evaluation Service, Inc.
IEC – International Electrotechnical Commission
IGMA – Insulating Glass Manufacturers Alliance
ISO – International Organization for Standardization
MILSPEC – Military Specification and Standards
NADCA –National Air Duct Cleaners Association
NFRC – National Fenestration Rating Council
NHLA – National Hardwood Lumber Association
NSF – NSF International (National Sanitation Foundation International)
PDI – Plumbing & Drainage Institute
SDI – Steel Deck Institute *or*
- Steel Door Institute
SJI – Steel Joist Institute
SMACNA – Sheet Metal and Air Conditioning Contractors' National Association
SPRI – Single Ply Roofing Industry
SWRI – Sealant, Waterproofing, & Restoration Institute
TIA/EIA – Telecommunications Industry Association/Electronic Industries Alliance
TRB – Transportation Research Board
UFAS – Uniform Federal Accessibility Standards
USGBC – U.S. Green Building Council
WDMA – Window & Door Manufacturers Association"

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 1.05
CONTROL OF THE WORK

Replace Article 1.05.08 – Vacant with the following:

1.05.08—SCHEDULES AND REPORTS:

When a project coordinator is not required by the Contract the following shall apply:

Baseline Bar Chart Construction Schedule: Within 20 calendar days after contract award the Contractor shall develop a comprehensive bar chart as a baseline schedule for the project. The bar chart schedule shall be submitted to the Engineer for approval and shall be based on the following guidelines:
1. The bar chart schedule shall contain a list of activities that represents the major activities of the project. At a minimum, this list should include a breakdown by individual structure or stage, including major components of each. The bar chart schedule shall contain sufficient detail to describe the progression of the work in a comprehensive manner. As a guide, 10 to 15 bar chart activities should be provided for each $1 million of contract value. The following list is provided as an example only and is not meant to be all-inclusive or all-applicable:

General Activities Applicable to all projects

Project Constraints
- -Winter shutdowns
- -Environmental permits/application time of year restrictions
- -Milestones
- -Third Party approvals
- -Long lead time items (procurement and fabrication of major elements)
- -Adjacent Projects or work by others

Award
Notice to Proceed
Signing (Construction, temporary, permanent by location)
Mobilization
Permits as required
Field Office
Utility Relocations
Submittals/shop drawings/working drawings/product data
Construction of Waste Stock pile area
Clearing and Grubbing
Earthwork (Borrow, earth ex, rock ex etc.)
Traffic control items (including illumination and signalization)
Pavement markings
Roadway Construction (Breakdown into components)
Drainage (Breakdown into components)

Culverts
Plantings (including turf establishment)
Semi-final inspection
Final Cleanup

As required the following may supplement the activities listed above for the specific project types indicated:

a. For bridges and other structures, include major components such as abutments, wingwalls, piers, decks and retaining walls; further breakdown by footings, wall sections, parapets etc.

Temporary Earth Retention Systems
Cofferdam and Dewatering
Structure Excavation
Piles/test piles
Temporary Structures
Removal of Superstructure
Bearing Pads
Structural Steel (Breakdown by fabrication, delivery, installation, painting etc.)
Bridge deck

b. Multiple location projects such as traffic signal, incident management, lighting, planting and guiderail projects will be broken down first by location and then by operation. Other major activities of these types of projects should include, but are not limited to:

Installation of anchors
Driving posts
Foundations
Trenching and Backfilling
Installation of Span poles/mast arms
Installation of luminaries
Installation of cameras
Installation of VMS
Hanging heads
Sawcut loops
Energizing equipment

c. Facility Projects – Facilities construction shall reflect the same breakdown of the project as the schedule of values:

Division 2 – Existing Conditions
Division 3 – Concrete
Division 4 – Masonry
Division 5 – Metals

Division 6 – Wood, Plastic, and Composites
Division 7 – Thermal and Moisture Protection
Division 8 – Openings
Division 9 – Finishes
Division 10 – Specialties
Division 11 – Equipment
Division 12 - Furnishings
Division 13 – Special Construction
Division 14 – Conveying Equipment
Division 21 – Fire Suppression
Division 22 – Plumbing
Division 23 – Heating, Ventilating, and Air Conditioning
Division 26 – Electrical
Division 27 – Communications
Division 28 – Electronic Safety and Security
Division 31 – Earthwork
Division 32 – Exterior Improvements
Division 33 - Utilities

2. If the Engineer determines that additional detail is necessary, the Contractor shall provide it.
3. Each activity shall have a separate schedule bar. The schedule timeline shall be broken into weekly time periods with a vertical line to identify the first working day of each week.
4. The bar chart schedule shall show relationships among activities. The critical path for the Project shall be clearly defined on the schedule. The schedule shall show milestones for major elements of work, and shall be prepared on a sheet, or series of sheets of sufficient width to show data for the entire construction period.
5. If scheduling software is used to create the bar chart schedule, related reports such as a predecessor and successor report, a sort by total float, and a sort by early start shall also be submitted.

6. Project activities shall be scheduled to demonstrate that the construction completion date for the Project will occur prior to expiration of the Contract time. In addition, the schedule shall demonstrate conformance with any other dates stipulated in the Contract.
7. The Contractor is responsible to inform its subcontractor(s) and supplier(s) of the project schedule and any relevant updates.
8. There will be no direct payment for furnishing schedules, the cost thereof shall be considered as included in the general cost of the work.
9. For projects without a Mobilization item, 5% of the contract value will be withheld until such time as the Baseline Schedule is approved.

Monthly Updates: No later than the 10th day of each month, unless directed otherwise by the Engineer, the Contractor shall deliver to the Engineer three copies of the schedule to show the work actually accomplished during the preceding month, the actual time spent on each activity, and the estimated time needed to complete any

activity which has been started but not completed. Each time bar shall indicate, in 10% increments, the estimated percentage of that activity which remains to be completed. As the Project progresses, the Contractor shall place a contrasting mark in each bar to indicate the actual percentage of the activity that has been completed.

The monthly update shall include revisions of the schedule necessitated by revisions to the Project directed by the Engineer (including, but not limited to extra work), during the month preceding the update. Similarly, any changes of the schedule required due to changes in the Contractor's planning or progress shall also be included. The Engineer reserves the right to reject any such revisions. If the schedule revisions extend the contract completion date, due to extra or added work or delays beyond the control of the Contractor, the Contractor shall submit a request in writing for an extension of time in accordance with Article 1.08.08. This request shall be supported by an analysis of the schedules submitted previously.

Any schedule revisions shall be identified and explained in a cover letter accompanying the monthly update. The letter shall also describe in general terms the progress of the Project since the last schedule update and shall identify any items of special interest.

If the Contractor fails to provide monthly schedule updates, the Engineer has the right to hold 10% of the monthly estimated payment, or $5,000, whichever is less, until such time as an update has been provided in accordance with this provision.

Biweekly Schedules: Each week, the Contractor shall submit to the Engineer a two week look-ahead schedule. This short-term schedule may be handwritten but shall clearly indicate all work planned for the following two week period.

Recovery Schedules: If the updated schedule indicates that the Project has fallen behind schedule, the Contractor shall either submit a time extension request in accordance with 1.08.08 or immediately institute steps acceptable to the Engineer to improve its progress of the Project. In such a case, the Contractor shall submit a recovery plan, as may be deemed necessary by the Engineer, to demonstrate the manner in which an acceptable rate of progress will be regained.

Replace the first paragraph of Article 1.05.12 – Payrolls with the following:

For each week of the Project from the first week during which an employee of the Contractor does Project work to which prevailing wage requirements apply, until the last week on which such an employee does such work, the Contractor shall furnish to the Engineer certified copies of payrolls showing (a) the names of the employees who worked on the Project and whose work is subject to prevailing wage requirements, (b) the specific days and hours and numbers of hours that each such employee worked on the Project, and (c) the amount of money paid to each such employee for Project work. Each such payroll shall include the statement(s) of compliance with prevailing wage laws required by the State of Connecticut and, if applicable, by the Federal government. Said payrolls must contain all information required by Connecticut General Statutes Section 31-53 (as it may be revised). For contracts subject to Federal prevailing wage requirements, each payroll shall also contain the information required by the Davis Bacon and Related Acts (DBR). All of the payroll requirements in this Article shall also apply to the work of any subcontractor or other party that performs work on the Project site, and the Contractor shall be responsible for ensuring that each such party meets said requirements.

Add the following Article:

1.05.17 - WELDING

The Contractor shall ensure that all welding of materials permanently incorporated into the work, and welding of materials used temporarily during construction of the work is performed in accordance with the following codes:

- American Welding Society (AWS) Structural Welding Code – Steel – ANSI/AWS D1.1: Miscellaneous steel items that are statically loaded including but not limited to columns, and floor beams in buildings, railings, sign supports, cofferdams, tubular items, and modifications to existing statically loaded structures.
- AWS Structural Welding Code – Aluminum – AWS D1.2/D1.2M: Any aluminum structure or member including but not limited to brackets, light standards, and poles.
- AWS Structural Welding Code – Sheet Steel – AWS D1.3/D1.3M: Sheet steel and cold-formed members 0.18 in.(4.6 mm) or less in thickness used as, but not limited, to decking and stay-in-place forms.
- AWS Structural Welding Code – Reinforcing Steel – AWS D1.4/D1.4M: Steel material used in the reinforcement of cast-in-place or pre-cast Portland cement concrete elements including but not limited to bridge decks, catch basin components, walls, beams, deck units, and girders.
- AASHTO/AWS – Bridge Welding Code, AASHTO/AWS D1.5/D1.5M: Steel highway bridges and other dynamically loaded steel structures. Also includes sign supports, and any other fracture critical structure.

The edition governing the work shall be in effect on the date the Contract was advertised for solicitation of bids.

The Contractor is responsible to provide a Certified Welding Inspector in accordance with the above noted codes. The cost for this service is included in the general cost of the work.

All welders shall be certified by the Engineer in accordance with Section 6.03.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 1.08
PROSECUTION AND PROGRESS

Article 1.08.01 – Transfer of Work or Contract:

Replace the last paragraph with the following:

The Contractor shall not sublet, sell, transfer, assign, or otherwise dispose of the Contract or any portion thereof, or of the work provided for therein, or of its right, title, or interest therein, to any individual or entity without the written consent of the Commissioner. No payment will be made for such work until written consent is provided by the Commissioner.

Article 1.08.07 – Determination of Contract Time:

Replace the fifth paragraph with the following:

The total elapsed time in calendar days, computed as described above, from the commencement date specified in the Engineer's "Notice to Proceed" to the “Substantial Completion” date specified in the Engineer's "Notice of Substantial Completion" shall be considered as the time used in the performance of the Contract work.

Article 1.08.09 – Failure to Complete Work on Time:

Replace the second paragraph with the following:

If the last day of the initial Contract time or the initial Contract date determined for Substantial Completion is before December 1 in the given year, liquidated damages as specified in the Contract shall be assessed against the Contractor per calendar day (including any days during a winter shutdown period) from that day until the date on which the Project is substantially completed.

1.08.12—Final Inspection:

Replace the first paragraph with the following:

If the Engineer determines that the work may be substantially complete, a Semi Final Inspection will be held as soon as practical. After the Semi Final Inspection is held and the Engineer determines that the requirements for Substantial Completion have been satisfied the Engineer will prepare a “Notice of Substantial Completion”.

When the Contractor has completed all work listed in the “Notice of Substantial Completion” the Contractor shall prepare a written notice requesting a Final Inspection and a “Certificate of Acceptance of Work”. The Engineer will hold an Inspection of the Project as soon as practical after the Engineer determines that the Project may be completed. If the Engineer deems the Project complete, said inspection shall constitute the Final Inspection, and the Engineer will notify the Contractor in writing that the Final Inspection has been performed.

1.08.13 – Acceptance of Work and Termination of the Contractor’s Responsibility:

Replace the only paragraph with the following:

The Contractor’s responsibility for non-administrative Project work will be considered terminated when the final inspection has been held, any required additional work and final cleaning-up have been completed, all final operation and maintenance manuals have been submitted, and all of the Contractor’s equipment and construction signs have been removed from the Project site. When these requirements have been met to the satisfaction of the Engineer, the Commissioner will accept the work by certifying in writing to the Contractor that the non-administrative Project work has been completed.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 1.09
MEASUREMENT AND PAYMENT

Article 1.09.04 – Extra and Cost-Plus Work

Delete the word "bonding" *under section* ***(a) Labor****, (3).*

Delete existing section (e) and replace with the following:

(e) Administrative Expense: When extra work on a cost-plus basis is performed by an authorized subcontractor, the Department will pay the Contractor an additional 7.5% for that work; such payment will be in addition to the percentage payments described in (a), (b), (c) and (d) above, as a reimbursement for the Contractor's administrative expense in connection with such work. Approval of such additional payments will be given only after the Contractor provides to the Engineer receipted invoices for all relevant costs.

Change Section designation for Miscellaneous from:

(f) Miscellaneous to: **(g) Miscellaneous**

Add the following as ***(f)****:*

(f) Bonding Costs: For bonding on the total cost of the cost-plus work including administrative expenses as outlined in (e) above, the Contractor shall receive its actual cost. The Contractor shall provide to the Engineer documentation, satisfactory to the Engineer in form and substance, of all such costs.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 1.10
ENVIRONMENTAL COMPLIANCE

Add the following Article:

1.10.08 – VEHICLE EMISSIONS

All motor vehicles and/or construction equipment (both on-highway and non-road) shall comply with all pertinent State and Federal regulations relative to exhaust emission controls and safety.

The Contractor shall establish staging zones for vehicles that are waiting to load or unload at the contract area. Such zones shall be located where the emissions from the vehicles will have minimum impact on abutters and the general public.

Idling of delivery trucks, dump trucks, and other equipment shall not be permitted in excess of 3 minutes during periods of non-activity except as allowed by the Regulations of Connecticut State Agencies Section 22a-174-18(b)(3)(c):

No mobile source engine shall be allowed "to operate for more than three (3) consecutive minutes when the mobile source is not in motion, except as follows:

(i) When a mobile source is forced to remain motionless because of traffic conditions or mechanical difficulties over which the operator has no control,

(ii) When it is necessary to operate defrosting, heating or cooling equipment to ensure the safety or health of the driver or passengers,

(iii) When it is necessary to operate auxiliary equipment that is located in or on the mobile source to accomplish the intended use of the mobile source,

(iv) To bring the mobile source to the manufacturer's recommended operating temperature,

(v) When the outdoor temperature is below twenty degrees Fahrenheit (20 degrees F) [negative seven degrees Celsius (-7 degrees C)],

(vi) When the mobile source is undergoing maintenance that requires such mobile source be operated for more than three (3) consecutive minutes, or

(vii) When a mobile source is in queue to be inspected by U.S. military personnel prior to gaining access to a U.S. military installation."

All work shall be conducted to ensure that no harmful effects are caused to adjacent sensitive receptors. Sensitive receptors include but are not limited to hospitals, schools, daycare facilities, elderly housing and convalescent facilities. Engine exhaust shall be located away from fresh air intakes, air conditioners, and windows.

A Vehicle Emissions Mitigation plan will be required for areas where extensive work will be performed within (less than 50 feet (15 meters)) to sensitive receptors. No work will proceed until a sequence of construction and a Vehicle Emissions Mitigation plan is submitted in writing to the Engineer for review and all comments are addressed in a manner acceptable to the Engineer. The mitigation plan must address the control of vehicle emissions from all vehicles and construction equipment.

Any costs associated with this “Vehicle Emissions” article shall be included in the general cost of the Contract. In addition, there shall be no time granted to the contractor for compliance with this notice. The contractor’s compliance with this notice and any associated regulations shall not be grounds for claims as outlined in Section 1.11 – “Claims”.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 1.11
CLAIMS

Add the following Section:

1.11.01 – General: When filing a formal claim under Section 4-61 (referred to as "Section 4-61" below) of the C.G.S. (as revised), either as a lawsuit in the Superior Court or as a demand for arbitration, the Contractor must follow the procedures and comply with the requirements set forth in this Section of the Specifications. This Section does not, unless so specified, govern informal claims for additional compensation which the Contractor may bring before the Department. The Contractor should understand, however, that the Department may need, before the Department can resolve such a claim, the same kinds of documentation and other substantiation that it requires under this Section. It is the intent of the Department to compensate the Contractor for actual increased costs caused by or arising from acts or omissions on the part of the Department that violate legal or contractual duties owed to the Contractor by the Department.

1.11.02 – Notice of Claim: Whenever the Contractor intends to file a formal claim against the Department under Section 4-61, seeking compensation for additional costs, the Contractor shall notify the Commissioner in writing (in strict compliance with Section 4-61) of the details of said claim. Such written notice shall contain all pertinent information described in Article 1.11.05 below.

Once formal notice of a claim under C.G.S. Section 4-61 (b) (as revised) has been given to the Commissioner, the claimant may not change the claim in any way, in either concept or monetary amount, (1) without filing a new notice of claim and demand for arbitration to reflect any such change and (2) without the minimum period of six months after filing of the new demand commencing again and running before any hearing on the merits of the claim may be held. The only exception to this limitation will be for damages that continue to accrue after submission of the notice, in ways described and anticipated in the notice.

1.11.03 – Record Keeping: The Contractor shall keep daily records of all costs incurred in connection with its construction-related activities on behalf of the Department. These daily records shall identify each aspect of the Project affected by matters related to any claim for additional compensation that the Contractor has filed, intends to file, or has reason to believe that it may file against the Department; the specific Project locations where Project work has been so affected; the number of people working on the affected aspects of the Project at the pertinent time(s); and the types and number of pieces of equipment on the Project site at the pertinent time(s). If possible, any potential or anticipated effect on the Project's progress or schedule which may result in a claim by the Contractor should also be noted contemporaneously with the cause of the effect, or as soon thereafter as possible.

1.11.04 – Claim Compensation: The payment of any claim, or any portion thereof, that is deemed valid by the Engineer shall be made in accordance with the following provisions of this Article:

(a) Compensable Items: The liability of the Department for claims will be limited to the following specifically-identified items of cost, insofar as they have not otherwise been paid for by the Department, and insofar as they were caused solely by the actions or omissions of the Department or its agents (except that with regard to payment for extra work, the Department will pay to the Contractor the mark-ups provided for in Article 1.04.05.):

(1) Additional Project-site labor expenses.
(2) Additional costs for materials.
(3) Additional, unabsorbed Project-site overhead (**e.g.**, for mobilization and demobilization).
(4) Additional costs for active equipment.
(5) For each day of Project delay or suspension caused solely by actions or omissions of the Department, either

(i) an additional ten percent (10%) of the total amount of the costs identified in Subarticles (1) through (4) above; except that if the delay or suspension period prevented the Contractor from incurring enough Project costs under Subarticles (1) through (4) during that period to require a payment by the Department that would be greater than the payment described in subparagraph (ii) below, then the payment for affected home office overhead and profit shall instead be made in the following *per diem* amount:

(ii) six percent (6%) of the original total Contract amount divided by the original number of days of Contract time.

Payment under either (i) or (ii) hereof shall be deemed to be complete and mutually-satisfactory compensation for any unabsorbed home office overhead and any profit related to the period of delay or suspension.

(6) Additional equipment costs. Only actual equipment costs shall be used in the calculation of any compensation to be made in response to claims for additional Project compensation. Actual equipment costs shall be based upon records kept in the normal course of business and in accordance with generally-accepted accounting principles. Under no circumstances shall Blue Book or other guide or rental rates be used for this purpose (unless the Contractor had to rent the equipment from an unrelated party, in which case the actual rental charges paid by the Contractor, so long as they are reasonable, shall be used). Idle equipment, for instance, shall be paid for based only on its actual cost to the Contractor.
(7) Subcontractor costs limited to, and determined in accordance with, Subarticles (1), (2), (3), (4), and (5) above and applicable statutory and case law. Such subcontractor costs may be paid for by the Department only (a) in the context of an informal claims settlement or (b) if the Contractor has itself paid or legally-assumed, present unconditional liability for those subcontractor costs.

(b) Non-Compensable Items: The Department will have no liability for the following specifically-identified non-compensable items:

(1) Profit, in excess of that provided for herein.
(2) Loss of anticipated profit.
(3) Loss of bidding opportunities.
(4) Reduction of bidding capacity.
(5) Home office overhead in excess of that provided for in Article 1.11.04(a)(5) hereof.
(6) Attorneys fees, claims preparation expenses, or other costs of claims proceedings or resolution.
(7) Any other consequential or indirect expenses or costs, such as tort damages, or any other form of expense or damages not provided for in these Specifications or elsewhere in the Contract.

1.11.05 – Required Claim Documentation: All claims shall be submitted in writing to the Commissioner, and shall be sufficient in detail to enable the Engineer to ascertain the basis and the amount of each claim, and to investigate and evaluate each claim in detail. As a minimum, the Contractor must provide the following information for each and every claim and sub-claim asserted:

(a) A detailed factual statement of the claim, with all dates, locations and items of work pertinent to the claim.
(b) A statement of whether each requested additional amount of compensation or extension of time is based on provisions of the Contract or on an alleged breach of the Contract. Each supporting or breached Contract provision and a statement of the reasons why each such provision supports the claim, must be specifically identified or explained.
(c) Excerpts from manuals or other texts which are standard in the industry, if available, that support the Contractor's claim.
(d) The details of the circumstances that gave rise to the claim.
(e) The date(s) on which any and all events resulting in the claim occurred, and the date(s) on which conditions resulting in the claim first became evident to the Contractor.
(f) Specific identification of any pertinent document, and detailed description of the substance of any material oral communication, relating to the substance of such claim.
(g) If an extension of time is sought, the specific dates and number of days for which it is sought, and the basis or bases for the extension sought. A critical path method, bar chart, or other type of graphical schedule that supports the extension must be submitted.

(h) When submitting any claim over $50,000, the Contractor shall certify in writing, under oath and in accordance with the formalities required by the contract, as to the following:
    (1) That supporting data is accurate and complete to the Contractors best knowledge and belief;
    (2) That the amount of the dispute and the dispute itself accurately reflects what the Contractor in good faith believes to be the Departments liability;
    (3) The certification shall be executed by:
        a. If the Contractor is an individual, the certification shall be executed by that individual.
        b. If the Contractor is not an individual, the certification shall be executed by a senior company official in charge at the Contractor's plant or location involved or an officer or general partner of the Contractor having overall responsibility for the conduct of the Contractors affairs.

1.11.06 – Auditing of Claims: All claims filed against the Department shall be subject to audit by the Department or its agents at any time following the filing of such claim. The Contractor and its subcontractors and suppliers shall cooperate fully with the Department's auditors. Failure of the Contractor**,** its subcontractors, or its suppliers to maintain and retain sufficient records to allow the Department or its agents to fully evaluate the claim shall constitute a waiver of any portion of such claim that cannot be verified by specific, adequate, contemporaneous records, and shall bar recovery on any claim or any portion of a claim for which such verification is not produced. Without limiting the foregoing requirements, and as a minimum, the Contractor shall make available to the Department and its agents the following documents in connection with any claim that the Contractor submits:

(1) Daily time sheets and foreman's daily reports.
(2) Union agreements, if any.
(3) Insurance, welfare, and benefits records.
(4) Payroll register.
(5) Earnings records.
(6) Payroll tax returns.
(7) Records of property tax payments.
(8) Material invoices, purchase orders, and all material and supply acquisition contracts.
(9) Materials cost distribution worksheets.
(10) Equipment records (list of company equipment, rates, etc.).
(11) Vendor rental agreements
(12) Subcontractor invoices to the Contractor, and the Contractor's certificates of payments to subcontractors.
(13) Subcontractor payment certificates.
(14) Canceled checks (payroll and vendors).
(15) Job cost reports.
(16) Job payroll ledger.

(17) General ledger, general journal (if used), and all subsidiary ledgers and journals**,** together with all supporting documentation pertinent to entries made in these ledgers and journals.
(18) Cash disbursements journals.
(19) Financial statements for all years reflecting the operations on the Project.
(20) Income tax returns for all years reflecting the operations on the Project.
(21) Depreciation records on all company equipment**,** whether such records are maintained by the company involved, its accountant, or others.
(22) If a source other than depreciation records is used to develop costs for the Contractor's internal purposes in establishing the actual cost of owning and operating equipment, all such other source documents.
(23) All documents which reflect the Contractor's actual profit and overhead during the years that the Project was being performed**,** and for each of the five years prior to the commencement of the Project.
(24) All documents related to the preparation of the Contractor's bid**,** including the final calculations on which the bid was based.
(25) All documents which relate to the claim or to any sub-claim, together with all documents that support the amount of damages as to each claim or sub-claim.
(26) Worksheets used to prepare the claim, which indicate the cost components of each item of the claim, including but not limited to the pertinent costs of labor, benefits and insurance, materials, equipment, and subcontractors' damages, as well as all documents which establish the relevant time periods, individuals involved, and the Project hours and the rates for the individuals.
(27) The name, function, and pertinent activity of each Contractor's or subcontractor's official, or employee involved in or knowledgeable about events that give rise to, or facts that relate to, the claim.
(28) The amount(s) of additional compensation sought and a break-down of the amount(s) into the categories specified as payable under Article 1.11.04 above.
(29) The name, function, and pertinent activity of each Department official, employee or agent involved in or knowledgeable about events that give rise to, or facts that relate to, the claim.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 1.20
GENERAL CLAUSES FOR FACILITIES CONSTRUCTION

1.20-1.00 – General:

Delete the last sentence of the first paragraph and replace with the following:

"Facilities Construction is defined as the type of construction that requires the issuance of a Certificate of Compliance (C.O.C.) by the State Building Inspector or his authorized representative at the completion of a project, and includes site work considered ancillary to this type of construction."

Add the following article:

1.20-1.01.01—Definitions:

OWNER: Where used herein, it is synonymous with Department or State.

1.20-1.02.04 – Examination of Plans, Specifications, Special Provisions and Site of Work:

Delete the first sentence of the first paragraph and replace with the following:

"CSI-formatted specifications are organized into Divisions and Sections based on the CSI's "MasterFormat" numbering system."

1.20-1.02.13 – Knowledge of Applicable Laws:

Delete Items 1 through 9 in their entirety and replace with the following:

1. "The 2003 International Building Code with the State Building Code, including latest Connecticut Supplement and Amendments.
2. The 2003 International Plumbing Code.
3. The 2003 International Mechanical Code.
4. The 2003 International Existing Building Code.
5. The 2006 International Energy Conservation Code.
6. The 2005 NFPA 70 National Electrical Code.
7. The 2003 ICC/ANSI A117.1.

8. The Fire Safety Code, including latest Connecticut Supplement and Amendments.
9. The 2003 International Fire Code.
10. The 2003 NFPA 1 Uniform Fire Code.
11. The 2003 NFPA 101 Life Safety Code."

Add the following as the new last paragraph:

"All work to be performed by the Contractor shall comply with the "Americans with Disabilities Act Accessibility Guidelines."

1.20-1.03.01 – Consideration of Bids:

Delete the entire article and replace with the following:

"The apparent low bidder shall submit to the Manager of Contracts a Schedule of Values within 14 days after bid opening. Any other Contractor that the Department may subsequently designate as the apparent lowest bidder shall make the aforesaid submission within 14 days from the date on which the Department notifies said Contractor that it has become the apparent lowest bidder. If, however, the Department deems it necessary for such a subsequently designated Contractor to make said submission within a shorter period of time, the Contractor shall make the submission within the time designated by the Department.

The total in the Schedule of Values shall equal the bid dollar amount for the Major Lump Sum Item (MLSI).

The Schedule of Values shall be divided into "Line Items" listed separately for each CSI Section of the Special Provisions. An additional line item for "Mobilization" may be incorporated into the Schedule of Values; however, this item may not exceed 10% of the value of the MLSI. The "Mobilization" line item will also include costs associated with "General Conditions" and "Insurance/Bonding." Where requested by the Department, the Contractor shall break down the line items further into more specific line items.

In the event that this Contract is terminated or a portion of this Contract is deleted for any reason or in any way allowable by law under this Contract after the apparent low bidder has been awarded the Contract, the Schedule of Values will <u>not</u> be used for estimating payment due the Contractor for work completed prior to such termination of the Contract or deletion of work thereunder. In the case of Contract termination, payment shall be made in accordance with Article 1.05.14."

1.20-1.05.02--Shop Drawings, Product Data, Product Samples and Quality Assurance Submittals

Delete the last sentence of the first paragraph and replace with the following:

"All facsimiles or other electronic documents from the Contractor shall be followed by an official transmittal."

Delete the third paragraph and replace with the following:

"The Contractor shall number each submittal consecutively: When resubmitting a "Revise and Resubmit" or "Rejected" submittal, the Contractor shall label the transmittal with the original submittal number followed by a letter to designate the additional submission. All submittals shall be numbered conforming to the following examples:"

In column B of line 001, line 001a, and line 001b of the table in subsection 1, replace "07511" with "075110."

Add the following to the end of the first paragraph of subsection 2:

"The Department reserves the right to return partial submittals unreviewed to the Contractor."

Revise the third paragraph of subsection 2 to read:

"The Contractor shall allow at least 60 calendar days for review of any submittal requiring approval by FAA, FTA, any railroad, DEP, U.S. Coast Guard, Army Corps of Engineers, or any other outside agency."

Delete the third and fourth paragraphs of subsection 3 and replace with the following:

"The Designer will not review submittals and the Engineer will not process payment estimates until the initial submittal schedule has been provided. Any delays in construction due to the Contractor's failure to provide a submittal schedule shall be the responsibility of the Contractor.

The Contractor must update its submittal schedule at least once a month, and distribute and post each updated schedule in the manner described above. The Engineer reserves the right not to process payment estimates without a recently updated submittal schedule on file."

Replace the first sentence of the first paragraph of subsection 4 with the following:

"Shop Drawings consist of fabrication and installation drawings, roughing-in and setting drawings, schedules, patterns, templates and similar drawings, and wiring diagrams showing field-installed wiring, including power, signal, and control wiring."

Replace the second paragraph of subsection 4 with the following:

"Shop drawings shall include the following information: Contract number, Project description, number and title of the drawing, date of drawing, revision number, name of Contractor and subcontractor submitting drawings, dimensions, identification of products, shopwork manufacturing instructions, design calculations, statement of compliance with Contractual standards, notation of dimensions established by field measurement, relationship to adjoining construction clearly indicated, seal and signature of a professional engineer if specified, and any other information required by individual Contract provisions."

Replace the first sentence of the first paragraph of subsection 5 with the following:

"Product data consist of printed information such as manufacturer's product specifications, manufacturer's installation instructions, manufacturer's catalog cuts, standard color charts, wiring diagrams showing factory-installed wiring, printed performance curves, operational range diagrams, and mill reports."

Replace the first sentence of the first paragraph of subsection 7 with the following:

"Quality assurance submittals consist of qualification data, design data, certifications, manufacturer's instructions, manufacturer's field reports, test reports, Material Safety Data Sheets (MSDSs), and other quality assurance information required by individual Contract provisions."

1.20-1.05.04—Coordination of Special Provisions, Plans, Supplemental Specifications and Standard Specifications and Other Contract Requirements:

Delete the first and second paragraphs and replace with the following:

"Industry Standards: Each entity engaged in construction of the Contract shall be familiar with industry standards applicable to that entity's construction activities. If printed standards have been established by organizations referenced in Article 1.01.02 or in the Contract, the Contractor shall obtain copies of said standards directly from the publication source.

Unless the Special Provisions include more stringent requirements, applicable construction industry standards have the same force and effect as if bound or copied directly into the Special Provisions to the extent referenced. Such standards are made a part of the Contract by reference."

Add the following article:

1.20-1.05.08—Schedules and Reports:

Daily Construction Reports: The Contractor shall assist the Engineer in the preparation of a daily construction report, by ensuring that each of the Contractor's employees and subcontractors working on the Project site on a given day signs the Engineer's sign-in sheet for that day; and by keeping and providing to the Engineer its own daily list of employees and subcontractors who worked on the Project site on that day.

Add the following article:

1.20-1.05.23—Requests for Information (RFIs):

The Contractor shall forward all RFIs to the Engineer in writing (facsimile or other electronic document) for review. The Engineer will forward the RFI to the Designer for review. Upon receipt of an RFI, the Designer will attempt to determine if additional information is required from the Contractor to respond to the RFI, and request said information from the Engineer.

All other RFIs will be responded to within 10 calendar days of receipt by the Designer.

1.20-1.05.24--Project Meetings:

Delete the third paragraph under subsection 1.

Delete the second paragraph under subsection 2 and replace with the following:

"The meeting participants shall review progress of other construction activities and preparations for the particular activity under consideration, including requirements of Contract documents, related requests for interpretations, related construction orders, purchases, deliveries, submittals, review of mockups, possible conflicts, compatibility problems, time schedules, weather limitations, manufacturer's written recommendations, warranty requirements, compatibility of materials, acceptability of substrates, temporary facilities and controls, space and access limitations, regulations of authorities having jurisdiction, testing and inspecting requirements, installation procedures coordination with other work, required performance results, protection of adjacent work, and protection of construction and personnel."

Delete the second, third and fourth paragraph under subsection 3 and replace with the following:

"The Contractor shall provide the Engineer with a detailed agenda for the proposed

meeting, specifying what topics will be covered. In addition to representatives of the Engineer, each subcontractor, supplier or other entity concerned with current progress or involved in planning, coordination or performance of future activities shall attend these meetings. All participants at the meeting shall be familiar with the Project and authorized to conclude matters relating to the Project.

At each progress meeting, the participants shall (1) review items of significance that could affect progress; (2) discuss topics appropriate to the current status of the Project; (3) review progress since the last meeting; (4) determine whether each activity is on time, ahead of schedule, or behind schedule, in relation to the Contractor's Construction Schedule; (5) determine how to expedite any Project work that may be behind schedule; (6) discuss whether or not schedule revisions are required to ensure that current and subsequent activities will be completed within the Contract time; and (7) review the present and future needs of each entity represented at the meeting, including such items as interface requirements, time, sequences, deliveries, off-site fabrication problems, access, site utilization, temporary facilities and controls, hours of work, hazards and risks, housekeeping, quality and work standards, status of correction of deficient items, field observations, requests for interpretations, status of proposal requests, pending changes, status of construction orders, and documentation of information for payment requests. The Engineer will distribute copies of minutes of the meeting to the Designer and the Contractor. The Contractor shall distribute copies to parties who were or should have been at the meeting."

*Delete article **1.20-1.05.25—Schedules and Reports** in its entirety*

1.20-1.06.08 - Warranties:

Delete the eighth and ninth paragraph and replace with the following:

"The Contractor shall:

(a) Bind warranties in heavy-duty, commercial-quality, durable 3-ring vinyl-covered loose-leaf binders, thick enough to accommodate the contents, and sized to receive 8 1/2-inch x 11-inch paper (216-millimeter x 279-millimeter) paper.

(b) Identify the binder's contents on the binder's front and spine with the typed or printed title "WARRANTIES," the Project title or name, and the name of the Contractor.

(c) Provide a heavy paper divider with a tab for each separate warranty.

(d) Mark the tab to identify the related product or installation.

(e) Provide a typed description of the product or installation, including the name of the product, and the name, address and telephone number of the Contractor or pertinent subcontractor.

(f) Furnish to the Department a written warranty for all Project work accompanied by a cover letter with the following contents:

[Addressed to:]

Commissioner of Transportation
Department of Transportation
P.O. Box 317546
Newington, Connecticut 06131-7546

Project Title and Number

[We] hereby warrant all materials and workmanship for all work performed under this Contract for a period of one (1) year from [date of issuance of C.O.C.] against failures of workmanship and materials in accordance with the Contract. Furthermore, as a condition of this warranty, [we] agree to have in place all insurance coverage identified in the Contract for the performance of any warranty work.

[Signature:] [Name of authorized signatory]
[Title]

(g) Submit to the Engineer, upon completion of installation of materials or assemblies that are required to have either a flame-rating or a fire-endurance hourly rating, a detailed letter certifying that the required rating has been attained.

Upon determination by the Engineer that Project work covered by a warranty has failed, the Contractor shall replace or rebuild the work to an acceptable condition complying with Contract requirements. The Contractor is responsible for the cost of replacing or rebuilding defective construction or components and those which may have needed to be damaged or removed in order to cure the defective work including costs of material, equipment, labor, and material disposal, regardless of whether or not the State has benefited from use of the work through a portion of its anticipated useful service life. The Contractor shall respond to the Project Site when Project work covered by a warranty has failed within 3 calendar days, unless in the Engineer's opinion said failure is deemed to be an emergency, in which case the Contractor shall respond to the Project Site as directed by the Engineer."

1.20-1.08.03—Prosecution of Work:

Under subsection '3. Cutting and Patching,' delete the heading 'B. Protection of Structural Elements' and replace with the following:

"**B. Protection:**"

Move the existing first and second paragraphs to under the following subparagraph:

"1. Structural Elements:"

Add the following after the first paragraph under B:

"2. Operational Elements: The Contractor shall not cut and patch operating elements and related components in a manner that results in their reducing their capacity to perform as intended or that results in increased maintenance or decreased operational life or safety.

3. Miscellaneous Elements: The Contractor shall not cut and patch miscellaneous elements or related components in a manner that could change their load-carrying capacity, that results reducing their capacity to perform as intended, or that results in increased maintenance or decreased operational life or safety."

Add the following after subsection 3:

"4. Selective Demolition:

A. Definitions:

Remove: The Contractor shall detach materials from existing construction and legally dispose or recycle them off-site, unless indicated to be removed and salvaged or removed and reinstalled. Except for materials indicated to be reused, salvaged,

reinstalled, or otherwise indicated to remain Engineer's property, demolished materials shall become Contractor's property and shall be removed from the Project Site.

Remove and Salvage: The Contractor shall detach materials from existing construction and deliver them to Engineer. The Engineer reserves the right to identify other materials for salvage during the course of demolition.

Remove and Reinstall: The Contractor shall detach materials from existing construction, prepare them for reuse, and reinstall them where indicated.

Existing to Remain: Existing materials of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

B. Approval Process:

The Contractor shall submit pre-demolition photographs to the Engineer prior to the commencement of Project work to show existing conditions of adjoining construction and site improvements, including finish surfaces, that might be misconstrued as damage caused by selective demolition operations.

Well in advance of performing any selective demolition on the Project, the Contractor shall submit to the Engineer a proposal describing the procedures that the Contractor intends to use for same.

The Contractor shall include the following information, as applicable, in its proposal: (1) detailed sequence of selective demolition and removal work with starting and ending dates for each activity while ensuring that the Engineer's on-site operations are not disrupted; (2) interruption of utility services; (3) coordination for shutoff, capping, and continuation of utility services; (4) use of elevators and stairs; (5) locations of temporary partitions and means of egress; (6) coordination of Engineer's continuing occupancy of

portions of existing building and of Engineer's partial occupancy of completed Project work; and (7) means of protection for items to remain and items in path of waste removal from building.

The Contractor shall comply with (1) governing EPA notification regulations before beginning selective demolition; (2) hauling and disposal regulations of authorities having jurisdiction; (3) ANSI A10.6; and (4) NFPA 241.

The Engineer will conduct a Pre-Demolition Meeting at the Project site in accordance with Article 1.20-1.05.24. Said meeting will review the methods and procedures related to selective demolition including, but not limited to, the following: (1) an inspection and discussion of the condition of construction to be selectively demolished; (2) a review of the structural load limitations of the existing structure; (3) a review and finalization of the

selective demolition schedule and a verification of the availability of materials, demolition personnel, equipment, and facilities needed to make progress and avoid delays; (4) a review of requirements of Project work performed by other trades that rely on substrates exposed by selective demolition operations; and (5) a review of areas where existing construction is to remain and requires protection.

C. Repair Materials:

The Contractor shall comply with Article 1.20-1.08.03 subsection 3E for repair materials and shall comply with material and installation requirements specified in other Contract provisions.

D. Examination:

The Contractor shall (1) verify that utilities have been disconnected and capped; (2) survey existing conditions and correlate with requirements indicated to determine extent of selective demolition required; (3) inventory and record the condition of items to be removed and reinstalled and items to be removed and salvaged; (4) investigate and measure the nature and extent of unanticipated mechanical, electrical, or structural elements that conflict with intended function or design and submit a written report to

Engineer; and (5) perform surveys as the Project work progresses to detect hazards resulting from selective demolition activities.

E. Utility Services:

The Contractor shall (1) maintain existing utility services indicated to remain and protect them against damage during selective demolition operations; (2) not interrupt existing utilities serving occupied or operating facilities unless authorized in writing by the Engineer; (3) provide temporary services during interruptions to existing utilities, as acceptable to Engineer; (4) provide at least 3 calendar days notice to the Engineer if shutdown of service is required during changeover; and (5) locate, identify, disconnect,

and seal or cap off indicated utilities serving areas to be selectively demolished. The Contractor shall arrange to shut off indicated utilities with utility companies. If utility services are required to be removed, relocated, or abandoned, before proceeding with selective demolition the Contractor shall provide temporary utilities that bypass area of selective demolition and that maintain continuity of service to other parts of building. The Contractor shall cut off pipe or conduit in walls or partitions
to be removed and shall cap, valve, or plug and seal remaining portion of pipe or conduit after bypassing.

The Contractor shall refer to other Contract provisions for shutting off, disconnecting, removing, and sealing or capping utilities. The Contractor shall not start selective demolition work until utility disconnecting and sealing have been completed and verified by the Engineer in writing.

F. Preparation:

The Contractor shall conduct selective demolition and debris-removal operations to ensure minimum interference with adjacent occupied and used facilities on the Project site. The Contractor shall not disrupt the Owner's operations without the Engineer's permission. The Contractor shall protect existing site improvements, appurtenances, and landscaping to remain.

The Contractor shall provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain. The Contractor shall provide temporary weather protection, during interval between selective demolition of existing construction on exterior surfaces and new construction, to prevent water leakage and damage to structure and interior areas. The Contractor shall protect walls, ceilings, floors, and other existing finish work that are to remain or that are
exposed during selective demolition operations. The Contractor shall cover and protect furniture, furnishings, and equipment that have not been removed.

The Contractor shall provide temporary enclosures for protection of existing building

and construction, in progress and completed, from exposure, foul weather, other construction operations, and similar activities. The Contractor shall provide temporary weathertight enclosure for building exterior. Where heating is needed and permanent enclosure is not complete, the Contractor shall provide insulated temporary enclosures and shall coordinate enclosure with ventilating and material drying or curing requirements to avoid dangerous conditions and effects.

The Contractor shall erect and maintain dustproof partitions and temporary enclosures to limit dust and dirt migration and to separate areas from fumes and noise.

The Contractor shall provide and maintain interior and exterior shoring, bracing, or structural support to preserve stability and prevent movement, settlement, or collapse of construction to remain, and to prevent unexpected or uncontrolled movement or collapse of construction being demolished. The Contractor shall strengthen or add new supports when required during progress of selective demolition.

G. Pollution Controls:

The Contractor shall comply with governing regulations pertaining to environmental protection.

The Contractor shall not use water when it may create a hazardous or objectionable condition such as ice, flooding, or pollution.

The Contractor shall remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas. The Contractor shall remove debris from elevated portions of building by chute, hoist, or other device that will convey debris to grade level in a controlled descent.

The Contractor shall clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. The Contractor shall return adjacent areas to condition existing before selective demolition operations began.

H. Performance:

The Contractor shall not use explosives for demolition purposes.

The Contractor shall demolish and remove existing construction only to the extent required by new construction and as indicated. The Contractor shall (1) proceed with selective demolition systematically; (2) neatly cut openings and holes plumb, square, and true to dimensions required; (3) use cutting methods least likely to damage

remaining or adjoining construction; (4) use hand tools or small power tools designed for sawing or grinding, not hammering and chopping, to minimize disturbance of adjacent surfaces; (5) temporarily cover openings to remain; (6) cut or drill from the

exposed or finished side into concealed surfaces to avoid marring existing finished surfaces; (7) not use cutting torches until work area is cleared of flammable materials; (8) verify condition and contents of concealed spaces such as duct and pipe interiors before starting flame-cutting operations; (9) maintain fire watch and portable fire-suppression devices during flame-cutting operations; (10) maintain adequate ventilation when using cutting torches; (11) remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site; (12) remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation; (13) locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing; and (14) dispose of demolished items and materials promptly.

The Contractor shall comply with the Engineer's requirements for using and protecting walkways, building entries, and other building facilities during selective demolition operations.

The Contractor shall demolish and remove foundations and other below grade structures completely unless otherwise indicated on the plans. The Contractor shall fill below grade areas and voids resulting from demolition of structures with granular fill materials. Prior to placement of fill materials, the Contractor shall ensure that the areas to be filled are free of standing water, frost, frozen material, trash, and debris. After fill placement and compaction, grade surface to meet adjacent contours and provide flow

to surface drainage structures. Backfilling and grading related to demolition is included in the Major Lump Sum Item (MLSI) for the Project. There will be no separate payment for this backfilling and grading.

The Contractor shall (1) demolish concrete in sections; (2) cut concrete at junctures with construction to remain to the depth shown on the Contract plans and at regular intervals using power-driven saw; and (3) remove concrete between saw cuts.

The Contractor shall (1) demolish masonry in small sections; (2) cut masonry at junctures with construction to remain using power-driven saw; and (3) remove masonry between saw cuts.

The Contractor shall (1) saw-cut perimeter of concrete slabs-on-grade to be demolished as shown on the Contract plans; and (2) break up and remove concrete slabs-on-grade.

The Contractor shall (1) remove floor coverings and adhesive according to recommendations in RFCI-WP and its Addendum; and (2) remove residual adhesive and prepare substrate for new floor coverings by one of the methods recommended by RFCI.

The Contractor shall (1) only remove existing roofing in one day to the extent that it can

be covered by new roofing; and (2) refer to other Contract provisions for new roofing requirements.

The Contractor shall remove air conditioning equipment without releasing refrigerants.

I. Reuse of Building Elements:

The Contractor shall not demolish building elements beyond what is indicated on the plans without the Engineer's approval.

J. Removed and Salvaged Materials:

Unless otherwise directed by the Engineer, the Contractor shall (1) store materials in a secure area until delivery to the owner; (2) transport materials to the owner's storage area off-site; and (3) protect materials from damage during transport and storage.

K. Removed and Reinstalled Materials:

Unless otherwise directed by the Engineer, the Contractor shall (1) clean and repair materials to functional condition adequate for intended reuse; (2) paint equipment to match the color of new equipment; (3) protect materials from damage during transport and storage; and (4) reinstall items in locations indicated complying with installation requirements for new materials and equipment and providing connections, supports, and miscellaneous materials necessary to make item functional for use indicated.

L. Existing Materials to Remain:

The Contractor shall protect construction indicated to remain against damage and soiling during selective demolition.

The Contractor shall drain piping and cap or plug piping with the same or a compatible piping material for piping to be abandoned in place.

The Contractor shall cap or plug ducts with the same or a compatible ductwork material for ducts to be abandoned in place.

The Contractor shall cut and remove concealed conduits and wiring to be abandoned in place 2-inches (50-mm) below the surface of the adjacent construction, cap the conduit end, and patch the surface to match the existing finish. The Contractor shall cut existing conduits installed in concrete slabs to be abandoned in place flush with the top of the slab and fill conduit end with a minimum of 4-inches (100-mm) of concrete.

M. Patching and Repairing:

The Contractor shall comply with Article 1.20-1.08.03 subsection 3H for patching and

repairing damage to adjacent construction caused by selective demolition operations.

N. Disposal of Demolished Materials:

The Contractor shall (1) not allow demolished materials to accumulate or be sold on the Project Site; (2) not burn demolished materials on the Project Site; and (3) promptly and legally dispose or recycle demolished materials off the Project Site."

1.20-1.08.05--Personnel and Equipment:

Replace "FM with "FMG" in subsection (a)

Add the following article:

"**1.20-1.08.12--Semi-Final and Final Inspections:**

1. Semi-Final Inspection: Before requesting the Semi-Final Inspection, the Contractor shall show 100% completion for all Project work claimed as complete. The Contractor shall submit final test/adjust/balance records including the final air and water balance report. For all incomplete Project work, the Contractor shall prepare its own "Punch List" of the incomplete items and reasons the work is not complete. The Contractor shall submit final test/adjust/balance records including the final air and water balance report.

On receipt of a Contractor request for inspection, the Engineer will proceed with inspection or notify the Contractor of unfulfilled requirements. The Engineer will prepare a "Punch List" of unfilled, substandard, or incomplete items. During this inspection, the Contractor shall have all technicians necessary to demonstrate the complete operation of all systems on-site. Examples of such systems include, but are not limited to, the following: boiler, HVAC, fire alarm, and building automation. The Engineer will advise the Contractor of the construction that must be completed or corrected before the issuance of the C.O.C. Results of the completed inspection will form the basis of requirements for the Final Inspection. The Engineer reserves the right to issue the C.O.C. after the Semi-Final Inspection if there are no Building Code or Fire Code compliance issues or any major "Punch List" items.

2. Final Inspection: Before requesting Final Inspection for issuance of the C.O.C., the Contractor shall: (1) submit specific warranties, maintenance service agreements, final certifications and similar documents; (2) submit Record Drawings, Record Specifications, operations and maintenance manuals, final project photographs, property surveys, and similar final record information; (3) deliver spare parts; (4) make final changeover of permanent locks and deliver the keys to the Engineer; (5) complete start-up testing of systems; (6) train the owner's operation and maintenance personnel; (7) discontinue or change over and remove temporary facilities from the Project Site, along with construction tools, mock-ups, and similar elements; (8) complete final

cleaning requirements, including touch-up painting; (9) touch-up and otherwise repair and restore marred exposed finishes to eliminate visual defects; (10) submit a certified copy of the Engineer's “Punch List” of items to be completed or corrected, stating that each item has been completed or otherwise resolved for acceptance, and the list has been endorsed and dated by the Engineer; (11) submit final meter readings for utilities, a measured record of stored fuel, and similar data as of the date of Final Inspection, or when the Engineer took possession of and responsibility for corresponding elements of the Project work; and (12) install permanent electrical service. The Contractor shall

install permanent electrical service prior to Semi-Final Inspection if requested by the Engineer, or if necessary for the Engineer or Contractor to perform testing of building and other related systems and equipment to certify acceptance and completion of Project work. The Contractor shall submit all outstanding items or unacceptable submissions from the Semi-Final Inspection, or other outstanding items required for submittal, prior to the Final Inspection.

On receipt of a Contractor request for inspection, the Engineer will proceed with inspection and notify the Contractor of unfulfilled requirements.”

1.20 – 1.08.13 – Termination of the Contractor’s Responsibility:

Add subsection 3 as follows:

“**3. Insurance Coverage:** The Contractor shall have in place all insurance coverage identified in Article 1.03.07 for the performance of any warranty work.”

1.20-1.08.14--Acceptance of Project:

Add the following to subsection 2 under the heading “Equipment and Systems Maintenance Manual:”

“(j) Copies of maintenance agreements with service agent name and telephone number.”

Add the following paragraph in subsection 3 after the second paragraph:

“The Contractor shall provide a syllabus prior to the training to ensure that the appropriate owner’s operation and maintenance personnel are in attendance.”

Delete the last paragraph and replace with the following:

The Contractor shall submit to the Engineer for approval, a qualified commercial videographer to videotape the training sessions. The videographer shall be a firm or an individual of established reputation that has been regularly engaged as a professional videographer for not less than 3 years.

The Contractor shall video record each training session and provide said video in DVD format to the Engineer for the owner's future use."

Add the following section:

"1.20-1.09.06—Partial Payments:

With each payment request under the MLSI, the Contractor shall submit AIA Form G702 (Application and Certificate of Payment) and Form G703 (Continuation Sheet). The Contractor is not required to obtain the Architect's signature on Form G702. Once approved by the Engineer, the Forms G702 and G703 become the basis of payment under the MLSI."

Add the following section:

"1.20-9.75.04—Method of Measurement:

Mobilization as defined in Article 1.20-1.03.01 will be paid in the manner described hereinafter; however, the determination of the total contract price earned shall not include the amount of mobilization earned during the period covered by the current monthly estimate – but shall include amounts previously earned and certified for payment:

1. When the first payment estimate is made, 25 percent of the "Mobilization" line item will be certified for payment.

2. When the Baseline Schedule, as specified under Section 1.05.08, is accepted, 50 percent of the "Mobilization" line item, minus any previous payments, will be certified for payment.

3. When 10 percent of the total original contract price is earned and the Baseline Schedule, as specified under Section 1.05.08, is accepted, 75 percent of the "Mobilization" line item, minus any previous payments, will be certified for payment.

4. When 30 percent of the total original contract price is earned and the Baseline Schedule, as specified under Section 1.05.08, is accepted, 100 percent of the "Mobilization" line item, minus any previous payments, will be certified for payment."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 2.02
ROADWAY EXCAVATION, FORMATION OF EMBANKMENT AND DISPOSAL OF SURPLUS MATERIAL

2.02.04 – Method of Measurement:

Second to last Paragraph - replace the last sentence with the following:

"Bituminous parking areas are considered as bituminous concrete pavement."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 2.05
TRENCH EXCAVATION

Delete the entire Section and replace with the following:

2.05.01--Description:

Paragraph 2 - Delete the only sentence and replace with the following:

2) The removal of stormwater drainage structures, stormwater pipes and appurtenances beyond the limits of the roadway and structure excavation.

Sub article 2 - Rock in Trench - Delete the only sentence and replace with the following:

(2) Rock, insofar as it applies to trench excavation, shall be defined as rock in definite ledge formation, boulders, or portions of boulders, cement masonry structures, concrete structures, reinforced concrete pipe, Portland cement concrete pavement or base, of 1/2 cubic yard (0.5 cubic meters) or more in volume, removed as indicated or directed from within the payment lines for trench excavation.

2.05.05 -Basis of Payment

Paragraph 13 - Delete the entire sentence “There will be no direct payment for the plugging of existing pipes....." and replace with the following:

There will be no direct Payment for the plugging of existing pipes, removal and disposal of metal or plastic pipes or for the breaking up of floors in drainage structures being abandoned. The cost shall be included in the contract unit prices of the drainage and excavation items.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 3.04
PROCESSED AGGREGATE BASE

Delete the entire Section and replace with the following:

3.04.01--Description: The base shall consist of a foundation constructed on the prepared subbase or subgrade in accordance with these specifications and in conformity with the lines, grades, compacted thickness and typical cross-section as shown on the plans.

3.04.02--Materials: All materials for this work shall conform to the requirements of Article M.05.01.

3.04.03--Construction Methods: Only one type of coarse aggregate shall be used on a project unless otherwise permitted by the Engineer.

Prior to placing the processed aggregate base, the prepared subbase or subgrade shall be maintained true to line and grade, for a minimum distance of 200 feet (60 meters) in advance of the work. None of the aggregate courses shall be placed more than 500 feet (150 meters) ahead of the compaction and binding operation on that particular course.

The processed aggregate base shall be spread uniformly by a method approved by the Engineer. The thickness of each course shall not be more than 4 inches (100 millimeters) after compaction, unless otherwise ordered.

After the aggregate is spread, it shall be thoroughly compacted and bound by use of equipment specifically manufactured for that purpose. Rollers shall deliver a ground pressure of not less than 300 pounds per lineal inch (52.5 newtons/millimeter) of contact width and shall have a weight (mass) not less than 10 tons (9100 kilograms). Vibratory units shall have a static weight (mass) of not less than 4 tons (3650 kilograms). Water may be used during the compaction and binding operation and shall be applied from an approved watering device. The compacting and binding operation shall begin at the outside edges, overlapping the shoulders for a distance of not less than 6 inches (150 millimeters) and progress towards the middle, parallel with the centerline of the pavement. The work shall cover the entire surface of the course with uniform overlapping of each preceding track or pass. Areas of super-elevation and special cross slope shall be compacted by beginning at the lowest edge and proceeding towards the higher edge, unless otherwise directed by the Engineer. The compacting and binding operation shall be continued until the voids in the aggregates have been reduced to provide a firm and uniform surface satisfactory to the Engineer. The amount of compactive effort shall in no case shall be less than four (4) complete passes of the compacting and binding operations. All aggregate shall be completely compacted and bound at the end of each day's work or when traffic is to be permitted to operate on the

road. The dry density of each layer of processed aggregate base after compaction shall not be less than 95 percent of the dry density for that material when tested in accordance with AASHTO T180, Method D.

Should the subbase or subgrade material become churned up or mixed with the processed aggregate base at any time, the Contractor shall, without additional compensation remove the mixture. The Contractor shall add new subbase material, if required, and reshape and recompact the subbase in accordance with the requirements of Article 2.12.03. New aggregate material shall be added, compacted and bound, as hereinbefore specified, to match the surrounding surface.

Any surface irregularities which develop during, or after work on each course, shall be corrected by loosening material already in place and removing or adding aggregate as required. The entire area, including the surrounding surface, shall be re-compacted and rebound until it is brought to a firm and uniform surface satisfactory to the Engineer.

3.04.04--Method of Measurement: Processed Aggregate Base will be measured horizontally in–place after final grading and compaction. Materials placed beyond the horizontal limits indicated on the plans will not be measured for payment.

The total thickness shall be as indicated on the plans, or as ordered by the Engineer and within a tolerance of minus three-fourths of an inch (-$^{3}/_{4}$") to plus one-half inch (+ $^{1}/_{2}$") (-19 millimeters to +13 millimeters).

Measurements to determine the thickness will be taken by the Engineer at intervals of 500 feet (150 meters) or less, along lanes, and shall be considered representative of the lane. For the purpose of these measurements, a shoulder will be considered a lane.

If a thickness measurement is taken and found deficient, the Engineer will take such additional measurements as he considers necessary to determine the longitudinal limits of the deficiency. Areas not within allowable tolerances shall be corrected, as ordered by the Engineer, without additional compensation to the Contractor.

3.04.05--Basis of Payment: This work will be paid for at the contract unit price per cubic yard for "Processed Aggregate Base", complete in place, which price shall include all materials, tools, equipment and work incidental thereto.

Pay Item	Pay Unit
Processed Aggregate Base	c.y. (cu. m)

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 4.01
CONCRETE PAVEMENT

Article 4.01.03-A. Composition:

Add the following new paragraph before the last paragraph:

"The temperature of the concrete at the time of placement shall not be less than 60˚ F (15.5˚ C) or greater than 90˚ F (32˚ C). For pumped concrete, the temperature shall be determined at the placement end of the pump line. The temperature of the concrete shall be determined in accordance with ASTM C1064."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 5.14
PRESTRESSED CONCRETE MEMBERS

Article 5.14.03 – Construction Methods:

Change the last sentence of 5.14.03-16 – Methods and Equipment to read:

"The results of this investigation, including computations, shall be submitted to the Engineer."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 6.01
CONCRETE FOR STRUCTURES

Article 6.01.02 – Materials:

Add the following:

Material for stay-in-place metal forms shall be made of zinc-coated (galvanized) steel sheet conforming to ASTM Specification A653, Structural Steel (SS) Grade 33 through 80 (ASTM Specification A653M, Structural Steel (SS) Grade 250 through 550). The minimum gage thickness shall be 20 gage. Coating weight shall conform to ASTM A924, Class G235 (ASTM A924M, Class Z700) and shall otherwise meet all requirements relevant to steel stay-in-place metal forms and the placing of concrete as specified herein and as noted on the contract drawings.

Material for the form supports shall be fabricated from the same material and conform to the same material requirements as the forms themselves or they shall be fabricated from structural steel conforming to the requirements of ASTM A36 (ASTM A36M) which shall be hot-dip galvanized in accordance with ASTM A123 (ASTM A123M).

Lightweight filler material shall be as recommended by the form's manufacturer.

Subarticle 6.01.03 – 3, Forms:

Add the following:

Stay-in-Place Metal Form System:

Stay-in-place metal forms shall have a minimum depth of form valley equal to two inches (50 millimeters). The forms shall have closed tapered ends. Lightweight filler material shall be used in the form valleys.

The metal forms shall be designed on the basis of dead load of the form, reinforcement and the plastic concrete, including the additional weight of concrete due to the deflection of the metal forms, plus 50 pounds per square foot (2.40 kilopascals) for construction loads. The allowable stress in the corrugated form and the accessories shall not be greater than 0.725 times the yield strength of the furnished material and the allowable stress shall not exceed 36,000 psi (250 megapascal). The span for design and deflection shall be the clear distance between edges of the beams or girders less two inches (50 millimeters) and shall be measured parallel to the form flutes. Maximum deflection of the forms under the weight of the plastic concrete, reinforcement, and forms shall not exceed 1/180 of the form span or 0.5 inches (13 millimeters), whichever is less. The permissible form camber shall be based on the actual dead load condition. Camber shall not be used to compensate for deflection in excess of the foregoing limits.

Form support angles shall be designed as a cantilever. The horizontal leg of the form's support angle shall not be greater than 3 inches (75 millimeters).

Before fabricating any material, the Contractor shall submit working drawings to the Engineer for review in accordance with Article 1.05.02-2, Working Drawings. These drawings shall include the proposed method of form construction, erection plans including weld procedure(s), material lists, material designation, gage of all materials, and the details of corrugation. Also, copies of the form design computations shall be submitted with the working drawings.

Form supports shall be used and no stay-in-place metal forms shall be placed over or be directly supported by the top flanges of beams or girders. The form supports may be supported by or be attached to the top flanges. Stay-in-place metal forms shall not be used in bays where longitudinal slab construction joints are located. Stay-in-place metal forms shall not be used under cantilevered slabs such as the overhang outside of fascia members.

Welding to the top flanges of steel beams and girders is not allowed in the areas where the top flanges are in tension, or as indicated on the plans. Alternate installation procedures shall be submitted addressing this condition.

Drilling of holes in prestressed concrete beams or the use of power-actuated tools on the prestressed concrete beams for fastening of the form supports to the prestressed concrete beams will not be permitted. No welding will be permitted on the reinforcing steel in the prestressed units.

All edges of openings cut for drains, pipes, and similar appurtenances shall be independently supported around the entire periphery of the opening.

All fabricated stay-in-place metal forms shall be unloaded, stored, and handled in such a manner as to preclude damage to the forms. Damaged material shall be replaced at no additional cost. Any exposed form or form support metal where the galvanized coating has been damaged, shall be thoroughly cleaned, wire brushed, then coated with two coats of a zinc dust-zinc oxide primer, FS No. TT-P-641d, Type II, as directed by the Engineer.

All fabricated stay-in-place metal forms shall be stored at the project site at least four inches (100 millimeters) above the ground on platforms, skids or other suitable supports and shall be protected against corrosion and damage.

Forms shall be installed from the topside in accordance with the manufacturer's placing plans, recommended details, and printed instructions. Forms shall be constructed to the lines, grades, shapes, and dimensions shown on the plans, unless otherwise directed by the Engineer. Form supports shall ensure that forms retain their correct dimensions and positions during use at all times. Form supports shall provide vertical adjustment to maintain design slab thickness at the crest of corrugation, to compensate for variations in camber of beams and girders, and to allow for deflections.

Field cutting of form sheet metal shall be made by a steel cutting saw. Supports, closures and cut-outs shall be cut with shears or saw. No flame cutting will be permitted.

All welding shall be accomplished by Connecticut certified welders in accordance with Subarticle 6.03.03 – 6, Welding.

The steel form supports shall be placed in direct contact with the flange of stringer or floor beam flanges and attached by bolts, clips, welding where permitted, or other approved means. Form sheets shall not be permitted to rest directly on the top of the stringer or floor beam flanges. Forms shall be securely fastened to form supports with self-drilling fasteners and shall have a minimum bearing length of one inch (25 millimeters) at each end.

In the areas where the form sheets lap, the form sheets shall be securely fastened to one another by fasteners at a maximum spacing of eighteen inches (450 millimeters). The ends of the form sheets shall be securely attached to the support angles with fasteners at a maximum spacing of eighteen inches (450 millimeters) or two corrugation widths, whichever is less. Welding of forms to supports is not allowed.

The depth of the concrete slab shall be as shown on the plans and the corrugated forms shall be placed so that the top of the corrugation will coincide with the bottom of the deck slab. No part of the forms or their supports shall protrude into the slab. All reinforcement in the bottom reinforcement mat shall have a minimum concrete cover of one inch (25 millimeters) unless noted otherwise on the plans.

The completed stay-in-place metal form system shall be sufficiently tight to prevent leakage of mortar or concrete.

Where forms or their installation are unsatisfactory in the opinion of the Engineer, either before or during placement of the concrete, the Contractor shall correct the defects before proceeding with the construction work. The cost of such corrective work shall be at the sole expense of the Contractor.

There will be no direct payment for the cost of the forms and form supports, or any material, tools, equipment, or labor incidental thereto, but the cost shall be considered included in the contract unit price per cubic yard (cu. m) for “Class ‘F’ Concrete”.

<u>Article 6.01.03-8. Placing Concrete:</u>

Add the following new paragraph after the first paragraph:

“The temperature of the concrete at the time of placement shall not be less than 60˚ F (15.5˚ C) or greater than 90˚ F (32˚ C). For pumped concrete, the temperature shall be determined at the placement end of the pump line. The temperature of the concrete shall be determined in accordance with ASTM C1064.”

Subarticle 6.01.03 – 9, Concrete for Bridge Decks:

Add the following:

Screed and runway supports shall not be located on any stay-in-place metal form sheets, form supports or reinforcing steel.

Concrete shall not be placed on the forms to a depth greater than twelve inches (300 millimeters) above the top of the forms. Concrete shall not be dropped more than three feet (1 meter) above the top of the forms, beams or girders.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 6.03
STRUCTURAL STEEL

Delete the entire section and replace it with the following:

SECTION 6.03
STRUCTURAL STEEL

Description: Work under this item shall consist of furnishing, fabricating, transporting, storing, handling and erecting of structural steel of the type and size designated, as shown on the plans, as directed by the Engineer and in accordance with these specifications.

All work except as stated in the following paragraph shall conform to the requirements of the AASHTO LRFD Bridge Construction Specifications and the ANSI/AASHTO/AWS D1.5 – Bridge Welding Code.

All work subject to railroad loading shall conform to AREMA and the ANSI/AASHTO/AWS D1.5 – Bridge Welding Code.

Materials: The materials for this work shall conform to the requirements of Section M.06.

Materials for this work shall be stored off the ground before, during, and after fabrication. It shall be kept free from dirt, grease and other contaminants and shall be reasonably protected from corrosion. In addition, weathering steel shall be stored as to allow free drainage and promote the development of the oxide coating and a uniform appearance.

Construction Methods:

1. Pre-qualification:

(a) Fabricators producing material for Department projects under this item are required to have as a minimum, an active AISC Certification for Simple Steel Bridges. For fabrication of material for use on bridges other than un-spliced rolled beam bridges, AISC Major Steel Bridge Certification is required. If so noted on the plans, additional AISC endorsement for fabrication of fracture critical members is also required.

(b) Field Welders: Prior to working on material for Department projects under this specification, all field welders, field welding operators, and field tackers must posses a valid welder certification card issued by the Department's Division of Materials Testing. If such person has not been engaged in welding operations on a Department project or

project acceptable to the Department within a period of six months, or if he cannot produce an approved welding certificate dated within the previous twelve months from a welding agency acceptable to the Engineer, he shall be required to re-qualify through examination. The Engineer may require re-qualification of anyone whose quality of work he questions.

2. Submittals:

(a) Shop Drawings: Prior to any fabrication, the Contractor shall submit shop drawings in accordance with Article 1.05.02-3 to the Engineer for review and approval. Shop drawings shall include a cambering procedure and diagram. In the case of trusses, the Contractor is responsible for calculation of the camber (lengthening and shortening) of all truss members.

(b) Shop Schedule: The Contractor shall submit a detailed shop fabrication schedule to the Engineer for review within 30 days of the notice to proceed unless otherwise agreed to by the Engineer. At a minimum the schedule shall include the start date, milestone dates, and completion date. Any significant changes shall be brought to the attention of the Engineer immediately.

(c) Welding Procedures: Prior to start of fabrication, all weld procedures shall be submitted to the Engineer for review and approval.

(d) Working Drawings for Falsework and Erection of Structural Steel: Prior to erecting any steel fabricated under this specification, the Contractor shall submit drawings and supporting calculations, including erection stresses, in accordance with Article1.05.02-2 to the Engineer. The design of temporary supports and falsework shall conform to the *AASHTO Specifications,* the *AASHTO Guide Design Specifications for Bridge Temporary Works* or any other standard acceptable to the Engineer. Falsework shall be of sufficient rigidity and strength to safely support all loads imposed and to produce in the finished structure the lines and grades indicated in the contract documents. The submittal shall include at a minimum:

- Title block with contract number, project identification number (PIN), town, and structure number and name.
- Plan of the work area showing support structures, roads, railroad tracks, Federal and State regulated areas as depicted on the plans, utilities or any other information relative to erection.
- A detailed narrative describing the erection sequence for main members and secondary members (cross frames, diaphragms, lateral bracing, portals, etc.), noting use of holding cranes or temporary supports, falsework, or bents.
- Delivery location of each girder.
- Location of each crane for each pick.
- Capacity chart for each crane and boom length used in the work.
- The capacity of the crane and of all lifting and connecting devices shall be adequate for the total pick load including spreaders and other materials. In the area of railroads and navigable waterways, the capacity shall be as required by Amtrak, Metro North, U.S. Coast Guard or other regulatory authorities. No picks shall be

allowed over vehicular or pedestrian traffic unless otherwise noted on the plans or permitted by the Engineer.

- Pick point location(s) on each member.
- Lifting weight of each member (including clamps, spreader beams, etc.)
- Lift and setting radius for each pick (or maximum lift radius).
- Description of lifting devices or other connecting equipment.
- Girder tie-down details or other method of stabilizing erected girders.
- Bolting requirements, including the minimum number of bolts and erection pins required to stabilize members during the erection sequence.
- Blocking details for stabilizing members supported on expansion bearings and on bearings that do not limit movement in the transverse direction.
- The method and location for temporary supports for field spliced or curved girders, including shoring, false work, holding cranes, guys, etc. The Engineer will review, but not approve details of temporary supports. The design, erection, and stability of these supports shall be the sole responsibility of the Contractor.
- Offsets necessary to adjust expansion bearings during erection to provide for temperature variance and dead load rotation.

The following notes shall be placed on the Erection Drawings:

- Cranes shall be operated in accordance with the Connecticut Department of Public Safety regulations.
- The Contractor shall be responsible for verifying the weight of each lift and for insuring the stability of each member during all phases of erection.
- Members shall be subject to only light drifting to align holes. Any drifting that results in distortion of the member or damage to the holes will be cause for rejection of the member.
- Field reaming of holes shall not be performed unless required by the Contract Drawing or approved by the Engineer.

The Contractor shall submit these documents to the Engineer at least 60 calendar days in advance of their proposed use. If the proposed method of erection requires additional members or modifications to the existing members of the structure, such additions and modifications shall be made by the Contractor at no expense to the State.

3. Shop Fabrication: Unless otherwise shown on the plans or indicated in the Special Provisions, Structural Steel shall be fabricated in accordance with the AASHTO LRFD Bridge Construction Specifications, amended as follows:

(a) Notification: The Contractor shall submit written notification to both the Engineer and the Director of Research and Materials Testing not less than 30 calendar days prior to start of fabrication. No material shall be manufactured or worked in the shop before the Engineer has been so notified. The notification shall include the name and location of the fabrication shop where the work will be done so that arrangements can be made for an audit of the facility and the assignment of a Department Quality Assurance inspector.

(b) Camber: All members shall be cambered prior to heat curving and painting. Rolled beams shall be heat cambered by methods approved by the Engineer. Plate girders shall be cambered by cutting the web to the prescribed shape with allowances for shrinkage due to cutting, welding, and heat curving. The fabricator is responsible to determine what allowances should be made. Rolled, plate-rolled, or fabricated sections shall be cambered to the total amount shown on the plans and within the camber deviation tolerances permitted for welded beams and girders, as indicated in the ANSI/AASHTO/AWS D1.5 Bridge Welding Code. The Contractor must submit to the Engineer for approval, a plan for corrective action if the actual camber is not within tolerance.

(c) Welding: Unless otherwise indicated on the plans or specifications, all work shall be performed in accordance with ANSI/AASHTO/AWS D1.5 – Bridge Welding Code.

(d) Preassembly of Field Connections: Field connections of main members of continuous beams, plate girders, bents, towers, rigid frames, trusses and arches shall be preassembled prior to erection as necessary to verify the geometry of the completed structure or unit and to verify or prepare field splices. The Contractor shall propose an appropriate method of preassembly for review and comment by the Engineer. The method and details of preassembly shall be consistent with the erection procedures shown on the working drawings and camber diagrams. As a minimum, the preassembly procedure shall consist of assembling three contiguous panels accurately adjusted for line and camber. Successive assemblies shall consist of at least one section or panel of the previous assembly plus two or more sections or panels added at the advancing end. In the case of structures longer than 150 feet (45 meters), each assembly shall not be less than 150 feet (45 meters) long regardless of the length of individual continuous panels or section. All falsework, tools, machinery and appliances, including drift pins and bolts necessary for the expeditious handling of the work shall be provided by the Contractor at no cost to the State.

(e) Inspection: The Contractor shall furnish facilities for the inspection of material and workmanship in the shop by the Engineer. The Engineer and his representative shall be allowed free access to the necessary parts of the premises.

The Engineer will provide Quality Assurance (QA) inspection at the fabrication shop to assure that all applicable Quality Control plans and inspections are adequately adhered to and maintained by the Contractor during all phases of the fabrication. A thorough inspection of a random selection of elements at the fabrication shop may serve as the basis of this assurance.

Prior to shipment to the project, each individual piece of structural steel shall be stamped or marked in a clear and permanent fashion by a representative of the fabricators' Quality Control (QC) Department to indicate complete final inspection by the fabricator and conformance to the project specifications for that piece. The stamp or mark must be dated. A Materials Certificate in accordance with Article 1.06.07 may be used in lieu of individual stamps or markings, for all material in a single shipment. The Materials Certificate must list each piece within the shipment and accompany the shipment to the project site.

Following the final inspection by the fabricator's QC personnel, the Engineer may select pieces of structural steel for re-inspection by the Department's QA inspector. Should non-conforming pieces be identified, all similar pieces must be re-inspected by the fabricator and repair procedure(s) submitted to the Engineer for approval. Repairs will be made at the Contractor's expense.

The pieces selected for re-inspection and found to be in conformance, or adequately repaired pieces, may be stamped or marked by the QA inspector. Such markings indicate the Engineer takes no exception to the pieces being sent to the project site. Such marking does not indicate acceptance or approval of the material by the Engineer.

Following delivery to the project site, the Engineer will perform a visual inspection of all material to verify shipping documents, fabricator markings, and that there was no damage to the material or coatings during transportation and handling.

The Engineer is not responsible for approving or accepting any fabricated materials prior to final erection and assembly at the project site.

(f) Nondestructive Testing: All nondestructive testing of structural steel and welding shall be performed as designated on the plans and in the project specifications. Such testing shall be performed by personnel approved by the Engineer.

Personnel performing Radiographic, Ultrasonic or Magnetic Particle testing shall be certified as a NDT Level II technician in accordance with the American Society for Non Destructive Testing (ASNT), Recommended Practice SNT-TC-1A.

Nondestructive testing shall be performed in accordance with the procedures and standards set forth in the AASHTO/AWS D1.5, Bridge Welding Code. The Department reserves the right to perform additional testing as determined by the Engineer.

All nondestructive testing shall be witnessed by an authorized representative of the Department. Certified reports of all tests shall be submitted to the Materials Testing Division for examination. Each certified report shall identify the structure, member, and location of weld or welds tested. Each report shall also list the length and location of any defective welds and include information on the corrective action taken and results of all retests of repaired welds.

Should the Engineer require nondestructive testing on welds not designated in the contract, the cost of such inspection shall be borne by the Contractor if the testing indicates that any weld is defective. If the testing indicates the weld to be satisfactory, the actual cost of such inspection will be paid by the Department.

(g) Marking: Each member shall be identified with an erection mark corresponding with the member identification mark on the approved shop drawings. Identification marks shall be impressed into the member with a low stress stamp in a location in accordance with standard industry practice.

(h) Shipping, Handling, Storage and Receiving: The Contractor shall make all arrangements necessary to properly load, transport, unload, handle and store all material. The Contractor shall furnish to the Engineer copies of all shipping statements. The weight (mass) of the individual members shall be shown on the statements. Members having a weight (mass) of more than 3 tons (2700 kilograms) shall have the weight (mass) marked thereon. All material shall be unloaded promptly upon delivery. The Contractor shall be responsible for any demurrage charges. Damage to any material during transportation, improper storage, faulty erection, or undocumented fabrication errors may be cause for rejection of said material at the project site. Top lateral bracing should be installed in tub girders prior to shipping and erection of the field pieces. All costs associated with any corrective action will be borne by the Contractor.

4. Field Erection: A meeting shall be held on site prior to any erection of structural steel. The Contractor shall name the person responsible for the steel erection work and provide copies of all crane operator licenses. Proposed equipment, rigging, timetable and methods shall be proposed at this meeting.

(a) Falsework: Any temporary work shall be constructed in conformance with the working drawings. The Contractor shall verify that the quality of materials and work employed are consistent with their design.

All girders shall be stabilized with falsework, temporary braces, or holding cranes until a sufficient number of adjacent girders are erected with all diaphragms and cross frames connected to provide necessary lateral support as shown in the erecting diagrams.

Adjustment shall be provided in the falsework and other temporary supports so that the temporary elevation of the structural steel provided by the falsework is consistent with the deflections that will occur as the structure is completed. The elevation of falsework shall be such as to support the girders at the cambered no-load elevation. Unloading of temporary supports should be performed such that all temporary supports at each cross section are unloaded uniformly. Unless specifically permitted by the Engineer, welding of falsework support brackets to structural steel is not allowed.

Unless erected by the cantilever method, truss spans shall be erected on blocking. The blocking shall be left in place until the tension chord splices are fully bolted and all other truss connections pinned and bolted and the proper geometric shape is achieved.

(b) Anchorages: Anchor bolts and similar materials which are to be placed during the erection of the structural steel shall be carefully and accurately set to the requirements of Article 6.01.03.

(c) Bearings: Bearing plates shall have a full and uniform bearing upon the substructure masonry. Bearing plates shall be placed upon bearing areas which are finished according to the requirements of Article 6.01.03.

Prefabricated pads conforming to the requirements of Article M-12.01 shall be installed unless specifically noted otherwise on the contract plans.

Each piece shall be the same size as the bearing plate it is to support and the holes to accommodate the anchor bolts shall be clearly and accurately punched before setting the pad in place.

In placing expansion bearings, due consideration shall be given to the temperature at the time of erection and stage construction requirements. The nuts of anchor bolts at expansion bearings shall be adjusted to permit the free movement of the span.

(d) Field Assembly: Members and components shall be accurately assembled as shown on the plans and any match marks shall be followed. The material shall be carefully handled so that no components will be bent, broken or otherwise damaged.

Hammering which will injure or distort the members is not permitted. Bearing surfaces and surfaces to be in permanent contact shall be cleaned before the members are assembled.

Cylindrical erection pins shall be 1/32 inch (0.8 mm) larger than the nominal diameter of the holes.

Splices and field connections of main stress carrying members shall be made with a minimum of 50% of the holes filled and tightened with high strength bolts before the lifting system is released. The bolts shall be installed uniformly throughout the connection. Lateral stability must be maintained until the deck is placed.

The Contractor shall ensure that girders are stable throughout the erection process. The stage of completeness of the bolted connections shall be considered when evaluating the strength and stability of the steel during erection. For Closed Box and Tub Girders the Contractor shall ensure that the cross- section shape of each box is maintained during erection. Top lateral bracing should be installed in tub girders prior to shipping and erection of the field pieces.

(e) Welded Connections:

Unless otherwise shown on the plans or indicated by the special provisions, welding of structural steel shall be done in accordance with “ANSI/AASHTO/AWS D1.5 Bridge Welding Code.”

The Contractor’s welding and inspection procedures for each type of field weld and field tacking must be submitted to the Engineer on the form designated by the Department. All procedures must be approved by the Materials Testing Division prior to any work and must be adhered to at all times.

Quality control is the responsibility of the Contractor. The Contractor must provide an AWS Certified Welding Inspector (CWI) in accordance with AWS D1.5. The CWI must be qualified and certified in accordance with the provisions of AWS QC1, *Standard for Qualification and Certification of Welding Inspectors.*

The CWI shall make visual inspection of all welds. The Contractor will perform magnetic particle inspection, ultrasonic testing inspection, or radiographic testing inspection of field welds when required on the plans or special provisions. Each test may be witnessed by an authorized representative of the Engineer.

Welds or sections of welds containing imperfections determined to be unacceptable by either the CWI or the Engineer shall be removed and re-welded by the Contractor at their expense. Welds so removed and replaced shall be re-inspected by the CWI. All costs for re-inspection or testing of such welds shall be borne by the Contractor.

(f) High Strength Bolted Connections:

The assembly of structural connections using ASTM A 325/ A 325M or ASTM A 490/A 490M high-strength bolts shall be installed so as to develop the minimum required bolt tension specified in Table A. The Manufacturer's certified test report; including the rotational capacity test results **must** accompany the fastener assemblies. Fastener Assemblies delivered without the certified reports will be rejected.

Bolts, nuts and washers from each rotational-capacity lot shall be shipped in the same container. If there is only one production lot number for each size of nut and washer, the nuts and washers may be shipped in separate containers. Each container shall be permanently marked with the rotational-capacity lot number such that identification will be possible at any stage prior to installation. Assemblies of bolts, nuts and washers shall be installed from the same rotational-capacity lot. Pins, small parts and packages of bolts, washers, and nuts shall be shipped in boxes, crates, kegs, or barrels. A list and description of the contained materials shall be plainly marked on the outside of each shipping container.

Bolted Parts: All material within the grip of the bolt shall be steel; there shall be no compressible material, such as gaskets or insulation, within the grip. Bolted steel shall fit solidly together after the bolts are tensioned. The length of the bolts shall be such that the end of the bolt will be flush with or outside of the face of the nut when properly installed.

Surface Conditions: At the time of assembly, all connection surfaces, including surfaces adjacent to the bolt head and nut, shall be free of scale, except tight mill scale, and shall be free of dirt or other foreign material. Burrs that would prevent solid seating of the connected parts in the snug tight condition shall be removed.

Paint is permitted on the faying surface, including slip critical connections, only when shown on the plans. The faying surfaces of slip-critical connections shall meet the requirements of the following paragraphs, as applicable:

- Connections specified to have un-coated faying surfaces: any paint, including any inadvertent over spray, shall be excluded from areas closer than one bolt diameter, but not less than 1.0 in. (25 mm), from the edge of any hole and all areas within the bolt pattern.

- Connections specified to have painted faying surfaces: shall be blast cleaned and coated in accordance with Section 6.04, and shall not be assembled until the coating system has been properly cured.

- Connections specified to have galvanized faying surfaces: shall be hot-dip galvanized in accordance with ASTM A 123/A 123M, and shall subsequently be roughened by means of hand wire brushing. Power wire brushing is not permitted.

Installation: At the pre-erection meeting, the Contractor shall inform the Engineer of their planned method of tensioning high strength bolts. Acceptable methods are: Turn-of-Nut, Calibrated Wrench or Direct Tension Indicator.

Fastener Assemblies:

A "fastener assembly" is defined as a bolt, a nut, and a washer. Only complete fastener assemblies of appropriately assigned lot numbers shall be installed.

Fastener assemblies shall be stored in an area protected from dirt and moisture. Only as many fastener assemblies as are anticipated to be installed and tensioned during a work shift shall be taken from protected storage. Fastener assemblies not used shall be returned to protected storage at the end of the shift. Prior to installation, fastener assemblies shall not be cleaned of lubricant. Fastener assemblies which accumulate rust or dirt resulting from site conditions shall be cleaned, relubricated and tested for rotational-capacity prior to installation. All galvanized nuts shall be lubricated with a lubricant containing a visible dye. Plain bolts must be oily to the touch when delivered and installed. Lubricant shall be removed prior to painting.

All bolts shall have a hardened washer under the turned element (nut or bolt head). All hardened washers shall conform to the requirements of ASTM F 436/F 436M.

Where necessary, washers may be clipped on one side to a point not closer than 7/8 of the bolt diameter from the center of the washer. Circular and beveled washers, when used adjacent to direct tension indicator washers shall not be clipped. Direct tension indicator washers shall not be clipped.

Bolt Tension Measuring Device: The Contractor shall provide a calibrated bolt tension measuring device (a Skidmore-Wilhelm calibrator (Skidmore) or other acceptable bolt tension indicating device) at all times when, and at all locations where high-strength fasteners are being installed and tensioned. The tension measuring device (Skidmore) shall be calibrated by an approved testing agency at least annually. The Skidmore shall be used to perform the rotational-capacity test of the fastener assemblies. The Skidmore will also be used to substantiate (1) the suitability of the fastener assembly to satisfy the requirements of Table A, including lubrication as required, (2) calibration of the installation wrenches, if applicable, and (3) the understanding and proper use by the contractor of the selected method of tensioning to be used.

Complete fastener assemblies shall be installed in properly aligned holes and then tensioned by the Turn-of-Nut, Calibrated Wrench or Direct Tension Indicator method to the minimum tension specified in Table A. Tensioning may be done by turning the bolt while the nut is prevented from rotating when it is impractical to turn the nut. Impact wrenches, if

used, shall be of adequate capacity and sufficiently supplied with air to perform the required tensioning of each bolt in approximately 10 seconds.

Bolts shall be installed in all holes of the connection and the connection brought to a snug condition. Snug is defined as having all the plies of the connection in firm contact. Snugging shall progress systematically from the most rigid part of the connection to the free edges. The bolts of the connection shall then be tightened in a similar manner as necessary until the connection is properly tensioned.

Nuts shall be located, whenever practical, on the side of the connection which will not be visible from the traveled way.

Unless otherwise approved by the Engineer fastener assemblies shall be brought to full tension immediately following snugging.

Fully tensioned fastener assemblies shall not be reused. Retightening previously tensioned bolts which may have been loosened by the tensioning of adjacent bolts shall not be considered as reuse.

Rotational-Capacity Tests: In addition to the certified test reports, on site Rotational-capacity tests may be required by the Engineer. This test shall be performed by the Contractor at the location where the fasteners are installed and tensioned. When performed in the field, the procedure shall conform to the requirements of ASTM A 325/ A 325M Appendix A-1.

Turn-of-Nut Installation Method:

At the start of the work, the Contractor shall demonstrate that the procedure used by the bolting crew to develop a snug condition and to control the turns from a snug condition develops the tension required in Table A. To verify their procedure, the Contractor shall test a representative sample of not less than three complete fastener assemblies of each diameter, length and grade to be used in the work. This shall be performed at the start of work using a Skidmore. Periodic retesting shall be performed when ordered by the Engineer.

After snugging the connection, the applicable amount of rotation specified in Table B shall be achieved. During the tensioning operation there shall be no rotation of the part not turned by the wrench. Tensioning shall progress systematically from the most rigid part of the connection to its free edges.

Calibrated Wrench Installation Method:

Calibrated wrench method may be used only when the installation wrenches are properly calibrated daily, or as determined by the Engineer. Standard torques determined from tables or from formulas which are assumed to relate torque to tension **shall not** be acceptable.

The Contractor shall demonstrate to the Engineer periodically that all equipment and wrenches are providing a torque which has been calibrated to produce the minimum tension specified in Table A. The installation procedures shall be verified periodically, as determined by the Engineer, for each bolt diameter, length and grade using the fastener assemblies that are being installed in the work. This verification testing shall be accomplished in a Skidmore by tensioning three complete fastener assemblies of each diameter, length and grade from those being installed with a hardened washer under the element turned.

When significant difference is noted in the surface condition of the bolts, threads, nuts or washers, as determined by the Engineer, wrenches shall be recalibrated. The Contractor shall verify during the installation of the assembled steel work that the wrench adjustment selected by the calibration does not produce a nut or bolt head rotation from snug greater than that permitted in Table B. If manual torque wrenches are used, nuts shall be turned in the tensioning direction when torque is measured.

When calibrated wrenches are used to install and tension bolts in a connection, bolts shall be installed with hardened washers under the element turned to tension the bolts. Once the connection has been snugged, the bolts shall be tensioned using the calibrated wrench. Tensioning shall progress systematically from the most rigid part of the connection to its free edges. A calibrated torque wrench shall be used to "touch up" previously tensioned bolts which may have been relaxed as a result of the subsequent tensioning of adjacent bolts until all bolts are tensioned to the prescribed amount.

Direct Tension Indicator Installation Method:

When Direct Tension Indicators (DTIs) meeting the requirements of Section M.06 are used with high-strength bolts to indicate bolt tension, they shall be subjected to the verification testing described below and installed in accordance with the method specified below. Unless otherwise approved by the Engineer, the DTIs shall be installed under the head of the bolt and the nut turned to tension the bolt. The Manufacturer’s recommendations shall be followed for the proper orientation of the DTI and additional washers, if any, required for the correct use of the DTI. Installation of a DTI under the turned element may be permitted if a washer is used to separate the turned element from the DTI.

Verification: Verification testing shall be performed in a Skidmore. A special flat insert shall be used in place of the normal bolt head holding insert. Three verification tests shall be required for each combination of fastener assembly rotational-capacity lot, DTI lot, and DTI position relative to the turned element (bolt head or nut) to be used on the project. The fastener assembly shall be installed in the tension-measuring device with the DTI located in the same position as in the work. The element intended to be stationary (bolt or nut) shall be restrained from rotation.

The verification tests shall be conducted in two stages. The bolt nut and DTI assembly shall be installed in a manner so that at least three and preferably not more than five threads are located between the bearing face of the nut and the bolt head. The bolt shall be tensioned first to the load equal to that listed in Table C

under Verification Tension for the grade and diameter of the bolt. If an impact wrench is used, the tension developed using the impact wrench shall be no more than two-thirds of the required tension. Subsequently, a manual wrench shall be used to attain the required tension. The number of refusals of the 0.005-in. (0.125-mm) tapered feeler gage in the spaces between the protrusions shall be recorded. The number of refusals for uncoated DTIs under the stationary or turned element, or coated DTIs under the stationary element, shall not exceed the number listed under Maximum Verification Refusals in Table C for the grade and diameter of bolt used. The maximum number of verification refusals for coated DTIs (galvanized, painted, or epoxy-coated), when used under the turned element, shall be no more than the number of spaces on the DTI less one. The DTI lot shall be rejected if the number of refusals exceeds the values in the table or, for coated DTIs if the gage is refused in all spaces.

After the number of refusals is recorded at the verification load, the bolt shall be further tensioned until the 0.005-in (0.125-mm) feeler gage is refused at all the spaces and a visible gap exists in at least one space. The load at this condition shall be recorded and the bolt removed from the tension-measuring device. The nut shall be able to be run down by hand for the complete thread length of the bolt excluding thread run-out. If the nut cannot be run down for this thread length, the DTI lot shall be rejected unless the load recorded is less than 95 percent of the average load measured in the rotational capacity test of the fastener lot as specified previously in "Rotational-Capacity Tests."

If the bolt is too short to be tested in the calibration device, the DTI lot shall be verified on a long bolt in a calibrator to determine the number of refusals at the verification tension listed in Table C. The number of refusals shall not exceed the values listed under maximum verification refusals in Table C. Another DTI from the same lot shall then be verified with the short bolt in a convenient hole in the work. The bolt shall be tensioned until the 0.005-in. (0.125-mm) feeler gage is refused in all spaces and a visible gap exists in at least one space. The bolt shall then be removed from the tension-measuring device and the nut shall be able to be run down by hand for the complete thread length of the bolt excluding thread run-out. The DTI lot shall be rejected if the nut cannot be run down this thread length.

Installation: Installation of fastener assemblies using DTIs shall be performed in two stages. The stationary element shall be held against rotation during each stage of the installation. The connection shall be first snugged with bolts installed in all holes of the connection and tensioned sufficiently to bring all the plies of the connection into firm contact. The number of spaces in which a 0.005-in. (0.125-mm) feeler gage is refused in the DTI after snugging shall not exceed those listed under maximum verification refusals in Table C. If the number exceeds the values in the table, the fastener assembly shall be removed and another DTI installed and snugged.

For uncoated DTIs used under a stationary or turned element and for coated DTIs used under a stationary element, the bolts shall be further tensioned until the number of refusals of the 0.005-in. (0.125-mm) feeler gage shall be equal or greater than the number listed under Minimum Installation Refusals in Table C. If the bolt is

tensioned so that no visible gap in any space remains, the bolt and DTI shall be removed and replaced by a new properly tensioned bolt and DTI.

When coated DTIs (galvanized, painted or epoxy coated) are used under a turned element, the 0.005-in (0.125-mm) feeler gage shall be refused in all spaces.

Inspection:

The Contractor shall provide all the material, equipment, tools and labor necessary for the inspection of the bolted connections. Access to the bolted parts and fastener assemblies, both before and after the fasteners are installed and tensioned, shall be provided.

The Contractor is responsible for Quality Control (QC). The Contractor shall review this specification with its project personnel prior to performing the work. The Contractor shall verify the proper markings, surface conditions and storage of fastener assemblies. The Contractor shall inspect the faying surfaces of connections for compliance with the plans and specifications. The Contractor shall provide to the Engineer a copy of their written QC report for each shift of the calibration or verification testing specified. This report shall confirm that the selected procedure is properly used and that the fastener assemblies installed meet the tensions specified in Table A. The Contractor shall monitor the installation of fasteners in the work to assure that the selected procedure, as demonstrated in the initial testing to provide the specified tension, is routinely and properly applied.

The Contractor, in the presence of the Engineer, shall inspect the tensioned bolts using an inspection torque wrench, as defined below. If direct tension indicator devices are used, the appropriate feeler gauge will be used. Inspection tests shall be performed within 24 hours of bolt tensioning to prevent possible loss of lubrication or corrosion influence on tensioning torque.

The inspection torque wrench shall be calibrated as follows. Three bolts of the same grade, size, and condition as those under inspection shall be placed individually in a device calibrated to measure bolt tension. This calibration operation shall be done at least once each inspection day. There shall be a washer under the part turned in torquing each bolt. In the calibrated device, each bolt shall be tightened by any convenient means to the specified tension. The inspection wrench shall then be applied to the tensioned bolt to determine the torque required to turn the nut or head five degrees in the tightening direction. The average of the torque required for all three bolts shall be defined as the job-inspection torque.

Twenty-five percent, but a minimum of two, of the tensioned bolts shall be selected by the Engineer for inspection in each connection. (The Engineer may reduce the number of bolts tested at a connection to 10% based on the Contractor's past performance and splice location.) The job-inspection torque shall then be applied to each selected assembly with the inspection torque wrench turned in the tightening direction. If all inspected bolt heads or nuts do not turn, the bolts in the connection shall be considered to be properly tensioned. If the torque turns one or more bolt heads or nuts, the job-inspection torque shall then be applied to **all** bolts in the connection or to the satisfaction of the Engineer. Any bolt whose head or nut turns shall be re-tensioned and re-inspected. The Contractor

may, however, re-tension all the bolts in the connection with the inspection torque wrench and resubmit it for inspection, so long as the bolts are not over-tensioned or damaged by this action.

(g) Field Corrections and Misfits: Reaming of bolt holes during erection shall be permitted only with approval of the Engineer. No excessive forces shall be applied to any member to provide for proper alignment of the bolt holes.

The correction of minor misfits involving minor amounts of reaming, cutting, grinding and chipping shall be considered a legitimate part of the erection. However, any error in the shop fabrication or deformation resulting from handling and transportation may be cause for rejection. The Contractor shall be responsible for all misfits, errors and damage and shall make the necessary corrections and replacements.

TABLE A (Metric)
Minimum Bolt Tension in Kilonewtons*

Bolt Size	ASTM A 325M	ASTM A 490M
M16	91	114
M20	142	179
M22	176	221
M24	205	257
M27	267	334
M30	326	408
M36	475	595

*Equal to 70% of specified minimum tensile strength of bolts (as specified in ASTM Specifications for tests of full-size A 325M and A 490M bolts with metric coarse threads series ANSI B1.13M, loaded in axial tension) rounded to the nearest kilonewton.

Table A (English)
Minimum Bolt Tension in kips*

Bolt Size (Inches)	ASTM A 325	ASTM A 490
5/8	19	24
¾	28	35
7/8	39	49
1	51	64
11/8	56	80
1¼	71	102
13/8	85	121
1½	103	148

*Equal to 70% of specified minimum tensile strength of bolts (as specified in ASTM Specifications for tests of full-size A 325 and A 490 bolts with UNC threads, loaded in axial tension) rounded to the nearest kip.

TABLE B (English and Metric)
Nut Rotation from the Snug Condition
Geometry[a,b,c] of Outer Faces of Bolted Parts

Bolt Length (measured from underside of head to end of bolt)	Both Faces Normal to Bolt Axis	One Face Normal to Bolt Axis and Other Face Sloped Not More Than 1:20, Bevel Washer Not Used	Both Faces Sloped Not More Than 1:20 From Normal to Bolt Axis, Bevel Washer Not Used
Up to and including 4 diameters	1/3 turn	1/2 turn	2/3 turn
Over 4 diameters but not exceeding 8 diameters	1/2 turn	2/3 turn	5/6 turn
Over 8 diameters but not exceeding 12 diameters	2/3 turn	5/6 turn	1 turn

(a) Nut rotation, as used in Table B, shall be taken as relative to the bolt, regardless of the element (nut or bolt) being turned. For bolts installed by 1/2 turn and less, the tolerance should be plus or minus 30 degrees; for bolts installed by 2/3 turn and more, the tolerance should be plus or minus 45 degrees.

To determine the nut rotation for installation and inspection of the fasteners, the nut and the end of the bolt or the head of the bolt and the adjacent steel shall be match marked.

(b) The values, given in Table B, shall be applicable only to connections in which all material within grip of the bolt is steel.

(c) No research work has been performed by the Research Council Riveted and Bolted Structural Joints to establish the turn-of-nut procedure when bolt lengths exceed 12 diameters. For situations in which the bolt length, measured from the underside of the head to the end of the bolt, exceeds 12 diameters, the required rotation shall be determined by actual tests in a suitable tension device simulating the actual conditions.

TABLE C (Metric)

Bolt Dia. (in.)	Verification Tension		Maximum Verification Refusals		DTI Spaces		Minimum Installation Refusals	
	A325	A490	Type 8.8	Type 10.9	Type 8.8	Type 10.9	Type 8.8	Type 10.9
M16	96	120	1	1	4	4	2	2
M20	149	188	2	2	5	6	3	3
M22	185	232	2	2	5	6	3	3
M24	215	270	2	2	5	6	3	3
M27	280	351	2	3	6	7	3	4
M30	342	428	3	3	7	8	4	4
M36	499	625	3	4	8	9	4	5

TABLE C (English)

Bolt Dia. (in.)	Verification Tension		Maximum Verification Refusals		DTI Spaces		Minimum Installation Refusals	
	A325	A490	325	490	325	490	325	490
5/8	20	25	1	2	4	5	2	3
¾	29	37	2	2	5	6	3	3
7/8	41	51	2	2	5	6	3	3
1	54	67	2	3	6	7	3	4
1 1/8	59	84	2	3	6	7	3	4
1¼	75	107	3	3	7	8	4	4
1 3/8	89	127	3	3	7	8	4	4
1½	108	155	3	4	8	9	4	5

Method of Measurement: Payment under this item will be at the contract lump sum price per each complete bridge structure or shall be based on the net weight (mass) of metal in the fabricated structure, whichever method appears on the proposal form.

When payment is based on a lump sum basis, the work, including anchor bolts, steel bearings and plates will not be measured for payment. Bearing plates welded to the girder are included in the price of the structural steel and bearing plates bonded to the bearings are included in the price of the bearing.

When payment is based on the net weight (mass) of metal in the fabricated structure, it shall be computed as described below.

The weight (mass) of the metal works to be paid for under the item of structural steel shall be computed on the basis of the net finished dimensions of the parts as shown on the shop drawings, deducting for copes, cuts, clips and all open holes, except bolt holes, and on the following basis:

1. The weights (masses) of rolled shapes shall be computed on the basis of their nominal weights (masses) per foot (meter), as shown in the shop drawings or listed in handbooks.

The weight (mass) of plates shall be computed on the basis of the nominal weight (mass) for their width and thickness as shown on the shop drawings.

2. The weight (mass) of temporary erection bolts, shop and field paint, galvanization, boxes, crates and other containers used for shipping, and materials used for supporting members during transportation and erection, shall not be included.

3. The weight (mass) of all high strength bolts, nuts, and washers shall be included on the basis of the following weights (masses):

Weight per 100				
Nominal diameter of H.S. bolt (inch)	**Bolthead, nut, 1 washer and stickthrough (lbs)**		**Nominal diameter of H.S. bolt (mm)**	**Bolthead, nut, 1 washer and stickthrough (kg)**
1/2	22		16	17
5/8	33		20	26
3/4	55		22	39
7/8	84		24	50
1	120		27	60
1 1/8	169		30	73
1 1/4	216		36	122

4. The weight (mass) of weld metal shall be computed on the basis of the theoretical volume from plan dimensions of the welds.

Size of fillet in Inches (mm)		**Weight of weld in pounds per foot (kg per meter)**	
3/16	(5)	0.08	(0.119)
¼	(6)	0.14	(0.208)
5/16	(8)	0.22	(0.327)
3/8	(9.5)	0.30	(0.446)
½	(13)	0.55	(0.818)
5/8	(16)	0.80	(1.190)
¾	(19)	1.10	(1.636)
7/8	(22)	1.50	(2.231)
1	(25)	2.00	(2.974)

5. The weight (mass) of steel shims, filler plates and anchor bolts shall be measured for payment.

When the pay item “Materials for Structural Steel (Site No.)” is included in the Contract, payment for furnishing of the raw steel material for the plates and shape material only, excluding any markup, based on the net weight (mass) required, and the payment will be made under the estimated item “Materials for Structural Steel (Site No.)”. The overruns or wastage shall not exceed ten per cent for straight girders and fifteen per cent for curved girders. All other work specified in this section for the bridge will be deemed paid for under the lump sum price. In the absence of the pay item “Materials for Structural Steel (Site No.)”, the cost of the raw material is included in the Lump Sum payment for this item, “Structural Steel (Site No.)”.

Basis of Payment: The structural steel, incorporated in the completed and accepted structure, will be paid for at the contract lump sum price for "Structural Steel (Site No.)," or at the contract unit price per hundred weight (kilogram) for "Structural Steel," whichever is indicated in the contract documents.

Payment for either method shall be for structural steel, complete in place, which price shall include quality control, furnishing, fabricating, transporting, storing, erecting, welding, surface preparation and all materials including fastener assemblies, steel bearing assemblies and anchor bolts, equipment, tools and labor incidental thereto.

When the pay item “Materials for Structural Steel (Site No.)” is included in the Contract, payment for furnishing of the raw steel material for the plates and shape material only,

excluding any markup, based on the net weight (mass) required, and the payment will be made under the estimated item “Materials for Structural Steel (Site No.)”. All remaining work including, but not limited to, preparation of shop drawings, fabricating, transporting, storage and handling, erecting, surface preparation and all materials, equipment, tools and labor incidental thereto, will be paid for under “Structural Steel (Site No.)”.

In the absence of the pay item “Materials for Structural Steel (Site No.)”, the cost of the raw material is included in the Lump Sum payment for this item, “Structural Steel (Site No.)”. All remaining work including, but not limited to, preparation of shop drawings, fabricating, transporting, storage and handling, erecting, surface preparation and all materials, equipment, tools and labor incidental thereto, will be paid for under “Structural Steel (Site No.)”.

No direct payment will be made for setting anchor bolts, preparing bearing areas, furnishing and placing materials under bearings. No direct payment will be made for non destructive testing as shown on the plans.

Pay Item	Pay Unit
Structural Steel (Site No.)	l.s. (l.s.)
Structural Steel	cwt. (kg)

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 6.12
CONCRETE CYLINDER CURING BOX

Delete the entire section and replace with it the following:

6.12.01 –Description: This item shall consist of furnishing a box for curing concrete test cylinders. The box shall be commercially available and manufactured specifically for curing concrete test cylinders. The box will remain the property of the Contractor at the conclusion of the project. The box shall be delivered to a location on the project as directed by the Engineer.

6.12.02 – Materials: A catalog cut listing detailed specifications of the box and operating instructions from the manufacturer must be submitted to the Engineer. The box and its components shall be constructed of non-corroding materials and shall be capable of storing a minimum of 18 test cylinders, 6” X 12” (152 mm X 305 mm) stored vertically with the lid closed. The lid must be watertight when closed and hinged in the back with security latches on the front that can be padlocked. The box must be capable of holding water to a maximum level of one inch above test cylinders placed in the box vertically. A drain hole must be provided in a wall of the box to allow manual drainage of the water that exceeds this level. A drain hole must also be provided at the bottom of the box so that it can be manually emptied. The temperature of the water must be controlled by heating and cooling device capable of maintaining the temperature of the water within a range of 60 to 80º F, +/- 2 ºF (15.5 to 26.7 ºC, +/- 1 ºC) within an outside ambient air temperature range of -10 to 120 º F (-23.3 to 49 ºC). The heating and cooling device must be positioned to allow free circulation of air and water around the cylinders and be rated at 120 volts and 15 amps. A rack must be provided within the box to support the cylinders above the pool of temperature controlled water. The device must be thermostatically controlled with a digital readout that is capable of displaying the high/low water temperature within the box since the last reading was taken.

6.12.03 - Construction Methods: The Contractor shall maintain the curing box in working order and shall provide all necessary electrical service and water so that the curing box can be used properly during the entire course of the project. Any curing box that is not operating properly, as determined by the Engineer, shall be replaced within 24 hours by the Contractor at no expense to the State. The Engineer reserves the right to prohibit placement of fresh concrete on the project until a curing box acceptable to the Engineer is operational on the project site.

6.12.04 - Method of Measurement: The furnishing of the concrete test cylinder curing box will be measured for payment by the number of boxes delivered by the Contractor and accepted by the Engineer.

6.12.05 – Basis of Payment: This item will be paid for at the contract unit price each for "Concrete Cylinder Curing Box" ordered and accepted on the project, which price shall include all submittals, material, tools, equipment, and labor incidental thereto. The price shall also include all maintenance and operating costs related to the curing box for the duration of the project.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 6.51
CULVERTS

6.51.02 – Materials:

In the 2nd paragraph replace "Gravel fill" with "Granular fill".

6.51.03 – Construction Methods:

In the 8th paragraph replace "gravel fill" with "granular fill".

Delete the 13th paragraph, "Bituminous fiber and … as the pipe."

6.51.04 – Methods of Measurement:

In the 7th paragraph replace "Gravel Fill" with "Granular Fill".

6.51.05 – Basis of Payment:

In the 8th paragraph replace "Gravel Fill" with "Granular Fill".

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 7.02
PILES

Article 7.02.05- Basis of Payment:

In the first sentence of the first paragraph of Section "2. Timber Piles" change "Furnishing Timber Piles Foot (Meter Length) and Furnishing Treated Timber Piles Foot (Meter Length)" to "Furnishing (Type) Timber Piles (Foot (Meter) Length)".

In the first sentence of the last paragraph of Section "2. Timber Piles" change "Driving Timber Piles" and "Driving Treated Timber Piles " to "Driving (Type) Timber Piles".

Under Pay Items:

Delete:

Pay Item	Pay Unit
Furnishing (Type) Piles (Lengths)	lb. (kg)

Add:

Pay Item	Pay Unit
Furnishing (Type) Timber Piles (Length)	ea. (ea)
Furnishing Steel Piles	lb. (kg)
Furnishing (Type) Prestressed Concrete Piles	l.f. (m)
Cast-in-Place Concrete Piles	l.f. (m)

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 8.22
TEMPORARY PRECAST CONCRETE BARRIER CURB

Article 8.22.04 – Method of Measurement:

Add the following sentence to the end of the second paragraph:

"Relocation of Temporary Precast Concrete Barrier Curb for access to the work area or for the convenience of the Contractor shall be considered incidental to Maintenance and Protection of Traffic and will not be measured for payment."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 9.10
METAL BEAM RAIL

Article 9.10.04 – Method of Measurement

Subarticle 1 – Metal Beam Rail (Type)

Delete the only sentence and replace with the following:

The length of metal beam rail measured for payment will be the number of linear feet (meters) of accepted rail of the type or designation installed, including radius rail other than Curved Guide Rail Treatment, measured along the top of rail between centers of end posts in each continuous section.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 9.18
THREE CABLE GUIDE RAILING
(I-BEAM POSTS) AND ANCHORAGES

9.18.03 – Construction Methods:

In the 10th paragraph, replace "MIL" with "MILSPEC."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 9.22
BITUMINOUS CONCRETE SIDEWALK
BITUMINOUS CONCRETE DRIVEWAY

9.22.03 – Construction Methods:

Replace the first paragraph with the following:

"**1. Excavation:** Excavation, including saw cutting, removal of any existing sidewalk, or driveway, shall be made to the required depth below the finished grade, as shown on the plans or as directed by the Engineer. All soft and yielding material shall be removed and replaced with suitable material."

9.22.05 – Basis of Payment:

Replace the only paragraph with the following:

"This work will be paid for at the contract unit price per square yard (square meter) for "Bituminous Concrete Sidewalk" or "Bituminous Concrete Driveway," as the case may be, complete in place, which price shall include all saw cutting, excavation as specified above, backfill, disposal of surplus material, gravel or reclaimed miscellaneous aggregate base, and all equipment, tools, labor and materials incidental thereto."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 9.44
TOPSOIL

Add the following paragraph to the beginning of article 9.44.03 – Construction Methods:

"The Contractor shall notify the Engineer of the location of the topsoil at least 15 calendar days prior to delivery. The topsoil and its source shall be inspected and approved by the Engineer before the material is delivered to the project. Any material delivered to the project, which does not meet specifications or which has become mixed with undue amounts of subsoil during any operation at the source or during placing and spreading, will be rejected and shall be replaced by the Contractor with acceptable material."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 9.49
FURNISHING, PLANTING and MULCHING
TREES, SHRUBS, VINES and GROUND COVER PLANTS

9.49.03 – Construction Methods:

Replace subsection 5. Pits with the following:

"5. Pits: The pit diameters shall be twice the diameter of the root-spread or container diameters, and shall be 2- inches (50 millimeters) less than the height of the rootball measured from the bottom of the ball to the root collar. (i. e. A 12-inch (300 millimeters) measurement between the root collar and the bottom of the rootball will require a 10-inch (250 millimeters) deep pit). Any excavation in excess of that required shall be replaced with planting soil and compacted to the satisfaction of the Engineer."

Add the following sentence to subsection 6. Obstructions Below Ground:

"If removal of obstructions results in a deeper hole than needed for planting, backfill material shall be added and compacted to the satisfaction of the Engineer."

Replace subsection 7. Preparation of Backfill with the following:

"**7. Backfill:** Backfill shall conform to M.13.01-1 Planting Soil."

Replace subsection 8. Setting Plants with the following:

"**8. Setting Plants:** All plants shall be plumb and at a level that is 2-inches (50 millimeters) higher than the surrounding ground. Backfill material for all plants shall be thoroughly and properly settled by firming or tamping. Thorough watering shall accompany backfilling. Saucers capable of holding water shall be formed at individual plants (exclusive of plant beds) by placing ridges of planting soil around each, or as directed by the Engineer.

a. Balled and Burlapped plants: Plants shall be handled in such manner so that the soil will not be loosened from the roots inside of the ball. Carefully place the plant into the prepared pits and backfill with planting soil to one - half the depth of the pit, thoroughly tamp to the satisfaction of the Engineer around the ball. Fill the remaining area of the pit with water. Once water has completely drained, loosen the burlap and peel down the top one third. If wire baskets are used, cut and bend down the top third of the basket. Roots that have been wrapped around the ball within the burlap shall be straightened and the remainder of the pit filled with planting soil tamped to ensure that no air pockets remain.

b. Container Grown Plants: Carefully remove the plant from the container over the prepared pits. Gently loosen the soil and straighten all roots as naturally as possible. Place into the bottom of the pit. Backfill with planting soil to one - half the depth of the pit. Thoroughly tamp to the satisfaction of the Engineer. Fill remaining area of the pit with water. Once water has completely drained fill the remainder of the pit with planting soil tamped to ensure that no air pockets remain.

c. Bare-roots Plants: Carefully spread roots as naturally as possible and place into the bottom of the pit. All broken or frayed roots shall be cleanly cut off. Backfill with planting soil to one - half the depth of the pit. Thoroughly tamp to the satisfaction of the Engineer. Fill remaining area of the pit with water. Once water has completely drained fill the remainder of the pit with planting soil tamped to ensure that no air pockets remain."

Replace subsection 10. Watering with the following:

"**10. Watering:** All plants shall be watered upon setting and as many times thereafter as conditions warrant.

The following is a guide for minimum requirements:

Trees:
2 ½" Caliper and less – Fifteen (15) gallons each.
3" to 5" Caliper – Twenty (20) gallon each.
5 ½" Caliper and above – Twenty-five (25) gallon each.
Shrubs:
24" and less – Six (6) gallon each.
More than 24"- Ten (10) gallon each.
Vines, Perennials, and Ornamental Grasses – Three (3) gallons each.
Groundcovers and Bulbs – Two (2) gallons per square foot.

Water shall be applied at a controlled rate and in such a manner to ensure that the water reaches the root zone (saucer) of the plant or plant bed and does not run off to adjacent areas. Watering shall be applied in a manner that does not dislodge plants, erode soil or mulch, or cause damage to saucer.

The Contractor may use slow-release, drip irrigation bags for watering in accordance with manufacturer's instructions. The use of these portable/temporary irrigation bags will require the approval of the Engineer.

Overhead hydro-seeder spray nozzles shall not be used as watering devices."

Replace subsection 17. Establishment Period with the following:

"**17. One-Year Establishment Period:** All plant material shall be subject to a One-Year Establishment Period. During this time, the Contractor shall use currently accepted horticultural practices to keep all plant material installed in a healthy, vigorous growing condition at the date of final acceptance. The date of final

acceptance shall be one full calendar year following the satisfactory completion of the planting activities as confirmed by the Engineer.

An inspection will be held one year from the date of installation with the Contractor, Engineer, and Landscape Designer to determine the acceptability of the plant establishment. An inventory of losses and rejected materials will be made and corrective and necessary clean up measures will be determined at the plant inspection."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 9.75
MOBILIZATION

9.75.04 – Method of Measurement:

Delete the entire section and replace with the following:

This work will be measured for payment in the manner described hereinafter; however, the determination of the total contract price earned shall not include the amount of mobilization earned during the period covered by the current monthly estimate- but shall include amounts previously earned and certified for payment:

1. When the first payment estimate is made, 25 percent of the lump sum bid price for this item or 2.5 percent of the total original contract price, whichever is less, shall be certified for payment.

2. When the Baseline Schedule, as specified under Section 1.05.08, is accepted, 50 percent of the lump sum bid price or 5 percent of the total original contract price, whichever is less, minus any previous payments, will be certified for payment.

3. When 10 percent of the total original contract price is earned and the Baseline Schedule, as specified under Section 1.05.08, is accepted, 75 percent of the lump sum price of this item or 7.5 percent of the total original contract price, whichever is less, minus any previous payments, will be certified for payment.

4. When 30 percent of the total original contract price is earned and the Baseline Schedule, as specified under Section 1.05.08, is accepted, 100 percent of the lump sum price of this item or 10 percent of the total original contract price, whichever is less, minus any previous payments, will be certified for payment.

Upon completion of all work on the project, payment of any amount bid for mobilization in excess of 10 percent of the original contract amount will be paid.

Nothing herein shall be construed to limit or preclude partial payments otherwise provided for by the contract.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 10.01
TRENCHING AND BACKFILLING

Article 10.01.01- Description:

In the only sentence of the first paragraph after "…satisfactory…" *add the following:* "clean-up and".

In the only sentence of the second paragraph after "…reconstruction of…" *add the following:* "bituminous, concrete and granite curbing,".

Article 10.01.05- Basis of Payment:

In the only sentence of the second paragraph after "…mulching…" *add the following:* "clean-up and". *After* "…installing…" *add the word* "curbing,".

At the end of the third paragraph, add the following: "In the absence of a "Rock in Trench Excavation" item, the work will be compensated as extra work."

In the only sentence of the sixth paragraph, after …"…unit price for 'Concrete Sidewalk'…" *add the following:* "or as extra work, if no unit price has been established."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 10.10
CONCRETE HANDHOLE

Article 10.10.05 – Basis of Payment

Remove the words “ground wire”.

At the end of the paragraph add the following sentence:

The ground wire (bonding wire) is included in the Contract unit price under Section 10.08 – Electrical Conduit.

Add the word “Cover” *to the end of the pay item* “Cast Iron Handhole”

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 11.13
CONTROL CABLE

11.13.03 – Construction Methods:

In the 1st paragraph of subsection 2 replace "MIL" with "MILSPEC."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION 12.10
EPOXY RESIN PAVEMENT MARKINGS, SYMBOLS AND LEGENDS

12.10.03 (2) – Procedures:

Insert the following after the sixth paragraph:

The epoxy shall be uniformly applied to the surface to be marked to ensure a wet film thickness of the applied epoxy, without glass beads, of 20 mils +/- 1 mil (500 um +/- 25 um).

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION M.06
METALS

Article M.06.01 – Reinforcing Steel:

Subarticle 1. Bar Reinforcement:

Delete the third paragraph and replace it with:

"Epoxy coated bar reinforcement shall conform to the requirements of ASTM A 615/A 615M, Grade 60 (420) and shall be epoxy coated to the requirements of ASTM A 775/A 775M. All field repairs of the epoxy coating shall conform to the requirements of ASTM D 3963/D 3963M."

Article M.06.02—Structural Steel and Other Structural Materials:

Delete the entire article and replace it with the following:

Article M.06.02—Structural Steel: The materials for this work shall conform to the following requirements:

1. **Structural Steel:**
   Structural steel for bridges shall conform to the designation shown on the plans. Unless otherwise indicated in the plans or specifications, structural steel for non-bridge related members or components shall conform to ASTM A709/A709M, Grade 36 (250).

   All surfaces of steel plates and shapes used in the fabrication of bridge girders shall be blast cleaned and visually inspected by the Contractor prior to any fabrication or preparation for fabrication. Blast cleaning shall conform to the requirements of SSPC-SP-6-Commercial Blast.

   All steel plates and shapes used in the fabrication of bridge girders shall be substantially free from pitting and gouges, regardless of the cause. Substantially free is defined as:
   - The measured surface area of all pits and gouges regardless of depth represent less than 1% of the surface area of theplate or shape.
   - No pit or gouge greater than 1/32 (0.08mm) inch deep.
   - No pit or gouge closer than six inches (15.25 cm) from another.

Any repair of plates or shapes will be performed in accordance with ASTM A6/A 6M.

2. **Anchor Bolts:**
Unless otherwise designated on the plans, anchor bolts, including suitable nuts and washers, shall conform to the following requirements:

Anchor bolt assemblies shall conform to the requirements of ASTM F1554, Grade 36 (250). All components of the bolt assembly shall be galvanized in conformance with ASTM A 153/A 153M.

Certified Test Reports and Material Samples: The Contractor shall submit notarized copies of Certified Test Reports in conformance with Article 1.06.07. Prior to incorporation into the work, the Contractor shall submit samples of the anchor bolt assemblies to the Engineer for testing in accordance with the latest edition of the "Schedule of Minimum Requirements for Acceptance Testing". One sample shall be submitted for each diameter, material designation, grade or coating of anchor bolt assembly.

3. **High Strength Bolts:** High strength bolts, including suitable nuts and hardened washers, shall conform to the following requirements:

   a) High strength bolts shall conform to ASTM A325 or ASTM A490 as shown on the plans. High-strength bolts used with coated steel shall be mechanically galvanized, unless otherwise specified. High-strength bolts used with uncoated weathering grades of steel shall be Type 3.

   Nuts for ASTM A325 bolts shall conform to ASTM A563, grades DH, DH3, C, C3 and D. Where galvanized high-strength bolts are used, the nuts shall be galvanized, heat treated grade DH or DH3. Where Type 3 high-strength bolts are used, the nuts shall be grade C3 or DH3.

   Nuts for ASTM A490 bolts shall conform to the requirements of ASTM A563, grades DH and DH3. Where Type 3 high-strength bolts are used, the nuts shall be grade DH3.

   All galvanized nuts shall be lubricated with a lubricant containing a visible dye of any color that contrasts with the color of the galvanizing. Black bolts must be oily to the touch when delivered and installed.

   Circular flat and square or rectangular beveled, hardened steel washers shall conform to ASTM F436. Unless otherwise specified, galvanized washers shall be furnished when galvanized high-strength bolts are specified, and washers with atmospheric corrosion resistance and weathering characteristics shall be furnished when Type 3 high-strength bolts are specified.

   Compressible-washer-type direct tension indicator washers, used in conjunction with high strength bolts, shall conform to ASTM F959. Where galvanized high-strength bolts are used, the washers shall be galvanized in accordance with ASTM B695, Class 50. Where Type 3 high-strength bolts are used, the washers shall be galvanized in accordance with ASTM B695, Class 50 and coated with epoxy.

b) **Identifying Marks:** ASTM A325 for bolts and the specifications referenced therein for nuts require that bolts and nuts manufactured to the specification be identified by specific markings on the top of the bolt head and on one face of the nut. Head markings must identify the grade by the symbol "A325", the manufacturer and the type, if Type 2 or 3. Nut markings must identify the grade, the manufacturer and if Type 3, the type. Markings on direct tension indicators must identify the manufacturer and Type "325". Other washer markings must identify the manufacturer and if Type 3, the type.

   ASTM A490 for bolts and the specifications reference therein for nuts require that bolts and nuts manufactured to the specifications be identified by specific markings on the top of the bolt head and on one face of the nut. Head markings must identify the grade by the symbol "A490", the manufacturer and the type, if Type 2 or 3. Nut markings must identify the grade, the manufacturer and if Type 3, the type. Markings on direct tension indicators must identify the manufacturer and Type "490". Other washer markings must identify the manufacturer and if Type 3, the type.

c) **Dimensions:** Bolt and nuts dimensions shall conform to the requirements for Heavy Hexagon Structural Bolts and for Heavy Semi-Finished Hexagon Nuts given in ANSI Standard B18.2.1 and B18.2.2, respectively.

d) **Galvanized Bolts:** Galvanized bolts shall conform to ASTM A325, Type 1. The bolts shall be hot-dip galvanized in accordance with ASTM A153, Class C or mechanically galvanized in accordance with ASTM B695, Class 50. Bolts, nuts, and washers of any assembly shall be galvanized by the same process. The nuts shall be overtapped to the minimum amount required for the fastener assembly, and shall be lubricated with a lubricant containing a visible dye so a visual check can be made for the lubricant at the time of field installation. Galvanized bolts shall be tension tested after galvanizing. ASTM A 490 bolts shall not be galvanized.

e) **Test Requirements:** The maximum hardness of A325 bolts 1" or less in diameter shall be 33 HRC.

   Plain, ungalvanized nuts shall have a minimum hardness of 89 HRB.

   Proof load tests, in accordance with the requirements of ASTM F606 Method 1, shall be required for the bolts. Wedge tests of full-size bolts are required in accordance with Section 8.3 of ASTM A325. Galvanized bolts shall be wedge tested after galvanizing. Proof load tests of ASTM A563 are required for nuts. Proof load tests for nuts used with galvanized bolts shall be performed after galvanizing, overtapping and lubricating.

Rotational-capacity tests are required and shall be performed on all plain or galvanized (after galvanizing) bolt, nut and washer assemblies by the manufacturer or distributor prior to shipping and by the Contractor at the job site.

The thickness of galvanizing on bolts, nuts and washers shall be measured. On bolts, it shall be measured on the wrench flats or on top of the bolt head, and on nuts it shall be measured on the wrench flats.

f) Certified Test Reports and Materials Certificates: The Contractor shall submit notarized copies of Certified Test Reports and Materials Certificates in conformance with Article 1.06.07 for fastener assemblies. In addition the Certified Test Reports and Materials Certificates shall include the following:

a. Mill test reports shall indicate the place where the material was melted and manufactured.

b. Test reports for proof load tests, wedge tests, and rotational-capacity tests shall indicate where the tests were performed, date of tests, location of where the components were manufactured and lot numbers.

c. The test report for galvanized components shall indicate the thickness of the galvanizing.

g) Material Samples: Prior to incorporation into the work, the Contractor shall submit samples of the bolt assemblies to the Engineer for testing in accordance with the latest edition of the "Schedule of Minimum Requirements for Acceptance Testing". Samples shall be submitted for each diameter, length, material designation, grade, coating and manufacturer of bolt assembly.

4. Welded Stud Shear Connectors:

a) Materials: Stud shear connectors shall conform to the requirements of ASTM A 108, cold-drawn bar, Grades 1015, 1018 or 1020, either semi- or fully-killed. If flux-retaining caps are used, the steel for the caps shall be of a low carbon grade suitable for welding and shall comply with ASTM A 109.

Stud shear connectors shall be of a design suitable for electrically end-welding to steel with automatically timed stud welding equipment. The studs shall be of the sizes and dimensions noted on the plans. Flux for welding shall be furnished with each stud, either attached to the end of the stud or combined with the arc shield for automatic application in the welding operation. Each stud shall be furnished with a disposable ferrule of sufficient strength to remain intact during the welding operation and not crumble or break; it shall not be detrimental to the weld or create excessive slag.

Tensile properties, as determined by tests of bar stock after drawing or of finished studs, shall conform to the following requirements in which the yield strength is as determined by the 0.2% offset method:

Tensile strength (min.)	60,000 psi (415 megapascals)
Yield strength (min.)	50,000 psi (345 megapascals)
Elongation (min.)	20% in 2 inches (50 millimeters)
Reduction of area (min.)	50%

b) Test Methods: Tensile properties shall be determined in accordance with the applicable sections of ASTM A 370. Tensile tests of finished studs shall be made on studs welded to test plates using a test fixture similar to that shown in Figure 7.2 of the current AASHTO/AWS D1.5 – Bridge Welding Code. If fracture occurs outside of the middle half of the gage length, the test shall be repeated.

c) Finish: Finished studs shall be of uniform quality and condition, free from injurious laps, fins, seams, cracks, twists, bends or other injurious defects. Finish shall be as produced by cold-drawing, cold-rolling or machining.

d) Certified Test Reports and Materials Certificates: The Contractor shall submit a certified copy of the in-plant quality control test report in conformance with Article 1.06.07. The Contractor shall submit a Materials Certificate in conformance with Article 1.06.07 for the welded studs.

e) Sample Materials for Testing: Prior to incorporation into the work, the Contractor shall submit samples of the stud shear connectors to the Engineer for testing in accordance with the latest edition of the "Schedule of Minimum Requirements for Acceptance Testing". One sample shall be submitted for each diameter and length of welded stud.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION M.13
ROADSIDE DEVELOPMENT

Delete article M.13.01 – Topsoil and replace it with the following:

"**Article M.13.01 – Topsoil:** The term topsoil used herein shall mean a soil meeting the soil textural classes established by the USDA Classification System based upon the proportion of sand, silt, and clay size particles after passing a No. 10 (2 millimeter) sieve and subjected to a particle size analysis. The topsoil shall contain 5% to 20% organic matter as determined by loss on ignition of oven-dried samples dried at 221° F (105° C). The pH range of the topsoil shall be 5.5 to 7.0.

The following textural classes shall be acceptable:

Loamy sand, including coarse, loamy fine, and loamy very fine sand, with not more than 80% sand
Sandy loam, including coarse, fine and very fine sandy loam
Loam
Clay loam, with not more than 30% clay
Silt loam, with not more than 60% silt
Sandy clay loam, with not more than 30% clay
All textural classes of topsoil with greater than 80% sand content will be rejected.

The topsoil furnished by the Contractor shall be a natural, workable soil that is screened and free of subsoil, refuse, stumps, roots, brush, weeds, rocks and stones over 1 1/4 inches (30 millimeters) in diameter, and any other foreign matter that would be detrimental to the proper development of plant growth.

The Contractor shall notify the Engineer of the location of the topsoil at least 15 calendar days prior to delivery. The topsoil and its source shall be inspected and approved by the Engineer before the material is delivered to the project. Any material delivered to the project, which does not meet specifications or which has become mixed with undue amounts of subsoil during any operation at the source or during placing and spreading, will be rejected and shall be replaced by the Contractor with acceptable material.

When topsoil is not furnished by the Contractor, it shall be material that is stripped in accordance with Section 2.02 or is furnished by the State, and will be tested as determined by the Engineer.

1. Planting Soil: Soil Material to be used for plant backfill shall be one of the following textural classes:

Loamy sand, with not more than 80% sand
Sandy loam
Loam
Clay loam, with not more than 30% clay
Silt loam, with not more than 60% silt
Sandy clay loam, with not more than 30% clay

Planting soil shall be premixed, consisting of approximately 50 % topsoil, 25 % compost or peat, and 25% native soil. Planting soil shall be loose, friable, and free from refuse, stumps, roots, brush, weeds, rocks and stones 2 inches (50 millimeters) in diameter. In addition, the material shall be free from any material that will prevent proper development and plant growth.

(a) For ericaceous plants and broad-leaved evergreens requiring an acid soil, planting soil shall have a true pH of 4.5 to 5.5. If it has not, it shall be amended by the Contractor at his own expense to the proper pH range by mixing with sulphur.

(b) Planting soil for general planting of nonacid-loving plants shall have a true pH value of 5.6 to 6.5. If it has not, it shall be amended by the Contractor at his own expense to the proper pH range by mixing with dolomitic limestone.

The amount of either sulphur or limestone required to adjust the planting soil to the proper pH range (above) shall be determined by the Engineer based on agronomic tests. The limestone shall conform to the requirements of Article M.13.02. The sulphur shall be commercial or flour sulphur, unadulterated, and shall be delivered in containers with the name of the manufacturer, material, analysis, and net weight (mass) appearing on each container.

The Engineer reserves the right to draw such samples and to perform such tests as he deems necessary to ensure that these specifications are met.”

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION M.16
TRAFFIC CONTROL SIGNALS

Article M.16.04 – Poles:

Subarticle 1. Steel Poles:

(i) Wire Entrance Fitting:

In the second sentence, delete "required to accept the cables".

Article M.16.06 – Traffic Signals:

In the 1st paragraph of subsection 9 replace "MIL" with "MILSPEC".

Under the paragraph entitled Third Coat, replace the first two sentence with the following:

" Dark Green Enamel: Shall be Dark Green exterior baked enamel and shall comply with FS A-A 2962. The color shall be No. 14056, FS No. 595."

and in the third sentence replace "MIL" with "MILSPEC."

Article M.16.08 – Pedestrian Push Button

Subarticle – Painting

Delete the entire "Third Coat" paragraph and replace with the following:

Third Coat: Dark Green Enamel, shall be DARK GREEN exterior-baking enamel and shall comply with Federal Specifications A-A 2962. The color shall be No. 14056, Federal Standard No. 595.

M.16.15 – Messenger and Span Wire:

Delete the entire article and replace with the following:

The materials for this work shall conform to the following requirements:

1. Messenger wire shall be made of double-galvanized 7-strand utilities-grade steel wire cable, not less than 3/16 inch (4.8 millimeters) in diameter, with at least a 2,400-pound (10.7-killinewton) breaking strength.

2. Span wire:

(a) “Span wire” shall be made of double-galvanized 7-strand utilities-grade steel wire cable, not less than 3/8 inch (9.5 millimeters) in diameter, with at least an 11,200-pound (50-kilonewton) breaking strength.

(b) “Span wire (high strength)” shall be made of double-galvanized 7-strand extra-high-strength-grade steel wire cable, not less than 7/16 inch (11.1 millimeters) in diameter, with at least a 20,800-pound (94-kilonewton) breaking strength.

3. All hardware accessories shown on the plans to be used in span wire or messenger mounting shall be made of high-strength, double-galvanized, first-quality materials.

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION M.17
ELASTOMERIC MATERIALS

M.17.01 – Elastomeric Bearing Pads:

In the 2nd paragraph of subsection 4(b), replace "MS MIL" with "MILSPEC."

CONNECTICUT
SUPPLEMENTAL SPECIFICATION
SECTION M.18
SIGNING

M.18.10 – Demountable Copy:

In the chart under subsection 3H, replace "MS MIL" with "MILSPEC."

Construction Contracts - Required Contract Provisions
(State Funded Only Contracts)

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1. Title VI of the Civil Rights Act of 1964 / Nondiscrimination Requirements

2. Contractor Work Force Utilization / Specific Equal Employment Opportunity

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EXHIBIT E - State Wage Rates (Attached at the end)

1. Title VI of the Civil Rights Act of 1964 / Nondiscrimination Requirements

The Contractor shall comply with Title VI of the Civil Rights Act of 1964 as amended (42 U.S.C. 2000 et seq.), all requirements imposed by the regulations of the United States Department of Transportation (49 CFR Part 21) issued in implementation thereof, and the Title VI Contractor Assurances attached hereto at Exhibit A, all of which are hereby made a part of this Contract.

2. Contractor Work Force Utilization / Equal Employment Opportunity

(a) The Contractor shall comply with the Contractor Work Force Utilization / Equal Employment Opportunity requirements attached at Exhibit B and hereby made part of this Contract, whenever a contractor or subcontractor at any tier performs construction work in excess of $10,000. These goals shall be included in each contract and subcontract. Goal achievement is calculated for each trade using the hours worked under each trade.

(b) Companies with contracts, agreements or purchase orders valued at $10,000 or more will develop and implement an Affirmative Action Plan utilizing the ConnDOT Affirmative Action Plan Guideline. This Plan shall be designed to further the provision of equal employment opportunity to all persons without regard to their race, color, religion, sex or national origin, and to promote the full realization of equal employment opportunity through a positive continuation program. Plans shall be updated as required by ConnDOT.

3. Contract Wage Rates

The Contractor shall comply with:

The State wage rate requirements indicated in Exhibit E hereof are hereby made part of this Contract.

Prevailing Wages for Work on State Highways; Annual Adjustments. With respect to contracts for work on state highways and bridges on state highways, the Contractor shall comply with the provisions of Section 31-54 and 31-55a of the Connecticut General Statutes, as revised.

As required by section 1.05.12 (Payrolls) of the State of Connecticut, Department of Transportation's Standard Specification for Roads, Bridges and Incidental Construction (FORM 816), as may be revised, every Contractor or subcontractor performing project work on a federal aid project is required to post the relevant prevailing wage rates as determined by the United States Secretary of Labor. The wage rate determinations shall be posted in prominent and easily accessible places at the work site.

4. Americans with Disabilities Act of 1990

This provision applies to those Contractors who are or will be responsible for compliance with the terms of the Americans with Disabilities Act of 1990, (42 U.S.C. 12101 et seq.), (Act), during the term of the Contract. The Contractor represents that it is familiar with the terms of this Act and that it is in compliance with the Act. Failure of the Contractor to satisfy this standard as the same applies to performance under this Contract, either now or during the term of the Contract as it may be amended, will render the Contract voidable at the option of the State upon notice to the contractor. The Contractor warrants that it will hold the State harmless and indemnify the State from any liability which may be imposed upon the State as a result of any failure of the Contractor to be in compliance with this Act, as the same applies to performance under this Contract.

5. Connecticut Statutory Labor Requirements

(a) Construction, Alteration or Repair of Public Works Projects; Wage Rates. The Contractor shall comply with Section 31-53 of the Connecticut General Statutes, as revised. The wages paid on an hourly basis to any person performing the work of any mechanic, laborer or worker on the work herein contracted to be done and the amount of payment or contribution paid or payable on behalf of each such person to any employee welfare fund, as defined in subsection (i) of section 31-53 of the Connecticut General Statutes, shall be at a rate equal to the rate customary or prevailing for the same work in the same trade or occupation in the town in which such public works project is being constructed. Any contractor who is not obligated by agreement to make payment or contribution on behalf of such persons to any such employee welfare fund shall pay to each mechanic, laborer or worker as part of such person's wages the amount of payment or contribution for such person's classification on each pay day.

(b) Debarment List. Limitation on Awarding Contracts. The Contractor shall comply with Section 3l-53a of the Connecticut General Statutes, as revised.

(c) Construction Safety and Health Course. The Contractor shall comply with section 31-53b of the Connecticut General Statutes, as revised. The contractor shall furnish proof to the Labor Commissioner with the weekly certified payroll form for the first week each employee begins work on such project that any person performing the work of a mechanic, laborer or worker pursuant to the classifications of labor under section 31-53 of the Connecticut General Statutes, as revised, on such public works project, pursuant to such contract, has completed a course of at least ten hours in duration in construction safety and health approved by the federal Occupational Safety and Health Administration or, has completed a new miner training program approved by the Federal Mine Safety and Health Administration in accordance with 30 CFR 48 or, in the case of telecommunications employees, has completed at least ten hours of training in accordance with 29 CFR 1910.268.

Any employee required to complete a construction safety and health course as required that has not completed the course, shall have a maximum of fourteen (14) days to complete the course. If the employee has not been brought into compliance, they shall be removed from the project until such time as they have completed the required training.

Any costs associated with this notice shall be included in the general cost of the contract. In addition, there shall be no time granted to the contractor for compliance with this notice. The contractor's compliance with this notice and any associated regulations shall not be grounds for claims as outlined in Section 1.11 – "Claims".

(d) Awarding of Contracts to Occupational Safety and Health Law Violators Prohibited. The Contract is subject to Section 31-57b of the Connecticut General Statutes, as revised.

(e) Residents Preference in Work on Other Public Facilities. NOT APPLICABLE TO FEDERAL AID CONTRACTS. Pursuant to Section 31-52a of the Connecticut General Statutes, as revised, in the employment of mechanics, laborers or workmen to perform the work specified herein, preference shall be given to residents of the state who are, and continuously for at least six months prior to the date hereof have been, residents of this state, and if no such person is available, then to residents of other states

6. Tax Liability - Contractor's Exempt Purchase Certificate (CERT – 141)

The Contractor shall comply with Chapter 219 of the Connecticut General Statutes pertaining to tangible personal property or services rendered that is/are subject to sales tax. The Contractor is responsible for determining its tax liability. If the Contractor purchases materials or supplies pursuant to the Connecticut Department of Revenue Services' "Contractor's Exempt Purchase Certificate (CERT-141)," as may be revised, the Contractor acknowledges and agrees that title to such materials and supplies installed or placed in the project will vest in the State simultaneously with passage of title from the retailers or vendors thereof, and the Contractor will have no property rights in the materials and supplies purchased.

Forms and instructions are available anytime by:

Internet: Visit the DRS website at www.ct.gov/DRS to download and print Connecticut tax forms; or Telephone: Call 1-800-382-9463 (Connecticut calls outside the Greater Hartford calling area only) and select Option 2 or call 860-297-4753 (from anywhere).

7. Executive Orders

This Contract is subject to the provisions of Executive Order No. Three of Governor Thomas J. Meskill, promulgated June 16, 1971, concerning labor employment practices, Executive Order No. Seventeen of Governor Thomas J. Meskill, promulgated February 15, 1973, concerning the listing of employment openings and Executive Order No. Sixteen of Governor John G. Rowland promulgated August 4, 1999, concerning violence in the workplace, all of which are incorporated into and are made a part of the Contract as if they had been fully set forth in it. The Contract may also be subject to the applicable parts of Executive Order No. 7C of Governor M. Jodi Rell, promulgated July 13, 2006, concerning contracting reforms and Executive Order No. 14 of Governor M. Jodi Rell, promulgated April 17, 2006, concerning procurement of cleaning products and services, in accordance with their respective terms and conditions. If Executive Orders 7C and 14 are applicable, they are deemed to be incorporated into and are made a part of the Contract as if they had been fully set forth in it. At the Contractor's request, the Department shall provide a copy of these orders to the Contractor.

8. Non Discrimination Requirement (pursuant to section 4a-60 and 4a-60a of the Connecticut General Statutes, as revised): References to "minority business enterprises" in this Section are not applicable to Federal-aid projects/contracts. Federal-aid projects/contracts are instead subject to the Federal Disadvantaged Business Enterprise Program.

(a) For purposes of this Section, the following terms are defined as follows:

i. "Commission" means the Commission on Human Rights and Opportunities;
ii. "Contract" and "contract" include any extension or modification of the Contract or contract;
iii. "Contractor" and "contractor" include any successors or assigns of the Contractor or contractor;
iv. "gender identity or expression" means a person's gender-related identity, appearance or behavior, whether or not that gender-related identity, appearance or behavior is different from that traditionally associated with the person's physiology or assigned sex at birth, which gender-related identity can be shown by providing evidence including, but not limited to, medical history, care or treatment of the gender-related identity, consistent and uniform assertion of the gender-related identity or any other evidence that the gender-related identity is sincerely held, part of a person's core identity or not being asserted for an improper purpose.

v. “good faith" means that degree of diligence which a reasonable person would exercise in the performance of legal duties and obligations;

vi. "good faith efforts" shall include, but not be limited to, those reasonable initial efforts necessary to comply with statutory or regulatory requirements and additional or substituted efforts when it is determined that such initial efforts will not be sufficient to comply with such requirements;

vii. "marital status" means being single, married as recognized by the state of Connecticut, widowed, separated or divorced;

viii. "mental disability" means one or more mental disorders, as defined in the most recent edition of the American Psychiatric Association's "Diagnostic and Statistical Manual of Mental Disorders", or a record of or regarding a person as having one or more such disorders;

ix. "minority business enterprise" means any small contractor or supplier of materials fifty-one percent or more of the capital stock, if any, or assets of which is owned by a person or persons: (1) who are active in the daily affairs of the enterprise, (2) who have the power to direct the management and policies of the enterprise, and (3) who are members of a minority, as such term is defined in subsection (a) of Connecticut General Statutes § 32-9n; and

x. “public works contract" means any agreement between any individual, firm or corporation and the State or any political subdivision of the State other than a municipality for construction, rehabilitation, conversion, extension, demolition or repair of a public building, highway or other changes or improvements in real property, or which is financed in whole or in part by the State, including, but not limited to, matching expenditures, grants, loans, insurance or guarantees.

For purposes of this Section, the terms "Contract" and “contract” do not include a contract where each contractor is (1) a political subdivision of the state, including, but not limited to, a municipality, (2) a quasi-public agency, as defined in Conn. Gen. Stat. Section 1-120, (3) any other state, including but not limited to any federally recognized Indian tribal governments, as defined in Conn. Gen. Stat. Section 1-267, (4) the federal government, (5) a foreign government, or (6) an agency of a subdivision, agency, state or government described in the immediately preceding enumerated items (1), (2), (3), (4) or (5).

(b) (1) The Contractor agrees and warrants that in the performance of the Contract such Contractor will not discriminate or permit discrimination against any person or group of persons on the grounds of race, color, religious creed, age, marital status, national origin, ancestry, sex, gender identity or expression, mental retardation, mental disability or physical disability, including, but not limited to, blindness, unless it is shown by such Contractor that such disability prevents performance of the work involved, in any manner prohibited by the laws of the United States or of the State of Connecticut; and the Contractor further agrees to take affirmative action to insure that applicants with job-related qualifications are employed and that employees are treated when employed without regard to their race, color, religious creed, age, marital status, national origin, ancestry, sex, gender identity or expression, mental retardation, mental disability or physical disability, including, but not limited to, blindness, unless it is shown by the Contractor that such disability prevents performance of the work involved; (2) the Contractor agrees, in all solicitations or advertisements for employees placed by or on behalf of the Contractor, to state that it is an "affirmative action-equal opportunity employer" in accordance with regulations adopted by the Commission; (3) the Contractor agrees to provide each labor union or representative of workers with which the Contractor has a collective bargaining Agreement or other contract or understanding and each vendor with which the Contractor has a contract or

understanding, a notice to be provided by the Commission, advising the labor union or workers' representative of the Contractor's commitments under this section and to post copies of the notice in conspicuous places available to employees and applicants for employment; (4) the Contractor agrees to comply with each provision of this Section and Connecticut General Statutes §§ 46a-68e and 46a-68f and with each regulation or relevant order issued by said Commission pursuant to Connecticut General Statutes §§ 46a-56, 46a-68e and 46a-68f; and (5) the Contractor agrees to provide the Commission on Human Rights and Opportunities with such information requested by the Commission, and permit access to pertinent books, records and accounts, concerning the employment practices and procedures of the Contractor as relate to the provisions of this Section and Connecticut General Statutes § 46a-56. If the contract is a public works contract, the Contractor agrees and warrants that he will make good faith efforts to employ minority business enterprises as subcontractors and suppliers of materials on such public works projects.

(c) Determination of the Contractor's good faith efforts shall include, but shall not be limited to, the following factors: The Contractor's employment and subcontracting policies, patterns and practices; affirmative advertising, recruitment and training; technical assistance activities and such other reasonable activities or efforts as the Commission may prescribe that are designed to ensure the participation of minority business enterprises in public works projects.

(d) The Contractor shall develop and maintain adequate documentation, in a manner prescribed by the Commission, of its good faith efforts.

(e) The Contractor shall include the provisions of subsection (b) of this Section in every subcontract or purchase order entered into in order to fulfill any obligation of a contract with the State and such provisions shall be binding on a subcontractor, vendor or manufacturer unless exempted by regulations or orders of the Commission. The Contractor shall take such action with respect to any such subcontract or purchase order as the Commission may direct as a means of enforcing such provisions including sanctions for noncompliance in accordance with Connecticut General Statutes §46a-56; provided if such Contractor becomes involved in, or is threatened with, litigation with a subcontractor or vendor as a result of such direction by the Commission, the Contractor may request the State of Connecticut to enter into any such litigation or negotiation prior thereto to protect the interests of the State and the State may so enter.

(f) The Contractor agrees to comply with the regulations referred to in this Section as they exist on the date of this Contract and as they may be adopted or amended from time to time during the term of this Contract and any amendments thereto.

(g) (1) The Contractor agrees and warrants that in the performance of the Contract such Contractor will not discriminate or permit discrimination against any person or group of persons on the grounds of sexual orientation, in any manner prohibited by the laws of the United States or the State of Connecticut, and that employees are treated when employed without regard to their sexual orientation; (2) the Contractor agrees to provide each labor union or representative of workers with which such Contractor has a collective bargaining Agreement or other contract or understanding and each vendor with which such Contractor has a contract or understanding, a notice to be provided by the Commission on Human Rights and Opportunities advising the labor union or workers' representative of the Contractor's commitments under this section, and to post copies of the notice in conspicuous places available to employees and applicants for employment; (3) the Contractor agrees to comply with each provision of this section and with each regulation or relevant order issued by said Commission pursuant to Connecticut General Statutes § 46a-56;

and (4) the Contractor agrees to provide the Commission on Human Rights and Opportunities with such information requested by the Commission, and permit access to pertinent books, records and accounts, concerning the employment practices and procedures of the Contractor which relate to the provisions of this Section and Connecticut General Statutes § 46a-56.

(h) The Contractor shall include the provisions of the foregoing paragraph in every subcontract or purchase order entered into in order to fulfill any obligation of a contract with the State and such provisions shall be binding on a subcontractor, vendor or manufacturer unless exempted by regulations or orders of the Commission. The Contractor shall take such action with respect to any such subcontract or purchase order as the Commission may direct as a means of enforcing such provisions including sanctions for noncompliance in accordance with Connecticut General Statutes § 46a-56; provided, if such Contractor becomes involved in, or is threatened with, litigation with a subcontractor or vendor as a result of such direction by the Commission, the Contractor may request the State of Connecticut to enter into any such litigation or negotiation prior thereto to protect the interests of the State and the State may so enter."

The Nondiscrimination Certifications can be found at the Office of Policy and Management website.

http://www.ct.gov/opm/cwp/view.asp?a=2982&Q=390928

9. Whistleblower Provision

The following clause is applicable if the Contract has a value of Five Million Dollars ($5,000,000) or more.

Whistleblowing. This Contract may be subject to the provisions of Section 4-61dd of the Connecticut General Statutes. In accordance with this statute, if an officer, employee or appointing authority of the Contractor takes or threatens to take any personnel action against any employee of the Contractor in retaliation for such employee's disclosure of information to any employee of the contracting state or quasi-public agency or the Auditors of Public Accounts or the Attorney General under the provisions of subsection (a) of such statute, the Contractor shall be liable for a civil penalty of not more than five thousand dollars for each offense, up to a maximum of twenty per cent of the value of this Contract. Each violation shall be a separate and distinct offense and in the case of a continuing violation, each calendar day's continuance of the violation shall be deemed to be a separate and distinct offense. The State may request that the Attorney General bring a civil action in the Superior Court for the Judicial District of Hartford to seek imposition and recovery of such civil penalty. In accordance with subsection (f) of such statute, each large state contractor, as defined in the statute, shall post a notice of the provisions of the statute relating to large state contractors in a conspicuous place which is readily available for viewing by the employees of the Contractor.

10. Connecticut Freedom of Information Act

(a) Disclosure of Records. This Contract may be subject to the provisions of section 1-218 of the Connecticut General Statutes. In accordance with this statute, each contract in excess of two million five hundred thousand dollars between a public agency and a person for the performance of a governmental function shall (a) provide that the public agency is entitled to receive a copy of records and files related to the performance of the governmental function, and (b) indicate that such records and files are subject to FOIA and may be disclosed by the public agency pursuant to FOIA. No request to inspect or copy such records or files shall be valid unless the request is made to the public agency in accordance with FOIA. Any complaint by a person who is denied the right to inspect or copy such records or files shall be brought to the Freedom of Information Commission in accordance with the provisions of sections 1-205 and 1-206 of the Connecticut General Statutes.

(b) Confidential Information. The State will afford due regard to the Contractor's request for the protection of proprietary or confidential information which the State receives from the Contractor. However, all materials associated with the Contract are subject to the terms of the FOIA and all corresponding rules, regulations and interpretations. In making such a request, the Contractor may not merely state generally that the materials are proprietary or confidential in nature and not, therefore, subject to release to third parties. Those particular sentences, paragraphs, pages or sections that the Contractor believes are exempt from disclosure under the FOIA must be specifically identified as such. Convincing explanation and rationale sufficient to justify each exemption consistent with the FOIA must accompany the request. The rationale and explanation must be stated in terms of the prospective harm to the competitive position of the Contractor that would result if the identified material were to be released and the reasons why the materials are legally exempt from release pursuant to the FOIA. To the extent that any other provision or part of the Contract conflicts or is in any way inconsistent with this section, this section controls and shall apply and the conflicting provision or part shall not be given effect. If the Contractor indicates that certain documentation is submitted in confidence, by specifically and clearly marking the documentation as "CONFIDENTIAL," DOT will first review the Contractor's claim for consistency with the FOIA (that is, review that the documentation is actually a trade secret or commercial or financial information and not required by statute), and if determined to be consistent, will endeavor to keep such information confidential to the extent permitted by law. See, *e.g.*, Conn. Gen. Stat. §1-210(b)(5)(A-B). The State, however, has no obligation to initiate, prosecute or defend any legal proceeding or to seek a protective order or other similar relief to prevent disclosure of any information that is sought pursuant to a FOIA request. Should the State withhold such documentation from a Freedom of Information requester and a complaint be brought to the Freedom of Information Commission, the Contractor shall have the burden of cooperating with DOT in defense of that action and in terms of establishing the availability of any FOIA exemption in any proceeding where it is an issue. In no event shall the State have any liability for the disclosure of any documents or information in its possession which the State believes are required to be disclosed pursuant to the FOIA or other law.

11. Service of Process

The Contractor, if not a resident of the State of Connecticut, or, in the case of a partnership, the partners, if not residents, hereby appoints the Secretary of State of the State of Connecticut, and his successors in office, as agent for service of process for any action arising out of or as a result of this Contract; such appointment to be in effect throughout the life of this Contract and six (6) years thereafter.

12. Substitution of Securities for Retainages on State Contracts and Subcontracts

This Contract is subject to the provisions of Section 3-ll2a of the General Statutes of the State of Connecticut, as revised.

13. Health Insurance Portability and Accountability Act of 1996 (HIPAA)

The Contractor shall comply, if applicable, with the Health Insurance Portability and Accountability Act of 1996 and, pursuant thereto, the provisions attached at Exhibit C, and hereby made part of this Contract.

14. Forum and Choice of Law

Forum and Choice of Law. The parties deem the Contract to have been made in the City of Hartford, State of Connecticut. Both parties agree that it is fair and reasonable for the validity and construction of the Contract to be, and it shall be, governed by the laws and court decisions of the State of Connecticut, without giving effect to its principles of conflicts of laws. To the extent that any immunities provided by Federal law or the laws of the State of Connecticut do not bar an action against the State, and to the extent that these courts are courts of competent jurisdiction, for the purpose of venue, the complaint shall be made returnable to the Judicial District of Hartford only or shall be brought in the United States District Court for the District of Connecticut only, and shall not be transferred to any other court, provided, however, that nothing here constitutes a waiver or compromise of the sovereign immunity of the State of Connecticut. The Contractor waives any objection which it may now have or will have to the laying of venue of any Claims in any forum and further irrevocably submits to such jurisdiction in any suit, action or proceeding.

15. Summary of State Ethics Laws

Pursuant to the requirements of section 1-101qq of the Connecticut General Statutes, the summary of State ethics laws developed by the State Ethics Commission pursuant to section 1-81b of the Connecticut General Statutes is incorporated by reference into and made a part of the Contract as if the summary had been fully set forth in the Contract.

16. Audit and Inspection of Plants, Places of Business and Records

(a) The State and its agents, including, but not limited to, the Connecticut Auditors of Public Accounts, Attorney General and State's Attorney and their respective agents, may, at reasonable hours, inspect and examine all of the parts of the Contractor's and Contractor Parties' plants and places of business which, in any way, are related to, or involved in, the performance of this Contract. For the purposes of this Section, "Contractor Parties" means the Contractor's members, directors, officers, shareholders, partners, managers, principal officers, representatives, agents, servants, consultants, employees or any one of them or any other person or entity with whom the Contractor is in privity of oral or written contract and the Contractor intends for such other person or entity to Perform under the Contract in any capacity.

(b) The Contractor shall maintain, and shall require each of the Contractor Parties to maintain, accurate and complete Records. The Contractor shall make all of its and the Contractor Parties' Records available at all reasonable hours for audit and inspection by the State and its agents.

(c) The State shall make all requests for any audit or inspection in writing and shall provide the Contractor with at least twenty-four (24) hours' notice prior to the requested audit and inspection date. If the State suspects fraud or other abuse, or in the event of an emergency, the State is not obligated to provide any prior notice.

(d) The Contractor shall keep and preserve or cause to be kept and preserved all of its and Contractor Parties' Records until three (3) years after the latter of (i) final payment under this Agreement, or (ii) the expiration or earlier termination of this Agreement, as the same may be modified for any reason. The State may request an audit or inspection at any time during this period. If any Claim or audit is started before the expiration of this period, the Contractor shall retain or cause to be retained all Records until all Claims or audit findings have been resolved.

(e) The Contractor shall cooperate fully with the State and its agents in connection with an audit or inspection. Following any audit or inspection, the State may conduct and the Contractor shall cooperate with an exit conference.

(f) The Contractor shall incorporate this entire Section verbatim into any contract or other agreement that it enters into with any Contractor Party.

17.Campaign Contribution Restriction

For all State contracts, defined in Conn. Gen. Stat. §9-612(g)(1) as having a value in a calendar year of $50,000 or more, or a combination or series of such agreements or contracts having a value of $100,000 or more, the authorized signatory to this Agreement expressly acknowledges receipt of the State Elections Enforcement Commission's notice advising state contractors of state campaign contribution and solicitation prohibitions, and will inform its principals of the contents of the notice, as set forth in "Notice to Executive Branch State Contractors and Prospective State Contractors of Campaign Contribution and Solicitation Limitations," attached as Exhibit D.

18. Tangible Personal Property

(a) The Contractor on its behalf and on behalf of its Affiliates, as defined below, shall comply with the provisions of Conn. Gen. Stat. §12-411b, as follows:

(1) For the term of the Contract, the Contractor and its Affiliates shall collect and remit to the State of Connecticut, Department of Revenue Services, any Connecticut use tax due under the provisions of Chapter 219 of the Connecticut General Statutes for items of tangible personal property sold by the Contractor or by any of its Affiliates in the same manner as if the Contractor and such Affiliates were engaged in the business of selling tangible personal property for use in Connecticut and had sufficient nexus under the provisions of Chapter 219 to be required to collect Connecticut use tax;
(2) A customer's payment of a use tax to the Contractor or its Affiliates relieves the customer of liability for the use tax;
(3) The Contractor and its Affiliates shall remit all use taxes they collect from customers on or before the due date specified in the Contract, which may not be later than the last day of the month next succeeding the end of a calendar quarter or other tax collection period during which the tax was collected;
(4) The Contractor and its Affiliates are not liable for use tax billed by them but not paid to them by a customer; and
(5) Any Contractor or Affiliate who fails to remit use taxes collected on behalf of its customers by the due date specified in the Contract shall be subject to the interest and penalties provided for persons required to collect sales tax under chapter 219 of the general statutes.

(b) For purposes of this section of the Contract, the word "Affiliate" means any person, as defined in section 12-1 of the general statutes, that controls, is controlled by, or is under common control with another person. A person controls another person if the person owns, directly or indirectly, more than ten per cent of the voting securities of the other person. The word "voting security" means a security that confers upon the holder the right to vote for the election of members of the board of directors or similar governing body of the business, or that is convertible into, or entitles the holder to receive, upon its exercise, a security that confers such a right to vote. "Voting security" includes a general partnership interest.

(c) The Contractor represents and warrants that each of its Affiliates has vested in the Contractor plenary authority to so bind the Affiliates in any agreement with the State of Connecticut. The Contractor on its own behalf and on behalf of its Affiliates shall also provide, no later than 30 days after receiving a request by the State's contracting authority, such information as the State may require to ensure, in the State's sole determination, compliance with the provisions of Chapter 219 of the Connecticut General Statutes, including, but not limited to, §12-411b.

19. Bid Rigging and/or Fraud – Notice to Contractor

The Connecticut Department of Transportation is cooperating with the U.S. Department of Transportation and the Justice Department in their investigation into highway construction contract bid rigging and/or fraud.

A toll-free "HOT LINE" telephone number 800-424-9071 has been established to receive information from contractors, subcontractors, manufacturers, suppliers or anyone with knowledge of bid rigging and/or fraud, either past or current. The "HOT LINE" telephone number will be available during normal working hours (8:00 am – 5:00 pm EST). Information will be treated confidentially and anonymity respected.

20. Consulting Agreement Affidavit

The Contractor shall comply with Connecticut General Statutes Section 4a-81(a) and 4a-81(b), as revised. Pursuant to Public Act 11-229, after the initial submission of the form, if there is a change in the information contained in the form, a contractor shall submit the updated form, as applicable, either (i) not later than thirty (30) days after the effective date of such change or (ii) prior to execution of any new contract, whichever is earlier.

The Affidavit/Form may be submitted in written format or electronic format through the Department of Administrative Services (DAS) website.

EXHIBIT A

TITLE VI CONTRACTOR ASSURANCES

During the performance of this Contract, the contractor, for itself, its assignees and successors in interest (hereinafter referred to as the "Contractor") agrees as follows:

1. **Compliance with Regulations:** The Contractor shall comply with the regulations relative to nondiscrimination in federally assisted programs of the United States Department of Transportation (hereinafter, "USDOT"), Title 49, Code of Federal Regulations, Part 21, as they may be amended from time to time (hereinafter referred to as the "Regulations"), which are herein incorporated by reference and made a part of this contract.

2. **Nondiscrimination:** The Contractor, with regard to the work performed by it during the Contract, shall not discriminate on the grounds of race, color, national origin, sex, age, or disability in the selection and retention of subcontractors, including procurements of materials and leases of equipment. The Contractor shall not participate either directly or indirectly in the discrimination prohibited by Subsection 5 of the Regulations, including employment practices when the Contract covers a program set forth in Appendix B of the Regulations.

3. **Solicitations for Subcontracts, Including Procurements of Materials and Equipment:**
In all solicitations either by competitive bidding or negotiation made by the Contractor for work to be performed under a subcontract, including procurements of materials or leases of equipment, each potential subcontractor or supplier shall be notified by the Contractor of the Contractor's obligations under this contract and the Regulations relative to nondiscrimination on the grounds of race, color, national origin, sex, age, or disability.

4. **Information and Reports:** The Contractor shall provide all information and reports required by the Regulations or directives issued pursuant thereto and shall permit access to its books, records, accounts, other sources of information, and its facilities as may be determined by the Connecticut Department of Transportation (ConnDOT) or the Funding Agency (FHWA, FTA and FAA) to be pertinent to ascertain compliance with such Regulations, orders, and instructions. Where any information required of a Contractor is in the exclusive possession of another who fails or refuses to furnish this information, the Contractor shall so certify to ConnDOT or the Funding Agency, as appropriate, and shall set forth what efforts it has made to obtain the information.

5. **Sanctions for Noncompliance:** In the event of the Contractor's noncompliance with the nondiscrimination provisions of this Contract, the ConnDOT shall impose such sanctions as it or the Funding Agency may determine to be appropriate, including, but not limited to:

A. Withholding contract payments until the Contractor is in-compliance; and/or
B. Cancellation, termination, or suspension of the Contract, in whole or in part.

6. **Incorporation of Provisions:** The Contractor shall include the provisions of paragraphs 1 through 5 in every subcontract, including procurements of materials and leases of equipment, unless exempt by the Regulations or directives issued pursuant thereto. The Contractor shall take such action with respect to any subcontract or procurement as the ConnDOT or the Funding Agency may -direct as a means of enforcing such provisions including sanctions for noncompliance. Provided, however, that in the event a Contractor becomes involved in, or is threatened with, litigation with a subcontractor or supplier as a result of such direction, the Contractor may request the ConnDOT to enter into such litigation to protect the interests of the Funding Agency, and, in addition, the Contractor may request the United States to enter into such litigation to protect the interests of the United States

EXHIBIT B

CONTRACTOR WORKFORCE UTILIZATION / EQUAL EMPLOYMENT OPPORTUNITY

1. **Project Workforce Utilization Goals:**
   These goals are applicable to all the Contractor's construction work (whether or not it is Federal or Federally assisted or funded) performed in the covered area. If the contractor performs construction work in a geographical area located outside of the covered area, it shall apply the goals established for the geographical area where the work is actually performed.

   Whenever the Contractor, or any Subcontractor at any tier, subcontracts a portion of the work involving any construction trade, it shall physically include in each subcontract in excess of $10,000 the provisions of these specifications which contain the applicable goals for minority and female participation.

   The goals for minority and female utilization are expressed in percentage terms for the contractor's aggregate work-force in each trade on all construction work in the covered area, are referenced in the Appendix A below.

STATE FUNDED PROJECTS (only)
APPENDIX A
(Labor Market Goals)

LABOR MARKET AREA GOAL				***Minority*** **Female**
Bridgeport				**14%** **6.9%**
Ansonia	Beacon Falls	Bridgeport	Derby	
Easton	Fairfield	Milford	Monroe	
Oxford	Seymour	Shelton	Stratford	
Trumbull				
Danbury				**4%** **6.9%**
Bethel	Bridgewater	Brookfield	Danbury	
Kent	New Fairfield	New Milford	Newtown	
Redding	Ridgefield	Roxbury	Sherman	
Washington				
Danielson				**2%** **6.9%**
Brooklyn	Eastford	Hampton	Killingly	
Pomfret	Putnam	Scotland	Sterling	
Thompson	Voluntown	Union	Woodstock	
Hartford				**15%** **6.9%**
Andover	Ashford	Avon	Barkhamsted	

Belin	Bloomfield	Bolton	Bristol
Burlington	Canton	Chaplin	Colchester
Columbia	Coventry	Cromwell	Durham
East Granby	East Haddam	East Hampton	East Hartford
East Windsor	Ellington	Enfield	Farmington
Glastonbury	Granby	Haddam	Hartford
Harwinton	Hebron	Lebanon	Manchester
Mansfield	Marlborough	Middlefield	Middletown
Newington	Plainville	Plymouth	Portland
Rocky Hill	Simsbury	Somers	South Windsor
Southington	Stafford	Suffield	Tolland
Vernon	West Hartford	Wethersfield	Willington
Winchester	Windham	Windsor	Windsor Locks

Lower River 6.9%	**2%**

Chester	Deep River	Essex	Old Lyme
Westbrook			

New Haven 6.9%	**14%**

Bethany	Branford	Cheshire	Clinton
East Haven	Guilford	Hamden	Killingworth
Madison	Meriden	New Haven	North Branford
North Haven	Orange	Wallingford	West Haven
Woodbridge			

New London 6.9%	**8%**

Bozrah	Canterbury	East Lyme	Franklin
Griswold	Groton	Ledyard	Lisbon
Montville	New London	North Stonington	Norwich
Old Lyme	Old Saybrook	Plainfield	Preston
Salem	Sprague	Stonington	Waterford
Hopkinton	RI – Westerly Rhode Island		

Stamford 6.9%	**17%**

Darien	Greenwich	New Canaan	Norwalk
Stamford	Weston	Westport	Wilton

Torrington 6.9%	**2%**

Canaan	Colebrook	Cornwall	Goshen
Hartland	Kent	Litchfield	Morris
Norfolk	North Canaan	Salisbury	Sharon
Torrington	Warren		

Waterbury 6.9%			**10%**
Bethlehem	Middlebury	Naugatuck	Prospect
Southbury	Thomaston	Waterbury	Watertown
Wolcott	Woodbury		

EXHIBIT C

Health Insurance Portability and Accountability Act of 1996 ("HIPAA").

(a) If the Contactor is a Business Associate under the requirements of the Health Insurance Portability and Accountability Act of 1996 ("HIPAA"), the Contractor must comply with all terms and conditions of this Section of the Contract. If the Contractor is not a Business Associate under HIPAA, this Section of the Contract does not apply to the Contractor for this Contract.

(b) The Contractor is required to safeguard the use, publication and disclosure of information on all applicants for, and all clients who receive, services under the Contract in accordance with all applicable federal and state law regarding confidentiality, which includes but is not limited to HIPAA, more specifically with the Privacy and Security Rules at 45 C.F.R. Part 160 and Part 164, subparts A, C, and E; and

(c) The State of Connecticut Agency named on page 1 of this Contract (hereinafter the "Department") is a "covered entity" as that term is defined in 45 C.F.R. § 160.103; and

(d) The Contractor, on behalf of the Department, performs functions that involve the use or disclosure of "individually identifiable health information," as that term is defined in 45 C.F.R. § 160.103; and

(e) The Contractor is a "business associate" of the Department, as that term is defined in 45 C.F.R. § 160.103; and

(f) The Contractor and the Department agree to the following in order to secure compliance with the HIPAA, the requirements of Subtitle D of the Health Information Technology for Economic and Clinical Health Act (hereinafter the HITECH Act), (Pub. L. 111-5, sections 13400 to 13423), and more specifically with the Privacy and Security Rules at 45 C.F.R. Part 160 and Part 164, subparts A, C, and E.

(g) Definitions

(1) "Breach shall have the same meaning as the term is defined in section 13400 of the HITECH Act (42 U.S.C. §17921(1))

(2) "Business Associate" shall mean the Contractor.

(3) "Covered Entity" shall mean the Department of the State of Connecticut named on page 1 of this Contract.

(4) "Designated Record Set" shall have the same meaning as the term "designated record set" in 45 C.F.R. § 164.501.

(5) "Electronic Health Record" shall have the same meaning as the term is defined in section 13400 of the HITECH Act (42 U.S.C. §17921(5))

(6) "Individual" shall have the same meaning as the term "individual"' in 45 C.F.R. § 160.103 and shall include a person who qualifies as a personal representative as defined in 45 C.F.R. § 164.502(g).

(7) "Privacy Rule" shall mean the Standards for Privacy of Individually Identifiable Health Information at 45 C.F.R. part 160 and parts 164, subparts A and E.

(8) "Protected Health Information" or "PHI" shall have the same meaning as the term "protected health information" in 45 C.F.R. § 160.103, limited to information created or received by the Business Associate from or on behalf of the Covered Entity.

(9) "Required by Law"' shall have the same meaning as the term "required by law" in 45 C.F.R. § 164.103.

(10) "Secretary" shall mean the Secretary of the Department of Health and Human Services or his designee.

(11) "More stringent" shall have the same meaning as the term "more stringent" in 45 C.F.R. § 160.202.

(12) "This Section of the Contract" refers to the HIPAA Provisions stated herein, in their entirety.

(13) "Security Incident" shall have the same meaning as the term "security incident" in 45 C.F.R.§ 164.304.

(14) "Security Rule" shall mean the Security Standards for the Protection of Electronic Protected Health Information at 45 C.F.R. part 160 and parts 164, subpart A and C.

(15) "Unsecured protected health information" shall have the same meaning as the term as defined in section 13402(h)(1)(A) of HITECH. Act. (42 U.S.C. §17932(h)(1)(A)).

(h) Obligations and Activities of Business Associates.

(1) Business Associate agrees not to use or disclose PHI other than as permitted or required by this Section of the Contract or as Required by Law.

(2) Business Associate agrees to use appropriate safeguards to prevent use or disclosure of PHI other than as provided for in this Section of the Contract.

(3) Business Associate agrees to use administrative, physical and technical safeguards that reasonably and appropriately protect the confidentiality, integrity, and availability of electronic protected health information that it creates, receives, maintains, or transmits on behalf of the Covered Entity.

(4) Business Associate agrees to mitigate, to the extent practicable, any harmful effect that is known to the Business Associate of a use or disclosure of PHI by Business Associate in violation of this Section of the Contract.

(5) Business Associate agrees to report to Covered Entity any use or disclosure of PHI not provided for by this Section of the Contract or any security incident of which it becomes aware.

(6) Business Associate agrees to insure that any agent, including a subcontractor, to whom it provides PHI received from, or created or received by Business Associate, on behalf of the Covered Entity, agrees to the same restrictions and conditions that apply through this Section of the Contract to Business Associate with respect to such information.

(7) Business Associate agrees to provide access, at the request of the Covered Entity, and in the time and manner agreed to by the parties, to PHI in a Designated Record Set, to Covered Entity or, as directed by Covered Entity, to an Individual in order to meet the requirements under 45 C.F.R. § 164.524.

(8) Business Associate agrees to make any amendments to PHI in a Designated Record Set that the Covered Entity directs or agrees to pursuant to 45 C.F.R. § 164.526 at the request of the Covered Entity, and in the time and manner agreed to by the parties.

(9) Business Associate agrees to make internal practices, books, and records, including policies and procedures and PHI, relating to the use and disclosure of PHI received from, or created or received by, Business Associate on behalf of Covered Entity, available to Covered Entity or to the Secretary in a time and manner agreed to by the parties or designated by the Secretary, for purposes of the Secretary determining Covered Entity's compliance with the Privacy Rule.

(10) Business Associate agrees to document such disclosures of PHI and information related to such disclosures as would be required for Covered Entity to respond to a request by an Individual for an accounting of disclosures of PHI in accordance with 45 C.F.R. § 164.528 and section 13405 of the HITECH Act (42 U.S.C. § 17935) and any regulations promulgated thereunder.

(11) Business Associate agrees to provide to Covered Entity, in a time and manner agreed to by the parties, information collected in accordance with clause h. (10) of this Section of the Contract, to permit Covered Entity to respond to a request by an Individual for an accounting of disclosures of PHI in accordance with 45 C.F.R. § 164.528 and section 13405 of the HITECH Act (42 U.S.C. § 17935) and any regulations promulgated thereunder. Business Associate agrees at the Covered Entity's direction to provide an accounting of disclosures of PHI directly to an individual in accordance with 45 C.F.R. § 164.528 and section 13405 of the HITECH Act (42 U.S.C. § 17935) and any regulations promulgated thereunder.

(12) Business Associate agrees to comply with any state or federal law that is more stringent than the Privacy Rule.

(13) Business Associate agrees to comply with the requirements of the HITECH Act relating to privacy and security that are applicable to the Covered Entity and with the requirements of 45 C.F.R. sections 164.504(e), 164.308, 164.310, 164.312, and 164.316.

(14) In the event that an individual requests that the Business Associate (a) restrict disclosures of PHI; (b) provide an accounting of disclosures of the individual's PHI; or (c) provide a copy of the individual's PHI in an electronic health record, the Business Associate agrees to notify the covered entity, in writing, within two business days of the request.

(15) Business Associate agrees that it shall not, directly or indirectly, receive any remuneration in exchange for PHI of an individual without (1) the written approval of the covered entity, unless receipt of remuneration in exchange for PHI is expressly authorized by this Contract and (2) the valid authorization of the individual, except for the purposes provided under section 13405(d)(2) of the HITECH Act,(42 U.S.C. § 17935(d)(2)) and in any accompanying regulations

(16) Obligations in the Event of a Breach

A. The Business Associate agrees that, following the discovery of a breach of unsecured protected health information, it shall notify the Covered Entity of such breach in accordance with the requirements of section 13402 of HITECH (42 U.S.C. 17932(b) and the provisions of this Section of the Contract.
B. Such notification shall be provided by the Business Associate to the Covered Entity without unreasonable delay, and in no case later than 30 days after the breach is discovered by the Business Associate, except as otherwise instructed in writing by a law enforcement official pursuant to section 13402 (g) of HITECH (42 U.S.C. 17932(g)) . A breach is considered discovered as of the first day on which it is, or reasonably should have been, known to the Business Associate. The notification shall include the identification and last known address, phone number and email address of each individual (or the next of kin of the individual if the individual is deceased) whose unsecured protected health information has been, or is reasonably believed by the Business Associate to have been, accessed, acquired, or disclosed during such breach.
C. The Business Associate agrees to include in the notification to the Covered Entity at least the following information:
    1. A brief description of what happened, including the date of the breach and the date of the discovery of the breach, if known.

    2. A description of the types of unsecured protected health information that were involved in the breach (such as full name, Social Security number, date of birth, home address, account number, or disability code).

    3. The steps the Business Associate recommends that individuals take to protect themselves from potential harm resulting from the breach.

    4. A detailed description of what the Business Associate is doing to investigate the breach, to mitigate losses, and to protect against any further breaches.

    5. Whether a law enforcement official has advised either verbally or in writing the Business Associate that he or she has determined that notification or notice to

individuals or the posting required under section 13402 of the HITECH Act would impede a criminal investigation or cause damage to national security and; if so, include contact information for said official.

D. Business Associate agrees to provide appropriate staffing and have established procedures to ensure that individuals informed by the Covered Entity of a breach by the Business Associate have the opportunity to ask questions and contact the Business Associate for additional information regarding the breach. Such procedures shall include a toll-free telephone number, an e-mail address, a posting on its Web site and a postal address. Business Associate agrees to include in the notification of a breach by the Business Associate to the Covered Entity, a written description of the procedures that have been established to meet these requirements. Costs of such contact procedures will be borne by the Contractor.

E. Business Associate agrees that, in the event of a breach, it has the burden to demonstrate that it has complied with all notifications requirements set forth above, including evidence demonstrating the necessity of a delay in notification to the Covered Entity.

(i) Permitted Uses and Disclosure by Business Associate.

(1) General Use and Disclosure Provisions Except as otherwise limited in this Section of the Contract, Business Associate may use or disclose PHI to perform functions, activities, or services for, or on behalf of, Covered Entity as specified in this Contract, provided that such use or disclosure would not violate the Privacy Rule if done by Covered Entity or the minimum necessary policies and procedures of the Covered Entity.

(2) Specific Use and Disclosure Provisions

(A) Except as otherwise limited in this Section of the Contract, Business Associate may use PHI for the proper management and administration of Business Associate or to carry out the legal responsibilities of Business Associate.

(B) Except as otherwise limited in this Section of the Contract, Business Associate may disclose PHI for the proper management and administration of Business Associate, provided that disclosures are Required by Law, or Business Associate obtains reasonable assurances from the person to whom the information is disclosed that it will remain confidential and used or further disclosed only as Required by Law or for the purpose for which it was disclosed to the person, and the person notifies Business Associate of any instances of which it is aware in which the confidentiality of the information has been breached.

(C) Except as otherwise limited in this Section of the Contract, Business Associate may use PHI to provide Data Aggregation services to Covered Entity as permitted by 45 C.F.R. § 164.504(e)(2)(i)(B).

(j) Obligations of Covered Entity.

(1) Covered Entity shall notify Business Associate of any limitations in its notice of privacy practices of Covered Entity, in accordance with 45 C.F.R. § 164.520, or to the extent that such limitation may affect Business Associate's use or disclosure of PHI.

(2) Covered Entity shall notify Business Associate of any changes in, or revocation of, permission by Individual to use or disclose PHI, to the extent that such changes may affect Business Associate's use or disclosure of PHI.

(3) Covered Entity shall notify Business Associate of any restriction to the use or disclosure of PHI that Covered Entity has agreed to in accordance with 45 C.F.R. § 164.522, to the extent that such restriction may affect Business Associate's use or disclosure of PHI.

(k) Permissible Requests by Covered Entity. Covered Entity shall not request Business Associate to use or disclose PHI in any manner that would not be permissible under the Privacy Rule if done by the Covered Entity, except that Business Associate may use and disclose PHI for data aggregation, and management and administrative activities of Business Associate, as permitted under this Section of the Contract.

(l) Term and Termination.

(1) Term. The Term of this Section of the Contract shall be effective as of the date the Contract is effective and shall terminate when the information collected in accordance with clause h. (10) of this Section of the Contract is provided to the Covered Entity and all of the PHI provided by Covered Entity to Business Associate, or created or received by Business Associate on behalf of Covered Entity, is destroyed or returned to Covered Entity, or, if it is infeasible to return or destroy PHI, protections are extended to such information, in accordance with the termination provisions in this Section.

(2) Termination for Cause Upon Covered Entity's knowledge of a material breach by Business Associate, Covered Entity shall either:

(A) Provide an opportunity for Business Associate to cure the breach or end the violation and terminate the Contract if Business Associate does not cure the breach or end the violation within the time specified by the Covered Entity; or

(B) Immediately terminate the Contract if Business Associate has breached a material term of this Section of the Contract and cure is not possible; or

(C) If neither termination nor cure is feasible, Covered Entity shall report the violation to the Secretary.

(3) Effect of Termination

(A) Except as provided in (l)(2) of this Section of the Contract, upon termination of this Contract, for any reason, Business Associate shall return or destroy all PHI received from Covered Entity, or created or received by Business Associate on behalf of Covered Entity. Business Associate shall also provide the information collected in accordance with clause h. (10) of this Section of the Contract to the Covered Entity

within ten business days of the notice of termination. This provision shall apply to PHI that is in the possession of subcontractors or agents of Business Associate. Business Associate shall retain no copies of the PHI.

(B) In the event that Business Associate determines that returning or destroying the PHI is infeasible, Business Associate shall provide to Covered Entity notification of the conditions that make return or destruction infeasible. Upon documentation by Business Associate that return or destruction of PHI is infeasible, Business Associate shall extend the protections of this Section of the Contract to such PHI and limit further uses and disclosures of PHI to those purposes that make return or destruction infeasible, for as long as Business Associate maintains such PHI. Infeasibility of the return or destruction of PHI includes, but is not limited to, requirements under state or federal law that the Business Associate maintains or preserves the PHI or copies thereof.

(m) Miscellaneous Provisions.

(1) Regulatory References. A reference in this Section of the Contract to a section in the Privacy Rule means the section as in effect or as amended.

(2) Amendment. The Parties agree to take such action as in necessary to amend this Section of the Contract from time to time as is necessary for Covered Entity to comply with requirements of the Privacy Rule and the Health Insurance Portability and Accountability Act of 1996, Pub. L. No. 104-191.

(3) Survival. The respective rights and obligations of Business Associate shall survive the termination of this Contract.

(4) Effect on Contract. Except as specifically required to implement the purposes of this Section of the Contract, all other terms of the Contract shall remain in force and effect.

(5) Construction. This Section of the Contract shall be construed as broadly as necessary to implement and comply with the Privacy Standard. Any ambiguity in this Section of the Contract shall be resolved in favor of a meaning that complies, and is consistent with, the Privacy Standard.

(6) Disclaimer. Covered Entity makes no warranty or representation that compliance with this Section of the Contract will be adequate or satisfactory for Business Associate's own purposes. Covered Entity shall not be liable to Business Associate for any claim, civil or criminal penalty, loss or damage related to or arising from the unauthorized use or disclosure of PHI by Business Associate or any of its officers, directors, employees, contractors or agents, or any third party to whom Business Associate has disclosed PHI contrary to the provisions of this Contract or applicable law. Business Associate is solely responsible for all decisions made, and actions taken, by Business Associate regarding the safeguarding, use and disclosure of PHI within its possession, custody or control.

(7) Indemnification. The Business Associate shall indemnify and hold the Covered Entity harmless from and against any and all claims, liabilities, judgments, fines, assessments, penalties, awards and any statutory damages that may be imposed or assessed pursuant to HIPAA, as amended or the

HITECH Act, including, without limitation, attorney's fees, expert witness fees, costs of investigation, litigation or dispute resolution, and costs awarded thereunder, relating to or arising out of any violation by the Business Associate and its agents, including subcontractors, of any obligation of Business Associate and its agents, including subcontractors, under this section of the contract, under HIPAA, the HITECH Act, the Privacy Rule and the Security Rule.

Notice to Executive Branch State Contractors and Prospective State Contractors of Campaign Contribution and Solicitation Limitations

This notice is provided under the authority of Connecticut General Statutes §9-612(g)(2), as amended by P.A. 10-1, and is for the purpose of informing state contractors and prospective state contractors of the following law (italicized words are defined on the reverse side of this page).

CAMPAIGN CONTRIBUTION AND SOLICITATION LIMITATIONS

No *state contractor, prospective state contractor, principal of a state contractor or principal of a prospective state contractor*, with regard to a *state contract* or *state contract solicitation* with or from a state agency in the executive branch or a quasi-public agency or a holder, or principal of a holder of a valid prequalification certificate, shall make a contribution to (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of Governor, Lieutenant Governor, Attorney General, State Comptroller, Secretary of the State or State Treasurer, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee (which includes town committees).

In addition, no holder or principal of a holder of a valid prequalification certificate, shall make a contribution to (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of State senator or State representative, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee.

On and after January 1, 2011, no state contractor, prospective state contractor, principal of a state contractor or principal of a prospective state contractor, with regard to a state contract or state contract solicitation with or from a state agency in the executive branch or a quasi-public agency or a holder, or principal of a holder of a valid prequalification certificate, shall **knowingly** *solicit* contributions from the state contractor's or prospective state contractor's employees or from a *subcontractor* or *principals of the subcontractor* on behalf of (i) an exploratory committee or candidate committee established by a candidate for nomination or election to the office of Governor, Lieutenant Governor, Attorney General, State Comptroller, Secretary of the State or State Treasurer, (ii) a political committee authorized to make contributions or expenditures to or for the benefit of such candidates, or (iii) a party committee.

DUTY TO INFORM

State contractors and prospective state contractors are required to inform their principals of the above prohibitions, as applicable, and the possible penalties and other consequences of any violation thereof.

PENALTIES FOR VIOLATIONS

Contributions or solicitations of contributions made in violation of the above prohibitions may result in the following civil and criminal penalties:

Civil penalties—Up to $2,000 or twice the amount of the prohibited contribution, whichever is greater, against a principal or a contractor. Any state contractor or prospective state contractor which fails to make reasonable efforts to comply with the provisions requiring notice to its principals of these prohibitions and the possible consequences of their violations may also be subject to civil penalties of up to $2,000 or twice the amount of the prohibited contributions made by their principals.

Criminal penalties—Any knowing and willful violation of the prohibition is a Class D felony, which may subject the violator to imprisonment of not more than 5 years, or not more than $5,000 in fines, or both.

CONTRACT CONSEQUENCES

In the case of a state contractor, contributions made or solicited in violation of the above prohibitions may resulting the contract being voided.

In the case of a prospective state contractor, contributions made or solicited in violation of the above prohibitions shall result in the contract described in the state contract solicitation not being awarded to the prospective state contractor, unless the State Elections Enforcement Commission determines that mitigating circumstances exist concerning such violation.

The State shall not award any other state contract to anyone found in violation of the above prohibitions for a period of one year after the election for which such contribution is made or solicited, unless the State Elections Enforcement Commission determines that mitigating circumstances exist concerning such violation.
Additional information may be found on the website of the State Elections Enforcement Commission, www.ct.gov/seec. Click on the link to “Lobbyist/Contractor Limitations.”

DEFINITIONS

"State contractor" means a person, business entity or nonprofit organization that enters into a state contract. Such person, business entity or nonprofit organization shall be deemed to be a state contractor until December thirty-first of the year in which such contract terminates. "State contractor" does not include a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person's capacity as a state or quasi-public agency employee.

"Prospective state contractor" means a person, business entity or nonprofit organization that (i) submits a response to a state contract solicitation by the state, a state agency or a quasi-public agency, or a proposal in response to a request for proposals by the state, a state agency or a quasi-public agency, until the contract has been entered into, or (ii) holds a valid prequalification certificate issued by the Commissioner of Administrative Services under section 4a-100. "Prospective state contractor" does not include a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person's capacity as a state or quasi-public agency employee.

"Principal of a state contractor or prospective state contractor" means (i) any individual who is a member of the board of directors of, or has an ownership interest of five per cent or more in, a state contractor or prospective state contractor, which is a business entity, except for an individual who is a member of the board of directors of a nonprofit organization**,** (ii) an individual who is employed by a state contractor or prospective state contractor, which is a business entity, as president, treasurer or executive vice president, (iii) an individual who is the chief executive officer of a state contractor or prospective state contractor, which is not a business entity, or if a state contractor or prospective state contractor has no such officer, then the officer who duly possesses comparable powers and duties, (iv) an officer or an employee of any state contractor or prospective state contractor who has *managerial or discretionary responsibilities with respect to a state contract,* (v) the spouse or a *dependent child* who is eighteen years of age or older of an individual described in this subparagraph, or (vi) a political committee established or controlled by an individual described in this subparagraph or the business entity or nonprofit organization that is the state contractor or prospective state contractor.

"State contract" means an agreement or contract with the state or any state agency or any quasi-public agency, let through a procurement process or otherwise, having a value of fifty thousand dollars or more, or a combination or series of such agreements or contracts having a value of one hundred thousand dollars or more in a calendar year, for (i) the rendition of services, (ii) the furnishing of any goods, material, supplies, equipment or any items of any kind, (iii) the construction, alteration or repair of any public building or public work, (iv) the acquisition, sale or lease of any land or building, (v) a licensing arrangement, or (vi) a grant, loan or loan guarantee. "State contract" does not include any agreement or contract with the state, any state agency or any quasi-public agency that is exclusively federally funded, an education loan, a loan to an individual for other than commercial purposes or any agreement or contract between the state or any state agency and the United States Department of the Navy or the United States Department of Defense.

"State contract solicitation" means a request by a state agency or quasi-public agency, in whatever form issued, including, but not limited to, an invitation to bid, request for proposals, request for information or request for quotes, inviting bids, quotes or other types of submittals, through a competitive procurement process or another process authorized by law waiving competitive procurement.

"Managerial or discretionary responsibilities with respect to a state contract" means having direct, extensive and substantive responsibilities with respect to the negotiation of the state contract and not peripheral, clerical or ministerial responsibilities.

"Dependent child" means a child residing in an individual's household who may legally be claimed as a dependent on the federal income tax of such individual.

"Solicit" means (A) requesting that a contribution be made, (B) participating in any fund-raising activities for a candidate committee, exploratory committee, political committee or party committee, including, but not limited to, forwarding tickets to potential contributors, receiving contributions for transmission to any such committee or bundling contributions, (C) serving as chairperson, treasurer or deputy treasurer of any such committee, or (D) establishing a political committee for the sole purpose of soliciting or receiving contributions for any committee. Solicit does not include: (i) making a contribution that is otherwise permitted by Chapter 155 of the Connecticut General Statutes; (ii) informing any person of a position taken by a candidate for public office or a public official, (iii) notifying the person of any activities of, or contact information for, any candidate for public office; or (iv) serving as a member in any party committee or as an officer of such committee that is not otherwise prohibited in this section.

"Subcontractor" means any person, business entity or nonprofit organization that contracts to perform part or all of the obligations of a state contractor's state contract. Such person, business entity or nonprofit organization shall be deemed to be a subcontractor until December thirty first of the year in which the subcontract terminates. "Subcontractor" does not include (i) a municipality or any other political subdivision of the state, including any entities or associations duly created by the municipality or political subdivision exclusively amongst themselves to further any purpose authorized by statute or charter, or (ii) an employee in the executive or legislative branch of state government or a quasi-public agency, whether in the classified or unclassified service and full or part-time, and only in such person's capacity as a state or quasi-public agency employee.

"Principal of a subcontractor" means (i) any individual who is a member of the board of directors of, or has an ownership interest of five per cent or more in, a subcontractor, which is a business entity, except for an individual who is a member of the board of directors of a nonprofit organization, (ii) an individual who is employed by a subcontractor, which is a business entity, as president, treasurer or executive vice president, (iii) an individual who is the chief executive officer of a subcontractor, which is not a business entity, or if a subcontractor has no such officer, then the officer who duly possesses comparable powers and duties, (iv) an officer or an employee of any subcontractor who has managerial or discretionary responsibilities with respect to a subcontract with a state contractor, (v) the spouse or a dependent child who is eighteen years of age or older of an individual described in this subparagraph, or (vi) a political committee established or controlled by an individual described in this subparagraph or the business entity or nonprofit organization that is the subcontractor.

EXHIBIT E

(state wages will be inserted here)